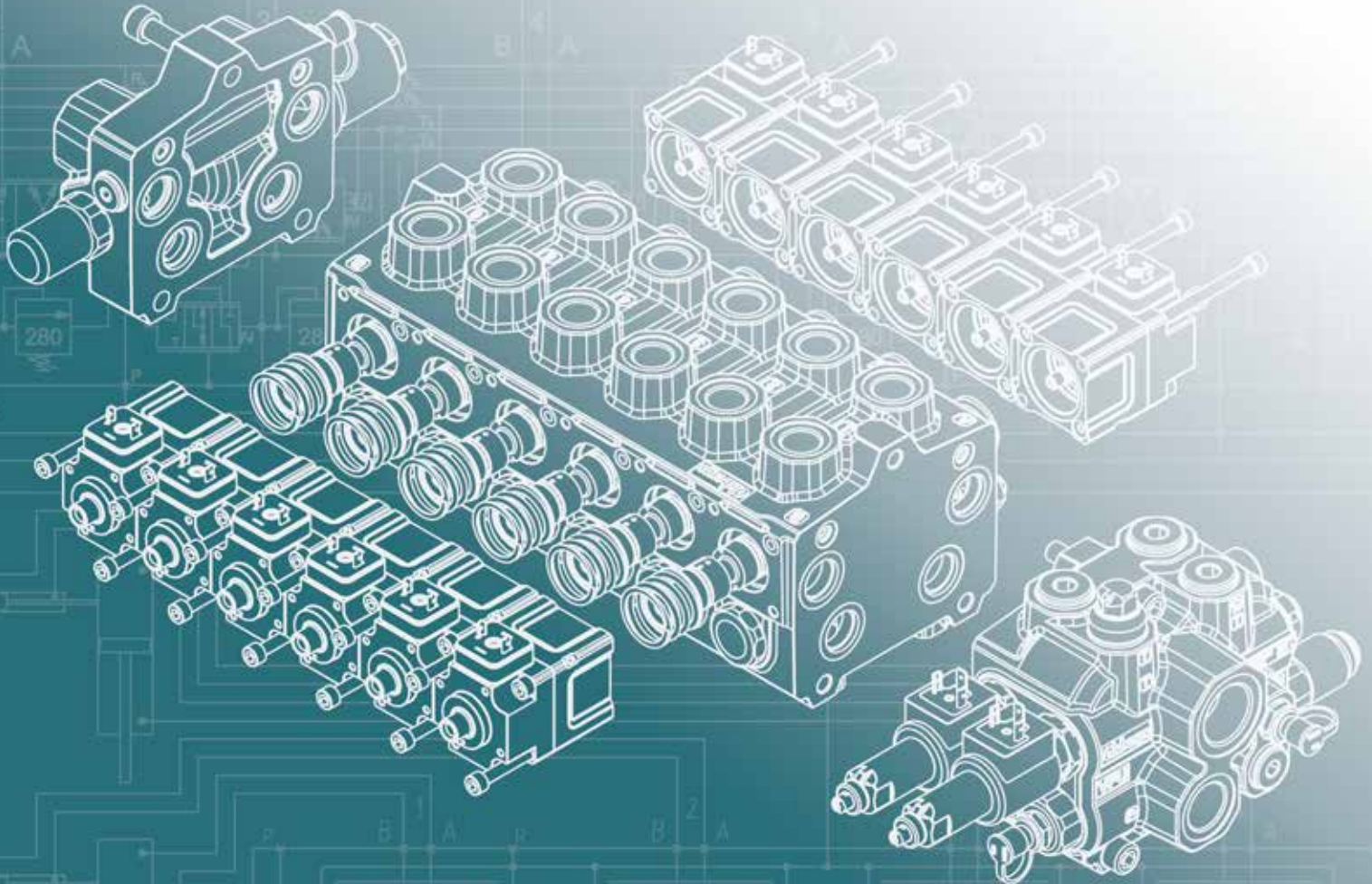


Olsbergs

means total control



Olsbergs Control Systems ***Hydraulics***



Products and spare parts



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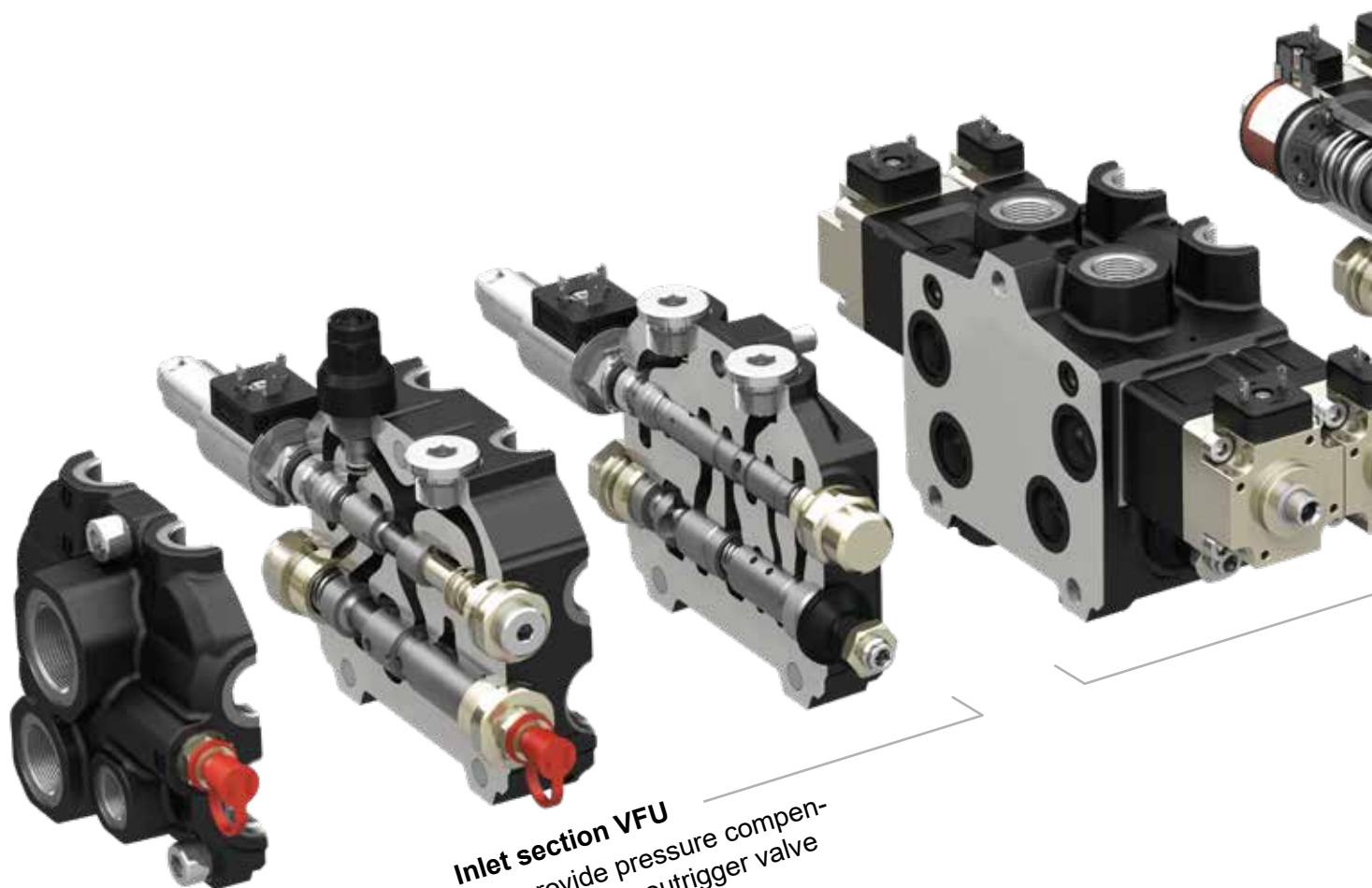
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Olsbergs Q-series for precision control of demanding applications

Olsbergs latest generation of load sensing and pressure compensated proportional valves, Q200 and Q300, in mono block design.

The Olsbergs hydraulic system is designed in modules for high capacity and flexible system configuration. Equipped with electro-hydraulic servos, positioner P8, the valves can be remote controlled with great precision. Both Q200 and Q300 are high performance valves and can handle pump pressure of 45 MPa, (450 bar), and total feed flows of up to 300 l/min or 150 l/min per section.

Q200 is available in versions with 2 to 8 sections and Q300 is available with 2 to 6 sections. Q200 and Q300 are built in two and three levels, respectively. Levels one and two are the same for both valves. Level one houses a pressure compensator and shuttle system, level two houses the valve spools and level three houses shock relief valves with anti cavitation function. Q200 has G½" connections Q300 has G¾" connections to the valve ports.



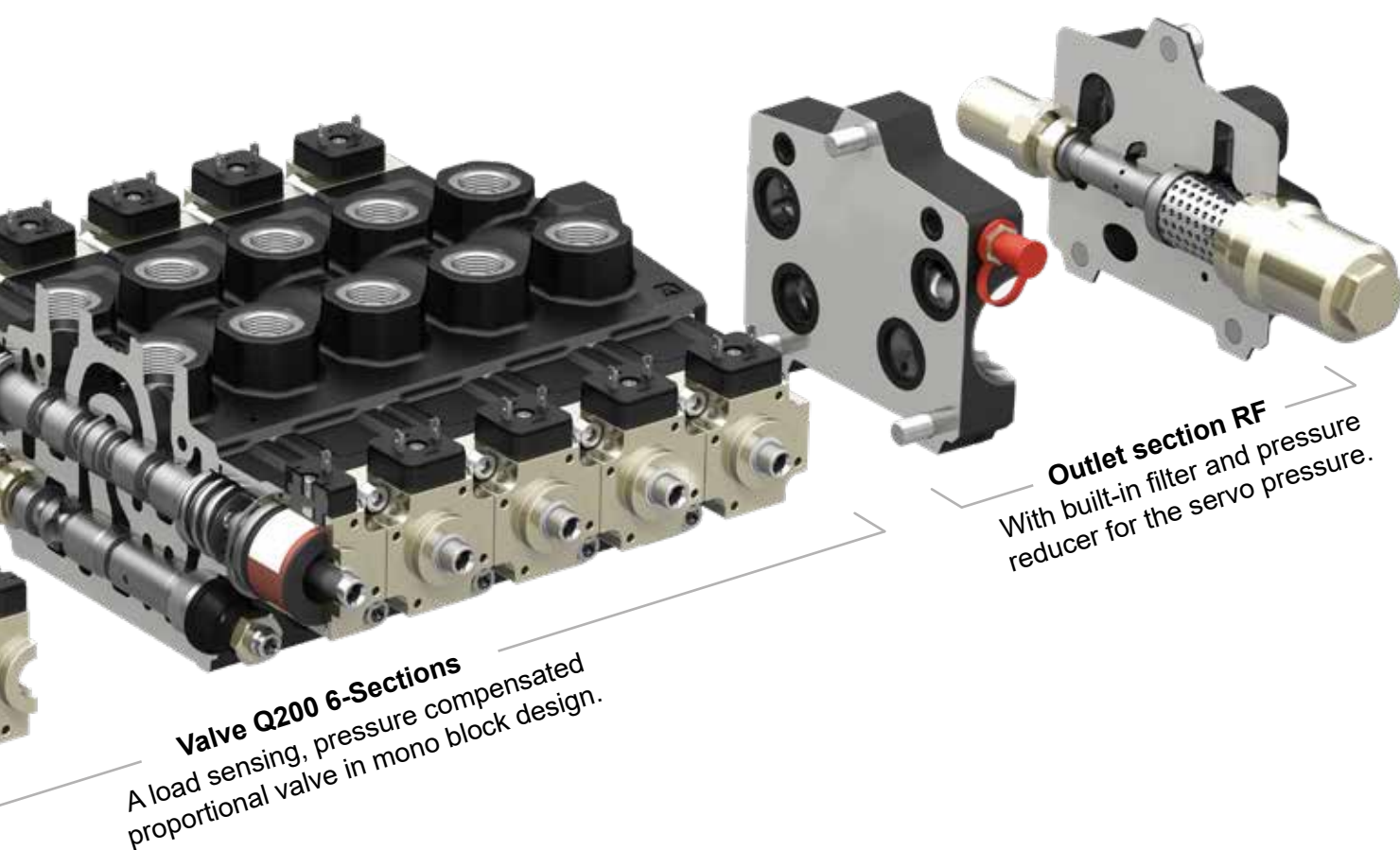
Inlet section VFU
Designed to provide pressure compensated flow to e.g. an outrigger valve

Intelligent inlet sections for compact systems

The inlet sections have a modular design and are available in three versions – J, VF and VFU. All three versions fit valve Q200 and valve Q300. All have connection ports for pump, tank, signal and servo pressure as well as ports for measuring pump pressure, tank pressure and servo pressure.

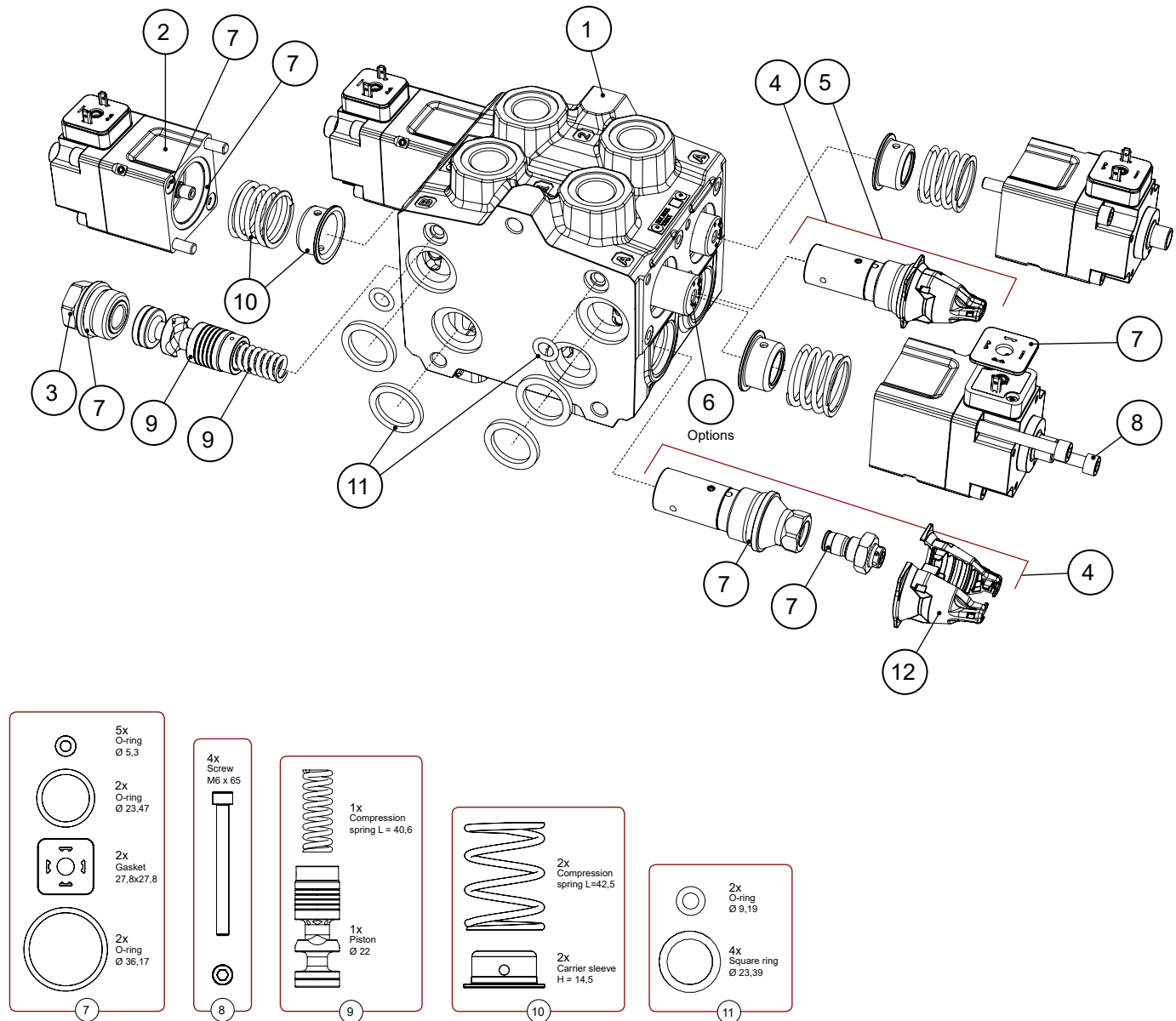
Outlet sections with integrated functions

The outlet sections have a modular design and are available in three versions – RF, S and P. All three versions fit valve Q200 and valve Q300. The RF outlet section is the most advanced module, with an integrated pressure reducer and magnetic filter unit.



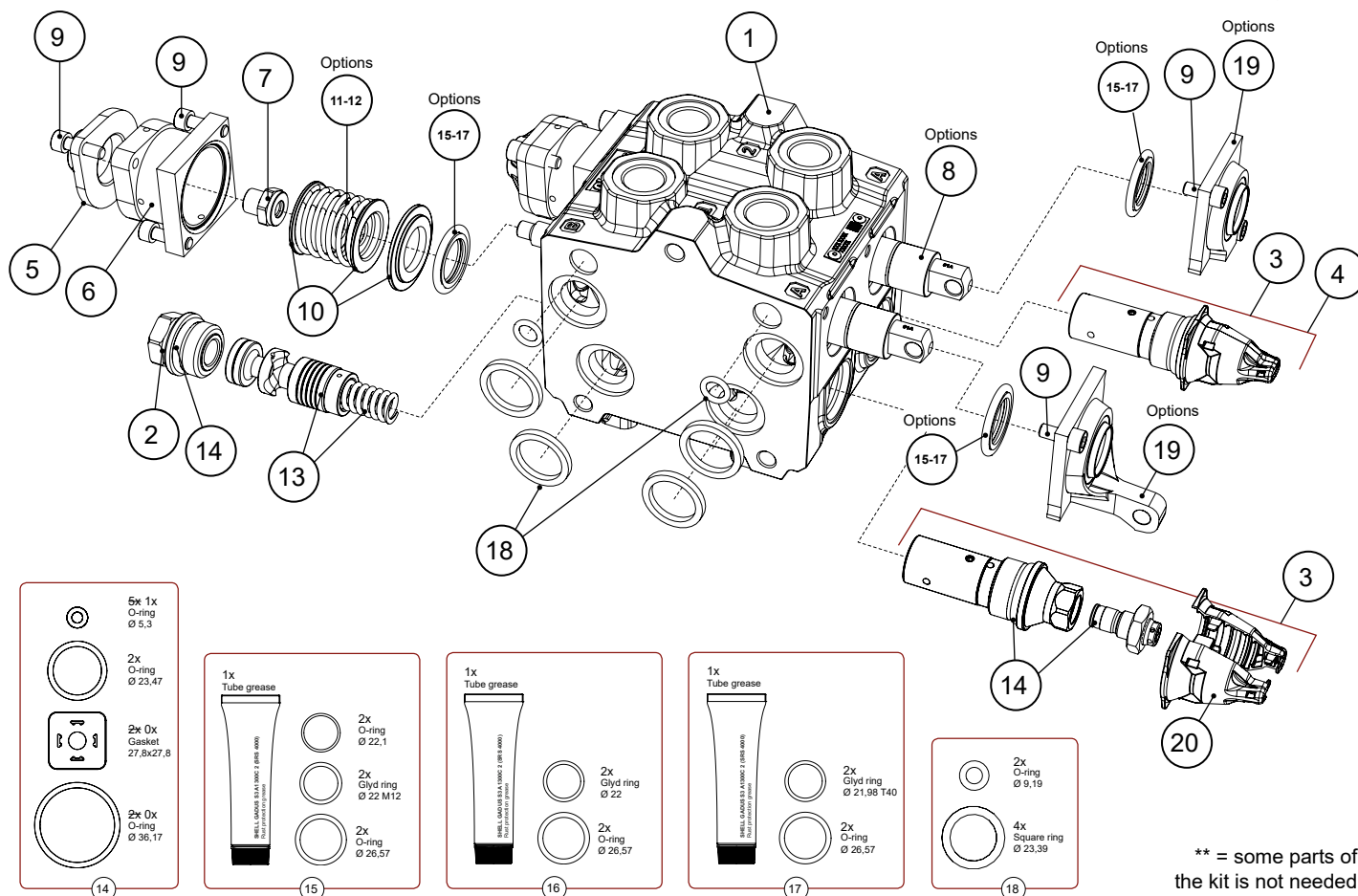
Valve Q200 EI-P8

Spare parts



Pos.	Part no.	Description	Note
1	V32xx	Valve Q200 EI-P8, complete	Available in 2-,3-,4-,6-,7-,8-section blocks
2	0423	Positioner P8, complete	See page 66
3	V0741	Plug TK G 3/4", complete	Incl. o-ring
4	V0750	Signal relief valve complete with shuttle valve	For last section, see valve specification
5	V0751	Signal relief valve complete without shuttle valve	For last section, see valve specification
6	V31xxx	Spool xxx-P8 xx-xx-xx-xx, Q-serie	See valve specification and page 52 - 61
7	V9001	Sealing package TV1	Consumption: 1 kit per valve section
8	V9006	Screw package P8/H8	Consumption: 1 kit per valve section
9	V9002	Pressure compensator Q	Consumption: 1 kit per valve section
10	V9000	Centering kit spool P8	Consumption: 1 kit per valve section
11	V2454	Seal kit	Consumption: 2 kits per valve
12	V2589GR	Closure sealing, grey	Consumption: 1 pcs per signal relief valve

Spare parts

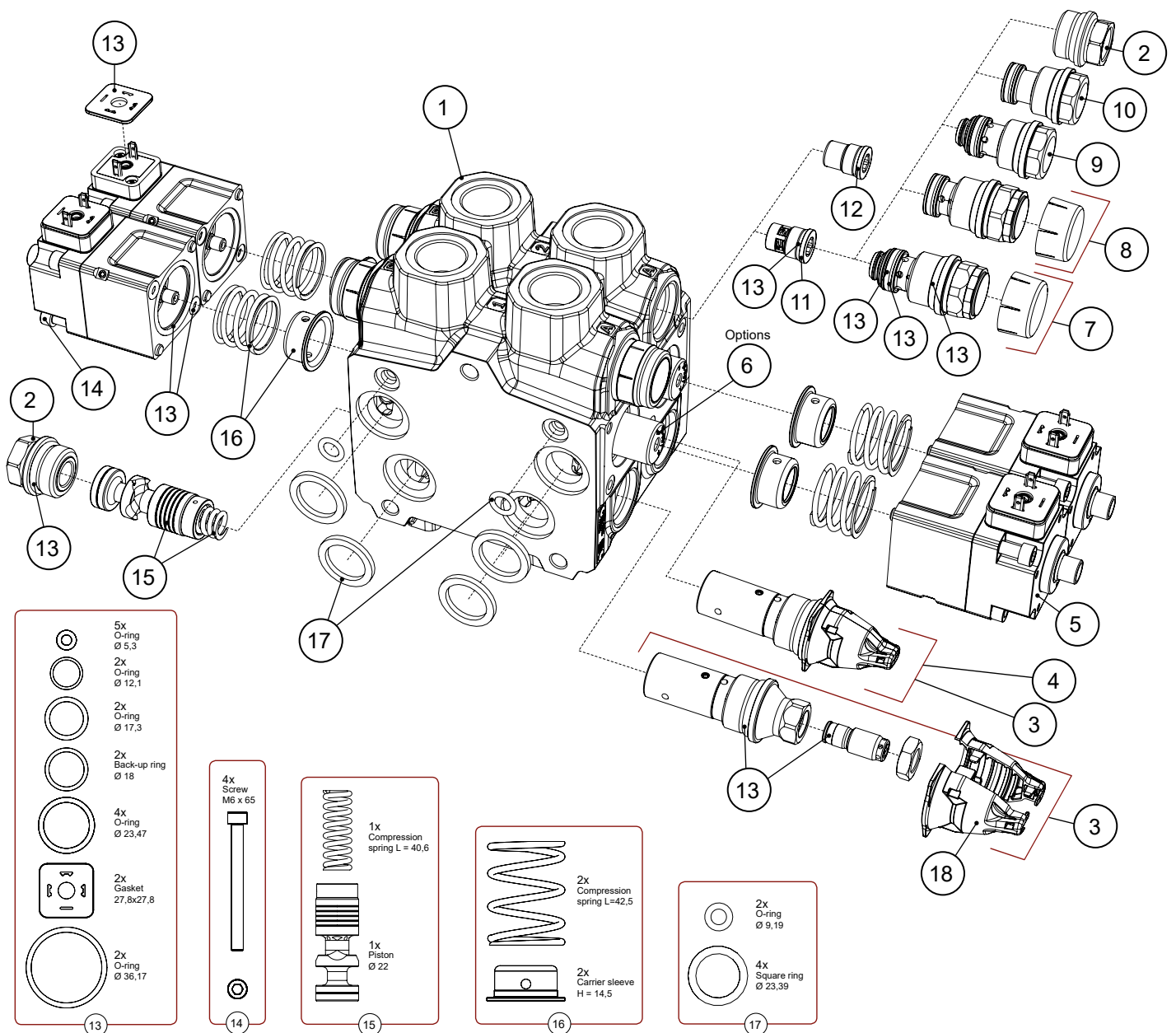


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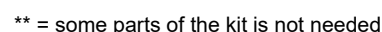
Valve Q300 EI-P8

Spare parts



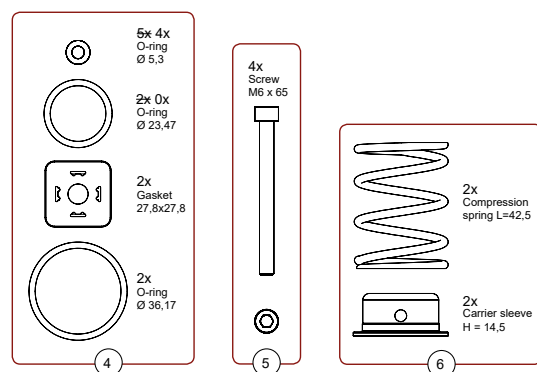
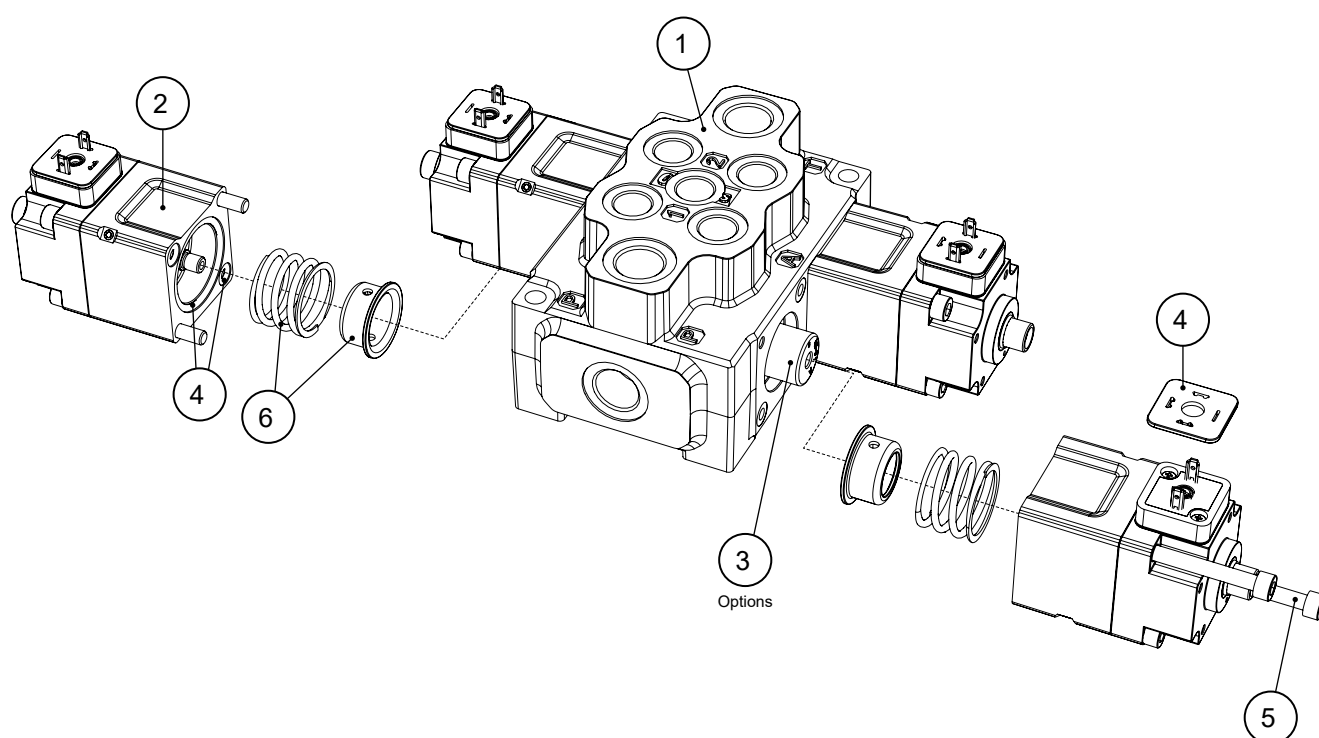
Pos.	Part no.	Description	Note
1	V33xx	Valve Q300 EI-P8, complete	Available in 2-,3-,4-,6-section blocks
2	V0741	Plug TK G 3/4", complete	Incl. o-ring
3	V0750	Signal relief valve complete with shuttle valve	For last section, see valve specification
4	V0751	Signal relief valve complete without shuttle valve	For last section, see valve specification
5	0423	Positioner P8, complete	See page 66
6	V31xxx	Spool xxx-P8 xx-xx-xx-xx, Q-series	See valve specification and page 52 - 61
7	V5xxxC	Shock valve xx MPa model C	See valve specification and page 40
8	V5xxxD	Shock valve xx MPa model D	See valve specification and page 41
9	V2455	Plug E, complete	
10	V2456	Plug P, complete	
11	V2436	Check valve Q300 complete	
12	V2438	Plug BV, complete	
13	V9004	Sealing package TV2	Consumption: 1 kit per valve section
14	V9006	Screw package P8/H8	Consumption: 1 kit per valve section
15	V9002	Pressure compensator Q	Consumption: 1 kit per valve section
16	V9000	Centering kit spool P8	Consumption: 1 kit per valve section
17	V2454	Seal kit	Consumption: 2 kits per valve
18	V2589GR	Closure sealing, grey	Consumption: 1 pcs per signal relief valve

Spare parts

9

Valve Pv98 EI-P8

Spare parts

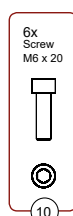
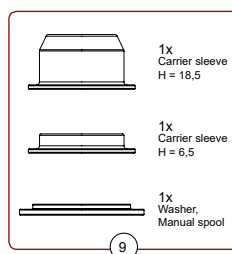
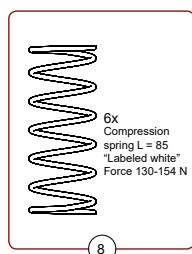
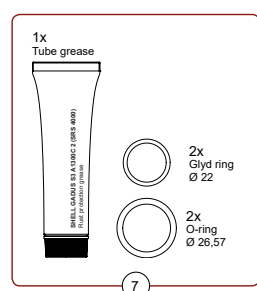
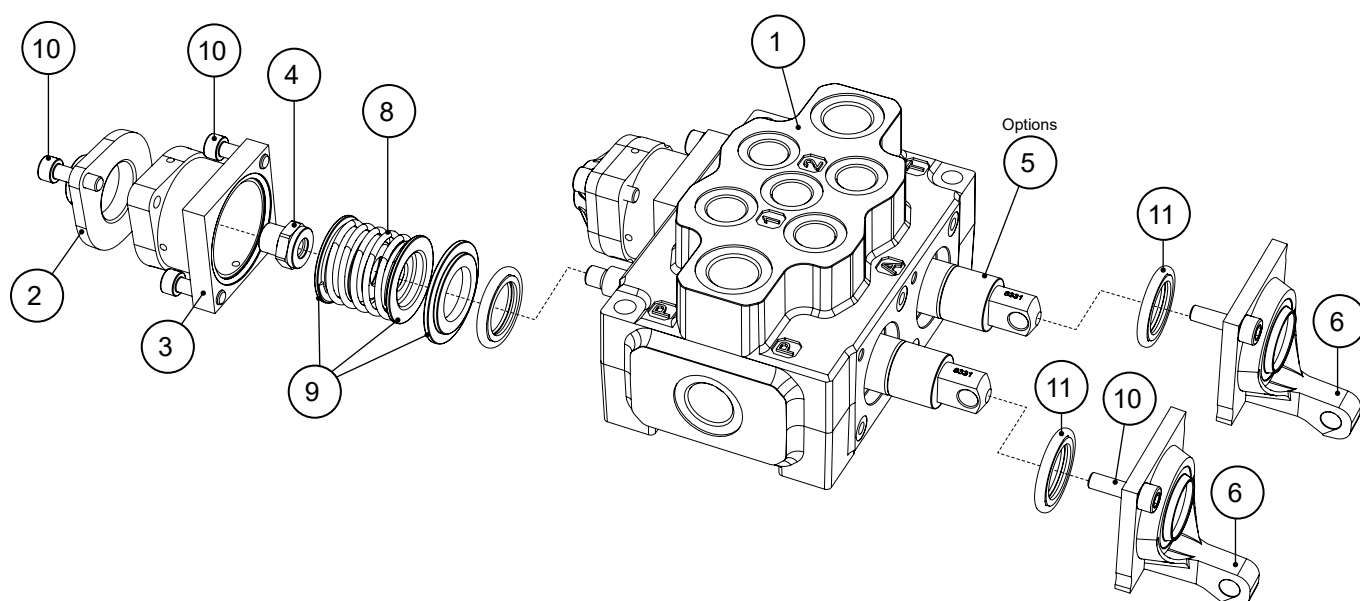


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	98xxx	Valve Pv98 EI-P8, complete	Available in 2- and 4-section blocks
2	0423	Positioner P8, complete	See page 66
3	V46xx	Spool xx xx-xx-xx-xx, Pv98 P8	See valve specification and page 64-65
4	V9001	Sealing package TV1	Consumption: 1 kit per valve section**
5	V9006	Screw package P8/H8	Consumption: 1 kit per valve section
6	V9000	Centering kit spool P8	Consumption: 1 kit per valve section

Valve Pv98 Manual

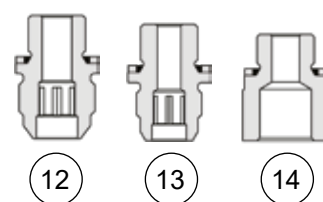
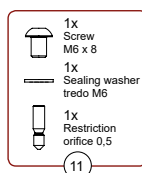
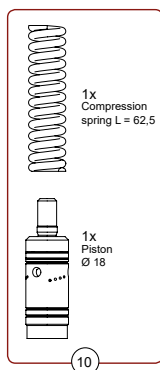
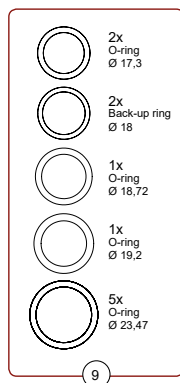
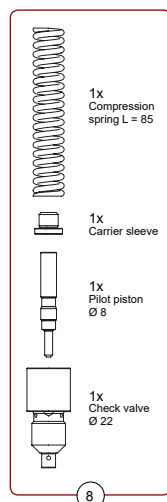
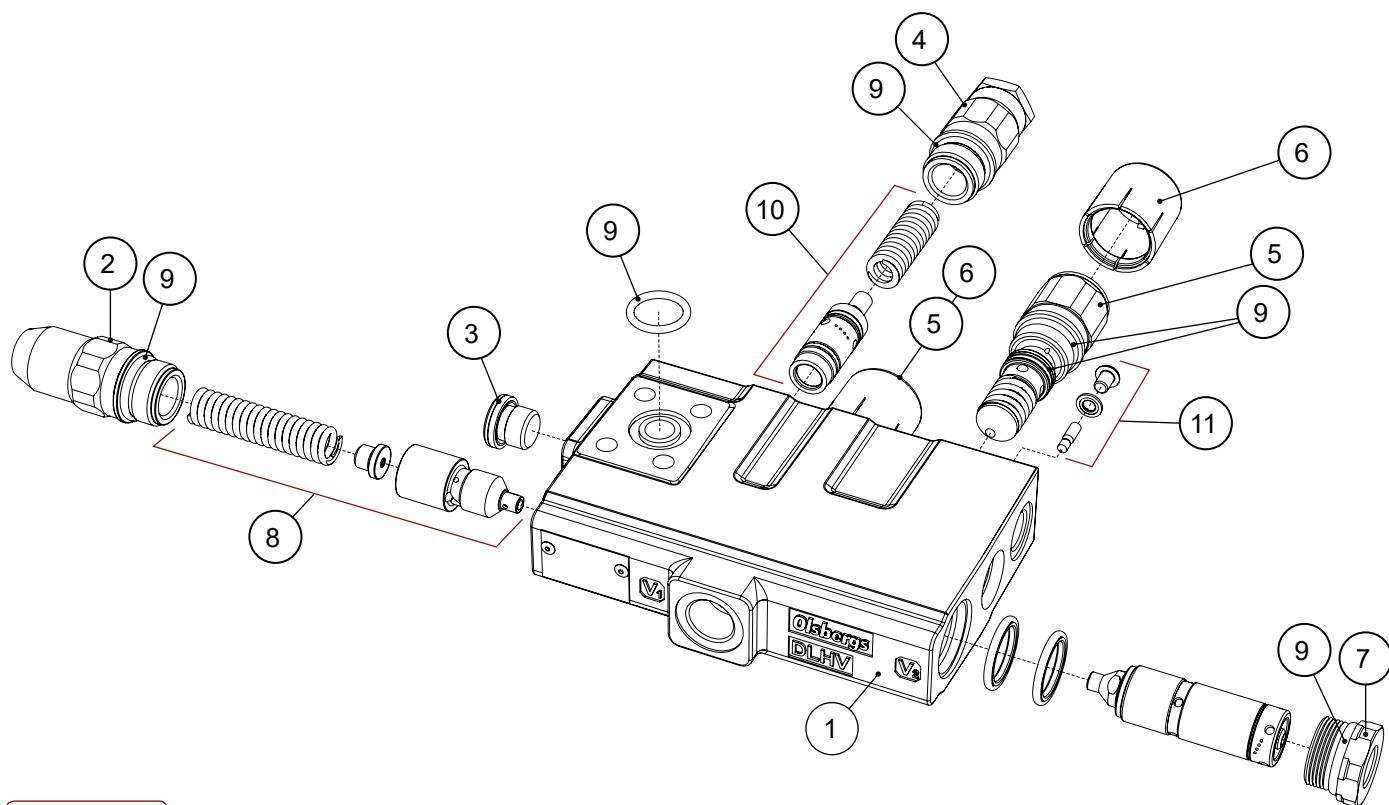
Spare parts



Pos.	Part no.	Description	Note
1	98xx	Valve Pv98 Manual, complete	Available in 2- and 4-section blocks
2	V2121	Cover plate V	
3	P0181	Cover V, complete	Incl. o-rings
4	V2120	Bolt, manual	
5	V47xx	Spool xxxx x-xx-xx-x Pv98	See valve specification and page 62-63
6	V2113	Console with connection (red scraper), complete	
7	S1102	Sealing kit spool	Consumption: 1 kit per valve section
8	V9005	Spring set x6 white	Consumption: 1 kit per 6 valve sections
9	V9008	Spring guide package spool	Consumption: 1 kit per valve section
10	V9007	Screw package Man	Consumption: 1 kit per valve section

