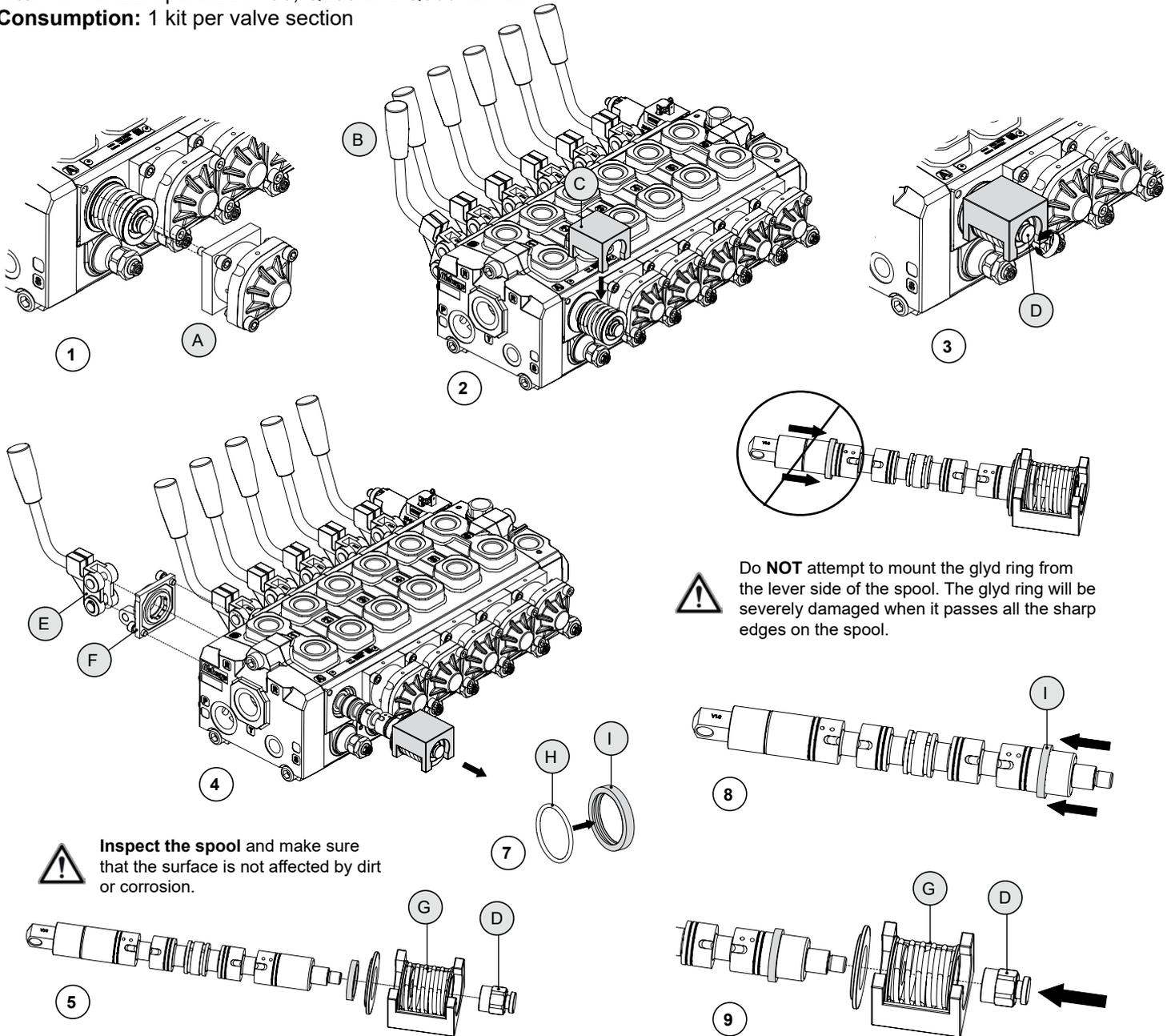


Sealing kit spool

Fits: All manual operated Pv90, Q200 and Q300 valves

Consumption: 1 kit per valve section



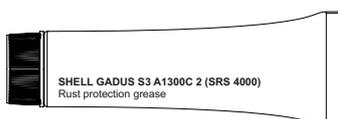
Do **NOT** attempt to mount the glyd ring from the lever side of the spool. The glyd ring will be severely damaged when it passes all the sharp edges on the spool.



Inspect the spool and make sure that the surface is not affected by dirt or corrosion.

1. Dismount the cover (A) on the spring side of the spool using a 5mm hexagon wrench.
2. Press the lever (B) to push the spool into it's end position and mount the spring holder (C) (can be bought separately) over the centering spring.
3. Use the a mm socket wrench to loosen the spring bolt (D).
4. Remove the lever link (E) and dismount the console (F), then carefully pull the spool out from the valve body.
5. Unscrew the spring bolt (D) and separate the spring package (G) from the spool.
6. Dispose the old glyd rings and o-rings (on both sides of the valve).
7. Mount the small supplied o-ring (H) inside the new glyd ring.
8. Mount the new seal (I) on the spring side of the spool.
9. Remount the spring package (G) and tighten the spring bolt (D) by hand.

