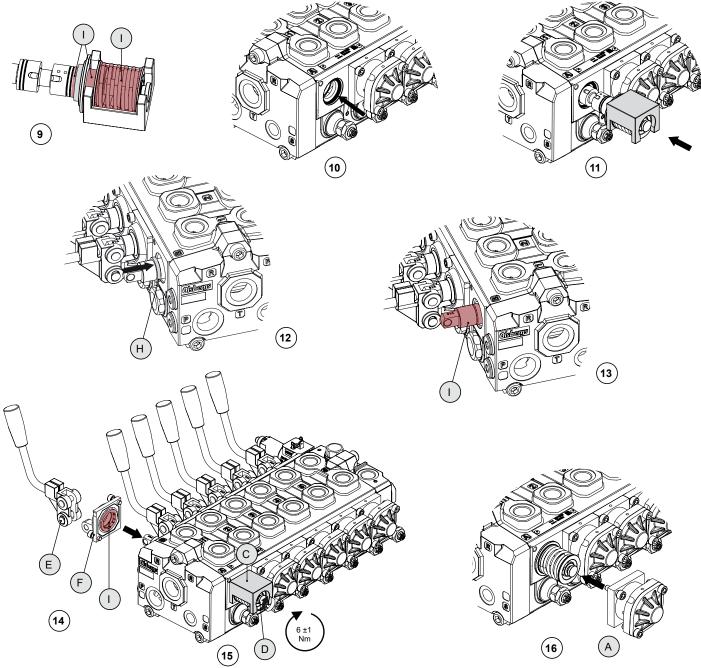


- **1.** Dismount the cover (A) on the spring side of the spool using a 5mm hexagon wrench.
- 2. Press the lever (B) to push the spool into it's end position and mount the spring holder (C) (can be bought separately) over the centering spring.
- **3.** Use a 17mm socket wrench to loosen the spring bolt \bigcirc .
- 4. Remove the lever link and dismount the console (F), then carefully pull the spool out from the valve body.
- **5.** Unscrew the spring bolt **()** and separate the spring package **()** from the spool.
- 6. Dispose the old glyd rings and o-rings (on both sides of the valve).
- 7. Mount the new glyd ring (H) on the spring side of the spool.
- 8. Remount the spring package G and tighten the spring bolt D by hand.

Contains					
SHELL GADUS \$3 A1300C 2 (SRS 4000) Rust protection grease					
1 x Tube grease 20g	2 x O-ring Ø 26,57	2 x Glyd ring Ø 21,98 T49			
Sealing kit spool					

Sealing kit spool

Fits: Manual or PD9 operated valves **Consumption:** 1 kit per valve section



- 9. Place the supplied grease () on the spring package and around the spool on both sides of the seal.
- **10.** Place the supplied supplied o-ring in the cavity on both sides of the valve.
- **11.** Gently push the spool back into the valve.
- 12. Push the new glyd ring H onto the spool end.
- **13.** Place the supplied grease around the spool on both sides of the seal and on the console.
- **14.** Remount the console (F) and the lever link (E).
- **15.** Tighten the spring bolt \bigcirc with torque 6 ±1 Nm, before taking away the spring holder \bigcirc .
- **16.** Remount the spring cover \bigcirc .

Contains SHELL GADUS 53 A1300C 2 (SRS 4000) Rust protection grease				
1 x Tube grease 20g	2 x O-ring Ø 26,57	2 x Glyd ring Ø 21,98 T49		
Sealing kit spool				