Load holding valve DLHV-CC

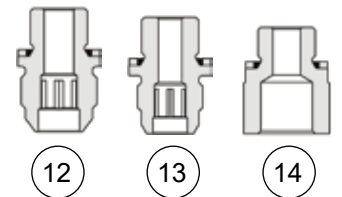
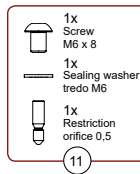
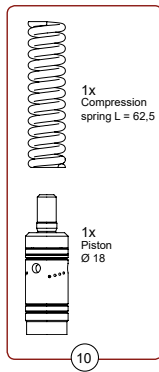
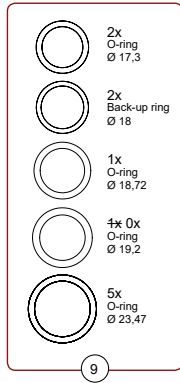
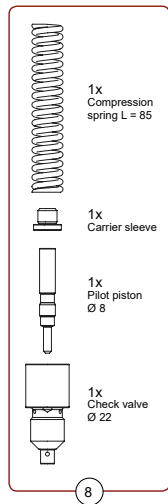
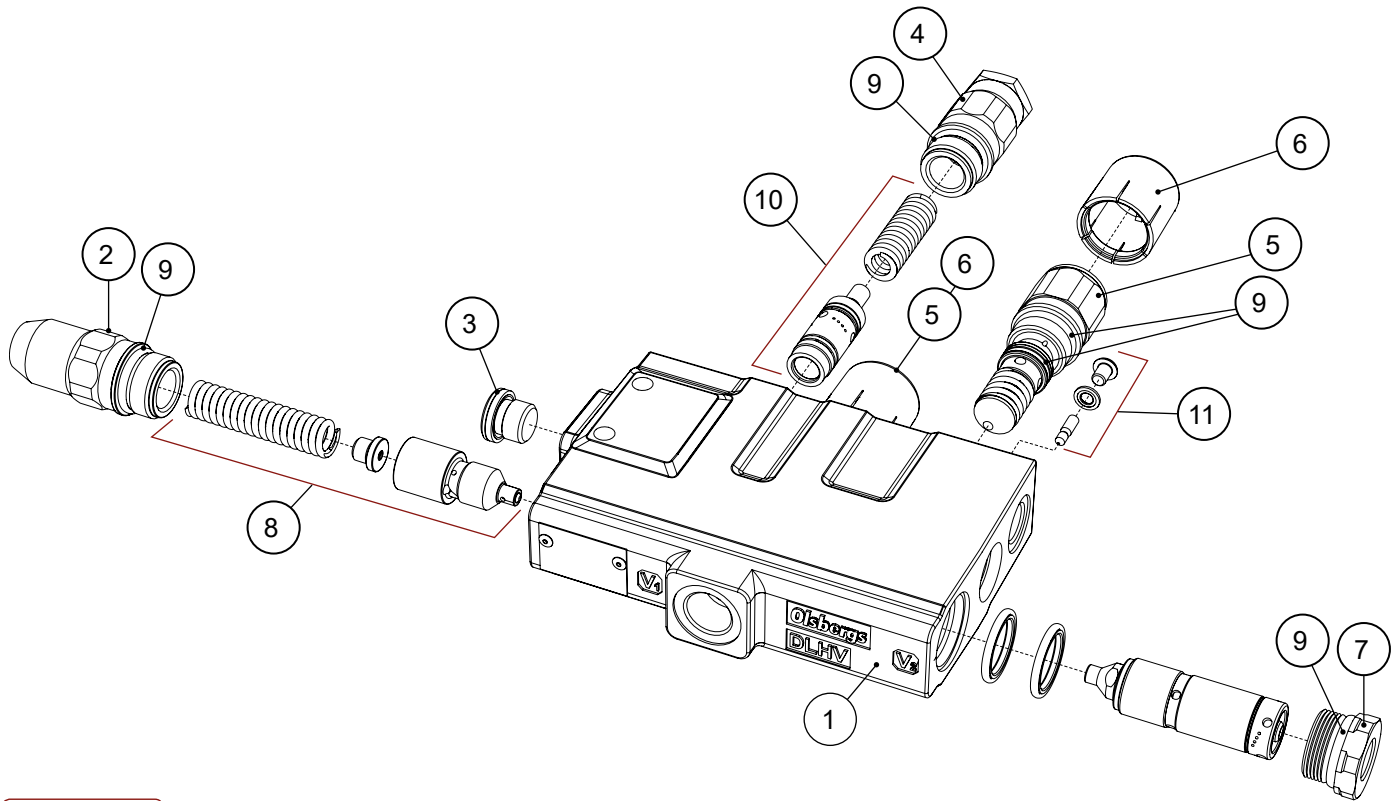
Spare parts



Pos.	Part no.	Description	Note
1	xxxx	Load holding valve DLHV-CC, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxA	Shock valve xx MPa model A	See page 37
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-PC

Spare parts

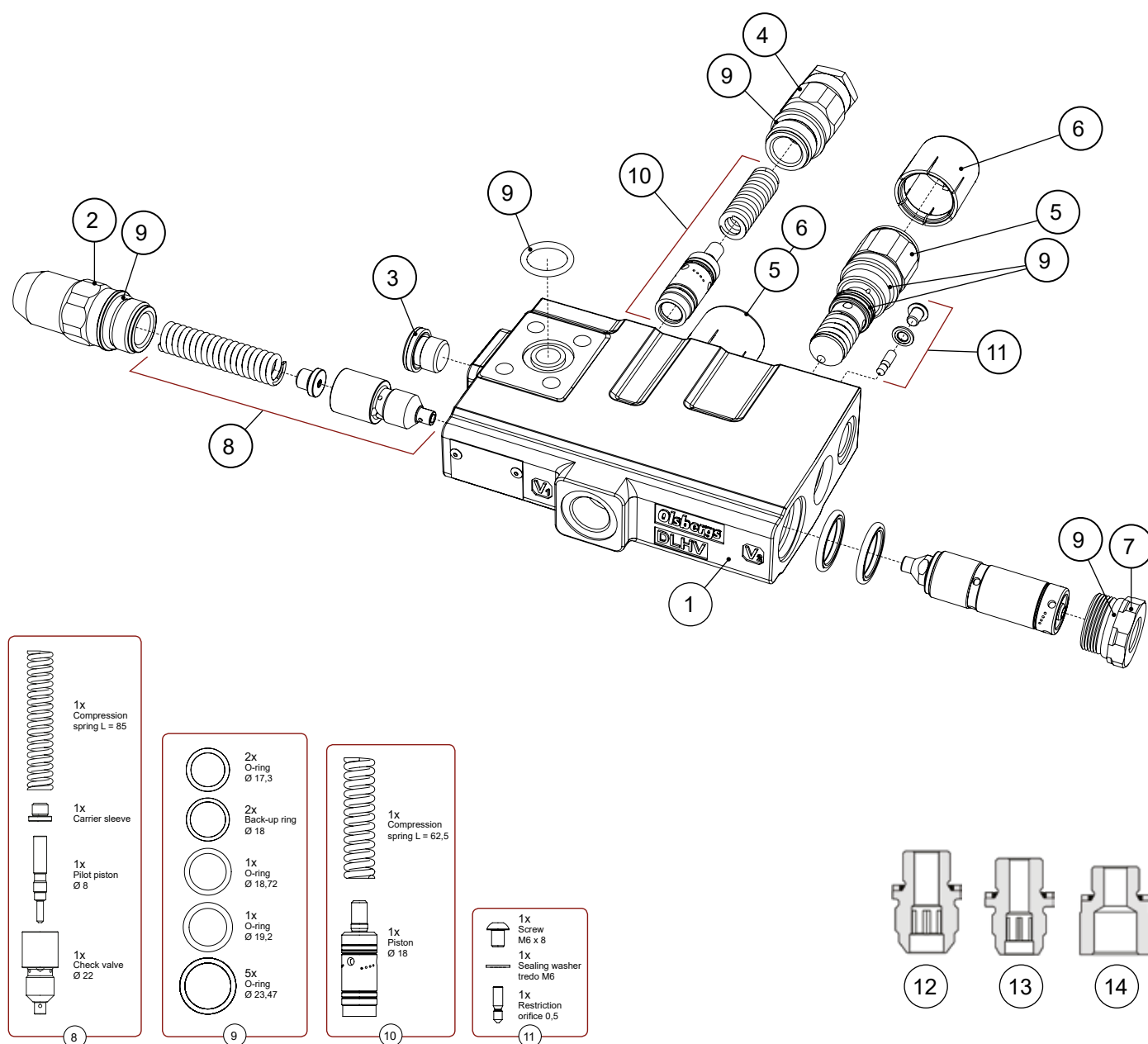


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	xxxx	Load holding valve DLHV-PC, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxA	Shock valve xx MPa model A	See page 37
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type K

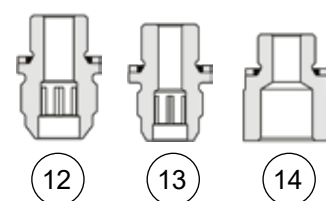
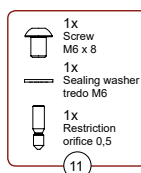
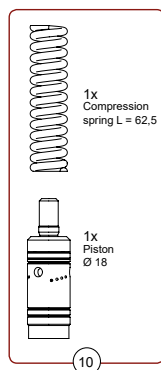
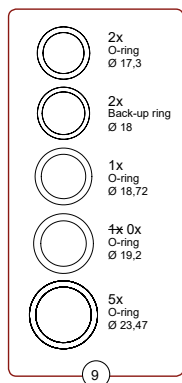
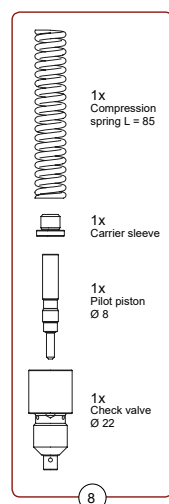
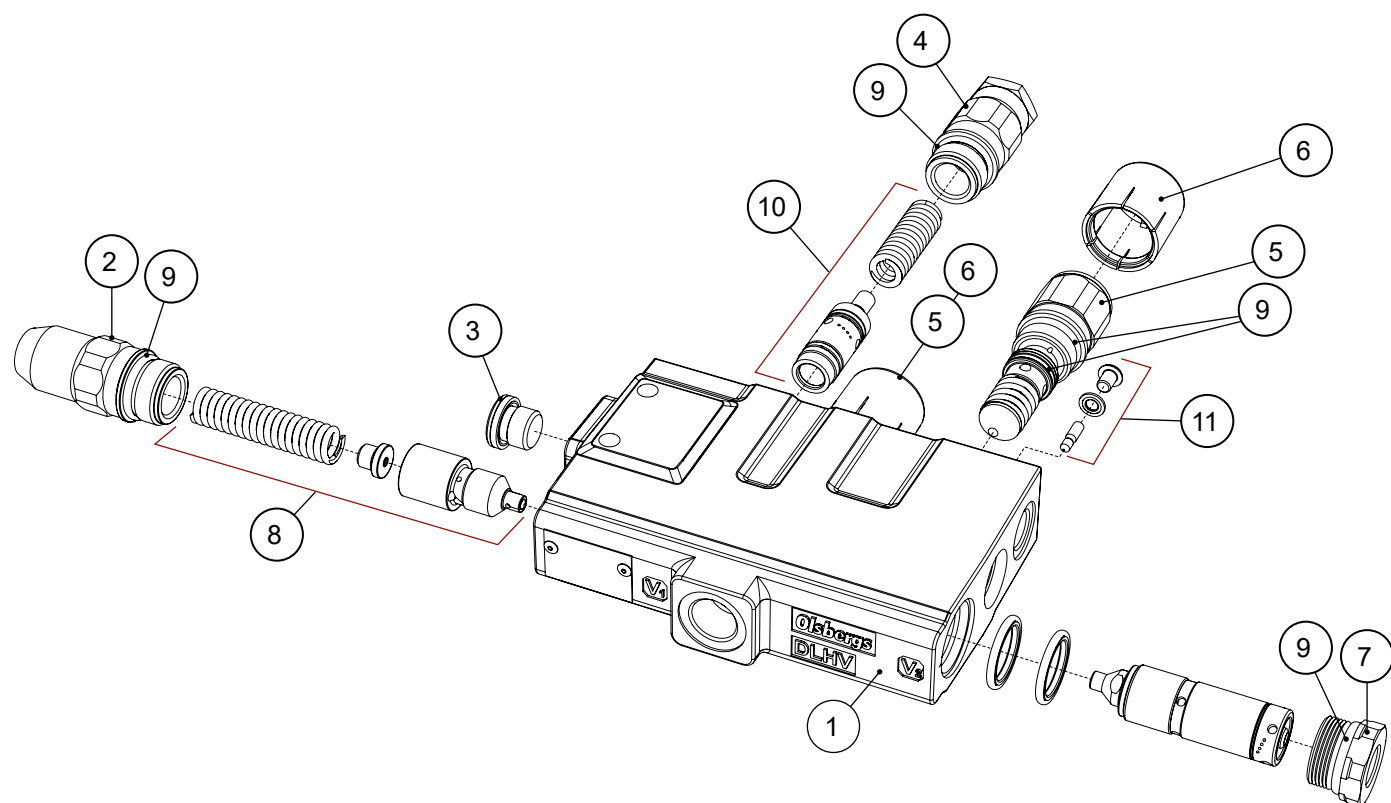
Spare parts



Pos.	Part no.	Description	Note
1	xxxxK	Load holding valve DLHV-CC Type K, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxAK	Shock valve xx MPa model AK	See page 38
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/4" - UNF 7/8", complete	Incl. sealing washer trede 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer trede 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer trede 3/8"

Load holding valve DLHV-PC Type K

Spare parts

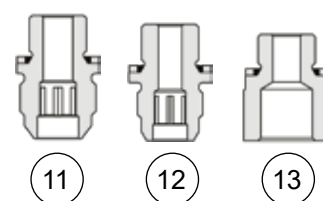
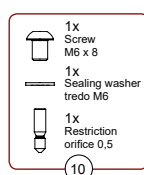
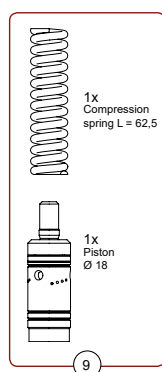
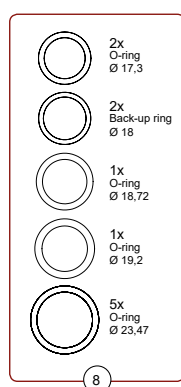
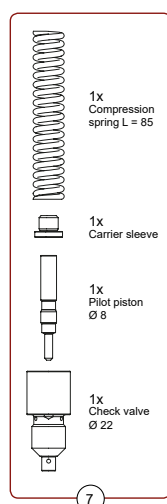
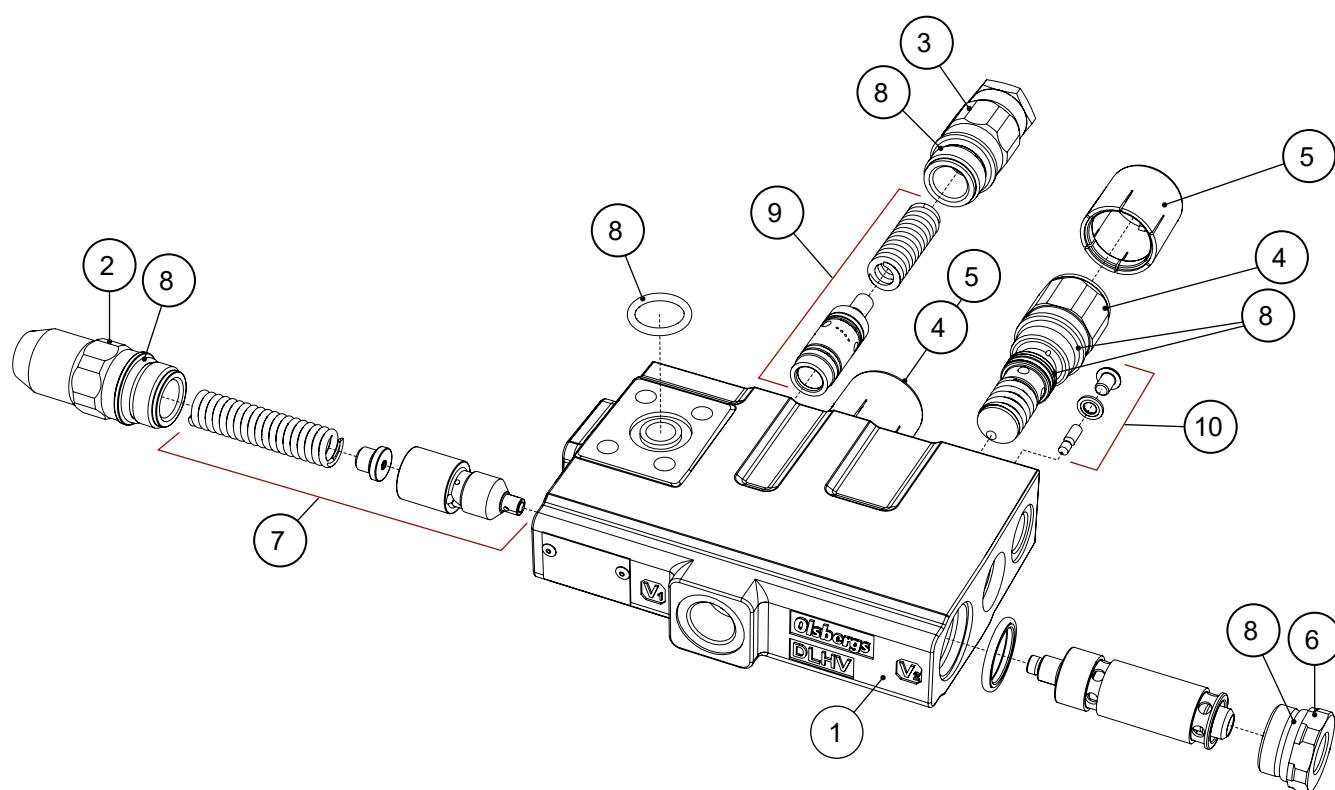


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	xxxxK	Load holding valve DLHV-PC Type K, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxAK	Shock valve xx MPa model AK	See page 38
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type S

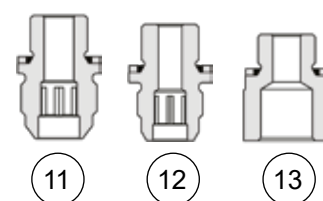
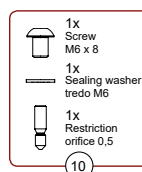
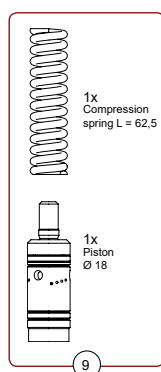
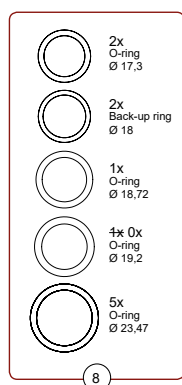
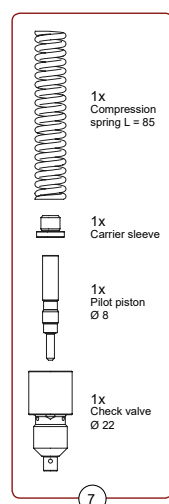
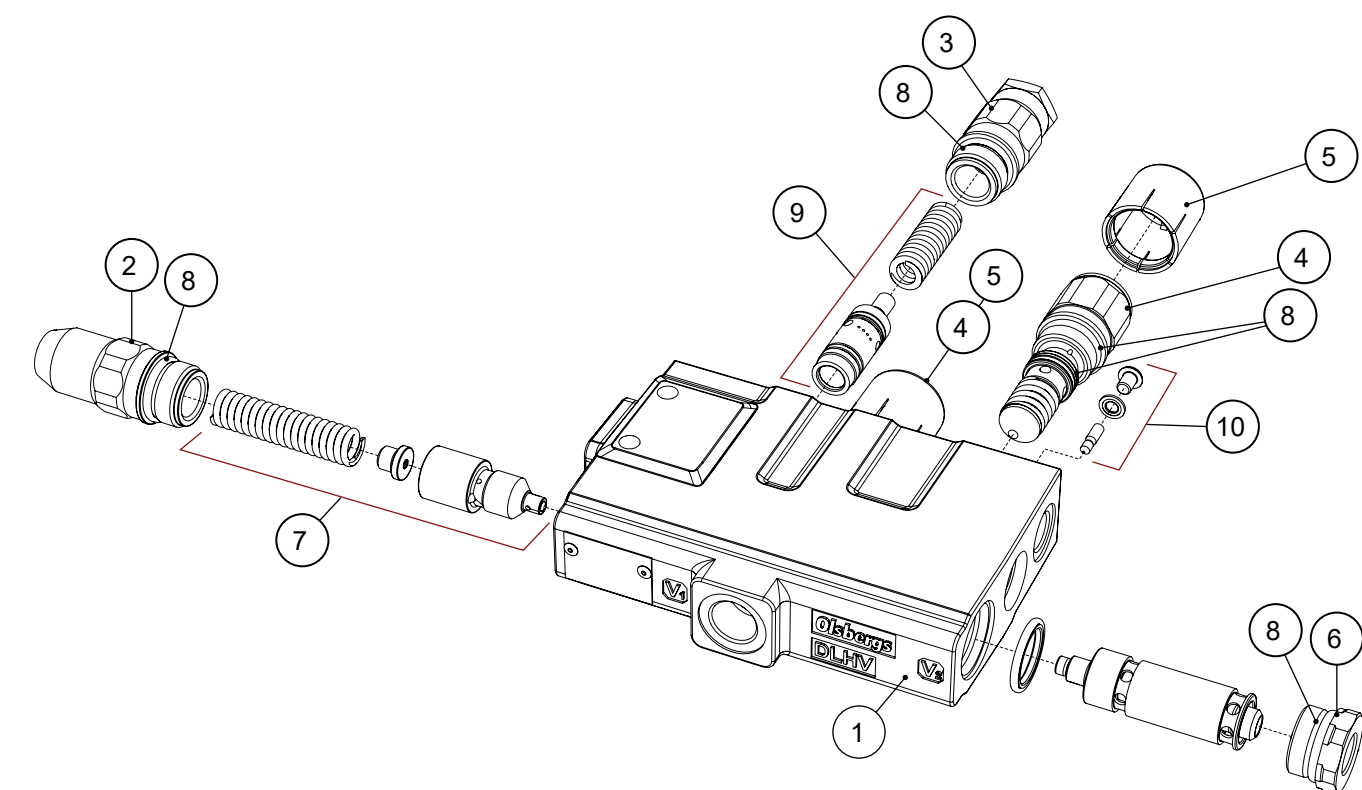
Spare parts



Pos.	Part no.	Description	Note
1	xxxxS	Load holding valve DLHV-CC type S, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxA	Shock valve xx MPa model A	See page 37
5	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
6	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
7	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
8	V9009	Sealing package DLHV	Consumption: 1 kit per valve
9	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
10	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
11	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer trede 3/8"
12	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer trede 3/8"
13	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer trede 3/8"

Load holding valve DLHV-PC Type S

Spare parts

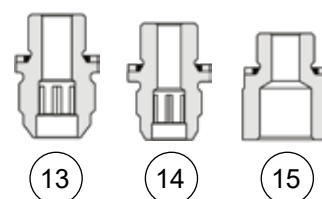
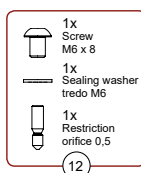
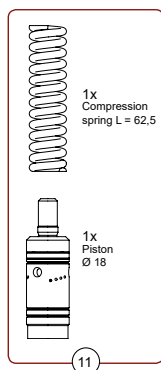
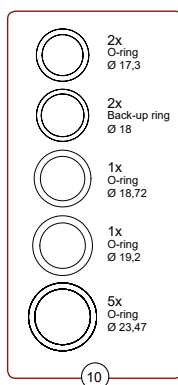
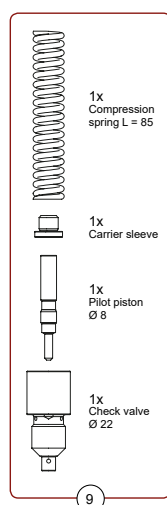
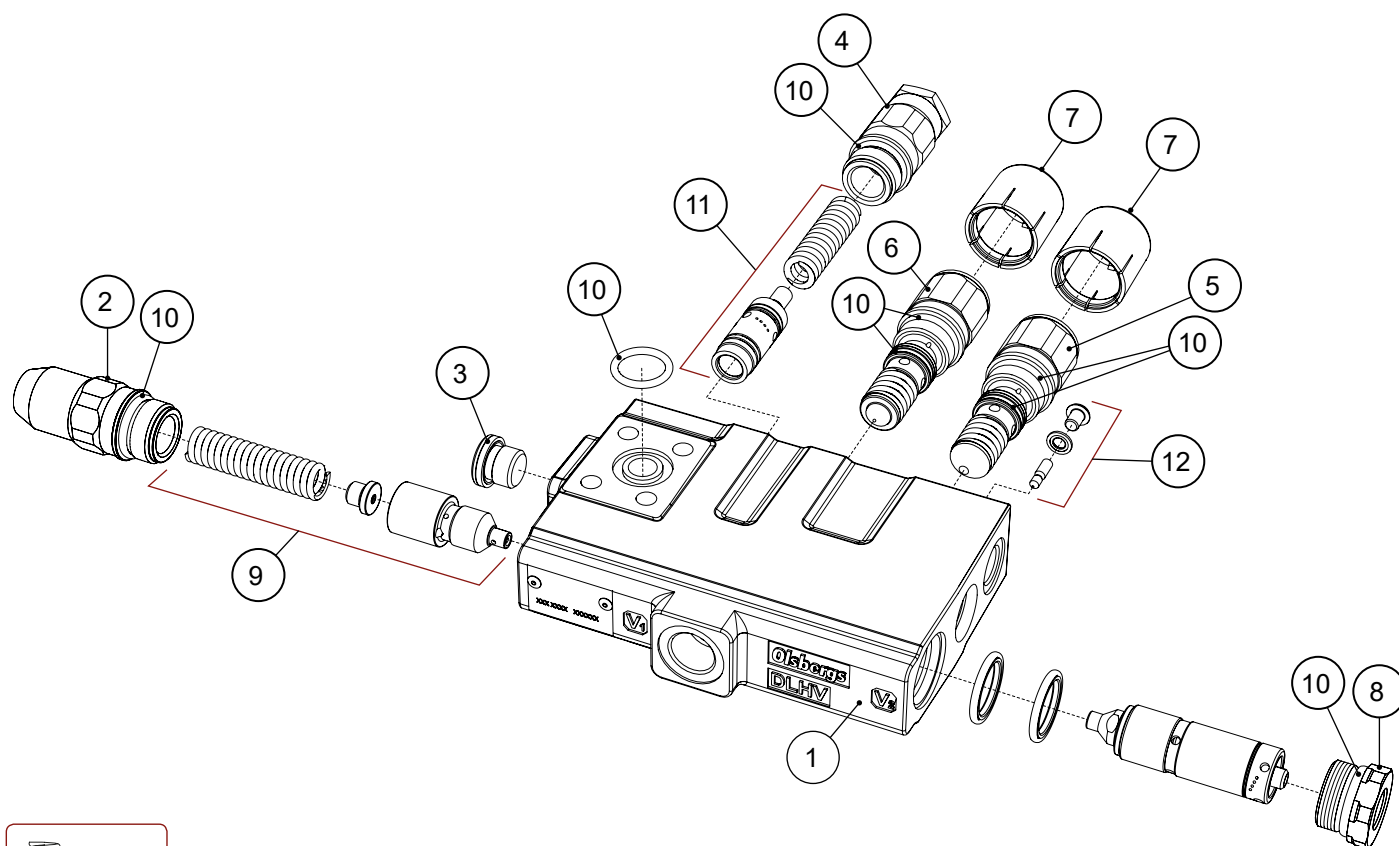


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	xxxxS	Load holding valve DLHV-PC type S, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxA	Shock valve xx MPa model A	See page 37
5	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
6	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
7	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
8	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
9	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
10	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
11	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
12	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
13	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type NLZ

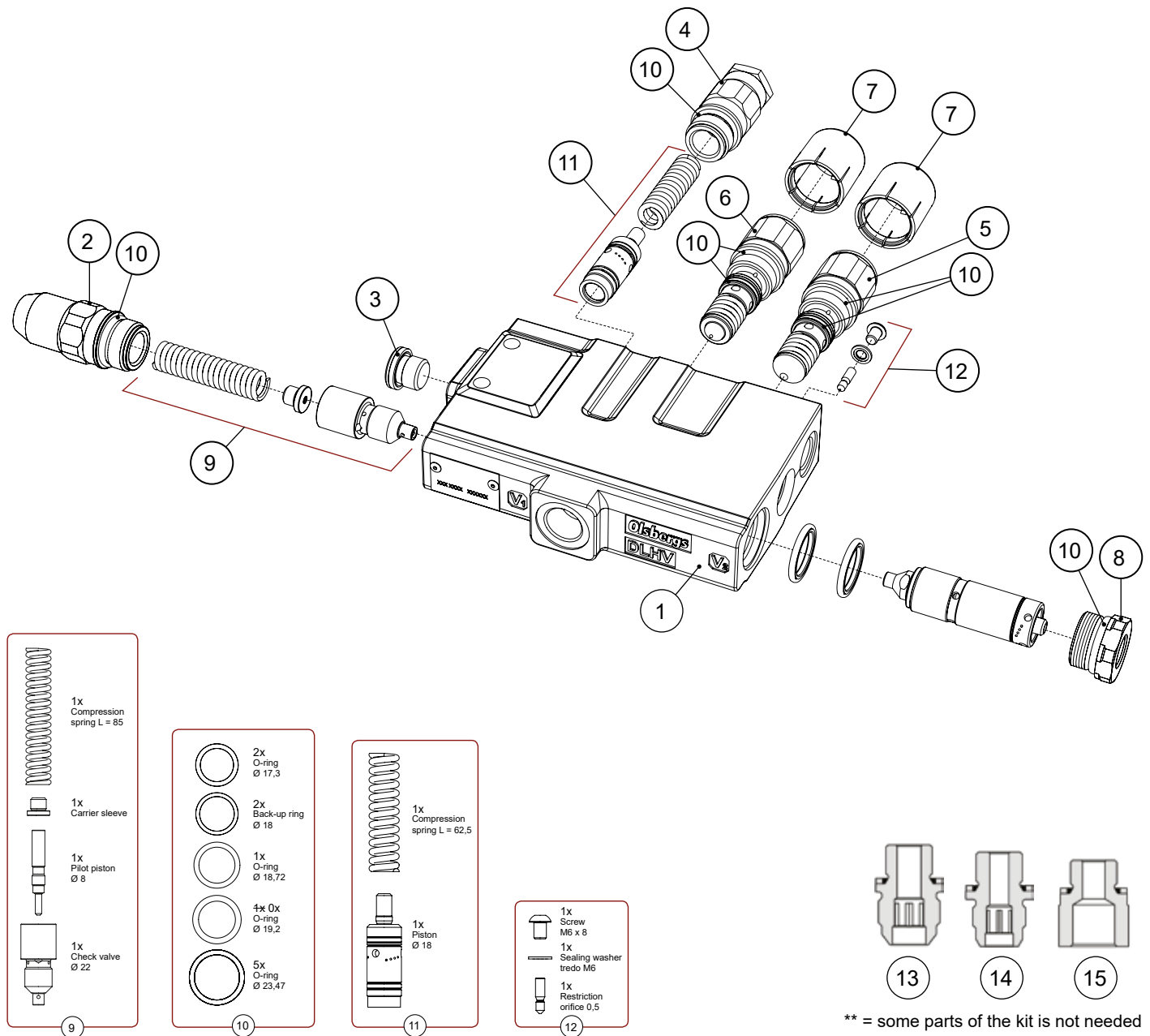
Spare parts



Pos.	Part no.	Description	Note
1	xxxxZ	Load holding valve DLHV-CC type NLZ, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxA	Shock valve xx MPa model A	See page 37
6	V1xxxAZ	Shock valve xx MPa model AZ	See page 39
7	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
8	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
9	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
10	V9009	Sealing package DLHV	Consumption: 1 kit per valve
11	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
12	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
13	V2267	Adapter R3/4" - UNF 7/8", complete	Incl. sealing washer tread 3/8"
14	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tread 3/8"
15	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tread 3/8"

Load holding valve DLHV-PC Type NLZ

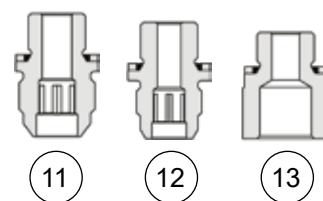
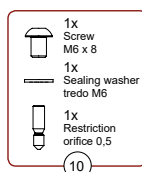
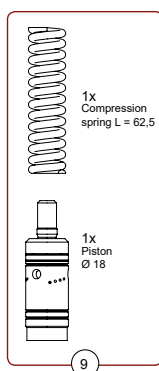
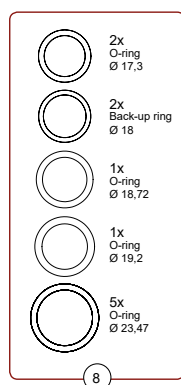
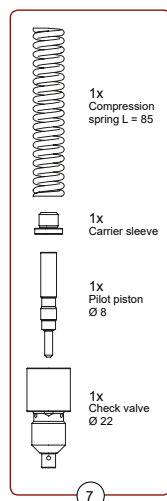
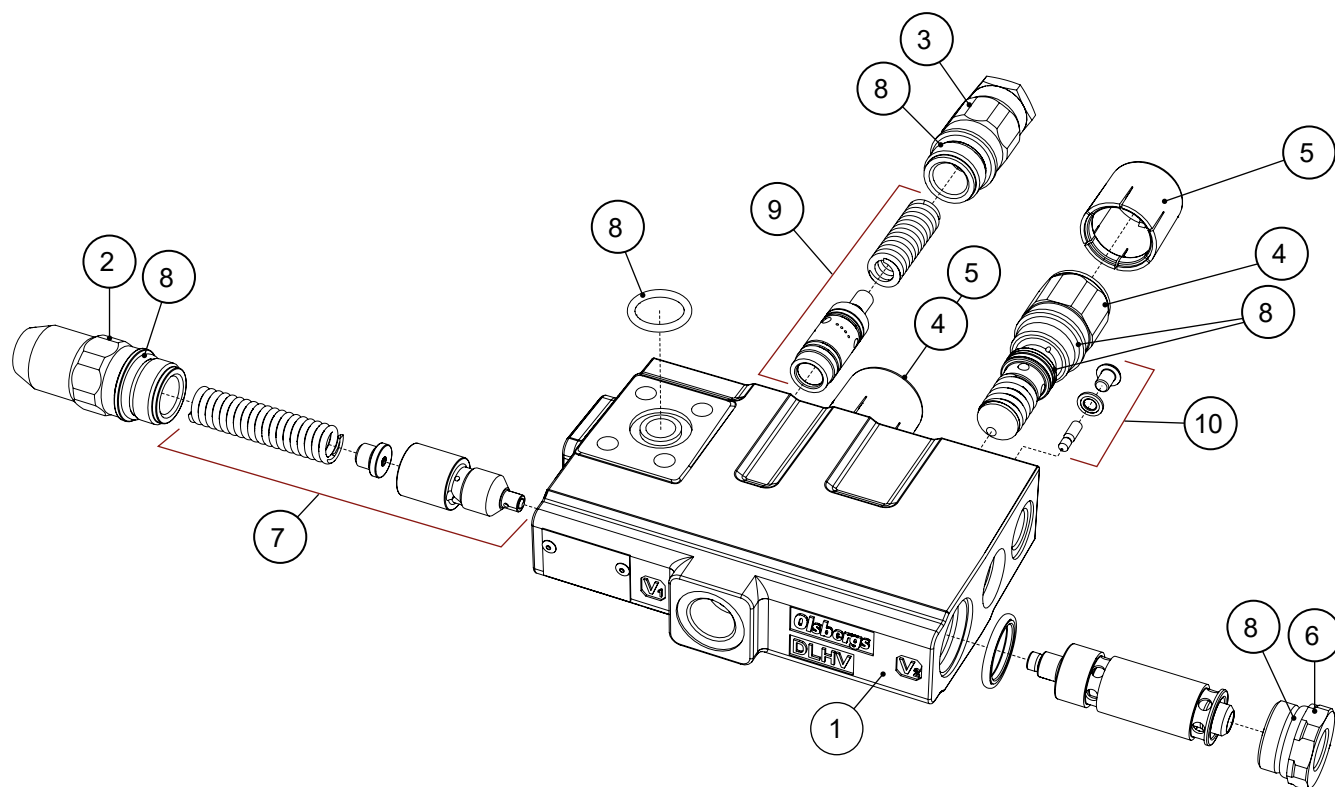
Spare parts



Pos.	Part no.	Description	Note
1	xxxxZ	Load holding valve DLHV-PC type NLZ, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxA	Shock valve xx MPa model A	See page 37
6	V1xxxAZ	Shock valve xx MPa model AZ	See page 39
7	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
8	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
9	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
10	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
11	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
12	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
13	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
14	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
15	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type SK

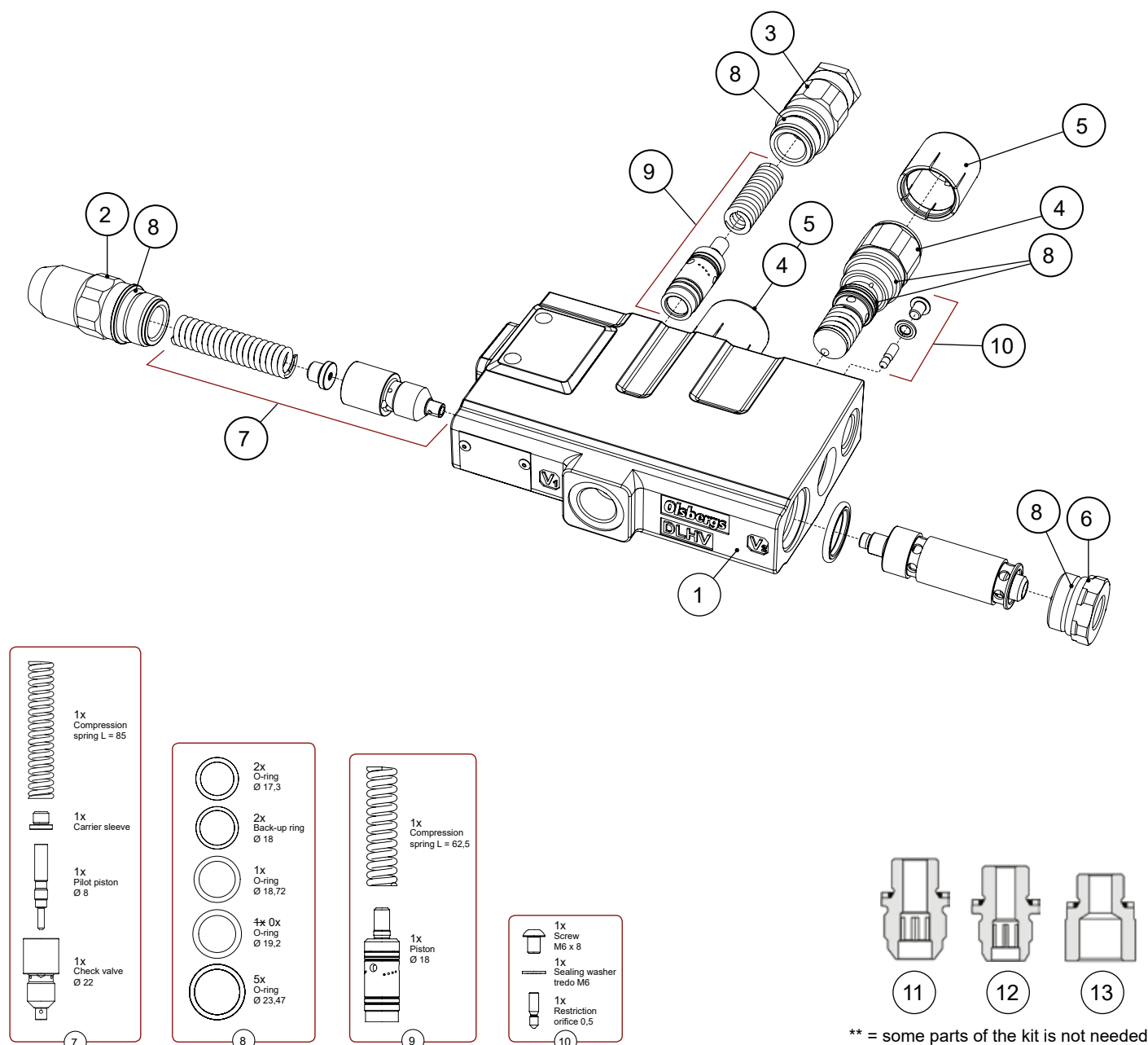
Spare parts



Pos.	Part no.	Description	Note
1	xxxxSK	Load holding valve DLHV-CC type SK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxAK	Shock valve xx MPa model AK	See page 38
5	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
6	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
7	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
8	V9009	Sealing package DLHV	Consumption: 1 kit per valve
9	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
10	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
11	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
12	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
13	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-PC Type SK