Contains



1 x Tube grease 20g



2 x O-ring Ø 22,1



2 x Glyd ring Ø 22 M12



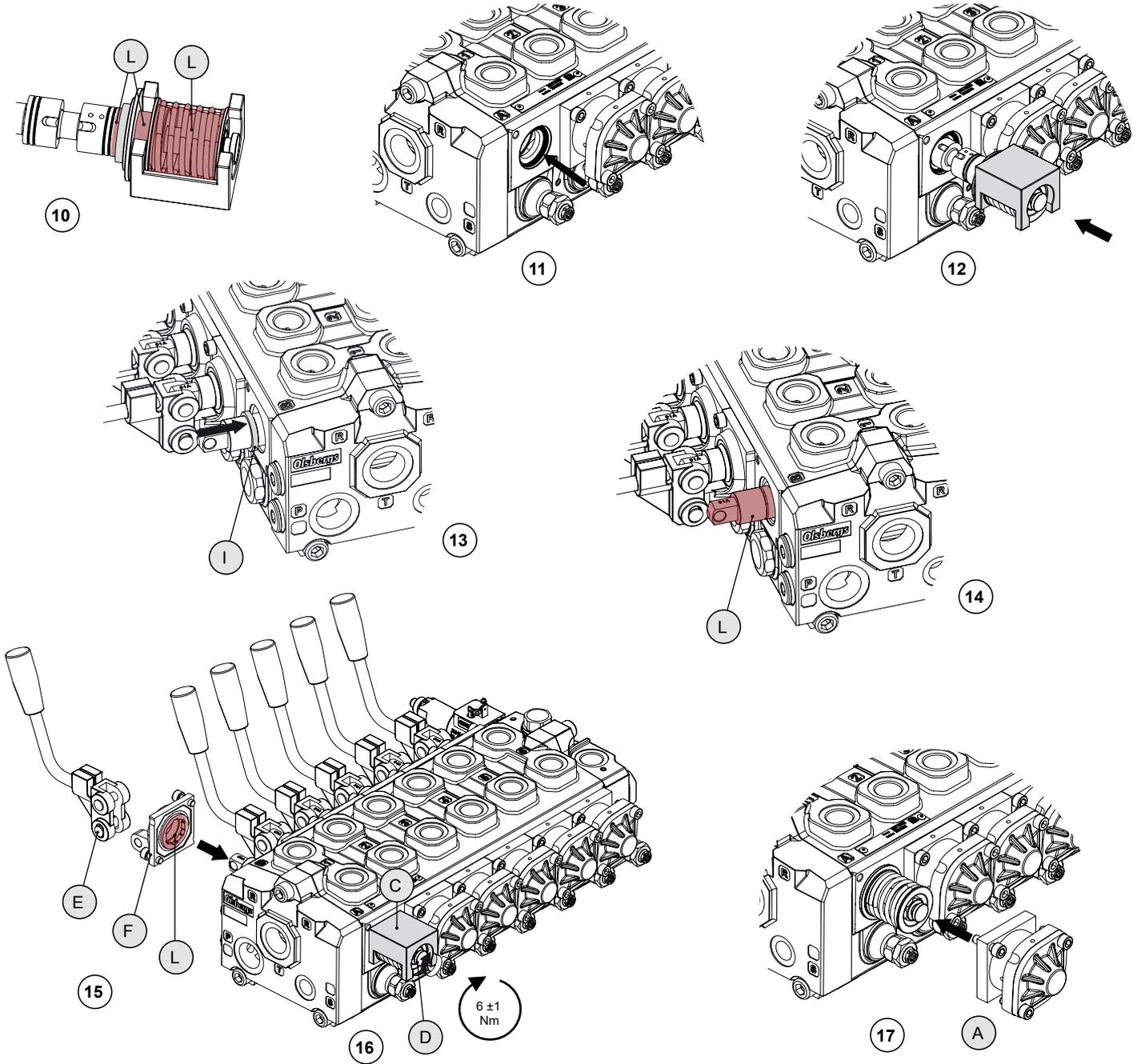
2 x O-ring Ø 26,57

Sealing kit spool

Sealing kit spool

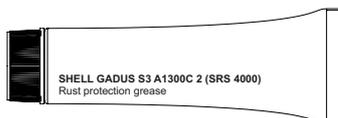
Fits: All manual operated Pv90, Q200 and Q300 valves

Consumption: 1 kit per valve section



10. Place the supplied grease (L) on the spring package and around the spool on both sides of the seal.
11. Place the supplied supplied large o-ring in the cavity on both sides of the valve.
12. Gently push the spool back into the valve.
13. Repeat step 7 and the push the new glyd ring (I) onto the spool end.
14. Place the supplied grease (L) around the spool on both sides of the seal and on the console.
15. Remount the console (F) and the lever link (E).
16. Tighten the spring bolt (D) with torque 6 ± 1 Nm, before taking away the spring holder (C).
17. Remount the spring cover (A).

Contains



1 x Tube grease 20g



12 x O-ring Ø 22,1



12 x Glyd ring Ø 22 M12



12 x O-ring Ø 26,57

Sealing kit spool