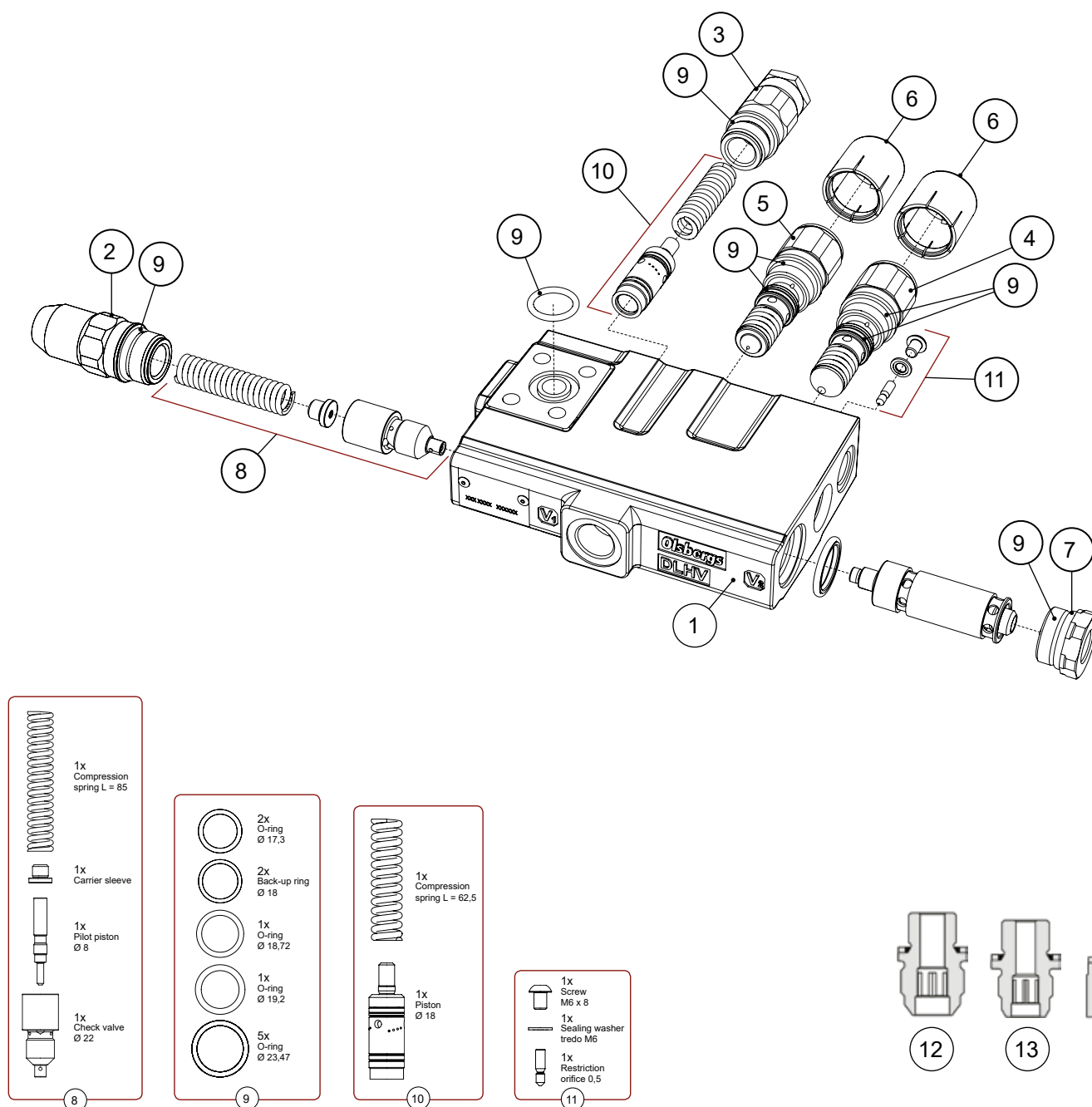
Spare parts



Pos.	Part no.	Description	Note
1	xxxxSK	Load holding valve DLHV-PC type SK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxAK	Shock valve xx MPa model AK	See page 38
5	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
6	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
7	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
8	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
9	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
10	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
11	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
12	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
13	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type ZSK

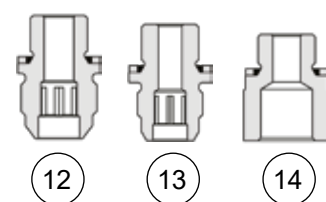
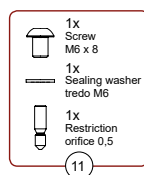
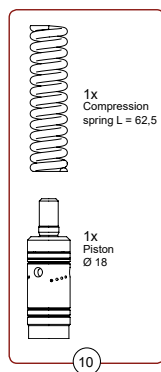
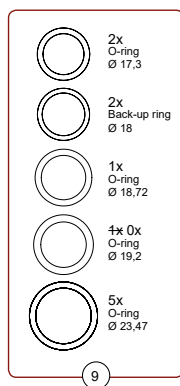
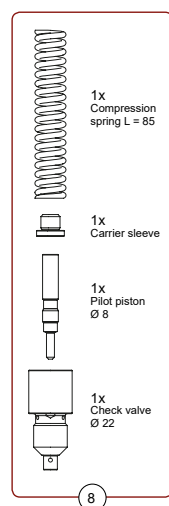
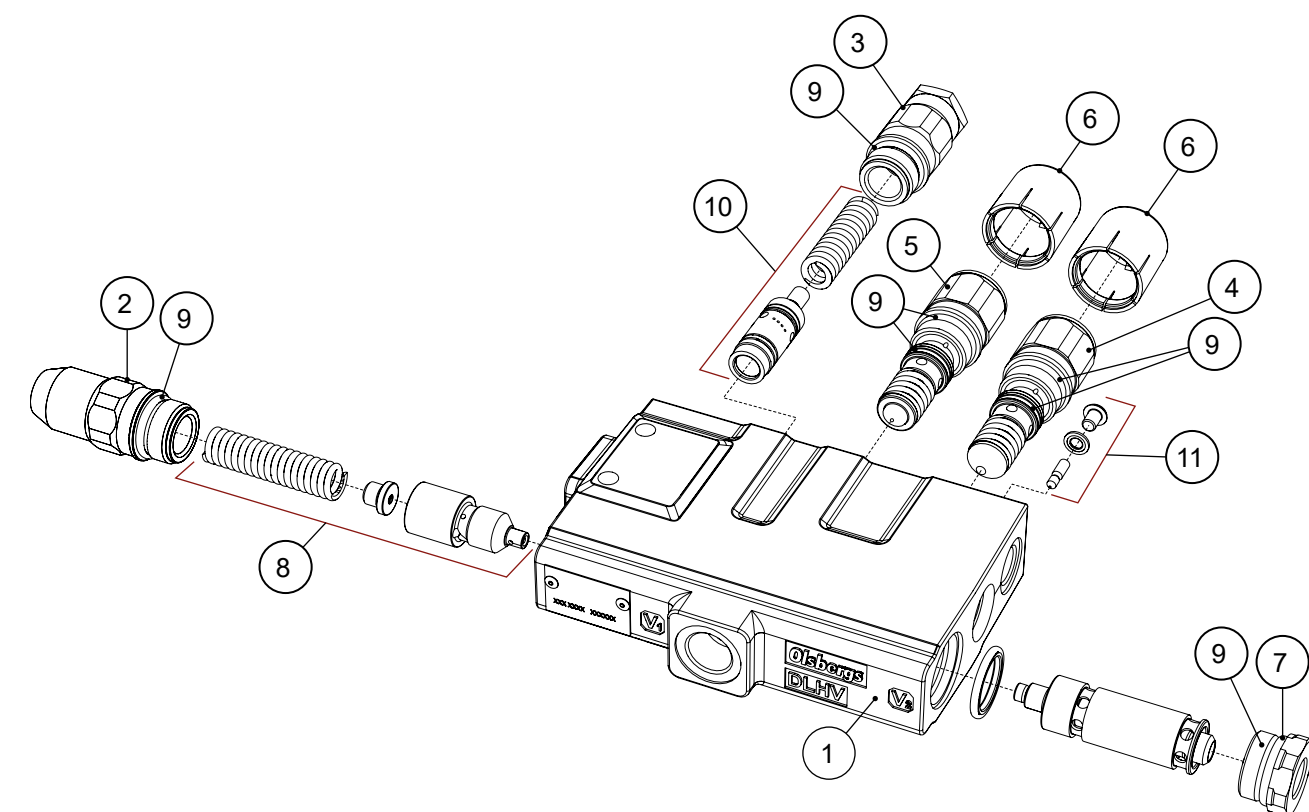
Spare parts



Pos.	Part no.	Description	Note
1	xxxxZSK	Load holding valve DLHV-CC type ZSK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxAK	Shock valve xx MPa Type AK	See page 38
5	V1xxxAZK	Shock valve xx MPa model AZK	See page 39
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-PC Type ZSK

Spare parts

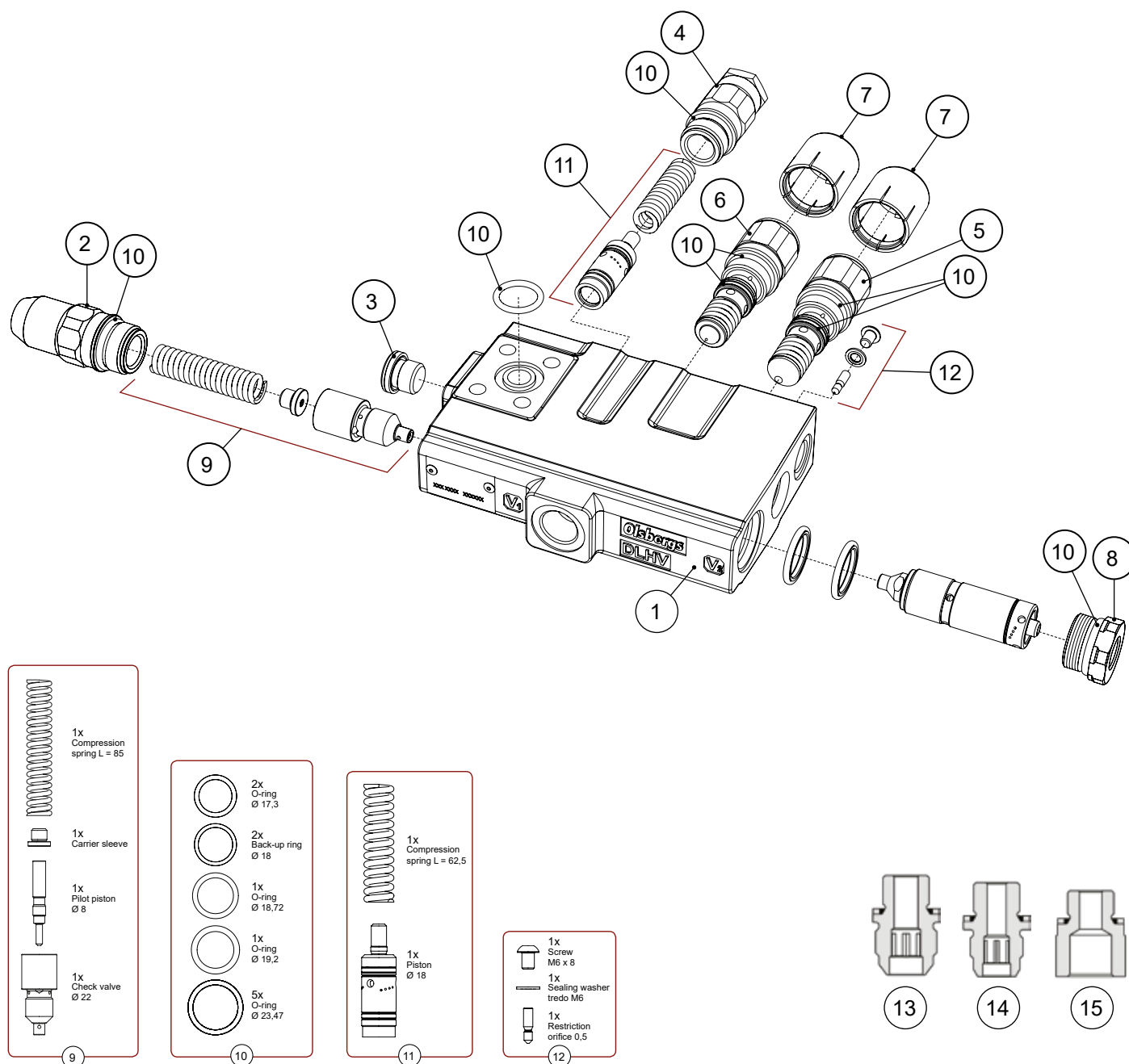


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	xxxxZSK	Load holding valve DLHV-CC type ZSK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	V0951	Adj. screw pressure red., complete	Incl. o-ring
4	V1xxxAK	Shock valve xx MPa Type AK	See page 38
5	V1xxxAZK	Shock valve xx MPa model AZK	See page 39
6	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
7	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
8	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
9	V9009	Sealing package DLHV	Consumption: 1 kit per valve
10	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
11	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
12	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
13	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
14	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-CC Type ZK

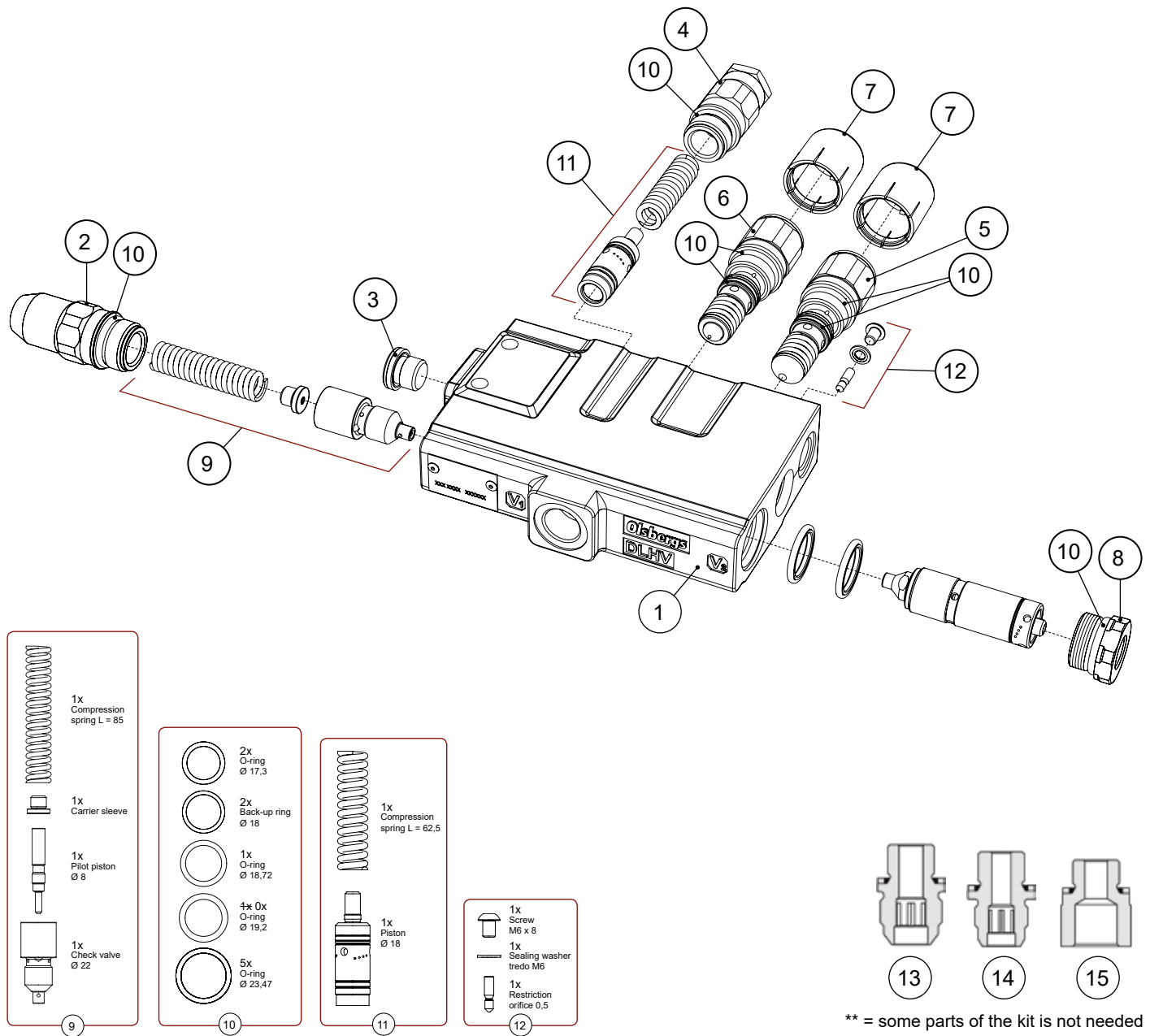
Spare parts



Pos.	Part no.	Description	Note
1	xxxxZK	Load holding valve DLHV-CC type ZK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxAK	Shock valve xx MPa model AK	See page 38
6	V1xxxAZ	Shock valve xx MPa model AZ	See page 39
7	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
8	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
9	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
10	V9009	Sealing package DLHV	Consumption: 1 kit per valve
11	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
12	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
13	V2267	Adapter R3/4" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
14	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
15	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Load holding valve DLHV-PC Type ZK

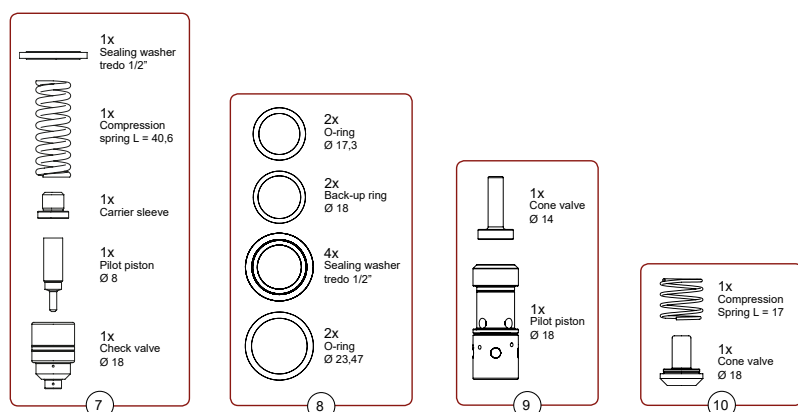
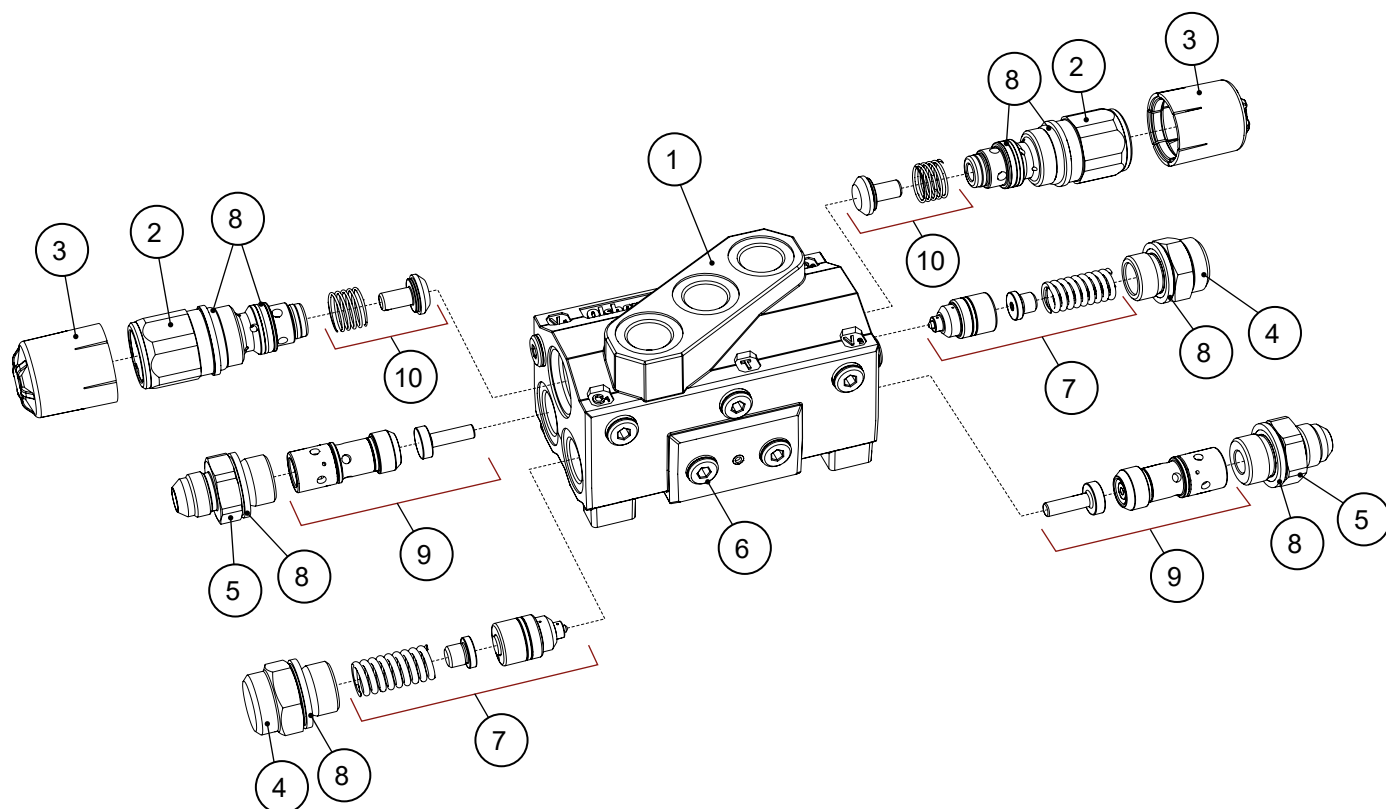
Spare parts



Pos.	Part no.	Description	Note
1	xxxxZK	Load holding valve DLHV-PC type ZK, complete	
2	V2078	Spring housing, complete	Incl. o-ring
3	S3029	Plug G 3/8"	Incl. sealing washer
4	V0951	Adj. screw pressure red., complete	Incl. o-ring
5	V1xxxAK	Shock valve xx MPa model AK	See page 38
6	V1xxxAZ	Shock valve xx MPa model AZ	See page 39
7	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
8	V2291	Adapter R3/4" - R 3/8", complete	Incl. o-ring
9	V9013	Check valve kit DLHV	Consumption: 1 kit per valve
10	V9009	Sealing package DLHV	Consumption: 1 kit per valve**
11	V9012	Pressure reducing piston DLHV	Consumption: 1 kit per valve
12	V9010	Restriction orifice Ø0.5 DLHV	Consumption: 1 kit per valve
13	V2267	Adapter R3/8" - UNF 7/8", complete	Incl. sealing washer tredo 3/8"
14	V2282	Adapter R3/8" - UNF 3/4", complete	Incl. sealing washer tredo 3/8"
15	V2299	Adapter R3/8" - R3/8", complete	Incl. sealing washer tredo 3/8"

Slewing valve DLC

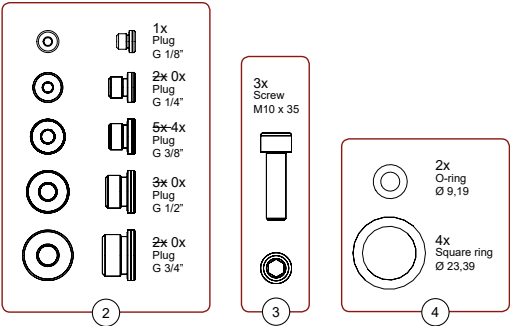
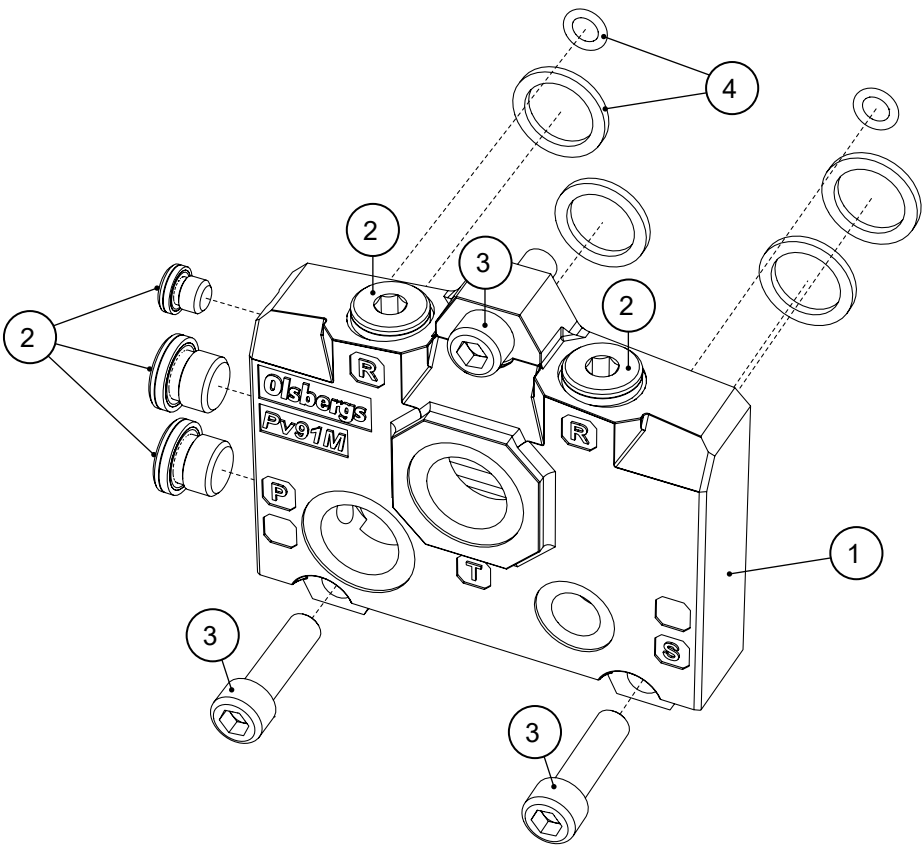
Spare parts



Pos.	Part no.	Description	Note
1	07xx	Slewing valve DLC, complete	
2	V1xxx	Shock valve xx MPa	See page 36
3	V2271GR	Plastic cap grey, shock valve	Replaces factory fitted cap
4	V2084	Spring housing, complete	Incl. sealing washer tredo 1/2"
5	V2279	Adapter straight R1/2" - 3/4"UNF, complete	Incl. sealing washer tredo 1/2"
6	S3049	Plug G 1/8"	Incl. sealing washer
7	V9015	Check valve kit DLC	Consumption: 2 kits per valve
8	V9014	Sealing package DLC	Consumption: 1 kit per valve
9	V2542	Pilot piston and pusher DLC	Consumption: 2 kits per valve
10	V9016	Anti-cavitation kit DLC	Consumption: 2 kits per valve

Inlet section J

Spare parts

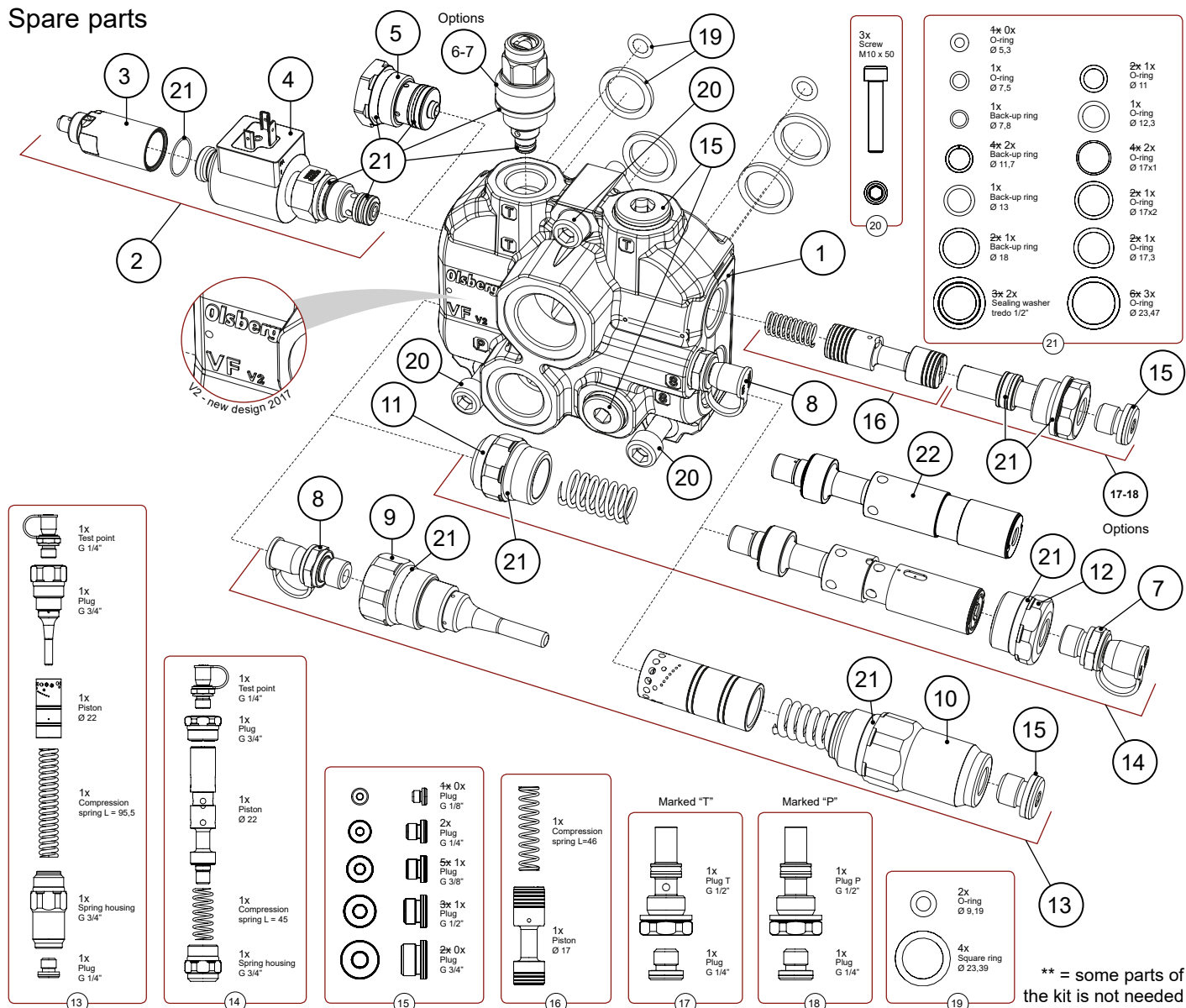


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	V2058	Inlet section J, complete	
2	V9027	Plug kit PG2	Consumption: 1 kit per inlet section**
3	V9017	Screw package SG1	Consumption: 1 kit per inlet section
4	V2454	Seal kit	Consumption: 1 kit per inlet section

Inlet section VF

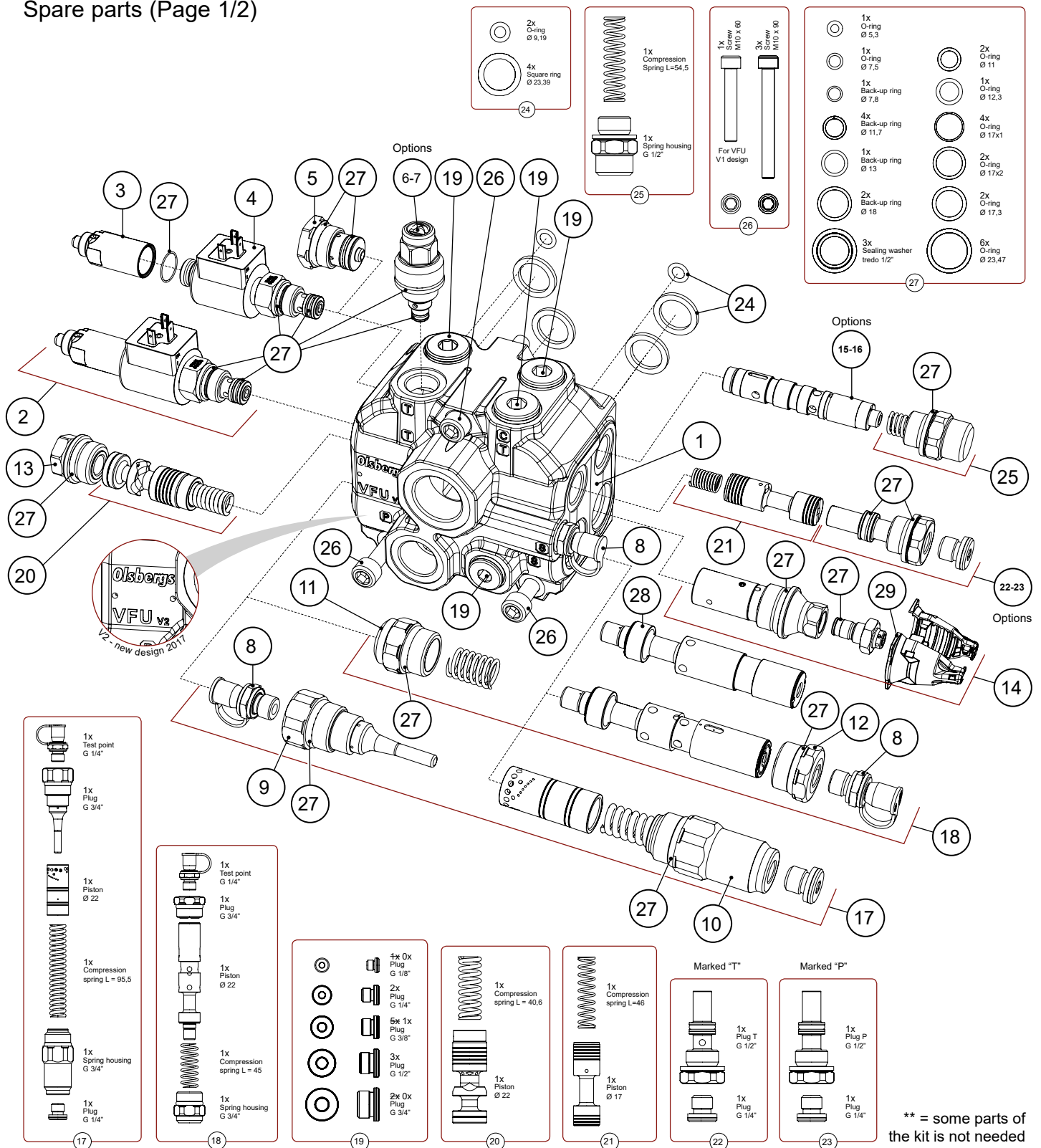
Spare parts



Pos.	Part no.	Description	Note
1	V37xx	Inlet section VF, complete	
2	V2418	Solenoid V 28V, complete	
3	V2149-1	Sealing nut solenoid, complete	
4	S2661	Coil 28V	
5	V2326	Reduction VFU-15 Q-series incl. O-ring	Only for VF V1 (old design)
6	V4xxx	Pressure restriction xx MP Q-series, complete	(See specification)
7	V2540	Plug MP	
8	S1546	Measuring point G 1/4"	TEMA system 100
9	V2325	Plug shunt FP Q-series incl. O-ring	(Only fixed pump)
10	V2322	Spring housing shunt 13 Q-series incl. O-ring	(Only fixed pump)
11	V2321	Spring housing VP Q-series incl. O-ring	(Only variable pump)
12	V2320	Plug shunt VP Q-series incl. O-ring	(Only variable pump)
13	V2429	Conversion kit, fixed pump	Consumption: 1 kit per inlet section
14	V2430	Conversion kit, variable pump	Consumption: 1 kit per inlet section
15	V9027	Plug kit PG2	Consumption: 1 kit per inlet section**
16	V9019	Dump piston kit inlet VF/VFU	Consumption: 1 kit per inlet section
17	V9021	Plug kit tank PG1	Consumption: 1 kit per inlet section
18	V9059	Plug kit pump PG1	Consumption: 1 kit per inlet section
19	V2454	Seal kit	Consumption: 1 kit per inlet section
20	V9028	Screw package SG2	Consumption: 1 kit per inlet section
21	V9018	Sealing package TG1	Consumption: 1 kit per inlet section**
22	V2588	Piston VP-P (without shunt)	As option

Inlet section VFU

Spare parts (Page 1/2)



** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	V36xx	Inlet section VFU, complete	
2	V2418	Solenoid V 28V, complete	
3	V2149-1	Sealing nut solenoid, complete	
4	S2661	Coil 28V	
5	V2326	Reduction VFU-15 Q-series incl. O-ring	Only for VFU V1 (old design)
6	V4xxx	Pressure restriction xx MP Q-series, complete	(See specification)
7	V2540	Plug MP	
8	S1546	Measuring point G 1/4"	TEMA system 100
9	V2325	Plug shunt FP Q-series incl. O-ring	(Only fixed pump)
10	V2322	Spring housing shunt 13 Q-series incl. O-ring	(Only fixed pump)

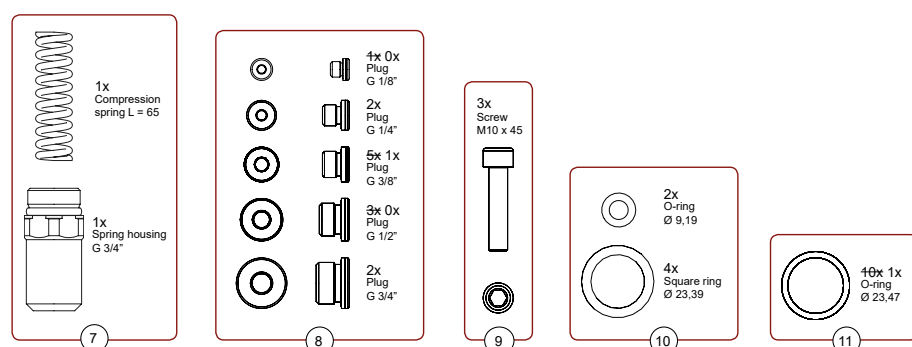
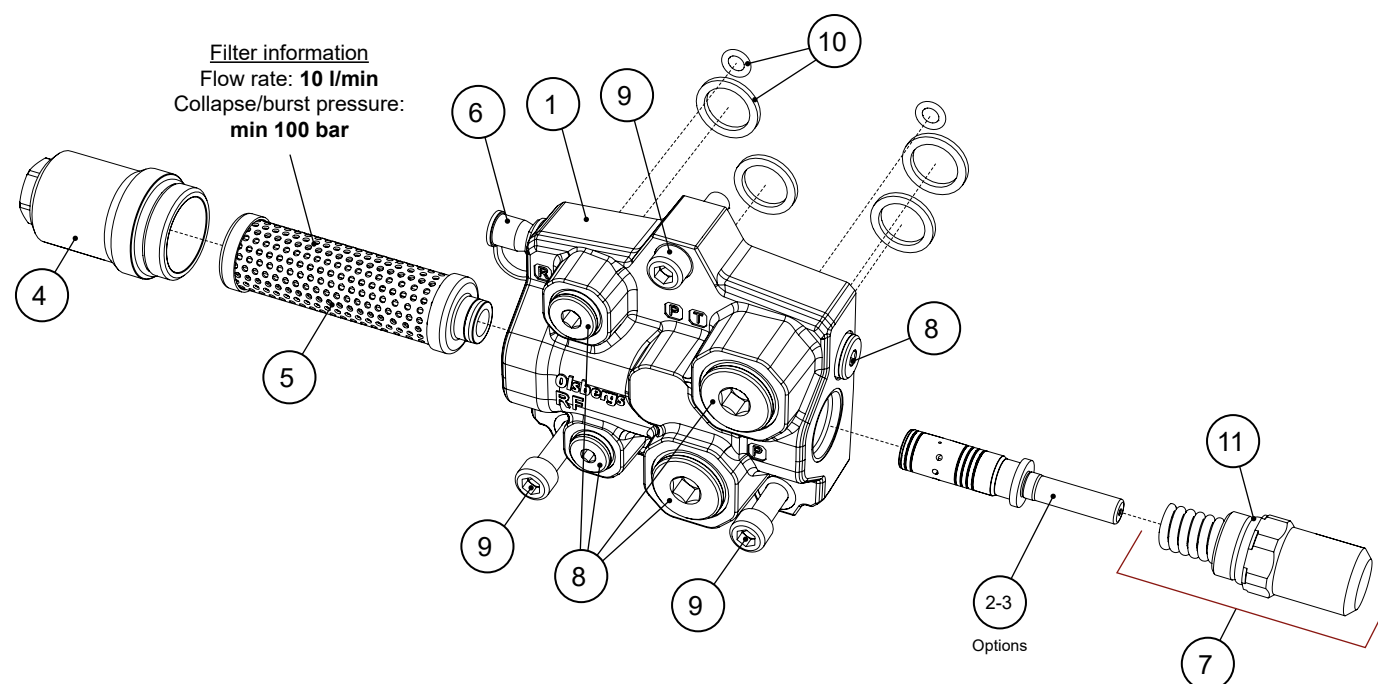
Inlet section VFU

Spare parts (Page 2/2)

Pos.	Part no.	Description	Note
11	V2321	Spring housing VP Q-series incl. O-ring	(Only variable pump)
12	V2320	Plug shunt VP Q-series incl. O-ring	(Only variable pump)
13	V0741	Plug TK G 3/4", complete	Incl. o-ring
14	V0750	Signal relief valve complete with shuttle valve	
15	V2387	Piston outlet Q-series 60L, complete	(See specification)
16	V2388	Piston outlet Q-series 85L, complete	(See specification)
17	V2429	Conversion kit, fixed pump	Consumption: 1 kit per inlet section
18	V2430	Conversion kit, variable pump	Consumption: 1 kit per inlet section
19	V9027	Plug kit PG2	Consumption: 1 kit per inlet section**
20	V9002	Pressure compensator Q	Consumption: 1 kit per inlet section
21	V9019	Dump piston kit inlet VF/VFU	Consumption: 1 kit per inlet section
22	V9021	Plug kit tank PG1	Consumption: 1 kit per inlet section
23	V9059	Plug kit pump PG1	Consumption: 1 kit per inlet section
24	V2454	Seal kit	Consumption: 1 kit per inlet section
25	V9035	Spring package outlet piston VFU	Consumption: 1 kit per inlet section
26	V9034	Screw package SG8	Consumption: 1 kit per inlet section
27	V9018	Sealing package TG1	Consumption: 1 kit per inlet section
28	V2588	Piston VP-P (without shunt)	As option
29	V2589GR	Closure sealing, grey	Consumption: 1 pcs per signal relief valve

Outlet section RF

Spare parts

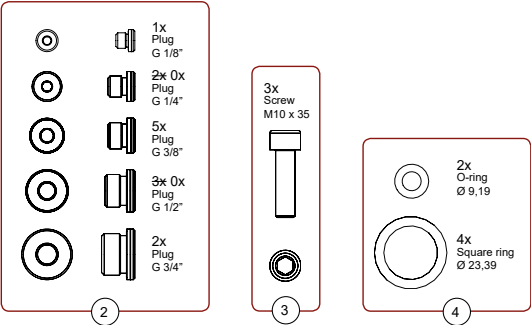
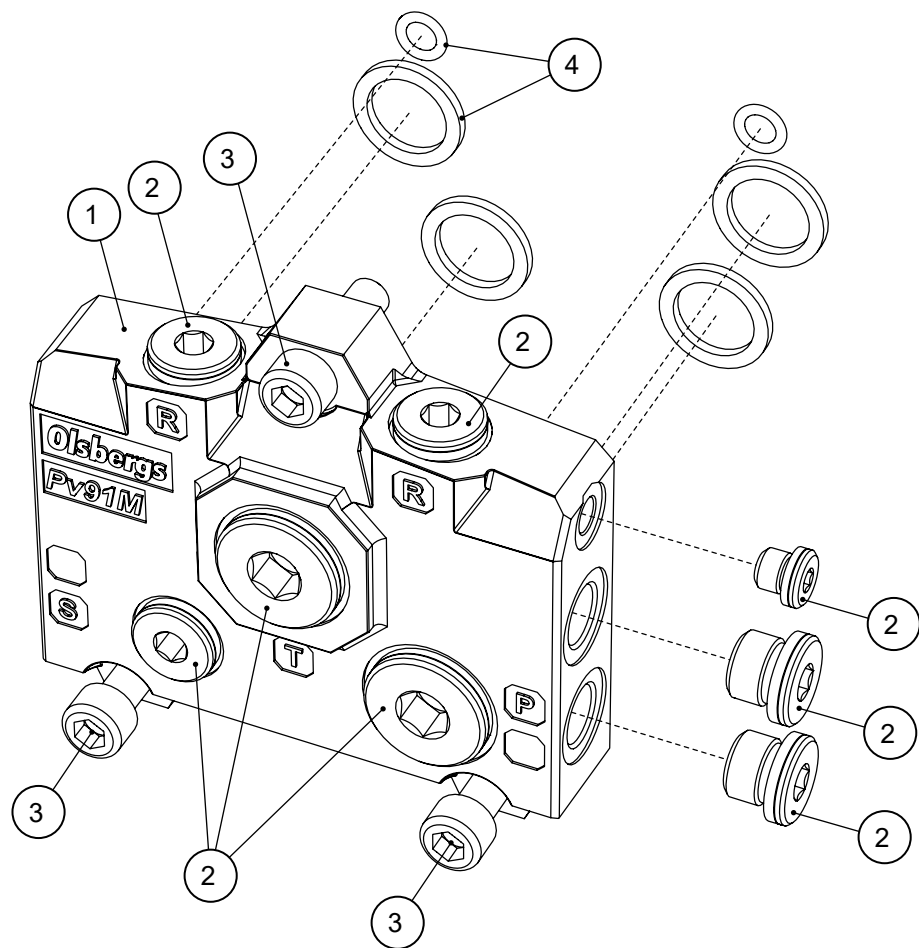


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	V38xx	Outlet section RF, complete	
2	V2319	Piston inline TRR Q-series	
3	V2329	Piston inline TRR Q-series for glyd ring	Incl. glyd ring
4	V2327	Filter housing RF Q-series	Incl. o-ring
5	S3026	Filter cartridge 20my absolute	Incl. o-ring
6	S2250	Measuring nipple G 1/8"	TEMA system 100
7	V9020	Spring package TRR	Consumption: 1 kit per outlet section
8	V9027	Plug kit PG2	Consumption: 1 kit per outlet section**
9	V9033	Screw package SG7	Consumption: 1 kit per outlet section
10	V2454	Seal kit	Consumption: 1 kit per outlet section
11	V9011	Sealing package TE1	Consumption: 1 pcs per component**

Outlet section S

Spare parts

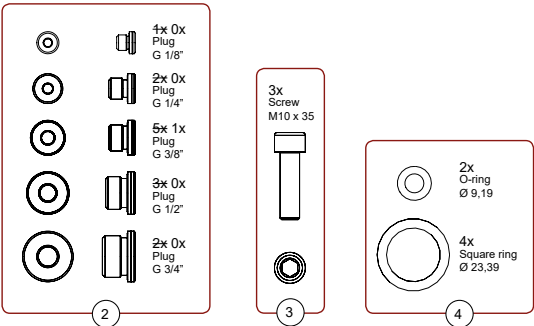
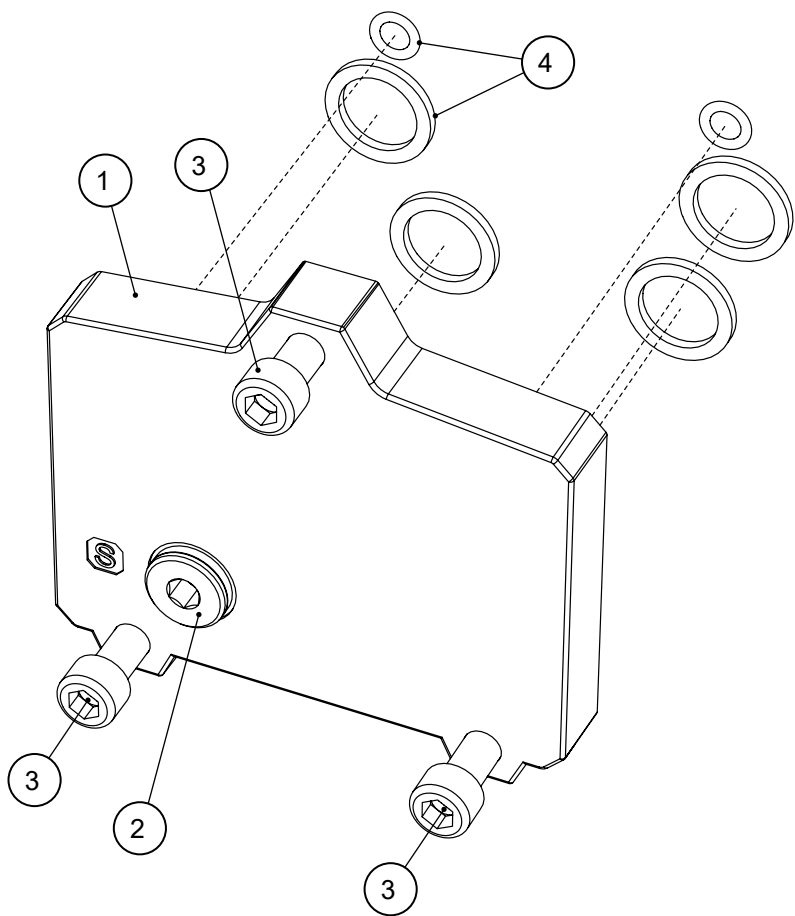


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	V2056	Outlet section S, complete	
2	V9027	Plug kit PG2	Consumption: 1 kit per outlet section**
3	V9017	Screw package SG1	Consumption: 1 kit per outlet section
4	V2454	Seal kit	Consumption: 1 kit per outlet section

Outlet section P

Spare parts

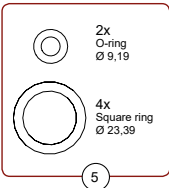
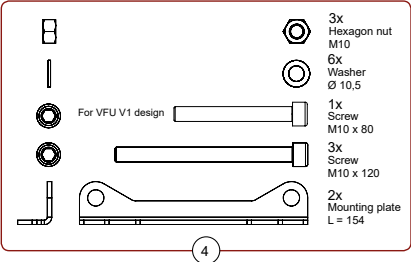
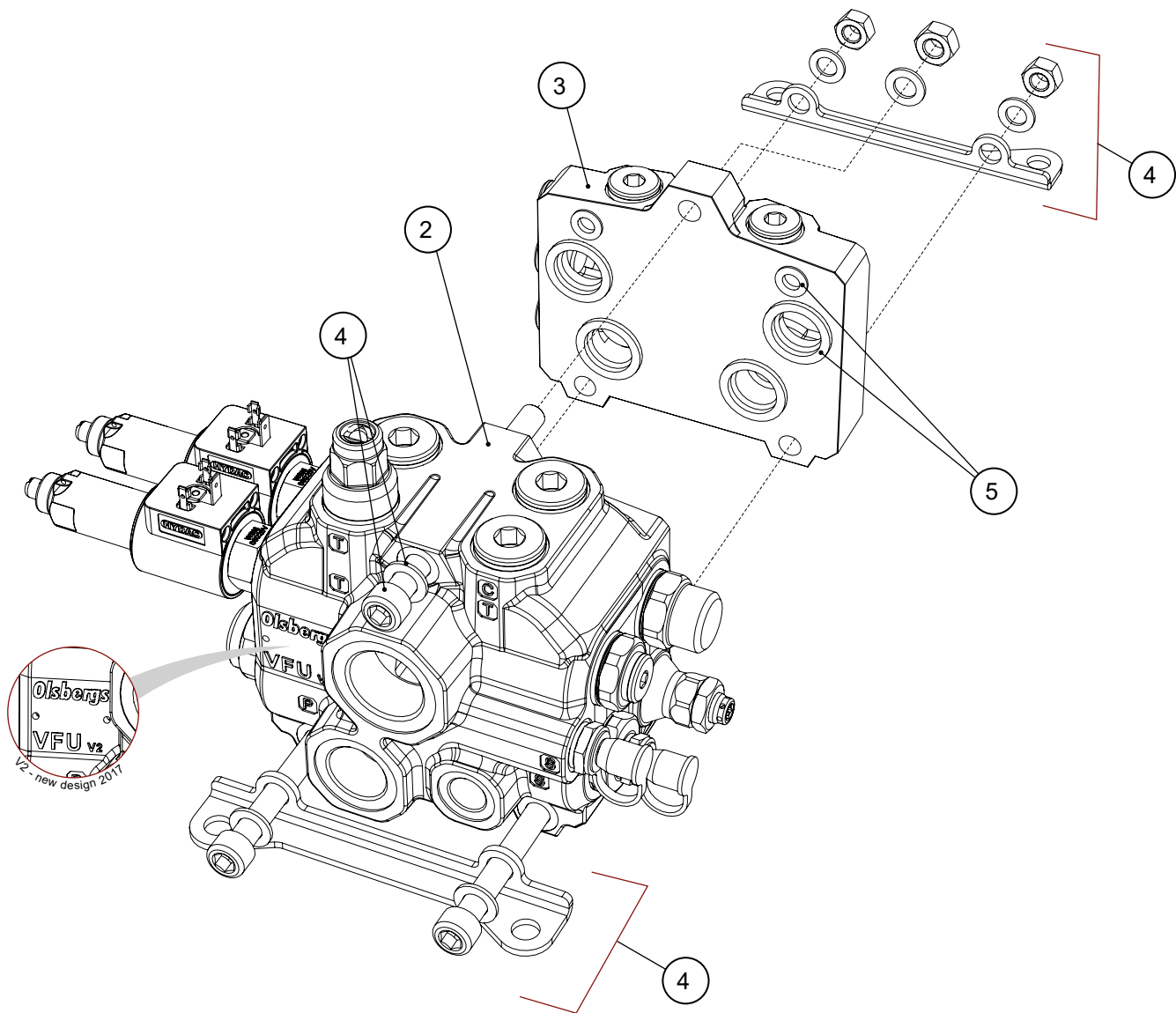


** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	V2054	Outlet section P, complete	
2	V9027	Plug kit PG2	Consumption: 1 kit per outlet section**
3	V9017	Screw package SG1	Consumption: 1 kit per outlet section
4	V2454	Seal kit	Consumption: 1 kit per outlet section

Supply unit VFU, S

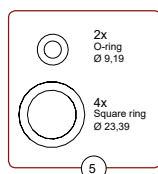
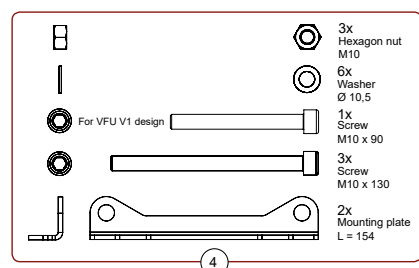
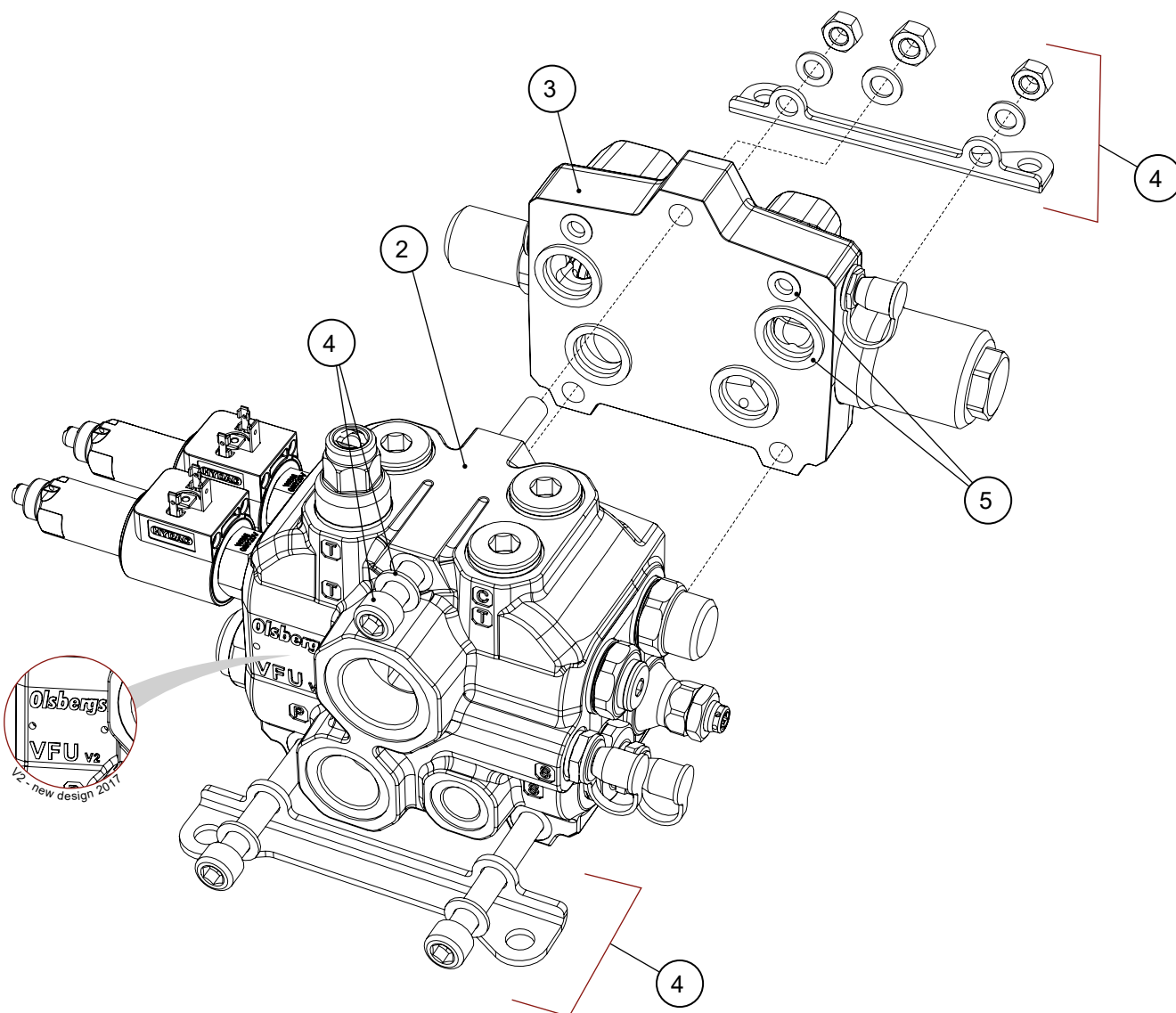
Spare parts



Pos.	Part no.	Description	Note
1	21xxx	Supply unit VFU+S, complete	
2	V36xx	Inlet section VFU complete	See page 29 - 30
3	V20xx	Outlet section S complete	See page 32
4	V9036	Assembly kit FE1	Consumption: 1 kit per supply unit
5	V2454	Seal kit	Consumption: 1 kit per supply unit

Supply unit VFU, RF

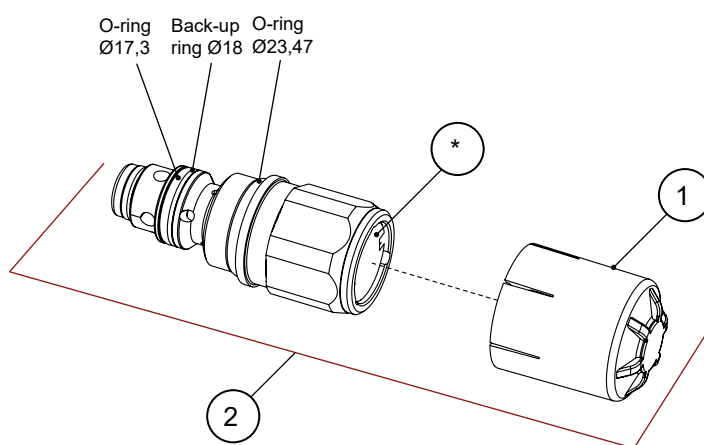
Spare parts



Pos.	Part no.	Description	Note
1	21xxx	Supply unit VFU+RF, complete	
2	V36xx	Inlet section VFU complete	See page 29 - 30
3	V38xx	Outlet section RF complete	See page 31
4	V9037	Assembly kit FE2	Consumption: 1 kit per supply unit
5	V2454	Seal kit	Consumption: 1 kit per supply unit

Shock valve standard (DLC)

Spare parts



Note:

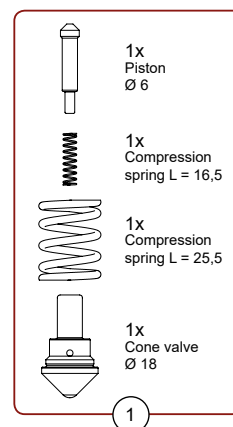
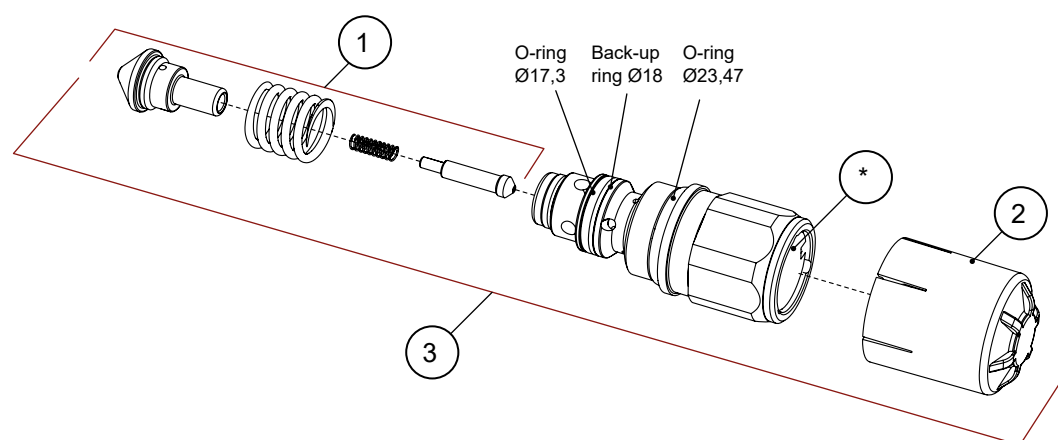
Extra back-up ring and seals are available in the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V2271GR	Plastic cap grey, shock valve		2	V1200	Shock valve 20 MPa	20
2	V1020	Shock valve 2 MPa	2		V1205	Shock valve 20,5 MPa	20,5
	V1040	Shock valve 4 MPa	4		V1210	Shock valve 21 MPa	21
	V1050	Shock valve 5 MPa	5		V1215	Shock valve 21,5 MPa	21,5
	V1055	Shock valve 5,5 MPa	5,5		V1220	Shock valve 22 MPa	22
	V1060	Shock valve 6 MPa	6		V1225	Shock valve 22,5 MPa	22,5
	V1065	Shock valve 6,5 MPa	6,5		V1230	Shock valve 23 MPa	23
	V1070	Shock valve 7 MPa	7		V1235	Shock valve 23,5 MPa	23,5
	V1075	Shock valve 7,5 MPa	7,5		V1240	Shock valve 24 MPa	24
	V1080	Shock valve 8 MPa	8		V1245	Shock valve 24,5 MPa	24,5
	V1085	Shock valve 8,5 MPa	8,5		V1250	Shock valve 25 MPa	25
	V1090	Shock valve 9 MPa	9		V1255	Shock valve 25,5 MPa	25,5
	V1095	Shock valve 9,5 MPa	9,5		V1260	Shock valve 26 MPa	26
	V1100	Shock valve 10 MPa	10		V1265	Shock valve 26,5 MPa	26,5
	V1105	Shock valve 10,5 MPa	10,5		V1270	Shock valve 27 MPa	27,5
	V1110	Shock valve 11 MPa	11		V1275	Shock valve 27,5 MPa	27,5
	V1115	Shock valve 11,5 MPa	11,5		V1280	Shock valve 28 MPa	28
	V1120	Shock valve 12 MPa	12		V1285	Shock valve 28,5 MPa	28,5
	V1125	Shock valve 12,5 MPa	12,5		V1290	Shock valve 29 MPa	29
	V1130	Shock valve 13 MPa	13		V1295	Shock valve 29,5 MPa	29,5
	V1135	Shock valve 13,5 MPa	13,5		V1300	Shock valve 30 MPa	30
	V1140	Shock valve 14 MPa	14		V1305	Shock valve 30,5 MPa	30,5
	V1145	Shock valve 14,5 MPa	14,5		V1310	Shock valve 31 MPa	31
	V1150	Shock valve 15 MPa	15		V1315	Shock valve 31,5 MPa	31,5
	V1155	Shock valve 15,5 MPa	15,5		V1320	Shock valve 32 MPa	32
	V1160	Shock valve 16 MPa	16		V1325	Shock valve 32,5 MPa	32,5
	V1165	Shock valve 16,5 MPa	16,5		V1330	Shock valve 33 MPa	33
	V1170	Shock valve 17 MPa	17		V1335	Shock valve 33,5 MPa	33,5
	V1175	Shock valve 17,5 MPa	17,5		V1340	Shock valve 34 MPa	34
	V1180	Shock valve 18 MPa	18		V1345	Shock valve 34,5 MPa	34,5
	V1185	Shock valve 18,5 MPa	18,5		V1350	Shock valve 35 MPa	35
	V1190	Shock valve 19 MPa	19		V1380	Shock valve 38 MPa	38
	V1195	Shock valve 19,5 MPa	19,5				

Shock valve model A (DLHV)

Spare parts



Note:

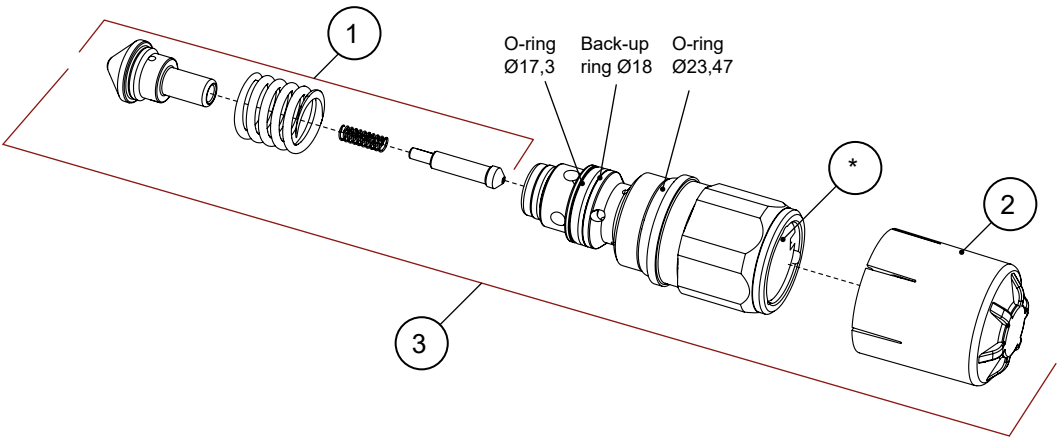
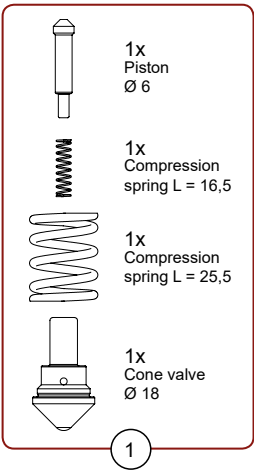
Extra back-up ring and seals are available in the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V9038	Anti-cavitation kit CV1		3	V1220A	Shock valve 22 MPa model A	22A
2	V2271GR	Plastic cap grey, shock valve			V1225A	Shock valve 22,5 MPa model A	22,5A
3	V1050A	Shock valve 5 MPa model A	5A		V1230A	Shock valve 23 MPa model A	23A
	V1055A	Shock valve 5,5 MPa model A	5,5A		V1235A	Shock valve 23,5 MPa model A	23,5A
	V1060A	Shock valve 6 MPa model A	6A		V1240A	Shock valve 24 MPa model A	24A
	V1065A	Shock valve 6,5 MPa model A	6,5A		V1245A	Shock valve 24,5 MPa model A	24,5A
	V1070A	Shock valve 7 MPa model A	7A		V1250A	Shock valve 25 MPa model A	25A
	V1075A	Shock valve 7,5 MPa model A	7,5A		V1255A	Shock valve 25,5 MPa model A	25,5A
	V1080A	Shock valve 8 MPa model A	8A		V1260A	Shock valve 26 MPa model A	26A
	V1085A	Shock valve 8,5 MPa model A	8,5A		V1265A	Shock valve 26,5 MPa model A	26,5A
	V1090A	Shock valve 9 MPa model A	9A		V1270A	Shock valve 27 MPa model A	27A
	V1095A	Shock valve 9,5 MPa model A	9,5A		V1275A	Shock valve 27,5 MPa model A	27,5A
	V1100A	Shock valve 10 MPa model A	10A		V1280A	Shock valve 28 MPa model A	28A
	V1105A	Shock valve 10,5 MPa model A	10,5A		V1285A	Shock valve 28,5 MPa model A	28,5A
	V1110A	Shock valve 11 MPa model A	11A		V1290A	Shock valve 29 MPa model A	29A
	V1115A	Shock valve 11,5 MPa model A	11,5A		V1295A	Shock valve 29,5 MPa model A	29,5A
	V1120A	Shock valve 12 MPa model A	12A		V1300A	Shock valve 30 MPa model A	30A
	V1125A	Shock valve 12,5 MPa model A	12,5A		V1305A	Shock valve 30,5 MPa model A	30,5A
	V1130A	Shock valve 13 MPa model A	13A		V1310A	Shock valve 31 MPa model A	31A
	V1135A	Shock valve 13,5 MPa model A	13,5A		V1315A	Shock valve 31,5 MPa model A	31,5A
	V1140A	Shock valve 14 MPa model A	14A		V1320A	Shock valve 32 MPa model A	32A
	V1145A	Shock valve 14,5 MPa model A	14,5A		V1325A	Shock valve 32,5 MPa model A	32,5A
	V1150A	Shock valve 15 MPa model A	15A		V1330A	Shock valve 33 MPa model A	33A
	V1155A	Shock valve 15,5 MPa model A	15,5A		V1335A	Shock valve 33,5 MPa model A	33,5A
	V1160A	Shock valve 16 MPa model A	16A		V1340A	Shock valve 34 MPa model A	34A
	V1165A	Shock valve 16,5 MPa model A	16,5A		V1345A	Shock valve 34,5 MPa model A	34,5A
	V1170A	Shock valve 17 MPa model A	17A		V1350A	Shock valve 35 MPa model A	35A
	V1175A	Shock valve 17,5 MPa model A	17,5A		V1360A	Shock valve 36 MPa model A	36A
	V1180A	Shock valve 18 MPa model A	18A		V1370A	Shock valve 37 MPa model A	37A
	V1185A	Shock valve 18,5 MPa model A	18,5A		V1380A	Shock valve 38 MPa model A	38A
	V1190A	Shock valve 19 MPa model A	19A		V1390A	Shock valve 39 MPa model A	39A
	V1195A	Shock valve 19,5 MPa model A	19,5A		V1410A	Shock valve 41 MPa model A	41A
	V1200A	Shock valve 20 MPa model A	20A		V1430A	Shock valve 43 MPa model A	43A
	V1205A	Shock valve 20,5 MPa model A	20,5A		V1440A	Shock valve 44 MPa model A	44A
	V1210A	Shock valve 21 MPa model A	21A		V1450A	Shock valve 45 MPa model A	45A
	V1215A	Shock valve 21,5 MPa model A	21,5A				

Shock valve model AK (DLHV)

Spare parts



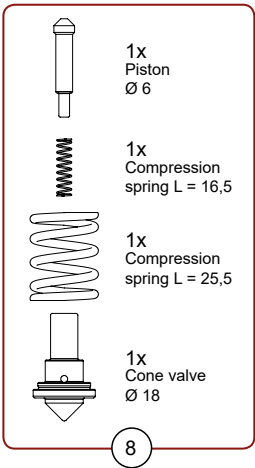
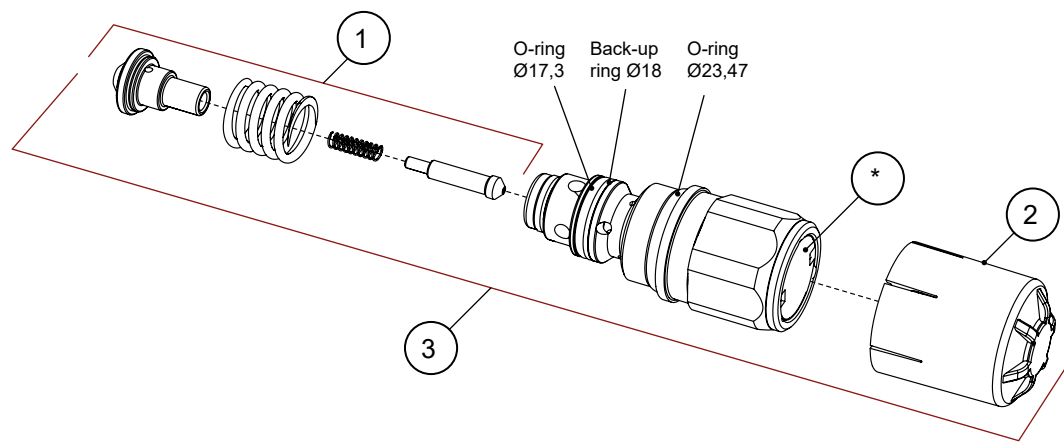
Note:
Extra back-up ring and seals are available in
the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V9038	Anti-cavitation kit CV1		3	V1200AK	Shock valve 20 MPa model AK	20AK
2	V2271GR	Plastic cap grey, shock valve			V1230AK	Shock valve 23 MPa model AK	23AK
3	V1100AK	Shock valve 10 MPa model AK	10AK		V1240AK	Shock valve 24 MPa model AK	24AK
	V1120AK	Shock valve 12 MPa model AK	12AK		V1260AK	Shock valve 26 MPa model AK	26AK
	V1130AK	Shock valve 13 MPa model AK	13AK		V1330AK	Shock valve 33 MPa model AK	33AK
	V1170AK	Shock valve 17 MPa model AK	17AK		V1420AK	Shock valve 42 MPa model AK	42AK

Shock valve model AZ (DLHV)

Spare parts



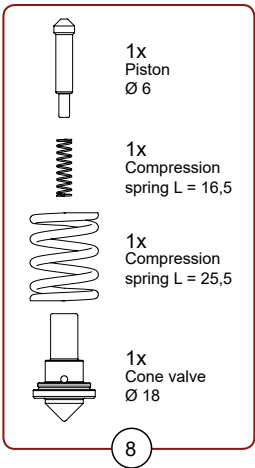
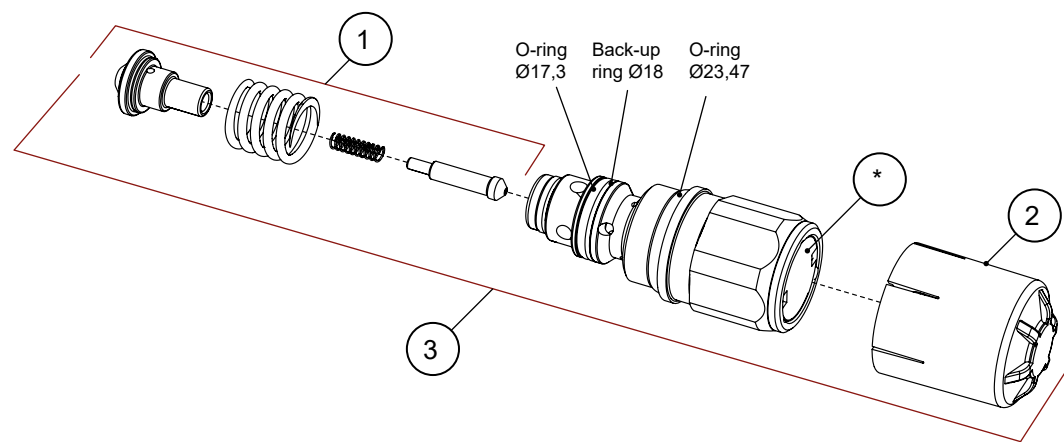
Note:
Extra back-up ring and seals are available in the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V9039	Anti-cavitation kit CV2		3	V1330AZ	Shock valve 33 MPa model AZ	33AZ
2	V2271GR	Plastic cap grey, shock valve			V1410AZ	Shock valve 41 MPa model AZ	41AZ
3	V1300AZ	Shock valve 30 MPa model AZ	30AZ		V1420AZ	Shock valve 42 MPa model AZ	42AZ
	V1310AZ	Shock valve 33 MPa model AZ	31AZ				

Shock valve model AZK (DLHV)

Spare parts



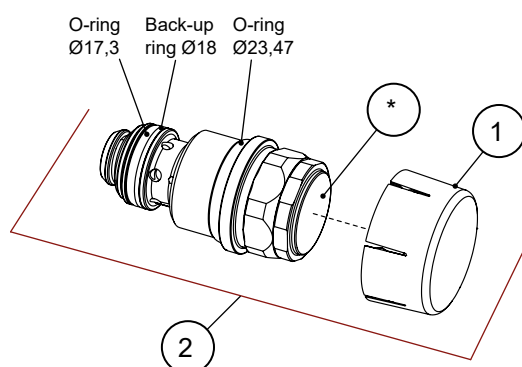
Note:
Extra back-up ring and seals are available in the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V9039	Anti-cavitation kit CV2		3	V1260AZK	Shock valve 26 MPa model AZK	26AZK
2	V2271GR	Plastic cap grey, shock valve			V1330AZK	Shock valve 33 MPa model AZK	33AZK

Shock valve model C (Q300)

Spare parts



Note:

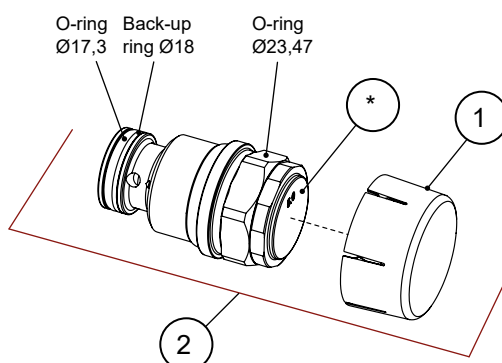
Extra back-up ring and seals are available in the respective valve spare sealing packages

* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V2444GR	Plastic cap grey, shock valve		2	V5250C	Shock valve 25 MPa model C	25
2	V5050C	Shock valve 5 MPa model C	5		V5255C	Shock valve 25,5 MPa model C	25,5
	V5055C	Shock valve 5,5 MPa model C	5,5		V5260C	Shock valve 26 MPa model C	26
	V5060C	Shock valve 6 MPa model C	6		V5265C	Shock valve 26,5 MPa model C	26,5
	V5065C	Shock valve 6,5 MPa model C	6,5		V5270C	Shock valve 27 MPa model C	27
	V5070C	Shock valve 7 MPa model C	7		V5275C	Shock valve 27,5 MPa model C	27,5
	V5075C	Shock valve 7,5 MPa model C	7,5		V5280C	Shock valve 28 MPa model C	28
	V5080C	Shock valve 8 MPa model C	8		V5285C	Shock valve 28,5 MPa model C	28,5
	V5085C	Shock valve 8,5 MPa model C	8,5		V5290C	Shock valve 29 MPa model C	29
	V5090C	Shock valve 9 MPa model C	9		V5295C	Shock valve 29,5 MPa model C	29,5
	V5095C	Shock valve 9,5 MPa model C	9,5		V5300C	Shock valve 30 MPa model C	30
	V5100C	Shock valve 10 MPa model C	10		V5305C	Shock valve 30,5 MPa model C	30,5
	V5105C	Shock valve 10,5 MPa model C	10,5		V5310C	Shock valve 31 MPa model C	31
	V5110C	Shock valve 11 MPa model C	11		V5315C	Shock valve 31,5 MPa model C	31,5
	V5115C	Shock valve 11,5 MPa model C	11,5		V5320C	Shock valve 32 MPa model C	32
	V5120C	Shock valve 12 MPa model C	12		V5325C	Shock valve 32,5 MPa model C	32,5
	V5125C	Shock valve 12,5 MPa model C	12,5		V5330C	Shock valve 33 MPa model C	33
	V5130C	Shock valve 13 MPa model C	13		V5335C	Shock valve 33,5 MPa model C	33,5
	V5135C	Shock valve 13,5 MPa model C	13,5		V5340C	Shock valve 34 MPa model C	34
	V5140C	Shock valve 14 MPa model C	14		V5345C	Shock valve 34,5 MPa model C	34,5
	V5145C	Shock valve 14,5 MPa model C	14,5		V5350C	Shock valve 35 MPa model C	35
	V5150C	Shock valve 15 MPa model C	15		V5355C	Shock valve 35,5 MPa model C	35,5
	V5155C	Shock valve 15,5 MPa model C	15,5		V5360C	Shock valve 36 MPa model C	36
	V5160C	Shock valve 16 MPa model C	16		V5365C	Shock valve 36,5 MPa model C	36,5
	V5165C	Shock valve 16,5 MPa model C	16,5		V5370C	Shock valve 37 MPa model C	37
	V5170C	Shock valve 17 MPa model C	17		V5375C	Shock valve 37,5 MPa model C	37,5
	V5175C	Shock valve 17,5 MPa model C	17,5		V5380C	Shock valve 38 MPa model C	38
	V5180C	Shock valve 18 MPa model C	18		V5385C	Shock valve 38,5 MPa model C	38,5
	V5185C	Shock valve 18,5 MPa model C	18,5		V5390C	Shock valve 39 MPa model C	39
	V5190C	Shock valve 19 MPa model C	19		V5395C	Shock valve 39,5 MPa model C	39,5
	V5195C	Shock valve 19,5 MPa model C	19,5		V5400C	Shock valve 40 MPa model C	40
	V5200C	Shock valve 20 MPa model C	20		V5405C	Shock valve 40,5 MPa model C	40,5
	V5205C	Shock valve 20,5 MPa model C	20,5		V5410C	Shock valve 41 MPa model C	41
	V5210C	Shock valve 21 MPa model C	21		V5415C	Shock valve 41,5 MPa model C	41,5
	V5215C	Shock valve 21,5 MPa model C	21,5		V5420C	Shock valve 42 MPa model C	42
	V5220C	Shock valve 22 MPa model C	22		V5425C	Shock valve 42,5 MPa model C	42,5
	V5225C	Shock valve 22,5 MPa model C	22,5		V5430C	Shock valve 43 MPa model C	43
	V5230C	Shock valve 23 MPa model C	23		V5435C	Shock valve 43,5 MPa model C	43,5
	V5235C	Shock valve 23,5 MPa model C	23,5		V5440C	Shock valve 44 MPa model C	44
	V5240C	Shock valve 24 MPa model C	24		V5445C	Shock valve 44,5 MPa model C	44,5
	V5245C	Shock valve 24,5 MPa model C	24,5		V5450C	Shock valve 45 MPa model C	45

Shock valve model D (Q300)

Spare parts



Note:

Extra back-up ring and seals are available in the respective valve spare sealing packages

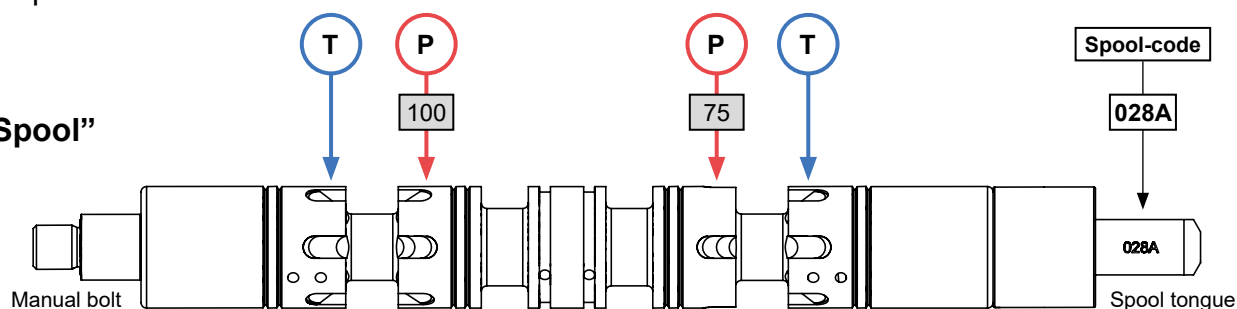
* = marking on cap

Pos.	Part no.	Description	*	Pos.	Part no.	Description	*
1	V2444GR	Plastic cap grey, shock valve		2	V5250D	Shock valve 25 MPa model D	25
2	V5050D	Shock valve 5 MPa model D	5		V5255D	Shock valve 25,5 MPa model D	25,5
	V5055D	Shock valve 5,5 MPa model D	5,5		V5260D	Shock valve 26 MPa model D	26
	V5060D	Shock valve 6 MPa model D	6		V5265D	Shock valve 26,5 MPa model D	26,5
	V5065D	Shock valve 6,5 MPa model D	6,5		V5270D	Shock valve 27 MPa model D	27
	V5070D	Shock valve 7 MPa model D	7		V5275D	Shock valve 27,5 MPa model D	27,5
	V5075D	Shock valve 7,5 MPa model D	7,5		V5280D	Shock valve 28 MPa model D	28
	V5080D	Shock valve 8 MPa model D	8		V5285D	Shock valve 28,5 MPa model D	28,5
	V5085D	Shock valve 8,5 MPa model D	8,5		V5290D	Shock valve 29 MPa model D	29
	V5090D	Shock valve 9 MPa model D	9		V5295D	Shock valve 29,5 MPa model D	29,5
	V5095D	Shock valve 9,5 MPa model D	9,5		V5300D	Shock valve 30 MPa model D	30
	V5100D	Shock valve 10 MPa model D	10		V5305D	Shock valve 30,5 MPa model D	30,5
	V5105D	Shock valve 10,5 MPa model D	10,5		V5310D	Shock valve 31 MPa model D	31
	V5110D	Shock valve 11 MPa model D	11		V5315D	Shock valve 31,5 MPa model D	31,5
	V5115D	Shock valve 11,5 MPa model D	11,5		V5320D	Shock valve 32 MPa model D	32
	V5120D	Shock valve 12 MPa model D	12		V5325D	Shock valve 32,5 MPa model D	32,5
	V5125D	Shock valve 12,5 MPa model D	12,5		V5330D	Shock valve 33 MPa model D	33
	V5130D	Shock valve 13 MPa model D	13		V5335D	Shock valve 33,5 MPa model D	33,5
	V5135D	Shock valve 13,5 MPa model D	13,5		V5340D	Shock valve 34 MPa model D	34
	V5140D	Shock valve 14 MPa model D	14		V5345D	Shock valve 34,5 MPa model D	34,5
	V5145D	Shock valve 14,5 MPa model D	14,5		V5350D	Shock valve 35 MPa model D	35
	V5150D	Shock valve 15 MPa model D	15		V5355D	Shock valve 35,5 MPa model D	35,5
	V5155D	Shock valve 15,5 MPa model D	15,5		V5360D	Shock valve 36 MPa model D	36
	V5160D	Shock valve 16 MPa model D	16		V5365D	Shock valve 36,5 MPa model D	36,5
	V5165D	Shock valve 16,5 MPa model D	16,5		V5370D	Shock valve 37 MPa model D	37
	V5170D	Shock valve 17 MPa model D	17		V5375D	Shock valve 37,5 MPa model D	37,5
	V5175D	Shock valve 17,5 MPa model D	17,5		V5380D	Shock valve 38 MPa model D	38
	V5180D	Shock valve 18 MPa model D	18		V5385D	Shock valve 38,5 MPa model D	38,5
	V5185D	Shock valve 18,5 MPa model D	18,5		V5390D	Shock valve 39 MPa model D	39
	V5190D	Shock valve 19 MPa model D	19		V5395D	Shock valve 39,5 MPa model D	39,5
	V5195D	Shock valve 19,5 MPa model D	19,5		V5400D	Shock valve 40 MPa model D	40
	V5200D	Shock valve 20 MPa model D	20		V5405D	Shock valve 40,5 MPa model D	40,5
	V5205D	Shock valve 20,5 MPa model D	20,5		V5410D	Shock valve 41 MPa model D	41
	V5210D	Shock valve 21 MPa model D	21		V5415D	Shock valve 41,5 MPa model D	41,5
	V5215D	Shock valve 21,5 MPa model D	21,5		V5420D	Shock valve 42 MPa model D	42
	V5220D	Shock valve 22 MPa model D	22		V5425D	Shock valve 42,5 MPa model D	42,5
	V5225D	Shock valve 22,5 MPa model D	22,5		V5430D	Shock valve 43 MPa model D	43
	V5230D	Shock valve 23 MPa model D	23		V5435D	Shock valve 43,5 MPa model D	43,5
	V5235D	Shock valve 23,5 MPa model D	23,5		V5440D	Shock valve 44 MPa model D	44
	V5240D	Shock valve 24 MPa model D	24		V5445D	Shock valve 44,5 MPa model D	44,5
	V5245D	Shock valve 24,5 MPa model D	24,5		V5450D	Shock valve 45 MPa model D	45

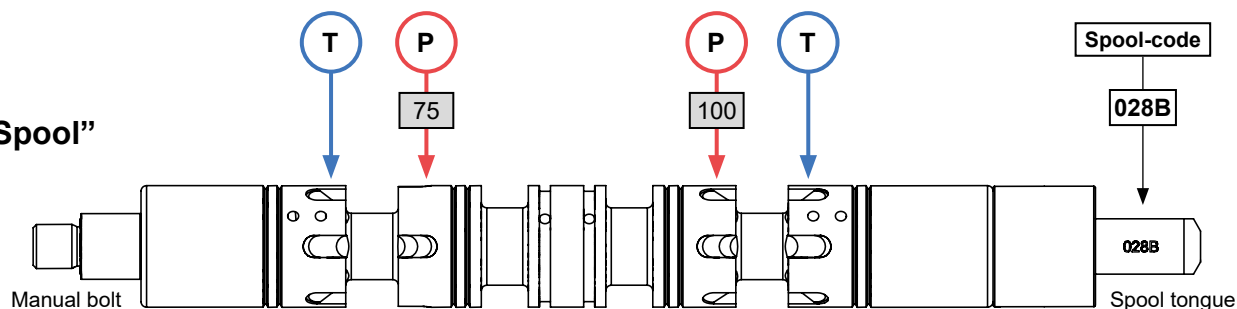
Spools for manually operated Q200 and Q300 valves

Description

“A-Spool”



“B-Spool”

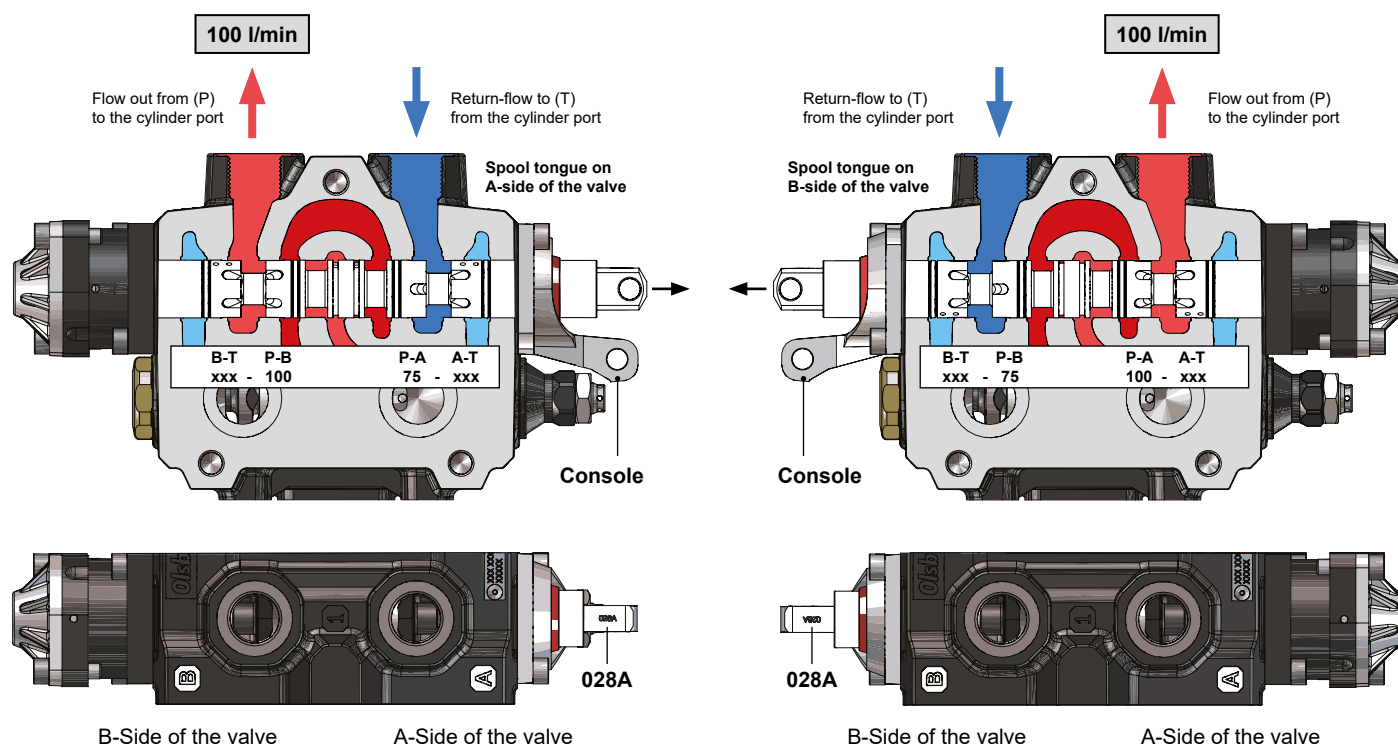


The differences between spools marked with “A” or “B” after the spool-code.

In this example, we use two “matched spools” with spool code **028A** and **028B**. The two spools are manufactured in the same way but what separates them is in which direction they are mounted at the factory. The spool tongue marked with an “A” has the lowest flow nearest the spool tongue. The spool tongue marked with an “B” has the highest flow nearest the spool tongue as shown in the illustration above.

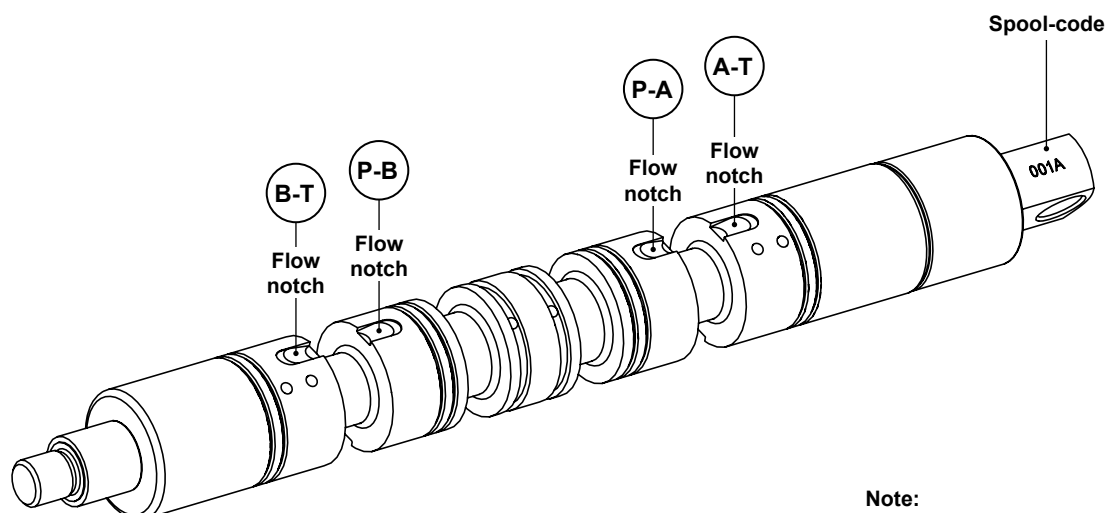
How the spools can be mounted in the valves.

In the illustration below we use the spool with spool-code **028A** and two manual Q200 valves, one with the consoles mounted on the A-side of the valve and one with the consoles mounted on the B-side of the valve (same information applies for valve Q300). In the illustration to the left, the spool is mounted with the tongue on the A-side of the valve and the maximum flow out from the pump (P) to the cylinder port will be at 100 l/min. If we want the maximum flow out from the pump (P) to the same cylinder port to be at 75 l/min instead, we would use the spool with spool-code **028B**.



Spools for manually operated Q200 and Q300 valves

Symmetric spools (Eg. rotator, grapple)



Note:

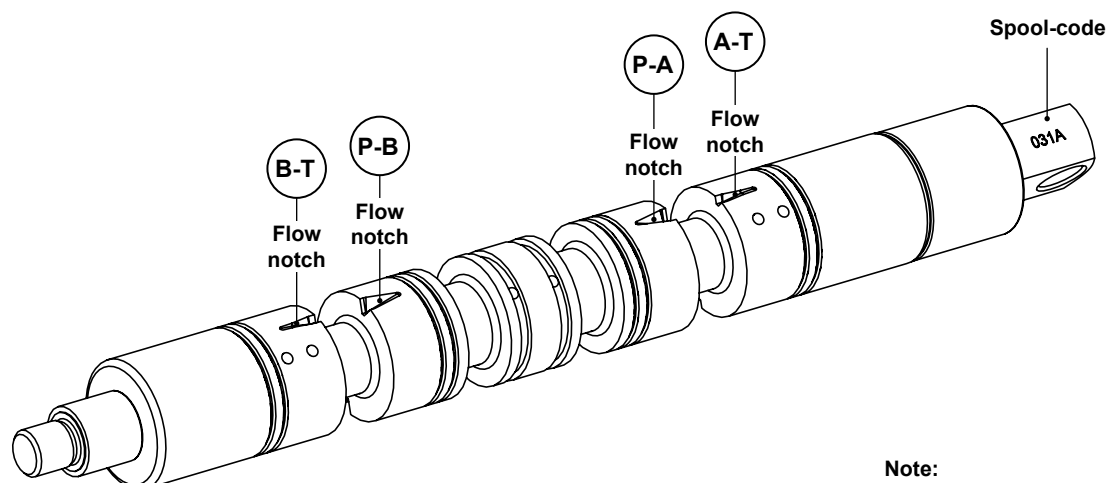
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32000A	000A	7	-	7	-	7	-
V32001A	001A	12	-	12	-	12	-
V32002A	002A	25	-	25	-	25	-
V32003A	003A	35	-	35	-	35	-
V32004A	004A	50	-	50	-	50	-

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32005A	005A	150	-	75	-	75	-
V32006A	006A	150	-	100	-	100	-
V32007A	007A	150	-	150	-	150	-
V32148A	148A	4	-	7	-	7	-

Spools for manually operated Q200 and Q300 valves

Symmetric spools with restricted return notches (Eg. slewing)



Note:

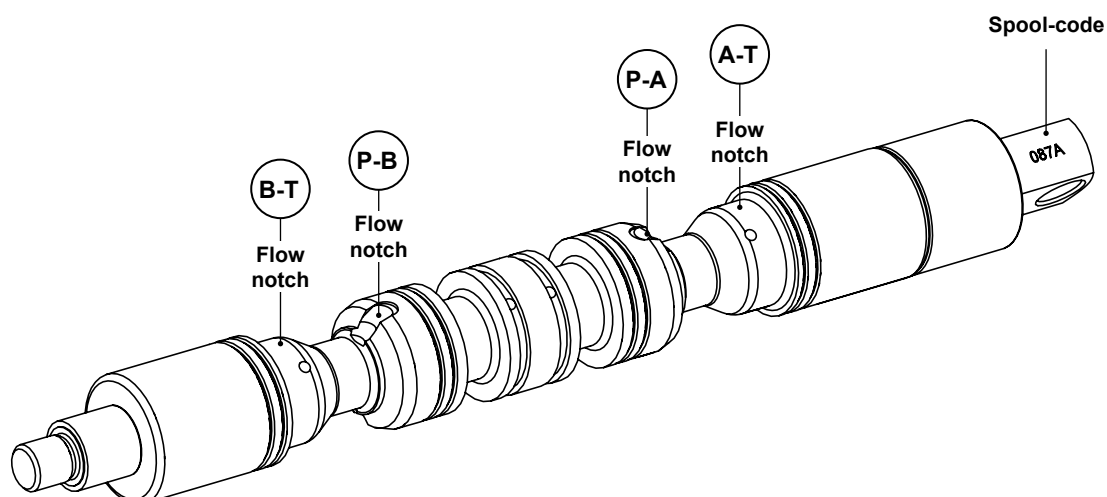
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32031A	031A	S18	-	18	-	18	-
V32032A	032A	S25	-	25	-	25	-
V32034A	034A	S35	-	35	-	35	-
V32036A	036A	S50	-	50	-	50	-
V32037A	037A	S63H	-	63E	-	63E	-
V32038A	038A	S75	-	75	-	75	-
V32039A	039A	S100	-	100	-	100	-

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32040A	040A	S150	-	150	-	150	-
V32129A	129A	S75E	-	75E	-	75E	-
V32130A	130A	S75G	-	75E	-	75E	-
V32133A	133A	S63E	-	63E	-	63E	-
V32134A	134A	S50E	-	50E	-	50E	-
V32137A	137A	S50G	-	50E	-	50E	-
V32330A	330A	S12	-	12	-	12	-

Spools for manually operated Q200 and Q300 valves

Symmetric motor spools (Eg. jib)



Note:

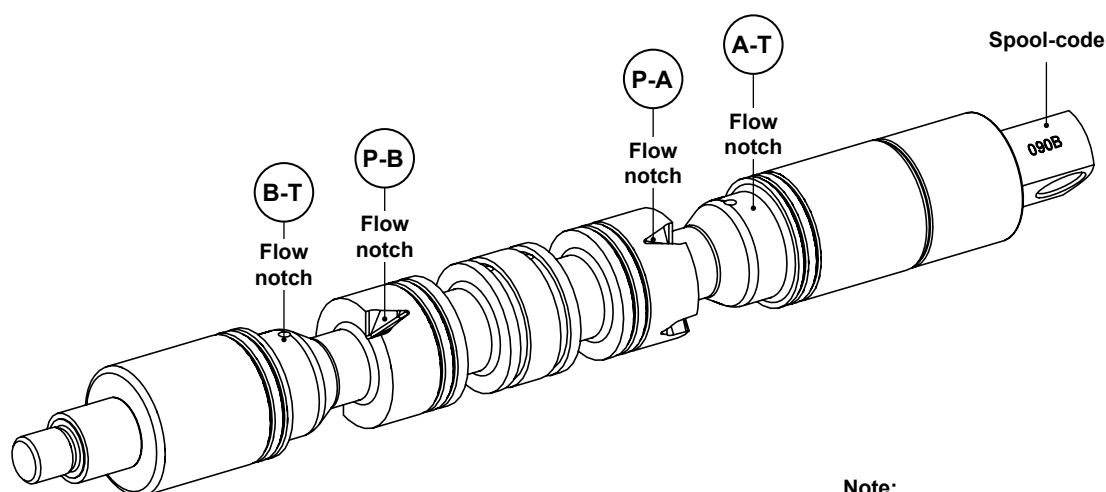
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32081A	081A	M	-	12	-	12	- M
V32082A	082A	M	-	25	-	25	- M
V32083A	083A	M	-	35	-	35	- M
V32084A	084A	M	-	50	-	50	- M

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32085A	085A	M	-	75	-	75	- M
V32086A	086A	M	-	100	-	100	- M
V32087A	087A	M	-	150	-	150	- M

Spools for manually operated Q200 and Q300 valves

Matched motor spools (Eg. winch)



Note:

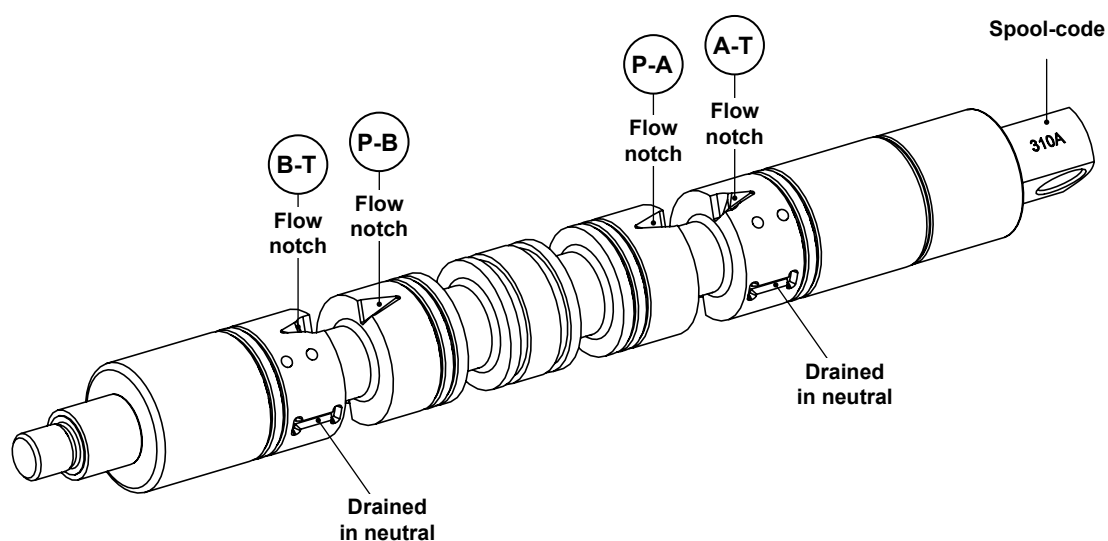
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32090A	090A	M	-	50	-	30	- M
V32090B	090B	M	-	30	-	50	- M
V32092A	092A	M	-	75	-	50	- M
V32092B	092B	M	-	50	-	75	- M
V32093A	093A	M	-	75	-	35	- M
V32093B	093B	M	-	35	-	75	- M

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32094A	094A	M	-	100	-	75	- M
V32094B	094B	M	-	75	-	100	- M
V32157A	157A	M	-	35	-	18	- M
V32157B	157B	M	-	18	-	35	- M
V32173A	173A	M	-	100	-	63	- M
V32173B	173B	M	-	63	-	100	- M

Spools for manually operated Q200 and Q300 valves

Symmetric spools with drain in neutral position (Eg. slewing with load holding valve)



Note:

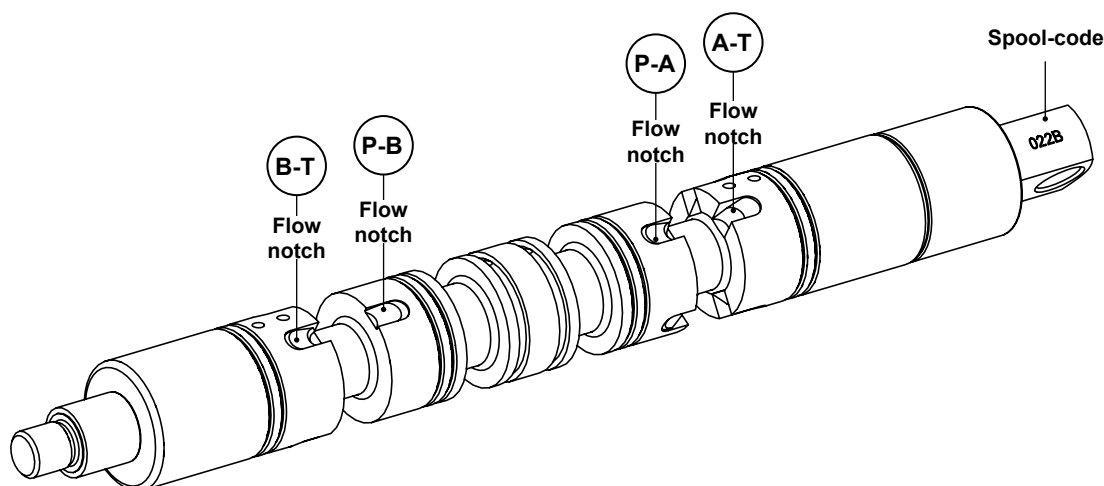
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

Part no.	Code	Flow l/min					
		B-T	P-B	P-A	A-T		
V32310A	310A	D S12	- 12	- 12	- S12	D	
V32311A	311A	D S18	- 18	- 18	- S18	D	
V32312A	312A	D S25	- 25	- 25	- S25	D	
V32314A	314A	D S35	- 35	- 35	- S35	D	
V32316A	316A	D S50	- 50	- 50	- S50	D	
V32319A	319A	D 50	- 50	- 50	- 50	D	
V32320A	320A	D 75	- 75	- 75	- 75	D	
V32321A	321A	D 12	- 18	- 18	- 12	D	
V32322A	322A	D V35	- 35	- 35	- V35	D	
V32323A	323A	D V75	- 75	- 75	- V75	D	

Part no.	Code	Flow l/min					
		B-T	P-B	P-A	A-T		
V32324A	324A	D 75	- 50	- 50	- 75	D	
V32325A	325A	D 63	- 63	- 63	- 63	D	
V32326A	326A	D 25	- 25	- 25	- 25	D	
V32328A	328A	D V100	- 100	- 100	- V100	D	
V32329A	329A	D S50H	- 50E	- 50E	- S50H	D	
V32332A	332A	D S63H	- 63E	- 63E	- S63H	D	
V32356A	356A	D S25H	- 25	- 25	- S25H	D	
V32361A	361A	D S35H	- 35	- 35	- S35H	D	
V32364A	364A	D S75	- 75	- 75	- S75	D	
V32365A	365A	D S75H	- 75H	- 75H	- S75 H	D	

Spools for manually operated Q200 and Q300 valves

Matched spools (Eg. extension)



Note:

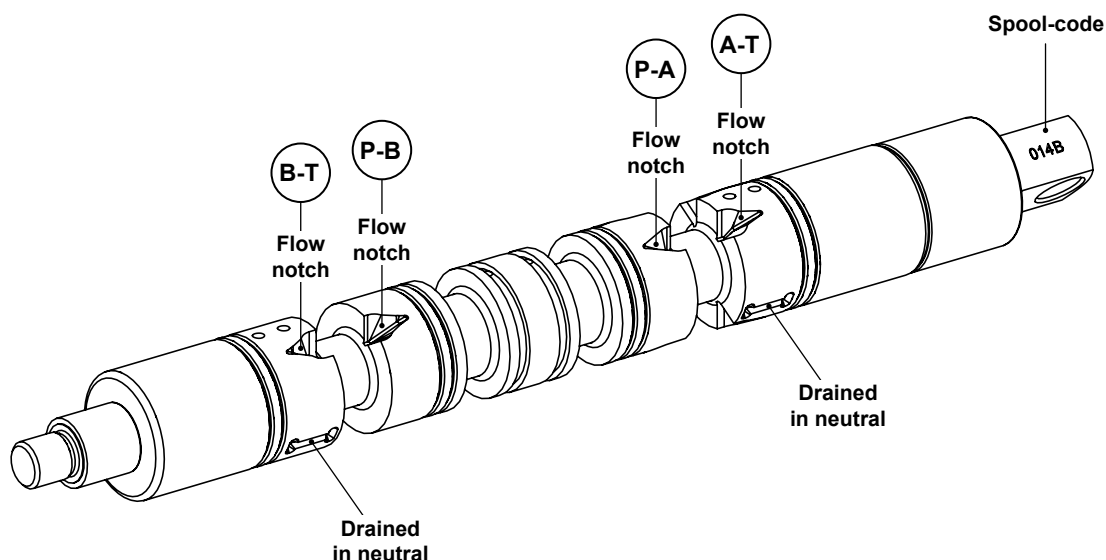
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V32018A	018A	50	- 25	- 12	- 50
V32018B	018B	50	- 12	- 25	- 50
V32020A	020A	50	- 35	- 25	- 50
V32020B	020B	50	- 25	- 35	- 50
V32022A	022A	75	- 50	- 12	- 50
V32022B	022B	50	- 12	- 50	- 75
V32024A	024A	75	- 50	- 35	- 75
V32024B	024B	75	- 35	- 50	- 75
V32026A	026A	100	- 75	- 50	- 100
V32026B	026B	100	- 50	- 75	- 100
V32028A	028A	150	- 100	- 75	- 150
V32028B	028B	150	- 75	- 100	- 150
V32029A	029A	150	- 150	- 55	- 150
V32029B	029B	150	- 55	- 150	- 150
V32030A	030A	150	- 150	- 100	- 150
V32030B	030B	150	- 100	- 150	- 150
V32052A	052A	25	- 50	- 35	- 35
V32052B	052B	35	- 35	- 50	- 25
V32054A	054A	35	- 75	- 50	- 50
V32054B	054B	50	- 50	- 75	- 35
V32056A	056A	50	- 100	- 75	- 75
V32056B	056B	75	- 75	- 100	- 50
V32058A	058A	75	- 150	- 100	- 100
V32058B	058B	100	- 100	- 150	- 75
V32062A	062A	35	- 35	- 25	- 12
V32062B	062B	12	- 25	- 35	- 35
V32064A	064A	50	- 50	- 35	- 12
V32064B	064B	12	- 35	- 50	- 50
V32066A	066A	75	- 75	- 50	- 25
V32066B	066B	25	- 50	- 75	- 75
V32068A	068A	100	- 100	- 75	- 35
V32068B	068B	35	- 75	- 100	- 100
V32070A	070A	150	- 150	- 100	- 50
V32070B	070B	50	- 100	- 150	- 150
V32127A	127A	35	- 100	- 75	- 75

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V32127B	127B	75	- 75	- 100	- 35
V32128A	128A	35	- 100	- 75	- 35
V32128B	128B	35	- 75	- 100	- 35
V32131A	131A	25E	- 100	- 75	- 75
V32131B	131B	75	- 75	- 100	- 25E
V32138A	138A	25E	- 100	- 63	- 63
V32138B	138B	63	- 63	- 100	- 25E
V32139A	139A	18E	- 75	- 50	- 50
V32139B	139B	50	- 50	- 75	- 18E
V32142A	142A	4	- 7	- 4	- 4
V32142B	142B	4	- 4	- 7	- 4
V32143A	143A	7	- 12	- 7	- 7
V32143B	143B	7	- 7	- 12	- 7
V32144A	144A	12	- 18	- 12	- 12
V32144B	144B	12	- 12	- 18	- 12
V32145A	145A	12	- 25	- 18	- 18
V32145B	145B	18	- 18	- 25	- 12
V32146A	146A	18	- 35	- 25	- 25
V32146B	146B	25	- 25	- 35	- 18
V32147A	147A	4	- 5,5	- 4	- 4
V32147B	147B	4	- 4	- 5,5	- 4
V32149A	149A	2,5	- 5,5	- 4	- 4
V32149B	149B	4	- 4	- 5,5	- 2,5
V32155A	155A	30	- 100	- 42	- 25
V32155B	155B	25	- 42	- 100	- 30
V32161A	161A	35	- 125	- 50	- 40
V32161B	161B	40	- 50	- 125	- 35
V32162A	162A	42	- 150	- 63	- 35
V32162B	162B	35	- 63	- 150	- 42
V32163A	163A	50	- 125	- 75	- 75
V32163B	163B	75	- 75	- 125	- 50
V32169A	169A	42	- 100	- 42	- 42
V32169B	169B	42	- 42	- 100	- 42
V32170A	170A	50	- 100	- 42	- 42
V32170B	170B	42	- 42	- 100	- 50

Spools for manually operated Q200 and Q300 valves

Matched spools with drain in neutral position (Eg. inner boom with load holding valve)



Note:

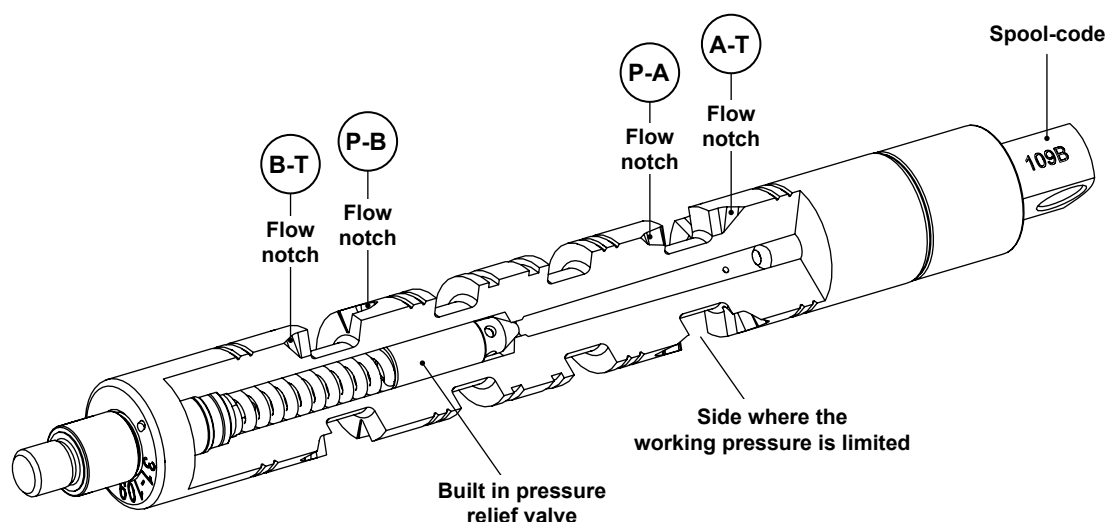
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

Part no.	Code	Flow l/min				
		B-T	P-B	P-A	A-T	
V32009A	009A	D L35	- 35	- 18	- 12	D
V32009B	009B	D 12	- 18	- 35	- L35	D
V32010A	010A	D L22	- 22	- 12	- 12	D
V32010B	010B	D 12	- 12	- 22	- L22	D
V32011A	011A	D L35	- 35	- 18	- 18	D
V32011B	011B	D 18	- 18	- 35	- L35	D
V32012A	012A	D L50	- 50	- 22	- 22	D
V32012B	012B	D 22	- 22	- 50	- L50	D
V32013A	013A	D L50	- 50	- 27	- 27	D
V32013B	013B	D 27	- 27	- 50	- L50	D
V32014A	014A	D L63	- 63	- 35	- 35	D
V32014B	014B	D 35	- 35	- 63	- L63	D
V32015A	015A	D L63	- 63	- 30	- 30	D
V32015B	015B	D 30	- 30	- 63	- L63	D
V32016A	016A	D L75	- 75	- 35	- 35	D
V32016B	016B	D 35	- 35	- 75	- L75	D
V32017A	017A	D L75	- 75	- 50	- 50	D
V32017B	017B	D 50	- 50	- 75	- L75	D
V32019A	019A	D L100	- 100	- 63	- 63	D
V32019B	019B	D 63	- 63	- 100	- L100	D
V32113A	113A	D 50	- 50	- 35	- L35	D

Part no.	Code	Flow l/min				
		B-T	P-B	P-A	A-T	
V32113B	113B	D L35	- 35	- 50	- 50	D
V32114A	114A	D 100	- 100	- 75	- L75	D
V32114B	114B	D L75	- 75	- 100	- 100	D
V32115A	115A	D 75	- 75	- 50	- L50	D
V32115B	115B	D L50	- 50	- 75	- 75	D
V32117A	117A	D L75	- 75	- 27	- 27	D
V32117B	117B	D 27	- 27	- 75	- L75	D
V32125A	125A	D L100	- 100	- 75	- 75	D
V32125B	125B	D 75	- 75	- 100	- L100	D
V32171A	171A	D 7	- 12	- 7	- 7	D
V32171B	171B	D 7	- 7	- 12	- 7	D
V32327A	327A	D L18	- 18	- 12	- 12	D
V32327B	327B	D 12	- 12	- 18	- L18	D
V32333A	333A	D L75	- 75	- 42	- 42	D
V32333B	333B	D 42	- 42	- 75	- L75	D
V32335A	335A	D L100	- 100	- 42	- 25	D
V32335B	335B	D 25	- 42	- 100	- L100	D
V32336A	336A	D L150	- 150	- 100	- 100	D
V32336B	336B	D 100	- 100	- 150	- L150	D
V32339A	339A	D L100	- 100	- 42	- 75	D
V32339B	339B	D 75	- 42	- 100	- L100	D

Spools for manually operated Q200 and Q300 valves

Matched spools with pressure relief valve (Eg. extension)



Example: 50S22 =
50l/min flow, 22 Mpa working pressure.

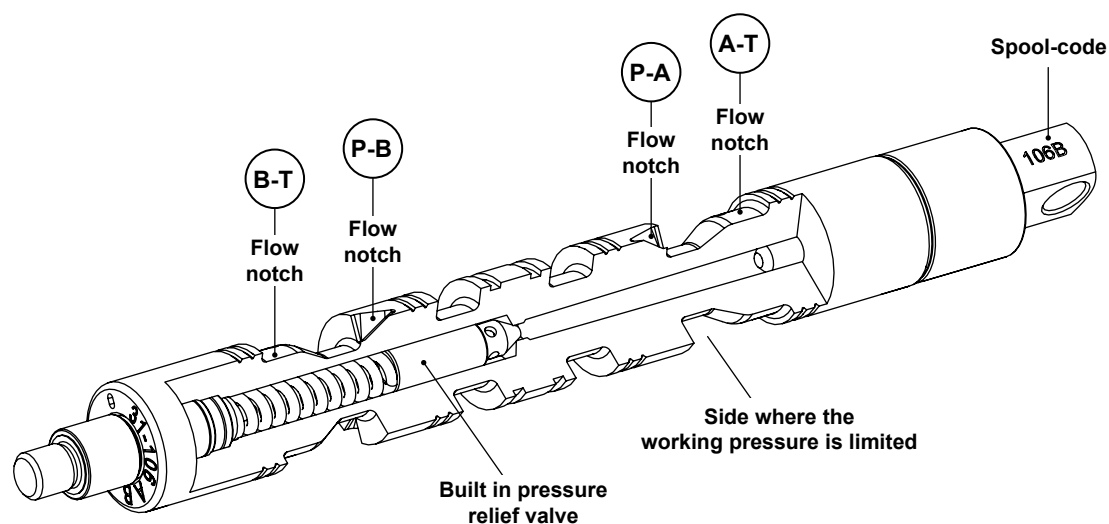
Note:
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min			
Part no.	Code	B-T	P-B	P-A	A-T
V32096A	096A	75	- 50S14	- 35	- 75
V32096B	096B	75	- 35	- 50S14	- 75
V32098A	098A	100	- 75S14	- 50	- 100
V32098B	098B	100	- 50	- 75S14	- 100
V32101A	101A	75	- 50S12	- 35	- 75
V32101B	101B	75	- 35	- 50S12	- 75
V32102A	102A	75	- 50S10	- 35	- 75
V32102B	102B	75	- 35	- 50S10	- 75
V32103A	103A	100	- 75S20	- 50	- 100
V32103B	103B	100	- 50	- 75S20	- 100
V32104A	104A	75	- 50S16	- 35	- 75
V32104B	104B	75	- 35	- 50S16	- 75
V32108A	108A	100	- 75S18	- 50	- 100
V32108B	108B	100	- 50	- 75S18	- 100
V32109A	109A	100	- 75S16	- 50	- 100
V32109B	109B	100	- 50	- 75S16	- 100
V32111A	111A	75	- 50S20	- 35	- 75
V32111B	111B	75	- 35	- 50S20	- 75
V32116A	116A	100	- 75S10	- 50	- 100
V32116B	116B	100	- 50	- 75S10	- 100
V32118A	118A	100	- 75S22	- 50	- 100
V32118B	118B	100	- 50	- 75S22	- 100
V32136A	136A	50	- 75S10	- 100	- 35

		Flow l/min			
Part no.	Code	B-T	P-B	P-A	A-T
V32136B	136B	35	- 100	- 75S10	- 50
V32150A	150A	7	- 12S7	- 7	- 7
V32150B	150B	7	- 7	- 12S7	- 7
V32158A	158A	100	- 75S10	- 50	- 100
V32158B	158B	100	- 50	- 75S10	- 100
V32159A	159A	25	- 18S10	- 7	- 25
V32159B	159B	25	- 7	- 18S10	- 25
V32164A	164A	125	- 125S10	- 75	- 35
V32164B	164B	35	- 75	- 125S10	- 125
V32165A	165A	100	- 100S10	- 63	- 30
V32165B	165B	30	- 63	- 100S10	- 100
V32166A	166A	100	- 100S10	- 75	- 35
V32166B	166B	35	- 75	- 100S10	- 100
V32168A	168A	100	- 100S14	- 75	- 100
V32168B	168B	100	- 75	- 100S14	- 100
V32174A	174A	100	- 100S12	- 75	- 35
V32174B	174B	35	- 75	- 100S12	- 100
V32175A	175A	35	- 75	- 35S20	- 35
V32175B	175B	35	- 35S20	- 75	- 35
V32177A	177A	75	- 75S12	- 50	- 25
V32177B	177B	25	- 50	- 75S12	- 75
V32178A	178A	50	- 150	- 100S7	- 100
V32178B	178B	100	- 100S7	- 150	- 50

Spools for manually operated Q200 and Q300 valves

Matched motor spools with pressure relief valve (Eg. extension)



Example: 50S22 =
50l/min flow, 22 Mpa working pressure.

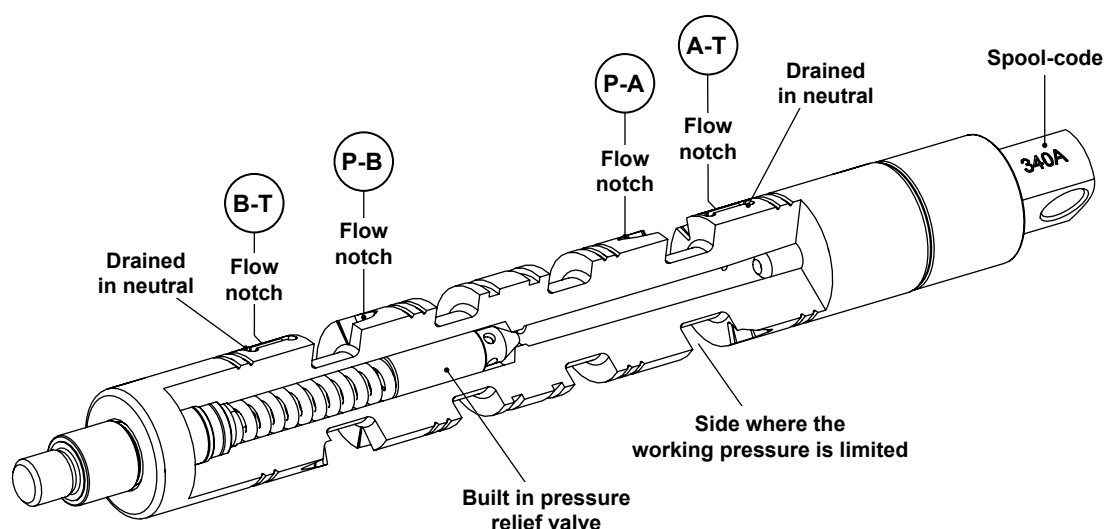
Note:
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32106A	106A	M	- 50S22	- 30	- M		
V32106B	106B	M	- 30	- 50S22	- M		
V32107A	107A	M	- 50	- 30S20	- M		
V32107B	107B	M	- 30S20	- 50	- M		
V32110A	110A	M	- 50S12	- 30	- M		
V32110B	110B	M	- 30	- 50S12	- M		
V32112A	112A	M	- 100S22	- 50	- M		
V32112B	112B	M	- 50	- 100S22	- M		
V32119A	119A	M	- 50	- 30S12	- M		
V32119B	119B	M	- 30S12	- 50	- M		
V32120A	120A	M	- 75S22	- 50	- M		
V32120B	120B	M	- 50	- 75S22	- M		
V32121A	121A	M	- 50S12	- 30	- M		

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32121B	121B	M	- 30	- 50S12	- M		
V32122A	122A	M	- 75S14	- 50	- M		
V32122B	122B	M	- 50	- 75S14	- M		
V32123A	123A	M	- 75S30	- 50	- M		
V32123B	123B	M	- 50	- 75S30	- M		
V32124A	124A	M	- 100S16	- 75	- M		
V32124B	124B	M	- 75	- 100S16	- M		
V32167A	167A	M	- 100S30	- 50	- M		
V32167B	167B	M	- 50	- 100S30	- M		
V32172A	172A	M	- 100S30	- 63	- M		
V32172B	172B	M	- 63	- 100S30	- M		
V32359A	359A	M	- 75S20	- 50	- M		
V32359B	359B	M	- 50	- 75S20	- M		

Spools for manually operated Q200 and Q300 valves

Matched spools with pressure relief valve and drain in neutral position (Eg. extension)



Example: 50S22 =
50l/min flow, 22 Mpa working pressure.

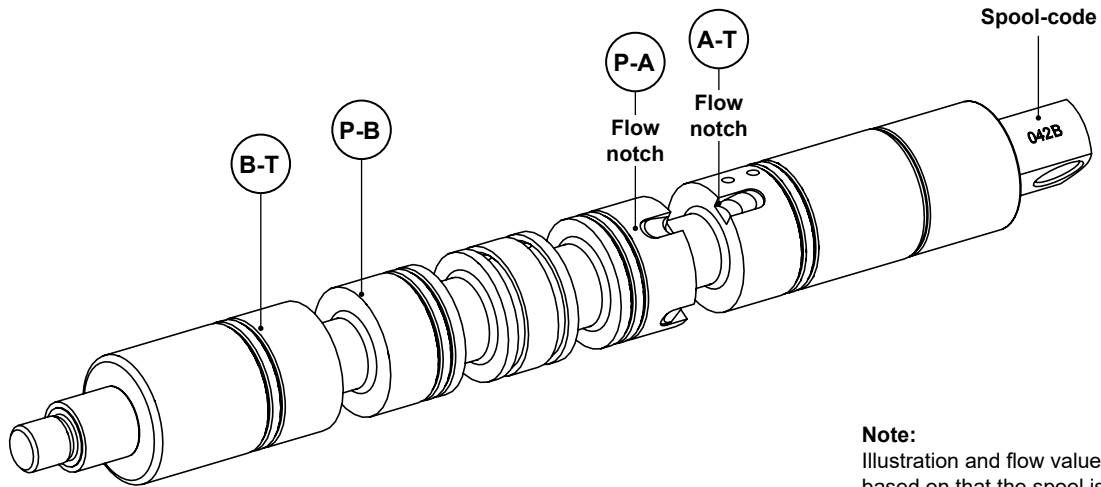
Note:
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V32340A	340A	D L63	- 63	- 42S14	- 42 D
V32340B	340B	D 42	- 42S14	- 63	- L63 D
V32341A	341A	D L63	- 63	- 30S28	- 30 D
V32341B	341B	D 30	- 30S28	- 63	- L63 D
V32342A	342A	D L63	- 63	- 35S28	- 35 D
V32342B	342B	D 35	- 35S28	- 63	- L63 D
V32343A	343A	D L75	- 75	- 35S28	- 35 D
V32343B	343B	D 35	- 35S28	- 75	- L75 D
V32344A	344A	D L75	- 75	- 50S28	- 50 D
V32344B	344B	D 50	- 50S28	- 75	- L75 D
V32345A	345A	D 100	- 100S20	- 75	- L75 D
V32345B	345B	D L75	- 75	- 100S20	- 100 D
V32346A	346A	D 75	- 75S20	- 50	- L50 D
V32346B	346B	D L50	- 50	- 75S20	- 100 D
V32347A	347A	D L75	- 75	- 42S24	- 42 D
V32347B	347B	D 42	- 42S24	- 75	- 42 D
V32348A	348A	D L150	- 150	- 100S16	- 100 D
V32348B	348B	D 100	- 100S16	- 150	- L150 D
V32349A	349A	D L100	- 100	- 63S10	- 63 D
V32349B	349B	D 63	- 63S10	- 100	- L100 D

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V32350A	350A	D 100	- 100S16	- 63	- L63 D
V32350B	350B	D L63	- 63	- 100S16	- 100 D
V32352A	352A	D L75	- 75	- 50S10	- 50 D
V32352B	352B	D 50	- 50S10	- 75	- L75 D
V32353A	353A	D L75	- 75	- 27S21	- 27 D
V32353B	353B	D 27	- 27S21	- 75	- L75 D
V32354A	354A	D 100	- 100S14	- 75	- L75 D
V32354B	354B	D L75	- 75	- 100S14	- 100 D
V32355A	355A	D L100	- 100	- 75S10	- 75 D
V32355B	355B	D 75	- 75S10	- 100	- L100 D
V32357A	357A	D 100	- 75S20	- 50	- 100 D
V32357B	357B	D 100	- 50	- 75S20	- 100 D
V32358A	358A	D 100	- 75S14	- 50	- 100 D
V32358B	358B	D 100	- 50	- 75S14	- 100 D
V32360A	360A	D 75	- 50S16	- 35	- 75 D
V32360B	360B	D 75	- 35	- 50S16	- 75 D
V32362A	362A	D L75	- 75	- 50S21	- 50 D
V32362B	362B	D 50	- 50S21	- 75	- L75 D
V32363A	363A	D 100	- 75S17	- 50	- 100 D
V32363B	363B	D 100	- 50	- 75S17	- 100 D

Spools for manually operated Q200 and Q300 valves

Single acting spools (Eg. single acting cylinder, inner boom)



Note:

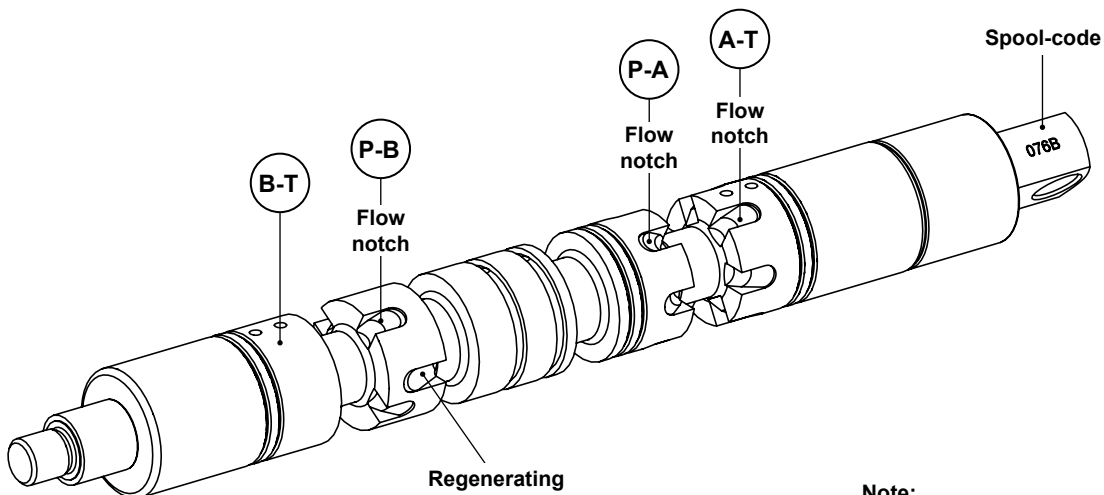
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32042A	042A	25	-	50	-	0	- 0
V32042B	042B	0	-	0	-	50	- 25
V32044A	044A	35	-	75	-	0	- 0
V32044B	044B	0	-	0	-	75	- 35
V32046A	046A	50	-	100	-	0	- 0

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32046B	046B	0	-	0	-	100	- 50
V32048A	048A	75	-	150	-	0	- 0
V32048B	048B	0	-	0	-	150	- 75
V32049A	049A	75	-	180	-	0	- 0
V32049B	049B	0	-	0	-	180	- 75

Spools for manually operated Q200 and Q300 valves

Regenerating spools (Eg. outer boom with pulling cylinder)



Note:

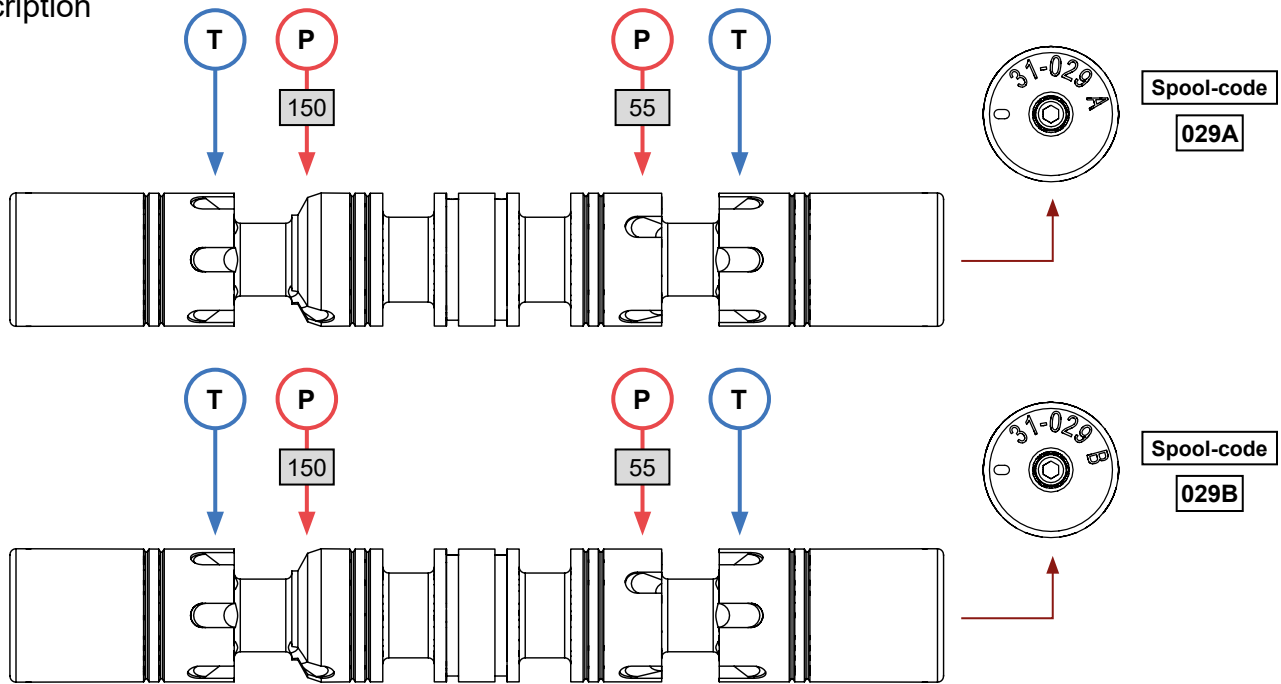
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32072A	072A	50	-	50	-	35	- R
V32072B	072B	R	-	35	-	50	- 50
V32074A	074A	75	-	75	-	50	- R
V32074B	074B	R	-	50	-	75	- 75
V32076A	076A	100	-	100	-	75	- R
V32076B	076B	R	-	75	-	100	- 100

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V32078A	078A	150	-	150	-	100	- R
V32078B	078B	R	-	100	-	150	- 150
V32132A	132A	100	-	100F	-	75	- R75F
V32132B	132B	R75F	-	75	-	100F	- 100
V32135A	135A	75	-	75E	-	50	- R50F
V32135B	135B	R50F	-	50	-	75E	- 75

Spools for electrically operated Q200 and Q300 valves with positioner P8

Description

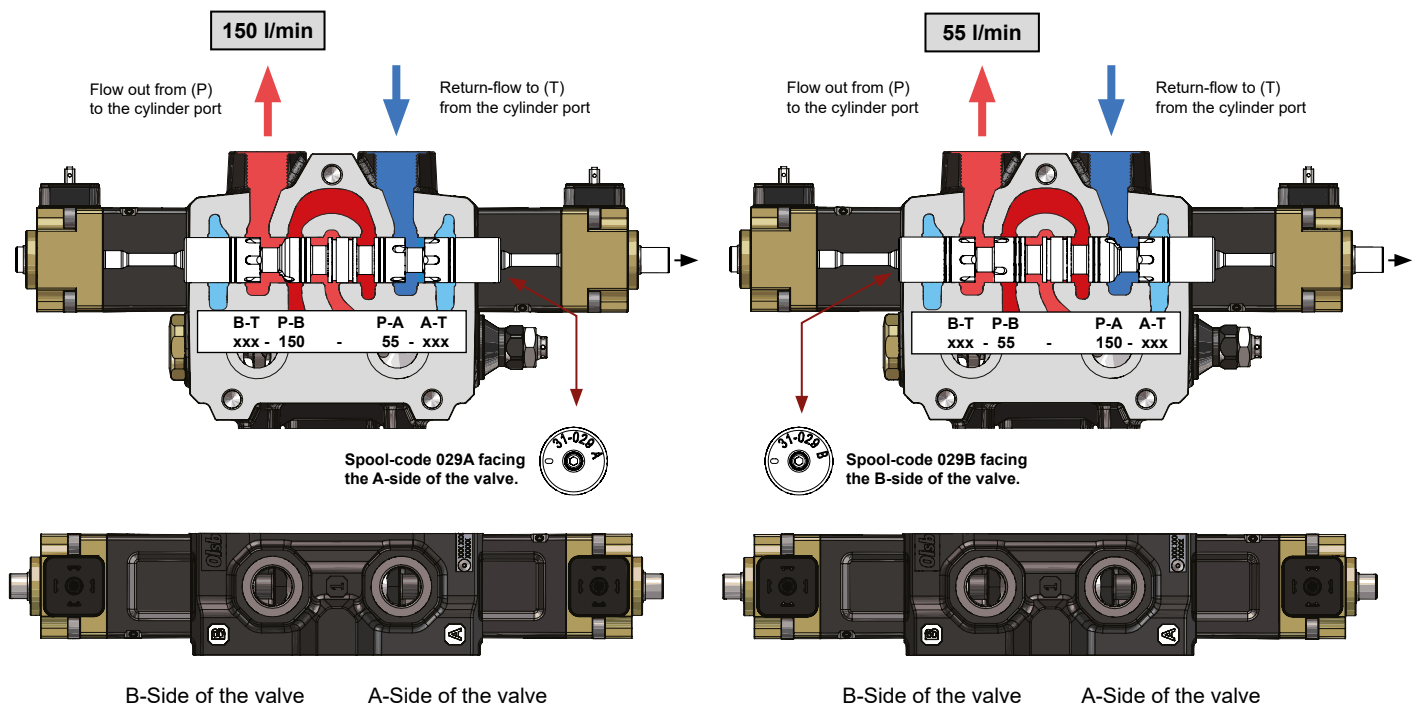


The differences between spools marked with “A” or “B” after the spool-code.

In this example, we use two “matched spools” with spool code **029A** and **029B**. The two spools are manufactured in the same way and the lowest flow on the spool will be nearest the spool-code, as shown in the illustration above. The “A” and “B” stands for in which direction the spool will be mounted in the valve. For example an “A”-spool should always have the spool-code facing the A-side of the valve and a “B”-spool should always have the spool-code facing the B-side of the valve.

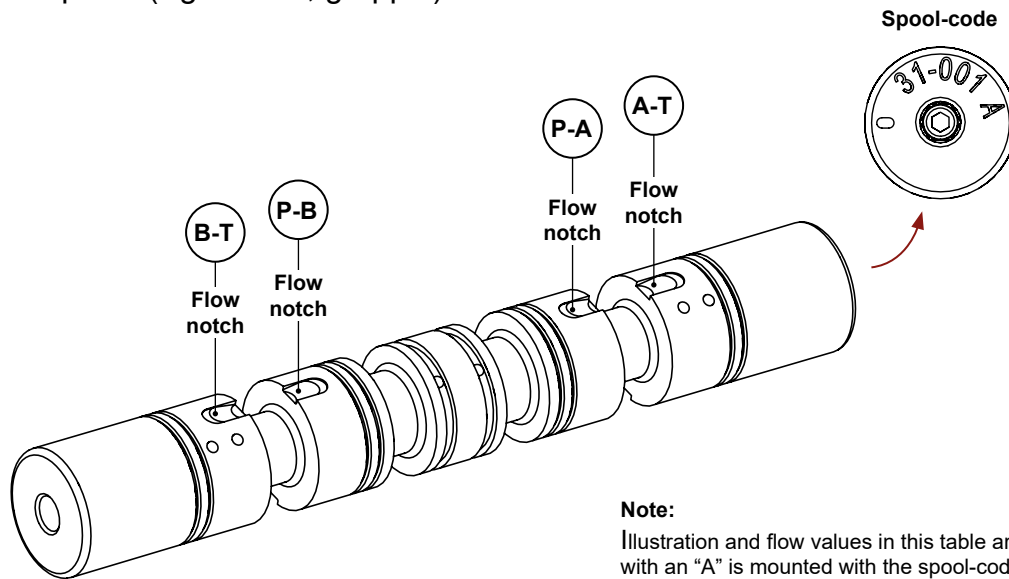
How the spools can be mounted in the valves.

In the illustration below we use both spools as shown above and one electrically operated Q200 valve with positioners P8 mounted (same information applies for valve Q300). The left illustration shows the spool with the spool-code **029A** facing the A-side of the valve, with this combination, there will be a maximum flow of 150 l/min out from pump (P) to the cylinder port as shown in the illustration. If we want the maximum flow out from the pump (P) to the same cylinder port to be at 55 l/min instead, we would mount the spool with spool-code **029B** facing the B-side of the valve as shown in the illustration below to the right.



Spools for electrically operated Q200 and Q300 valves with positioner P8

Symmetric spools (Eg. rotator, grapple)



Note:

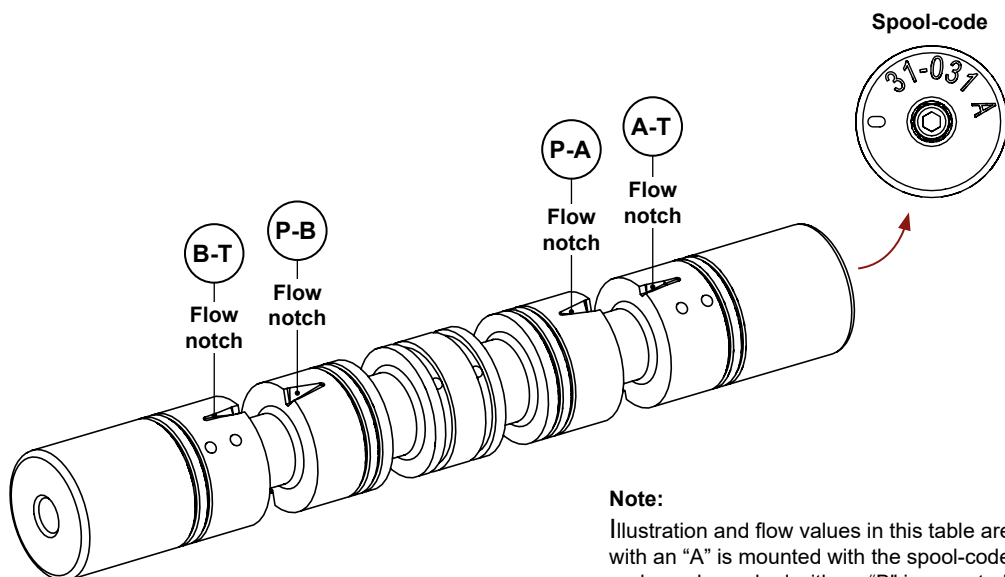
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

Part no.	Code	Flow l/min				B-T	P-B	P-A	A-T
V31000A	000A	7	-	7	-	7	-	7	
V31001A	001A	12	-	12	-	12	-	12	
V31002A	002A	25	-	25	-	25	-	25	
V31003A	003A	35	-	35	-	35	-	35	
V31004A	004A	50	-	50	-	50	-	50	

Part no.	Code	Flow l/min				B-T	P-B	P-A	A-T
V31005A	005A	150	-	75	-	75	-	150	
V31006A	006A	150	-	100	-	100	-	150	
V31007A	007A	150	-	150	-	150	-	150	
V31148A	148A	4	-	7	-	7	-	4	
V31156A	156A	10	-	10	-	10	-	10	

Spools for electrically operated Q200 and Q300 valves with positioner P8

Symmetric spools with restricted return notches (Eg. slewing)



Note:

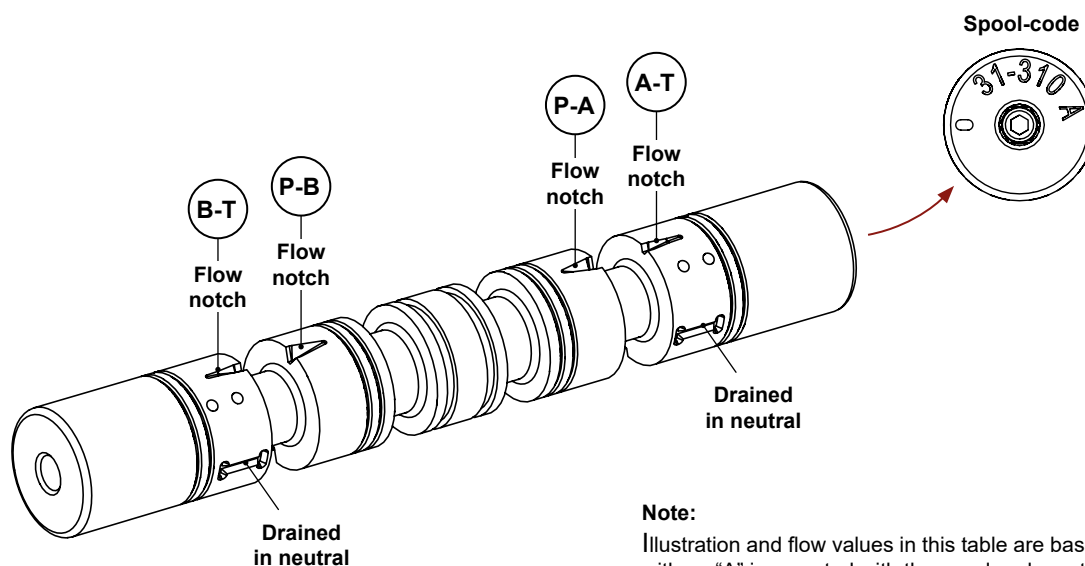
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

Part no.	Code	Flow l/min				B-T	P-B	P-A	A-T
V31031A	031A	S18	-	18	-	18	-	S18	
V31032A	032A	S25	-	25	-	25	-	S25	
V31034A	034A	S35	-	35	-	35	-	S35	
V31036A	036A	S50	-	50	-	50	-	S50	
V32037A	037A	S63H	-	63E	-	63E	-	S63H	
V31038A	038A	S75	-	75	-	75	-	S75	
V31039A	039A	S100	-	100	-	100	-	S100	
V31040A	040A	S150	-	150	-	150	-	S150	

Part no.	Code	Flow l/min				B-T	P-B	P-A	A-T
V31129A	129A	S75E	-	75E	-	75E	-	S75E	
V31130A	130A	S75G	-	75E	-	75E	-	S75G	
V31133A	133A	S63E	-	63E	-	63E	-	S63E	
V31134A	134A	S50E	-	50E	-	50E	-	S50E	
V31137A	137A	S50G	-	50E	-	50E	-	S50G	
V31176A	176A	S75H	-	75H	-	75H	-	S75H	
V31330A	330A	S12	-	12	-	12	-	S12	

Spools for electrically operated Q200 and Q300 valves with positioner P8

Symmetric spools with drain in neutral position (Eg. slewing with load holding valve)



Note:

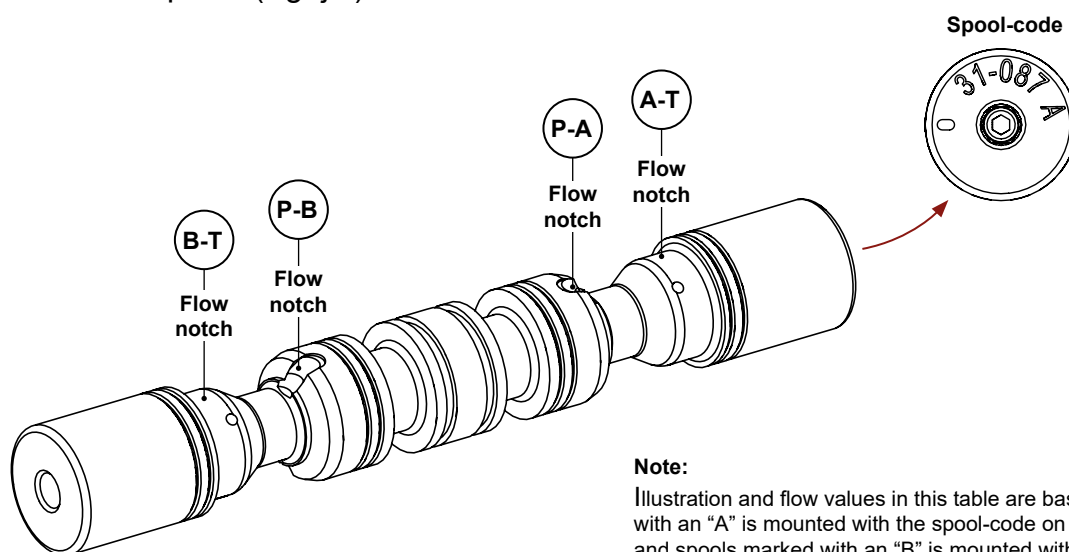
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31310A	310A	D S12	- 12	- 12	- S12	D	
V31311A	311A	D S18	- 18	- 18	- S18	D	
V31312A	312A	D S25	- 25	- 25	- S25	D	
V31314A	314A	D S35	- 35	- 35	- S35	D	
V31316A	316A	D S50	- 50	- 50	- S50	D	
V31319A	319A	D 50	- 50	- 50	- 50	D	
V31320A	320A	D 75	- 75	- 75	- 75	D	
V31321A	321A	D 12	- 18	- 18	- 12	D	
V31322A	322A	D V35	- 35	- 35	- V35	D	
V31323A	323A	D V75	- 75	- 75	- V75	D	

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31324A	324A	D 75	- 50	- 50	- 75	D	
V31325A	325A	D 63	- 63	- 63	- 63	D	
V31326A	326A	D 25	- 25	- 25	- 25	D	
V31328A	328A	D V100	- 100	- 100	- V100	D	
V31329A	329A	D S50H	- 50E	- 50E	- S50H	D	
V31332A	332A	D S63H	- 63E	- 63E	- S63H	D	
V31356A	356A	D S25H	- 25	- 25	- S25H	D	
V31361A	361A	D S35H	- 35	- 35	- S35H	D	
V31364A	364A	D S75	- 75	- 75	- S75	D	
V31365A	365A	D S75H	- 75H	- 75H	- S75 H	D	

Spools for electrically operated Q200 and Q300 valves with positioner P8

Symmetric motor spools (Eg. jib)



Note:

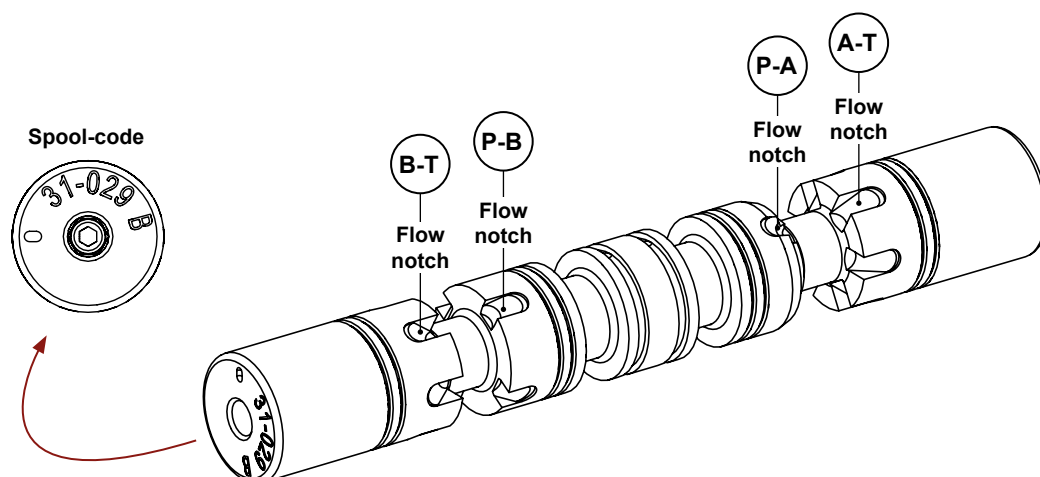
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31081A	081A	M	- 12	- 12	- M		
V31082A	082A	M	- 25	- 25	- M		
V31083A	083A	M	- 35	- 35	- M		
V31084A	084A	M	- 50	- 50	- M		

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31085A	085A	M	- 75	- 75	- M		
V31086A	086A	M	- 100	- 100	- M		
V31087A	087A	M	- 150	- 150	- M		

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched spools (Eg. extensions)



Note:

Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

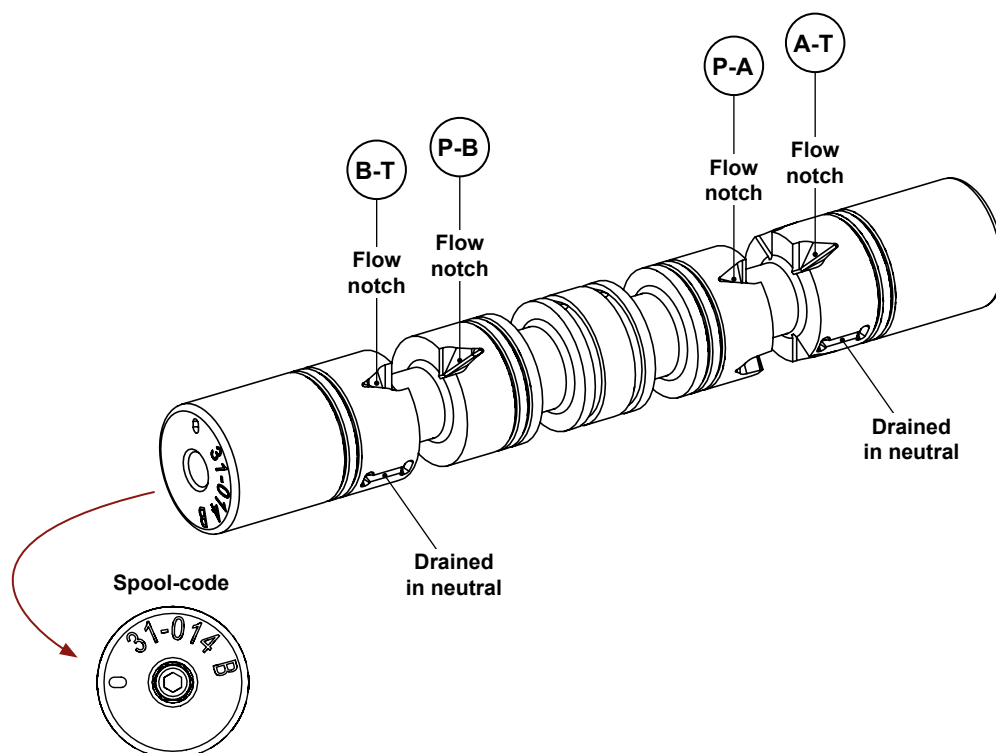
		Flow l/min						
Part no.	Code	B-T		P-B		P-A		A-T
V31018A	018A	50	-	25	-	12	-	50
V31018B	018B	50	-	12	-	25	-	50
V31020A	020A	50	-	35	-	25	-	50
V31020B	020B	50	-	25	-	35	-	50
V31022A	022A	75	-	50	-	12	-	50
V31022B	022B	50	-	12	-	50	-	75
V31024A	024A	75	-	50	-	35	-	75
V31024B	024B	75	-	35	-	50	-	75
V31026A	026A	100	-	75	-	50	-	100
V31026B	026B	100	-	50	-	75	-	100
V31028A	028A	150	-	100	-	75	-	150
V31028B	028B	150	-	75	-	100	-	150
V31029A	029A	150	-	150	-	55	-	150
V31029B	029B	150	-	55	-	150	-	150
V31030A	030A	150	-	150	-	100	-	150
V31030B	030B	150	-	100	-	150	-	150
V31052A	052A	25	-	50	-	35	-	35
V31052B	052B	35	-	35	-	50	-	25
V31054A	054A	35	-	75	-	50	-	50
V31054B	054B	50	-	50	-	75	-	35
V31056A	056A	50	-	100	-	75	-	75
V31056B	056B	75	-	75	-	100	-	50
V31058A	058A	75	-	150	-	100	-	100
V31058B	058B	100	-	100	-	150	-	75
V31062A	062A	35	-	35	-	25	-	12
V31062B	062B	12	-	25	-	35	-	35
V31064A	064A	50	-	50	-	35	-	12
V31064B	064B	12	-	35	-	50	-	50
V31066A	066A	75	-	75	-	50	-	25
V31066B	066B	25	-	50	-	75	-	75
V31068A	068A	100	-	100	-	75	-	35
V31068B	068B	35	-	75	-	100	-	100
V31070A	070A	150	-	150	-	100	-	50
V31070B	070B	50	-	100	-	150	-	150
V31127A	127A	35	-	100	-	75	-	75
V31127B	127B	75	-	75	-	100	-	35

B-side of the valve.

Part no.	Code	Flow l/min						
		B-T		P-B		P-A		A-T
V31128A	128A	35	-	100	-	75	-	35
V31128B	128B	35	-	75	-	100	-	35
V31131A	131A	25E	-	100	-	75	-	75
V31131B	131B	75	-	75	-	100	-	25E
V31138A	138A	25E	-	100	-	63	-	63
V31138B	138B	63	-	63	-	100	-	25E
V31139A	139A	18E	-	75	-	50	-	50
V31139B	139B	50	-	50	-	75	-	18E
V31142A	142A	4	-	7	-	4	-	4
V31142B	142B	4	-	4	-	7	-	4
V31143A	143A	7	-	12	-	7	-	7
V31143B	143B	7	-	7	-	12	-	7
V31144A	144A	12	-	18	-	12	-	12
V31144B	144B	12	-	12	-	18	-	12
V31145A	145A	12	-	25	-	18	-	18
V31145B	145B	18	-	18	-	25	-	12
V31146A	146A	18	-	35	-	25	-	25
V31146B	146B	25	-	25	-	35	-	18
V31147A	147A	4	-	5,5	-	4	-	4
V31147B	147B	4	-	4	-	5,5	-	4
V31149A	149A	2,5	-	5,5	-	4	-	4
V31149B	149B	4	-	4	-	5,5	-	2,5
V31151A	151A	35	-	100	-	63	-	35
V31151B	151B	35	-	63	-	100	-	35
V31155A	155A	30	-	100	-	42	-	25
V31155B	155B	25	-	42	-	100	-	30
V31161A	161A	35	-	125	-	50	-	42
V31161B	161B	42	-	50	-	125	-	35
V31162A	162A	42	-	150	-	63	-	35
V31162B	162B	35	-	63	-	150	-	42
V31163A	163A	50	-	125	-	75	-	75
V31163B	163B	75	-	75	-	125	-	50
V31169A	169A	42	-	100	-	42	-	42
V31169B	169B	42	-	42	-	100	-	42
V31170A	170A	50	-	100	-	42	-	42
V31170B	170B	42	-	42	-	100	-	50

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched spools with drain in neutral position (Eg. inner boom with load holding valve)



Note:

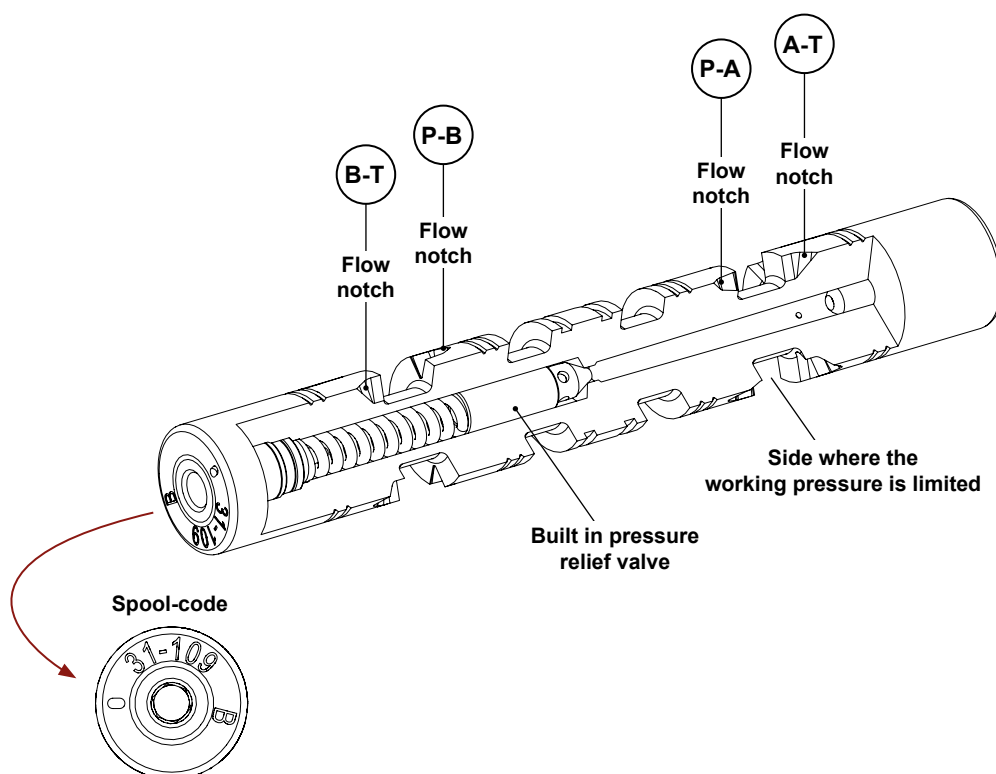
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

Part no.	Code	Flow l/min					
		B-T	P-B	P-A	A-T		
V31009A	009A	D L35	- 35	- 18	- 12	D	
V31009B	009B	D 12	- 18	- 35	- L35	D	
V31010A	010A	D L22	- 22	- 12	- 12	D	
V31010B	010B	D 12	- 12	- 22	- L22	D	
V31011A	011A	D L35	- 35	- 18	- 18	D	
V31011B	011B	D 18	- 18	- 35	- L35	D	
V31012A	012A	D L50	- 50	- 22	- 22	D	
V31012B	012B	D 22	- 22	- 50	- L50	D	
V31013A	013A	D L50	- 50	- 27	- 27	D	
V31013B	013B	D 27	- 27	- 50	- L50	D	
V31014A	014A	D L63	- 63	- 35	- 35	D	
V31014B	014B	D 35	- 35	- 63	- L63	D	
V31015A	015A	D L63	- 63	- 30	- 30	D	
V31015B	015B	D 30	- 30	- 63	- L63	D	
V31016A	016A	D L75	- 75	- 35	- 35	D	
V31016B	016B	D 35	- 35	- 75	- L75	D	
V31017A	017A	D L75	- 75	- 50	- 50	D	
V31017B	017B	D 50	- 50	- 75	- L75	D	
V31019A	019A	D L100	- 100	- 63	- 63	D	
V31019B	019B	D 63	- 63	- 100	- L100	D	
V31113A	113A	D 50	- 50	- 35	- L35	D	
V31113B	113B	D L35	- 35	- 50	- 50	D	
V31114A	114A	D 100	- 100	- 75	- L75	D	
V31114B	114B	D L75	- 75	- 100	- 100	D	

Part no.	Code	Flow l/min					
		B-T	P-B	P-A	A-T		
V31115A	115A	D 75	- 75	- 50	- L50	D	
V31115B	115B	D L50	- 50	- 75	- 75	D	
V31117A	117A	D L75	- 75	- 27	- 27	D	
V31117B	117B	D 27	- 27	- 75	- L75	D	
V31125A	125A	D L100	- 100	- 75	- 75	D	
V31125B	125B	D 75	- 75	- 100	- L100	D	
V31152A	152A	D L12	- 12	- 7	- 7	D	
V31152B	152B	D 7	- 7	- 12	- 7	D	
V31171A	171A	D 7	- 12	- 7	- 7	D	
V31171B	171B	D 7	- 7	- 12	- 7	D	
V31327A	327A	D L18	- 18	- 12	- 12	D	
V31327B	327B	D 12	- 12	- 18	- L18	D	
V31331A	331A	D L50	- 50	- 35	- 35	D	
V31331B	331B	D 35	- 35	- 50	- L50	D	
V31333A	333A	D L75	- 75	- 42	- 42	D	
V31333B	333B	D 42	- 42	- 75	- L75	D	
V31335A	335A	D L100	- 100	- 42	- 25	D	
V31335B	335B	D 25	- 42	- 100	- L100	D	
V31336A	336A	D L150	- 150	- 100	- 100	D	
V31336B	336B	D 100	- 100	- 150	- L150	D	
V31339A	339A	D L100	- 100	- 42	- 75	D	
V31339B	339B	D 75	- 42	- 100	- L100	D	
V31351A	351A	D 100	- 100	- 63	- L63	D	
V31351B	351B	D L63	- 63	- 100	- 100	D	

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched spools with pressure relief valve (Eg. extension)



Example: 50S22 = 50l/min flow, 22 Mpa working pressure.

Note:

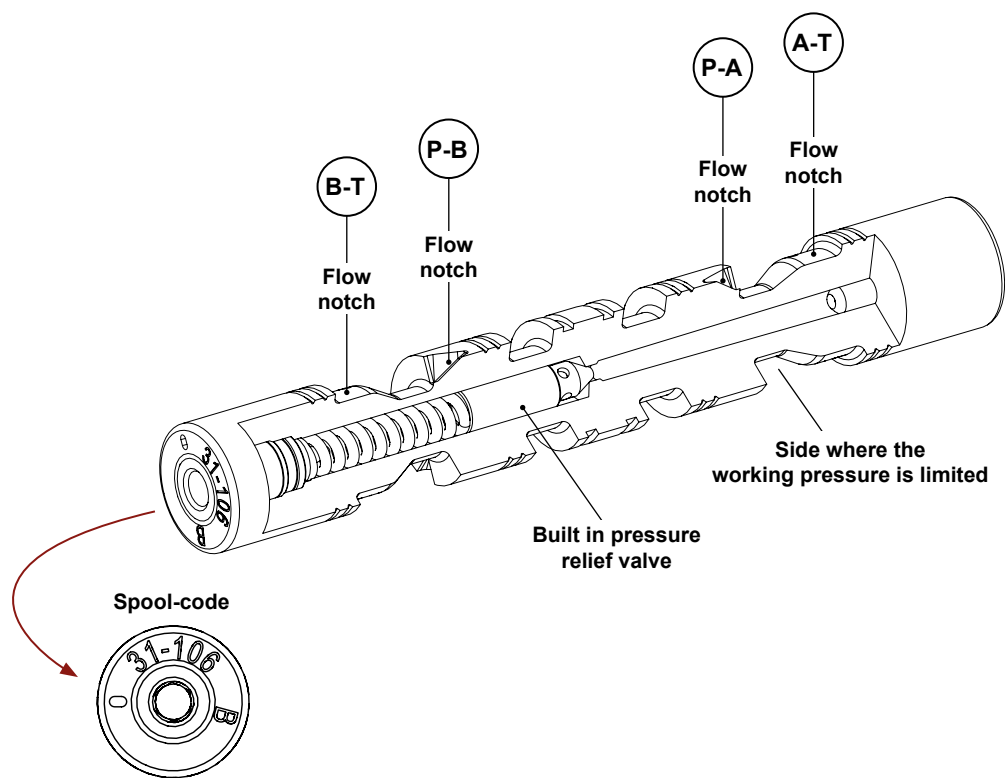
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V31096A	096A	75	- 50S14	- 35	- 75
V31096B	096B	75	- 35	- 50S14	- 75
V31098A	098A	100	- 75S14	- 50	- 100
V31098B	098B	100	- 50	- 75S14	- 100
V31101A	101A	75	- 50S12	- 35	- 75
V31101B	101B	75	- 35	- 50S12	- 75
V31102A	102A	75	- 50S10	- 35	- 75
V31102B	102B	75	- 35	- 50S10	- 75
V31103A	103A	100	- 75S20	- 50	- 100
V31103B	103B	100	- 50	- 75S20	- 100
V31104A	104A	75	- 50S16	- 35	- 75
V31104B	104B	75	- 35	- 50S16	- 75
V31108A	108A	100	- 75S18	- 50	- 100
V31108B	108B	100	- 50	- 75S18	- 100
V31109A	109A	100	- 75S16	- 50	- 100
V31109B	109B	100	- 50	- 75S16	- 100
V32111A	111A	75	- 50S20	- 35	- 75
V32111B	111B	75	- 35	- 50S20	- 75
V31116A	116A	100	- 75S10	- 50	- 100
V31116B	116B	100	- 50	- 75S10	- 100
V31118A	118A	100	- 75S22	- 50	- 100
V31118B	118B	100	- 50	- 75S22	- 100
V31136A	136A	50	- RF35S2	- 100	- 35

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V31136B	136B	35	- 100	- RF35S2	- 50
V31150A	150A	7	- 12S7	- 7	- 7
V31150B	150B	7	- 7	- 12S7	- 7
V32158A	158A	100	- 75S10	- 50	- 100
V32158B	158B	100	- 50	- 75S10	- 100
V32159A	159A	25	- 18S10	- 7	- 25
V32159B	159B	25	- 7	- 18S10	- 25
V31164A	164A	125	- 125S10	- 75	- 35
V31164B	164B	35	- 75	- 125S10	- 125
V31165A	165A	100	- 100S10	- 63	- 30
V31165B	165B	30	- 63	- 100S10	- 100
V31166A	166A	100	- 100S10	- 75	- 35
V31166B	166B	35	- 75	- 100S10	- 100
V31168A	168A	100	- 100S14	- 75	- 100
V31168B	168B	100	- 75	- 100S14	- 100
V31174A	174A	100	- 100S12	- 75	- 35
V31174B	174B	35	- 75	- 100S12	- 100
V31175A	175A	35	- 75	- 35S20	- 35
V31175B	175B	35	- 35S20	- 75	- 35
V31177A	177A	75	- 75S12	- 50	- 25
V31177B	177B	25	- 50	- 75S12	- 75
V31178A	178A	50	- 150	- 100S7	- 100
V31178B	178B	100	- 100S7	- 150	- 50

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched motor spools with pressure relief valve (Eg. extension)



Note:

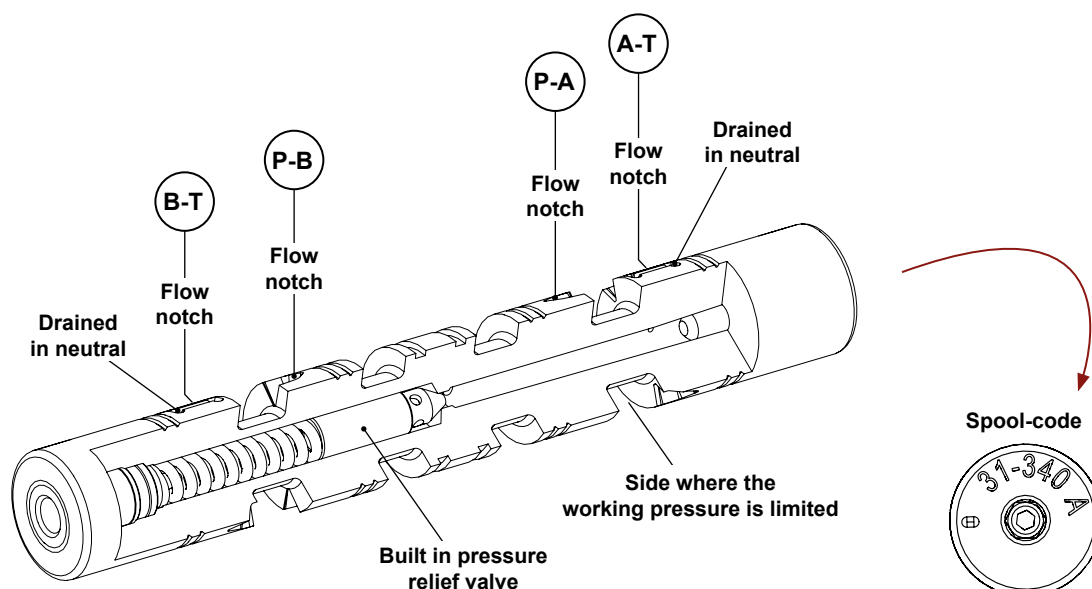
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

		Flow l/min					
Part no.	Code	B-T		P-B		P-A	A-T
V31106A	106A	M	-	50S22	-	30	- M
V31106B	106B	M	-	30	-	50S22	- M
V31107A	107A	M	-	50	-	30S20	- M
V31107B	107B	M	-	30S20	-	50	- M
V31110A	110A	M	-	50S12	-	30	- M
V31110B	110B	M	-	30	-	50S12	M
V31112A	112A	M	-	100S22	-	50	- M
V31112B	112B	M	-	50	-	100S22	- M
V31119A	119A	M	-	50	-	30S12	- M
V31119B	119B	M	-	30S12	-	50	- M
V31120A	120A	M	-	75S22	-	50	- M
V31120B	120B	M	-	50	-	75S22	- M

		Flow l/min					
Part no.	Code	B-T		P-B		P-A	A-T
V31122A	122A	M	-	75S14	-	50	- M
V31122B	122B	M	-	50	-	75S14	- M
V31123A	123A	M	-	75S30	-	50	- M
V31123B	123B	M	-	50	-	75S30	- M
V31124A	124A	M	-	100S16	-	75	- M
V31124B	124B	M	-	75	-	100S16	- M
V31167A	167A	M	-	100S30	-	50	- M
V31167B	167B	M	-	50	-	100S30	- M
V31172A	172A	M	-	100S30	-	63	- M
V31172B	172B	M	-	63	-	100S30	- M
V31359A	359A	M	-	75S20	-	50	- M
V31359B	359B	M	-	50	-	75S20	- M

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched spools with pressure relief valve and drain in neutral position (Eg. extension)



Example: 50S22 = 50l/min flow, 22 Mpa working pressure.

Note:

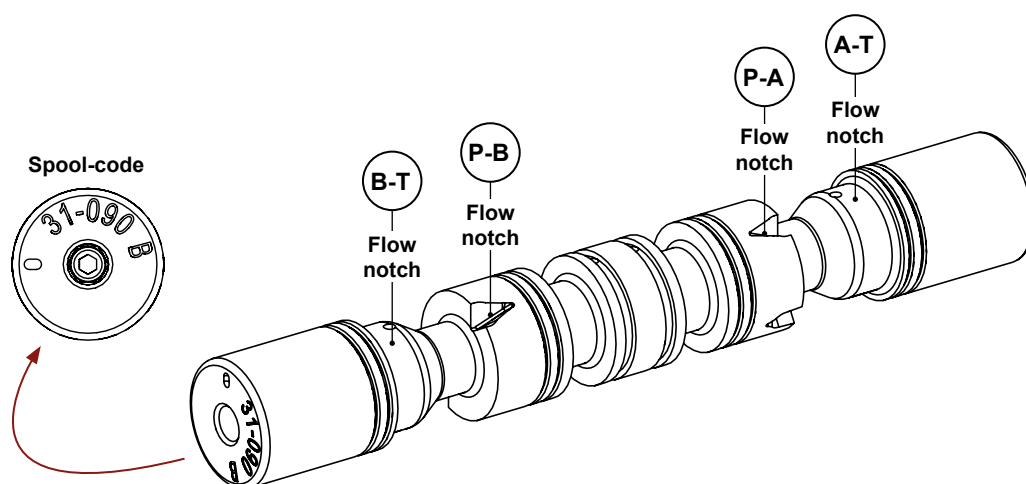
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V31340A	340A	D L63 - 63	- 42S14 - 63	- 42 D	
V31340B	340B	D 42 - 42S14 - 63	- L63 D		
V31341A	341A	D L63 - 63	- 30S28 - 30 D		
V31341B	341B	D 30 - 30S28 - 63	- L63 D		
V31342A	342A	D L63 - 63	- 35S28 - 35 D		
V31342B	342B	D 35 - 35S28 - 63	- L63 D		
V31343A	343A	D L75 - 75	- 35S28 - 35 D		
V31343B	343B	D 35 - 35S28 - 75	- L75 D		
V31344A	344A	D L75 - 75	- 50S28 - 50 D		
V31344B	344B	D 50 - 50S28 - 75	- L75 D		
V31345A	345A	D 100 - 100S20 - 75	- L75 D		
V31345B	345B	D L75 - 75	- 100S20 - 100 D		
V31346A	346A	D 75 - 75S20 - 50	- L50 D		
V31346B	346B	D L50 - 50	- 75S20 - 75 D		
V31347A	347A	D L75 - 75	- 42S24 - 42 D		
V31347B	347B	D 42 - 42S24 - 75	- L75 D		
V31348A	348A	D L150 - 150	- 100S16 - 100 D		
V31348B	348B	D 100 - 100S16 - 150	- L150 D		
V31349A	349A	D L100 - 100	- 63S10 - 63 D		
V31349B	349B	D 63 - 63S10 - 100	- L100 D		

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V31350A	350A	D 100 - 100S16 - 63	- L63 D		
V31350B	350B	D L63 - 63	- 100S16 - 100 D		
V31352A	352A	D L75 - 75	- 50S10 - 50 D		
V31352B	352B	D 50 - 50S10 - 75	- L75 D		
V31353A	353A	D L75 - 75	- 27S21 - 27 D		
V31353B	353B	D 27 - 27S21 - 75	- L75 D		
V31354A	354A	D 100 - 100S14 - 75	- L75 D		
V31354B	354B	D L75 - 75	- 100S14 - 100 D		
V31355A	355A	D L100 - 100	- 75S10 - 75 D		
V31355B	355B	D 75 - 75S10 - 100	- L100 D		
V31357A	357A	D 100 - 75S20 - 50	- 100 D		
V31357B	357B	D 100 - 50	- 75S20 - 100 D		
V31358A	358A	D 100 - 75S14 - 50	- 100 D		
V31358B	358B	D 100 - 50	- 75S14 - 100 D		
V31360A	360A	D 75 - 50S16 - 35	- 75 D		
V31360B	360B	D 75 - 35	- 50S16 - 75 D		
V31362A	362A	D L75 - 75	- 50S21 - 50 D		
V31362B	362B	D 50 - 50S21 - 75	- L75 D		
V31363A	363A	D 100 - 75S17 - 50	- 100 D		
V31363B	363B	D 100 - 50	- 75S17 - 100 D		

Spools for electrically operated Q200 and Q300 valves with positioner P8

Matched motor spools (Eg. winch)



Note:

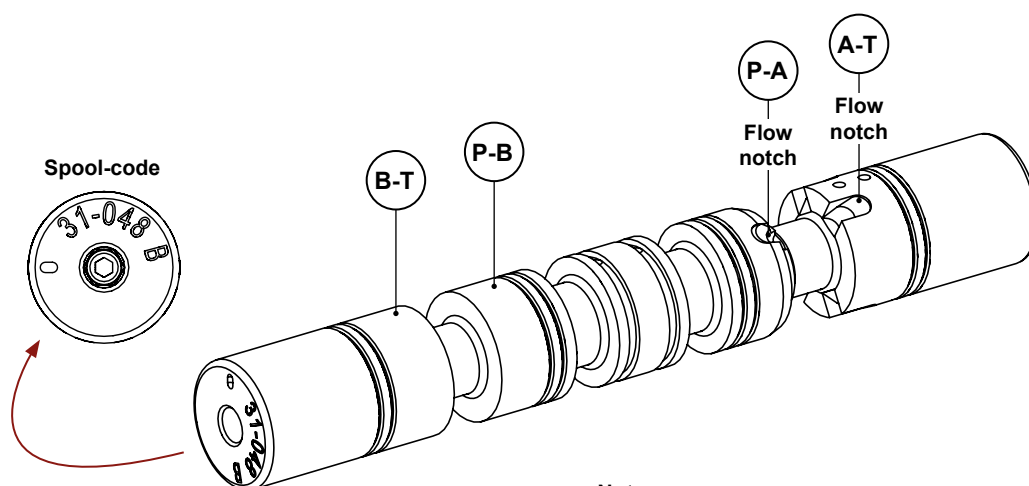
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31090A	090A	M	-	50	-	30	- M
V31090B	090B	M	-	30	-	50	- M
V31092A	092A	M	-	75	-	50	- M
V31092B	092B	M	-	50	-	75	- M
V31093A	093A	M	-	75	-	35	- M
V31093B	093B	M	-	35	-	75	- M

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31094A	094A	M	-	100	-	75	- M
V31094B	094B	M	-	75	-	100	- M
V31157A	157A	M	-	35	-	18	- M
V31157B	157B	M	-	18	-	35	- M
V31173A	173A	M	-	100	-	63	- M
V31173B	173B	M	-	63	-	100	- M

Spools for electrically operated Q200 and Q300 valves with positioner P8

Single acting spools (Eg. single acting cylinder, inner boom)



Note:

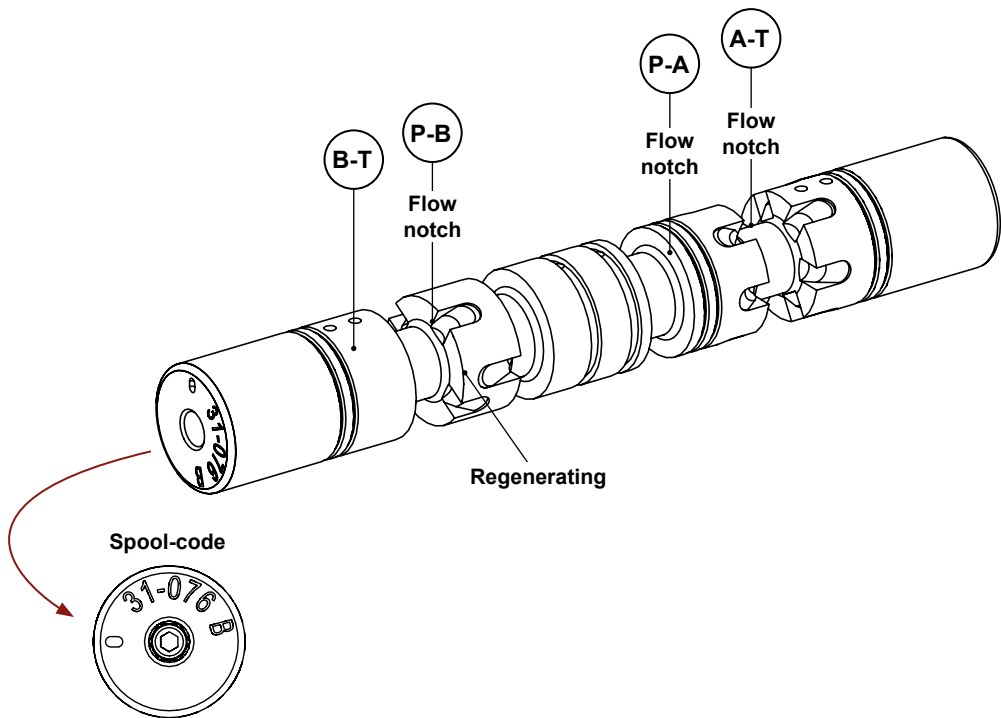
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31042A	042A	25	-	50	-	0	- 0
V31042B	042B	0	-	0	-	50	- 25
V31044A	044A	35	-	75	-	0	- 0
V31044B	044B	0	-	0	-	75	- 35
V31046A	046A	50	-	100	-	0	- 0

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31046B	046B	0	-	0	-	100	- 50
V31048A	048A	75	-	150	-	0	- 0
V31048B	048B	0	-	0	-	150	- 75
V31049A	049A	75	-	180	-	0	- 0
V31049B	049B	0	-	0	-	180	- 75

Spools for electrically operated Q200 and Q300 valves with positioner P8

Regenerating spools (Eg. outer boom with pulling cylinder)



Note:

Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve.

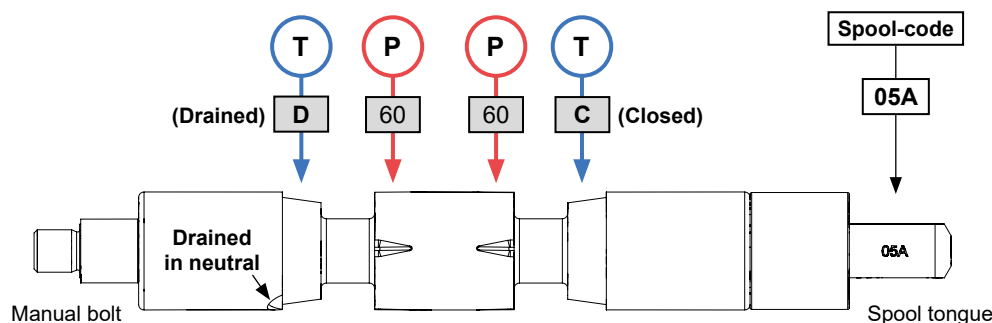
		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31072A	072A	50	-	50	-	35	- R
V31072B	072B	R	-	35	-	50	- 50
V31074A	074A	75	-	75	-	50	- R
V31074B	074B	R	-	50	-	75	- 75
V31076A	076A	100	-	100	-	75	- R
V31076B	076B	R	-	75	-	100	- 100

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V31078A	078A	150	-	150	-	100	- R
V31078B	078B	R	-	100	-	150	- 150
V31132A	132A	100	-	100F	-	75	- R75F
V31132B	132B	R75F	-	75	-	100F	- 100
V31135A	135A	75	-	75E	-	50	- R50F
V31135B	135B	R50F	-	50	-	75E	- 75

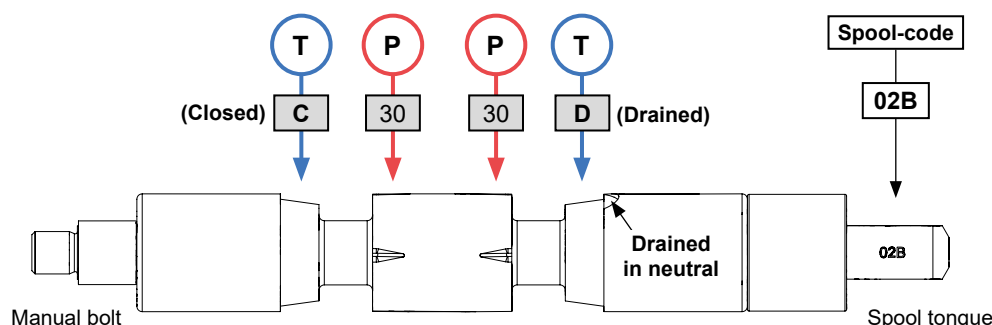
Spools for manually operated Pv98 valves

Description

“A-Spool”



“B-Spool”



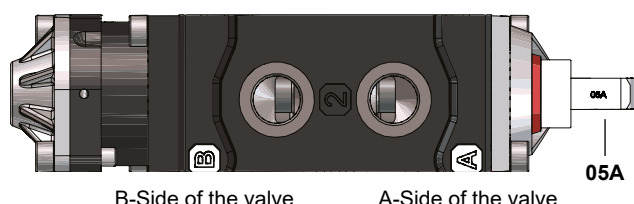
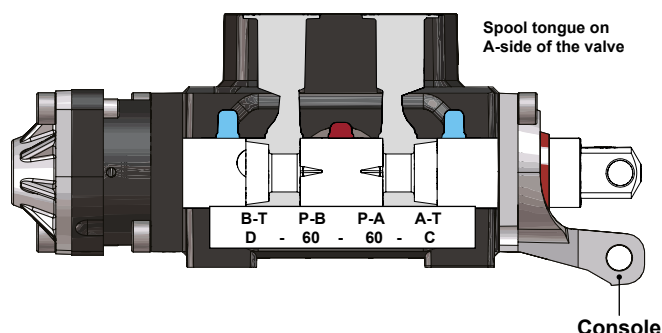
The differences between spools marked with “A” or “B” after the spool-code.

In this example, we use two “symmetric spools with one side drained in neutral position” with spool code 05A and 02B. If the spool tongue is marked with an “A”, the drained side will be furthest from the spool tongue. And if the spool tongue is marked with a “B”, the drained side will be nearest the spool tongue as shown in the illustration above. In this case are both spools symmetric and have the the same flow regardless of the direction they are mounted in, but in general the lowest flow is always nearest the spool tongue.

How the spools can be mounted in the valves.

In the illustration below we use the spool with spool-code **05A** and two manual Pv98 valves, one with the consoles mounted on the A-side of the valve and one with the consoles mounted on the B-side of the valve. In the illustration to the left, the spool is mounted with the tongue on the A-side. When the spool is in neutral position the drainage will be at tank (T) on the B-side of the valve. When the same spool is mounted on the valve with the consoles on the B-side, the drainage will be at tank (T) on the A-side of the valve, as shown in the illustration below to the right.

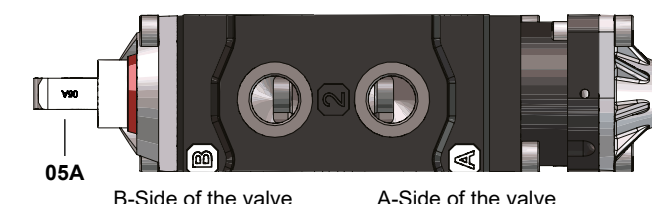
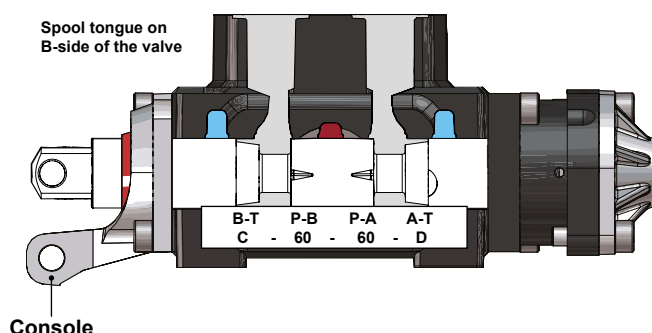
Neutral position of the spool



B-Side of the valve

A-Side of the valve

Neutral position of the spool

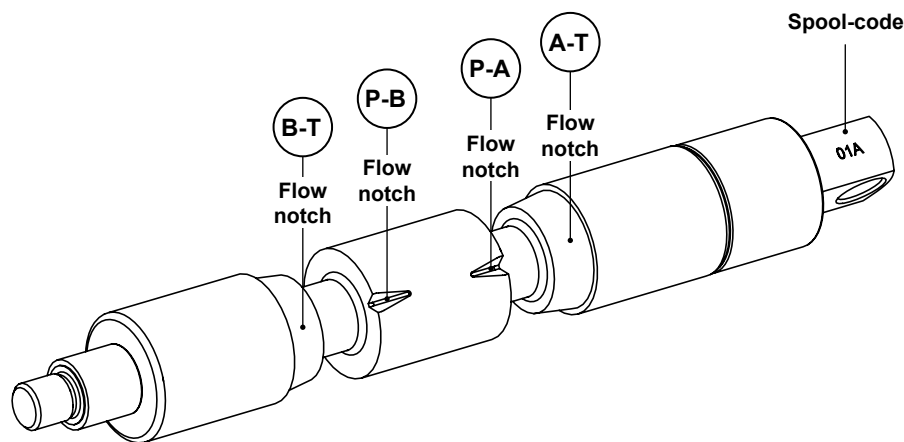


B-Side of the valve

A-Side of the valve

Spools for manually operated Pv98 valves

Symmetric spools (Eg. support leg)



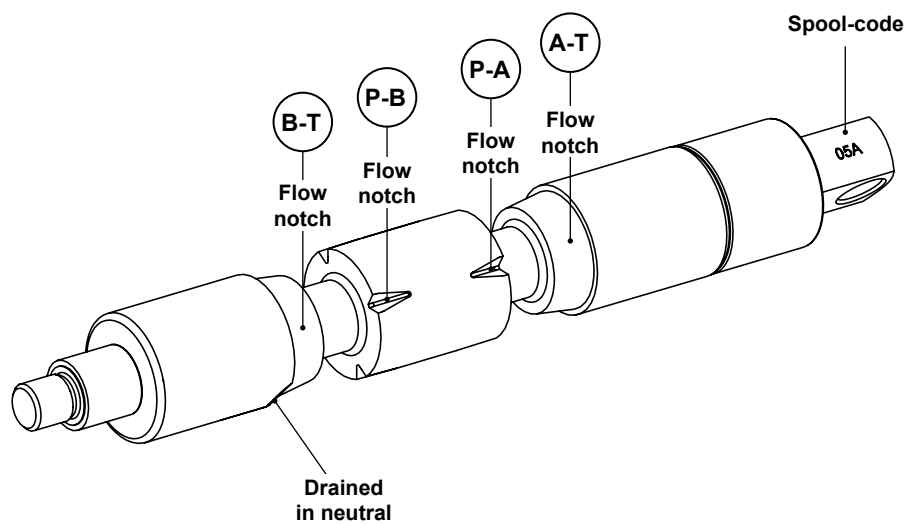
Note:
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V4701A	01A	C	-	30	-	30	- C

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V4703A	03A	C	-	10	-	10	- C

Spools for manually operated Pv98 valves

Symmetric spools with one side drained in neutral position (Eg. support leg)



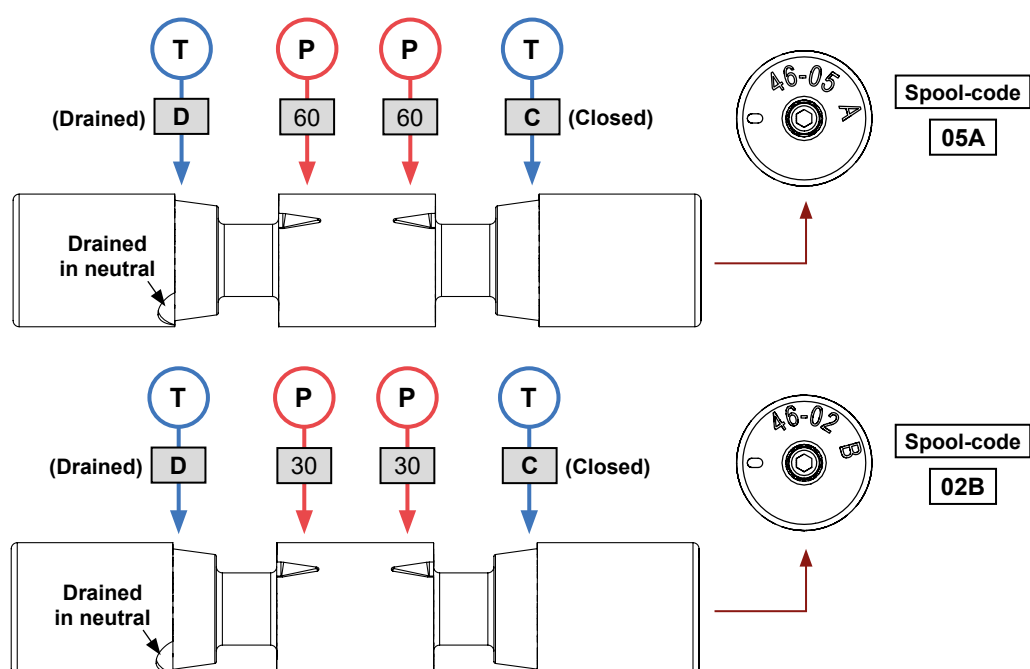
Note:
Illustration and flow values in this table are based on that the spool is mounted with the spool tongue on the A-side of the valve.

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V4702A	02A	D	-	30	-	30	- C

		Flow l/min					
Part no.	Code	B-T	P-B	P-A	A-T		
V4702B	02B	C	-	30	-	30	- D

Spools for electrically operated Pv98 valves with positioner P8

Description

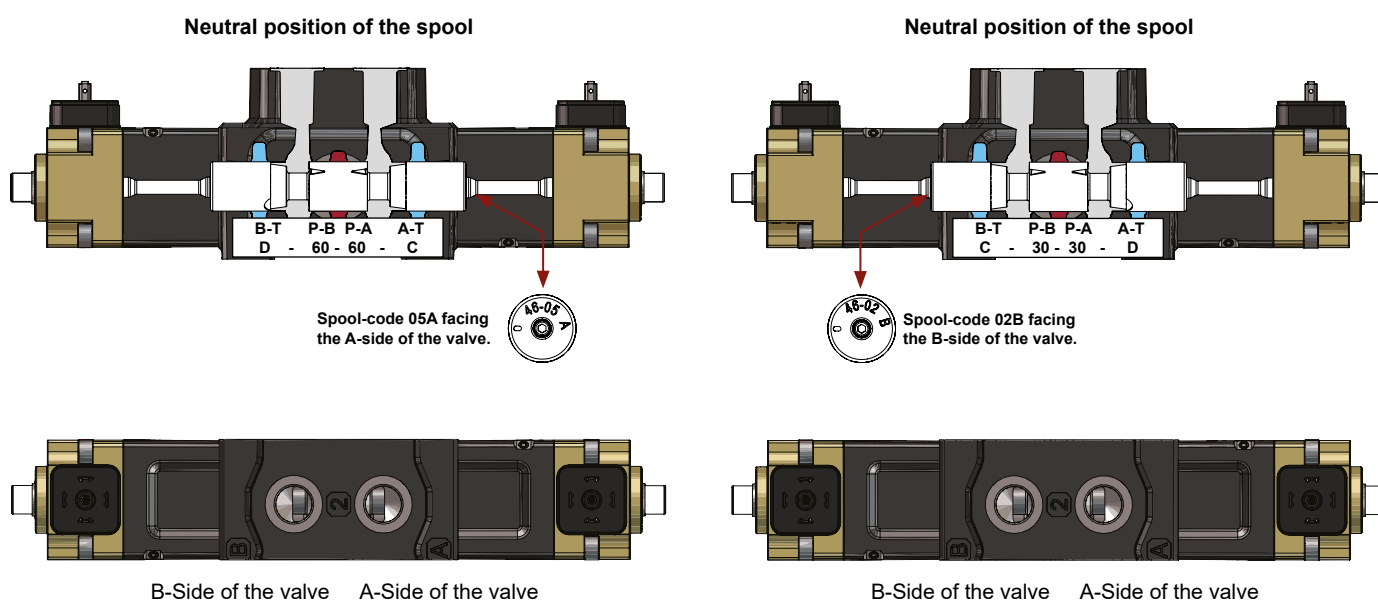


The differences between spools marked with “A” or “B” after the spool-code.

In this example, we use two “symmetric spools with one side drained in neutral position” with spool code 05A and 02B. The “A” and “B” stands for in which direction the spool will be mounted in the valve. For example an “A”-spool should always have the spool-code facing the A-side of the valve and a “B”-spool should always have the spool-code facing the B-side of the valve. In this case both spools are symmetric and have the the same flow regardless of the direction they are mounted in, but in general are the lowest flow always nearest the spool-code.

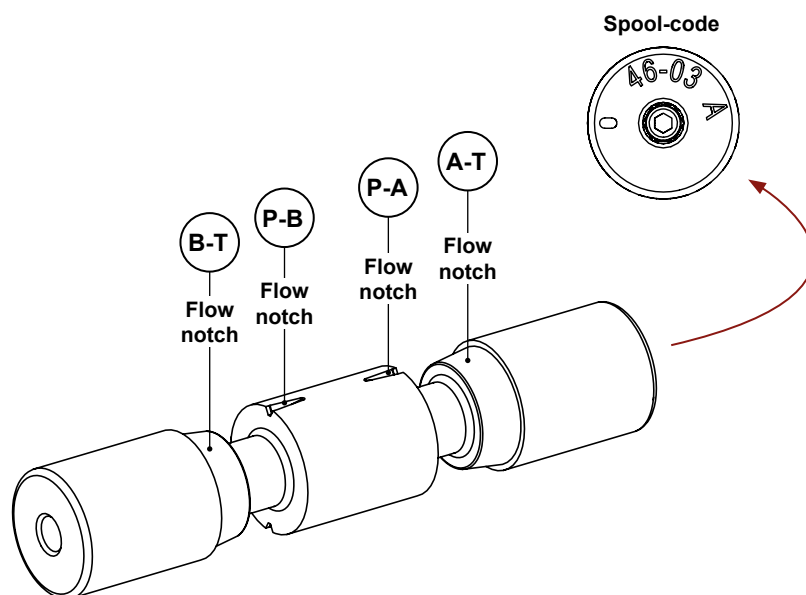
How the spools can be mounted in the valves.

In the illustration below we use both spools as described above and one electrically operated Pv98 valve with positioners P8 mounted. The left illustration shows the spool with the spool-code **05A** facing the A-side of the valve. When the spool is in neutral position the drainage will be at tank (T) on the B-side of the valve. The right illustration shows the spool with the spool-code **02B** facing the B-side of the valve and with this combination you will have the drainage at tank (T) on the A-side of the valve.



Spools for electrically operated Pv98 valves with positioner P8

Symmetric spools (Eg. support leg)



Note:

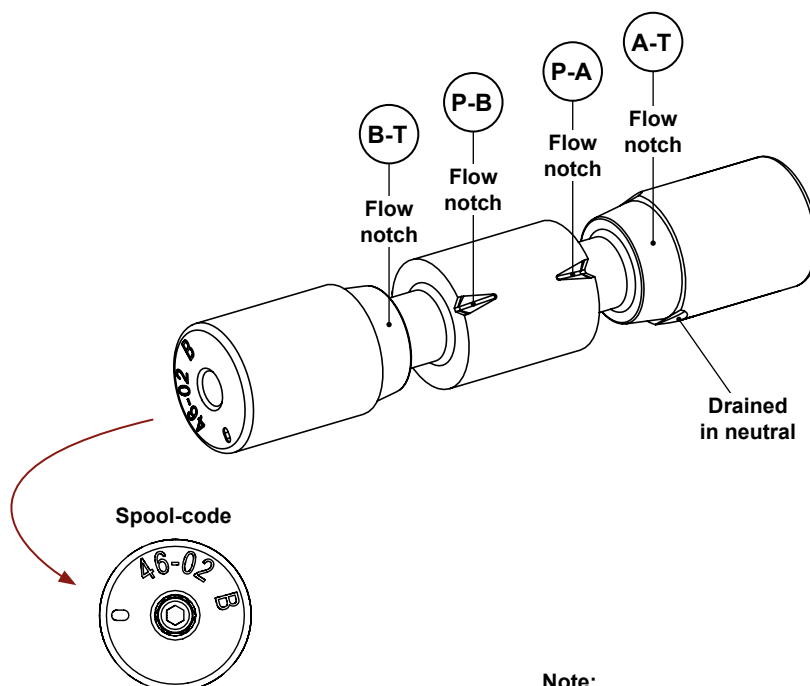
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V4601	01A	C - 30	-	30 -	C

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V4603	03A	C - 10	-	10 -	C

Spools for electrically operated Pv98 valves with positioner P8

Symmetric spools with one side drained in neutral position (Eg. support leg)



Note:

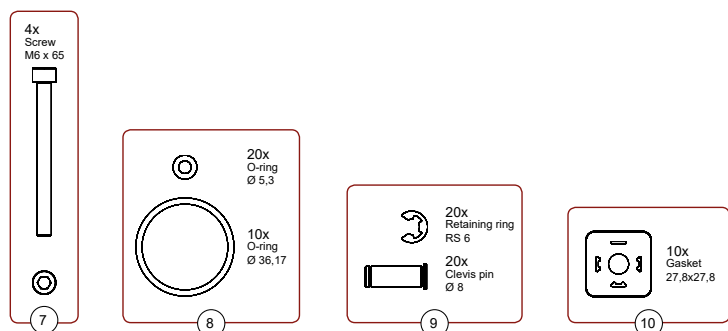
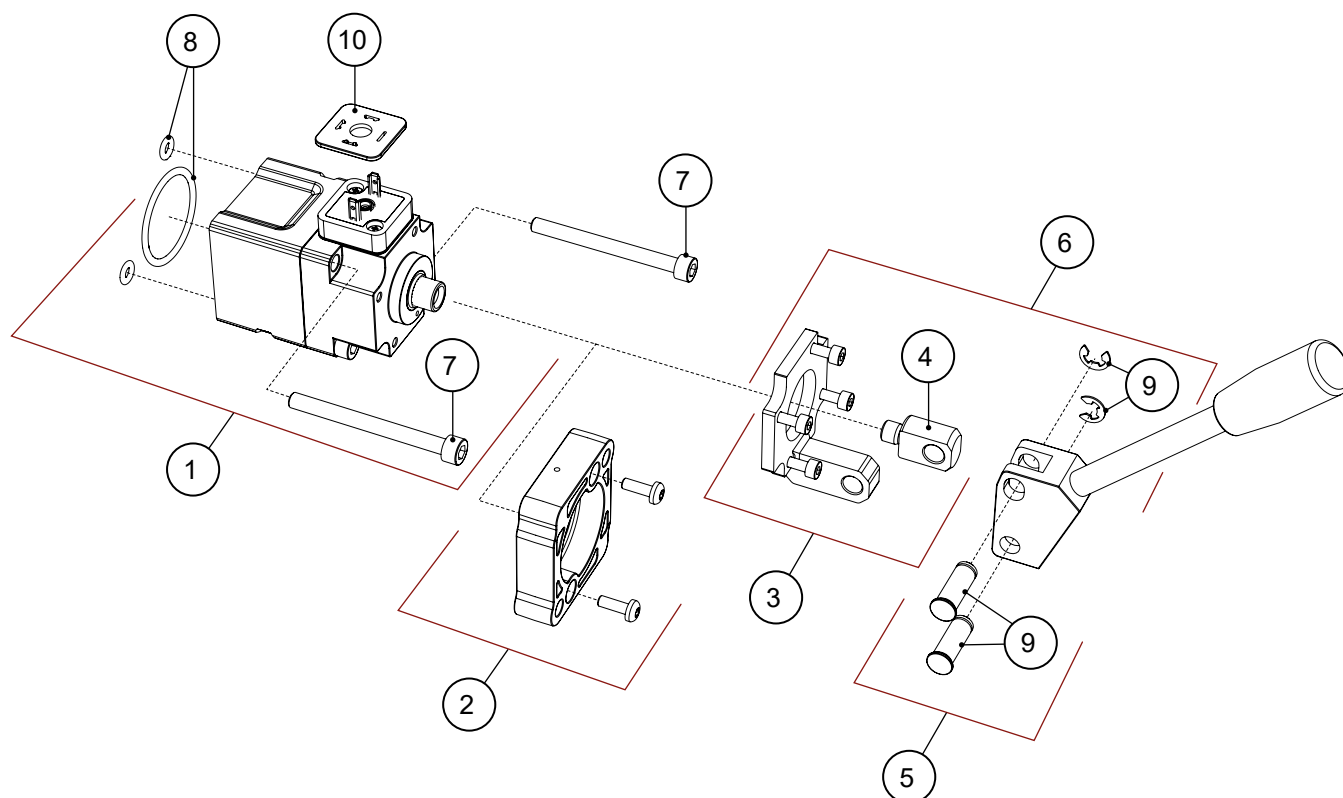
Illustration and flow values in this table are based on: Spools marked with an "A" is mounted with the spool-code on the A-side of the valve and spools marked with an "B" is mounted with the spool-code on the B-side of the valve

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V4602A	02A	D - 30	-	30 -	C

Part no.	Code	Flow l/min			
		B-T	P-B	P-A	A-T
V4602B	02B	C - 30	-	30 -	D

Positioner P8

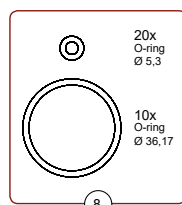
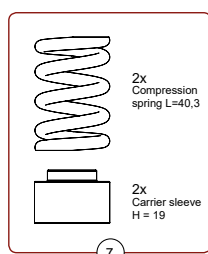
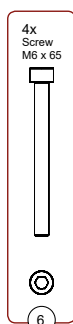
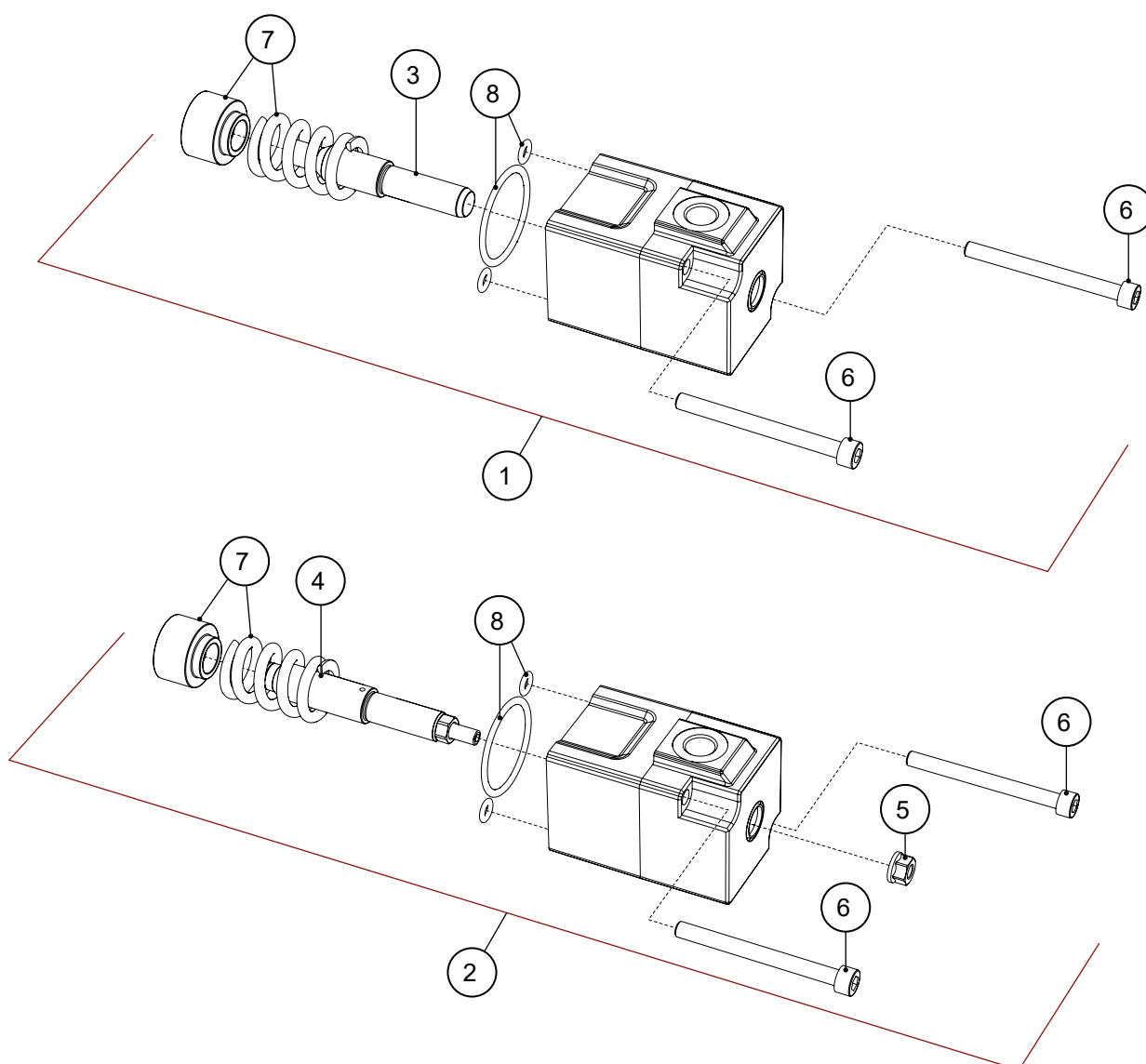
Spare parts



Pos.	Part no.	Description	Note
1	0423	Positioner P8, complete	
2	P0275	Adapter plate spool position sensor, complete	Incl. screw
3	P0276	Bracket P8, complete	Incl. screw and spool end
4	P0232	Spool end P9 HR5	
5	V2463	Lever P8	Incl. bracket lever, pins and circlips
6	V2462	Lever P8, complete	Incl. brackets, spool end, pins, circlips and screws
7	V9006	Screw package P8/H8	Consumption: 1 kit per two positioner
8	V9042	Sealing package TE3	Consumption: 1 kit per 10 positioners
9	V9043	Locking kit lever PX	Consumption: 1 kit per 10 levers
10	V9026	Sealing package TE3	Consumption: 1 kit per 10 positioners

Positioner H8

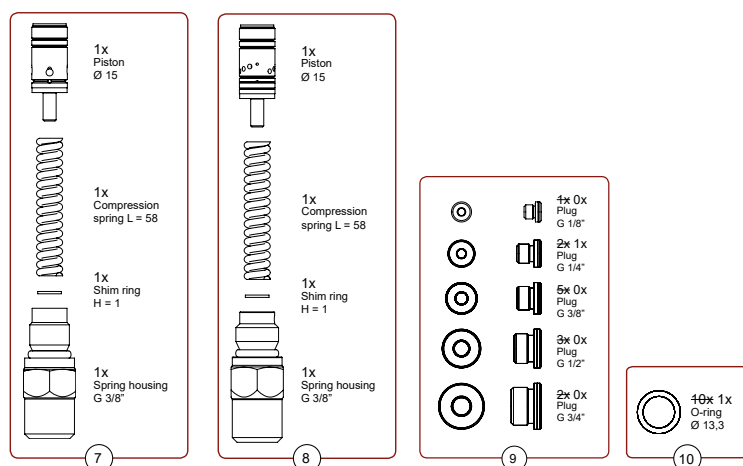
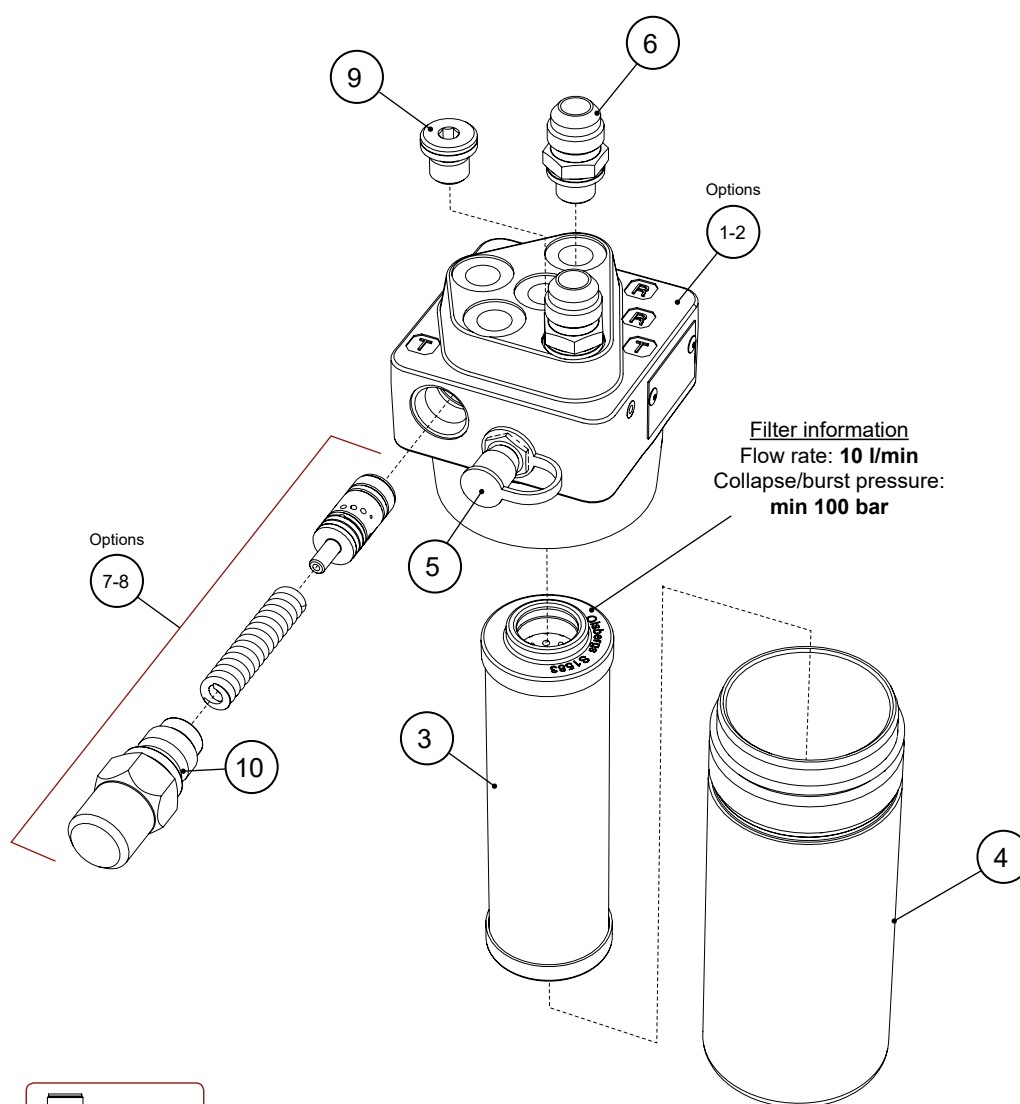
Spare parts



Pos.	Part no.	Description	Note
1	0424	Positioner H8, complete	
2	0425	Positioner H8 adjustable, complete	With adjustable stroke length limiter
3	P0291	Stroke length limiter H8	
4	P0290	Adjustable stroke length limiter H8	Incl. seal lock nut M6
5	S3535	Seal lock nut M6	
6	V9006	Screw package P8/H8	Consumption: 1 kit per two positioner
7	V9060	Centering kit spool H8	Consumption: 1 kit per two positioner
8	V9042	Sealing package TE3	Consumption: 1 kit per 10 positioners

Pressure reducer/filter PRF

Spare parts



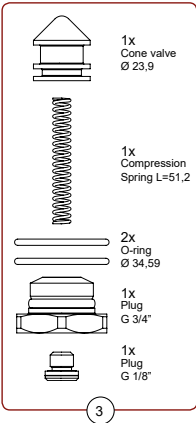
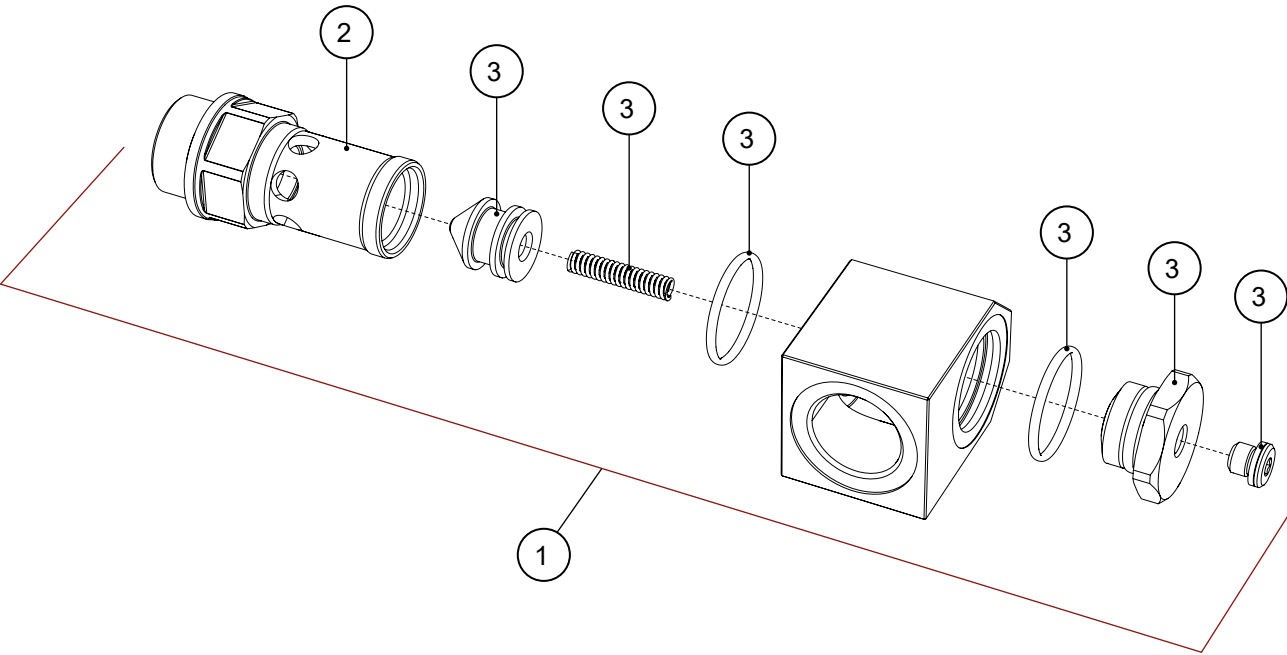
Note:
V9041 fits PRF with serial number up to: 21871
V9040 fits PRF with serial number from: 21871

** = some parts of the kit is not needed

Pos.	Part no.	Description	Note
1	0480	Pressure reducer/filter PRF, complete	(2.2-2.5 MPa)
2	0580	Pressure reducer/filter PRF, complete	(2.7-3.0 MPa)
3	S1583	Filter cartridge 10my absolute	Incl. o-ring
4	P0204	Filter housing PRF, complete	Incl. o-ring
5	S2250	Measuring nipple G 1/8"	TEMA system 100
6	S1828	Nipple G 1/4" Jic 3/4"	
7	V9041	Piston kit PRF T1	Consumption: 1 kit per PRF unit
8	V9040	Piston kit PRF T2	Consumption: 1 kit per PRF unit
9	V9027	Plug kit PG2	Consumption: 1 kit per PRF unit**
10	V9022	Sealing package TE2	Consumption: 1 pcs per PRF unit**

Check valve R1

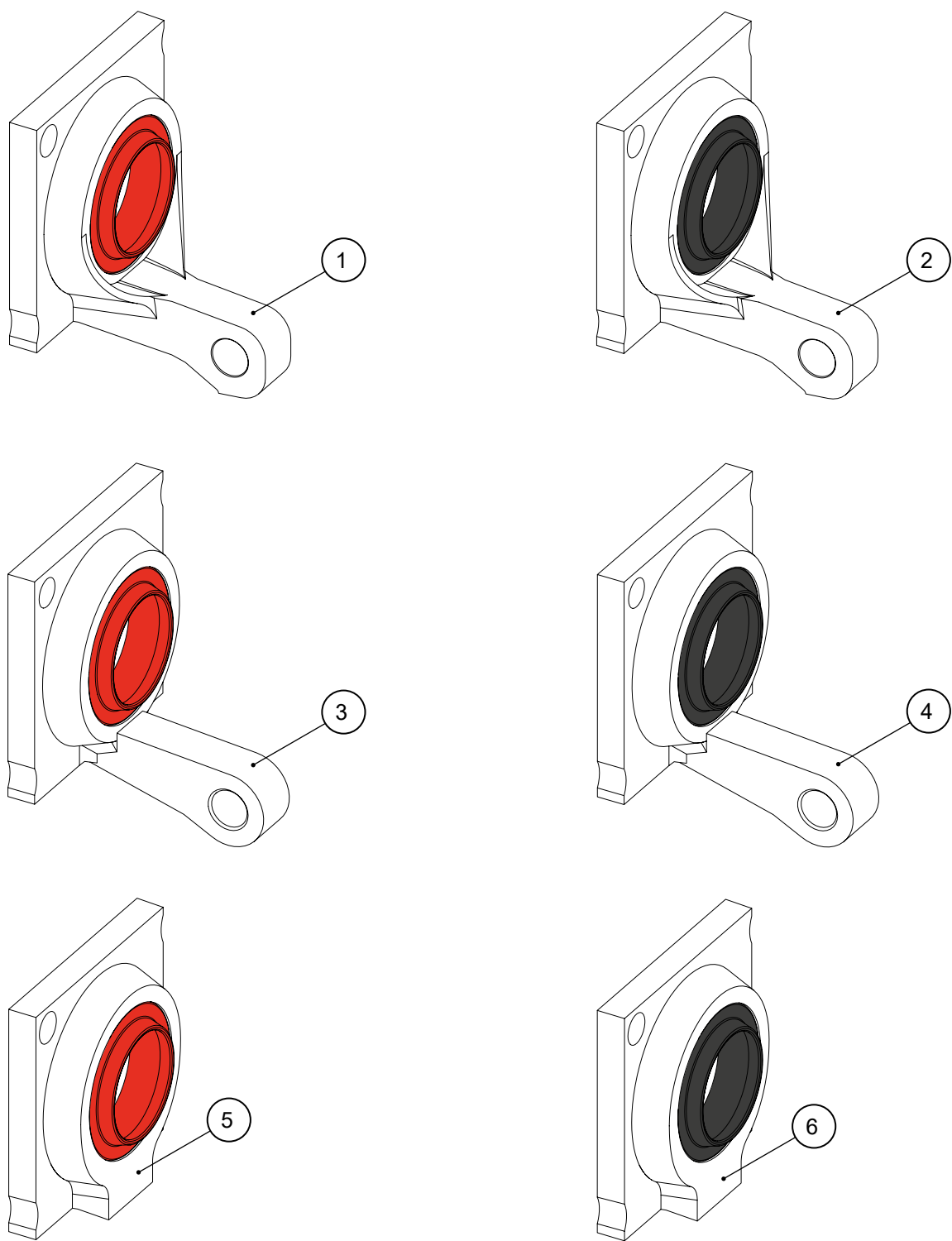
Spare parts



Pos.	Part no.	Description	Note
1	V2417	Check valve R1, complete	
2	V2424	Banjo bolt, check valve R1	Incl. sealing washer tredo
3	V9058	Replacement kit R1	Consumption: 1 kit per check valve

Consoles

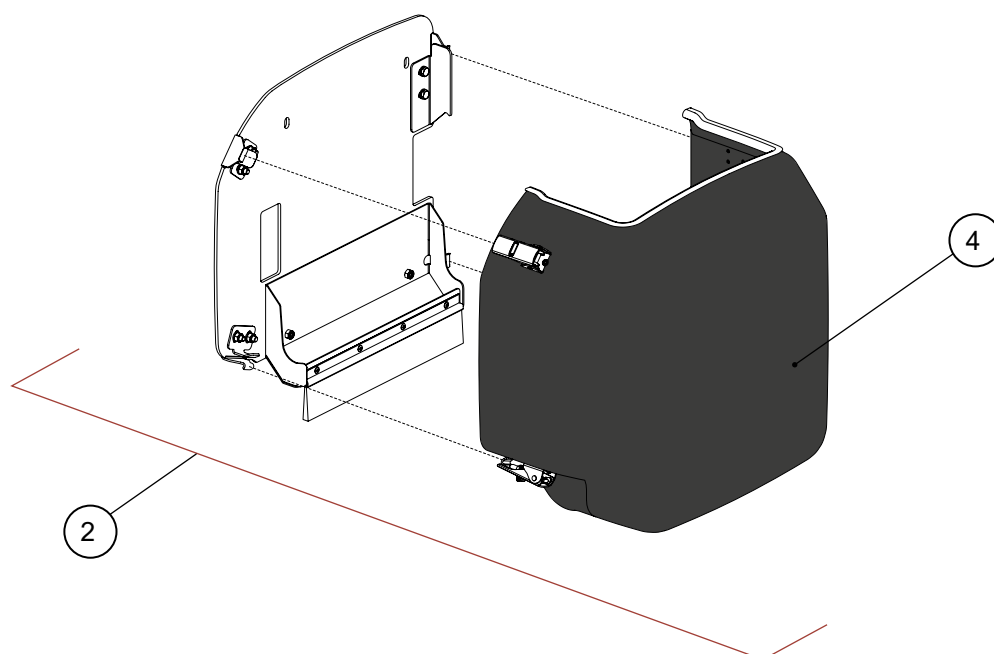
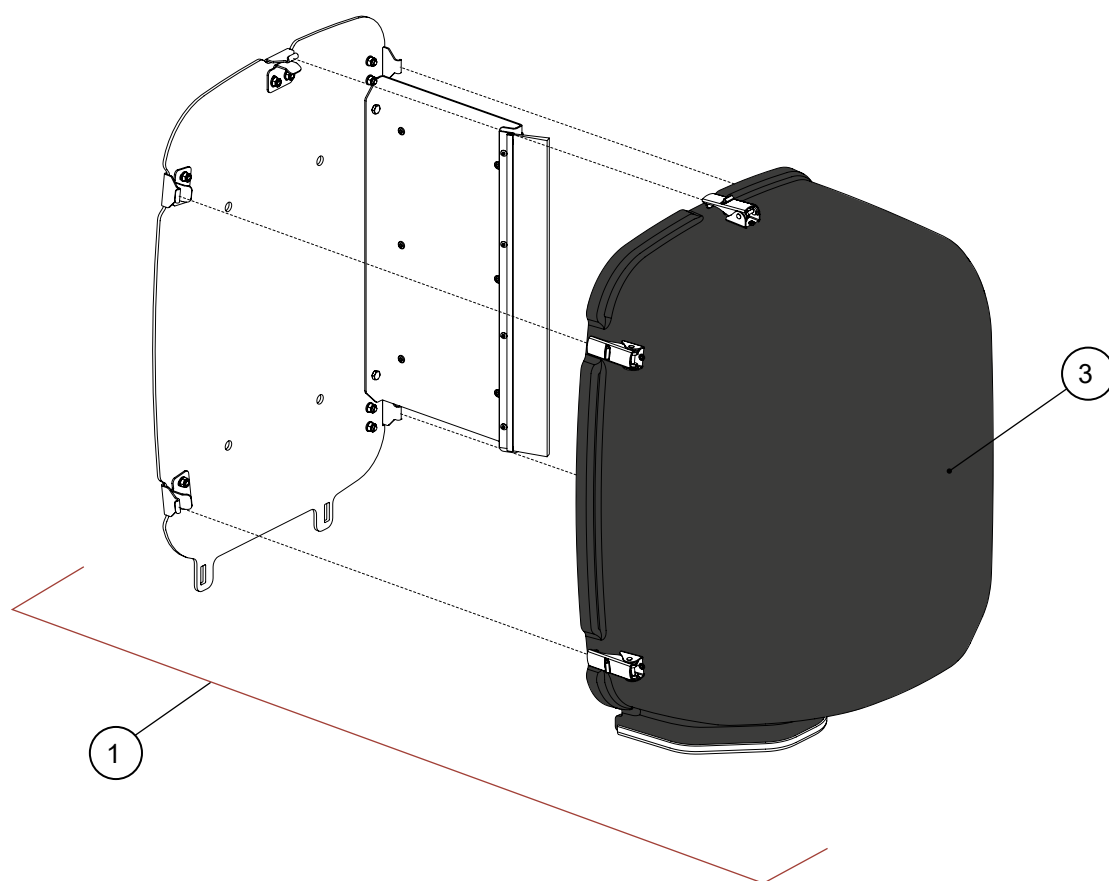
Spare parts



Pos	Part.no	Description	Notes
1	V2113	Console with connection, red scraper	
2	V2522	Console with connection, black scraper	
3	V2428	Steel console with connection, red scraper	
4	V2519	Steel console with connection, black scraper	
5	V2523	Console without connection, red scraper	
6	V2521	Console without connection, black scraper	

Valve protection cover

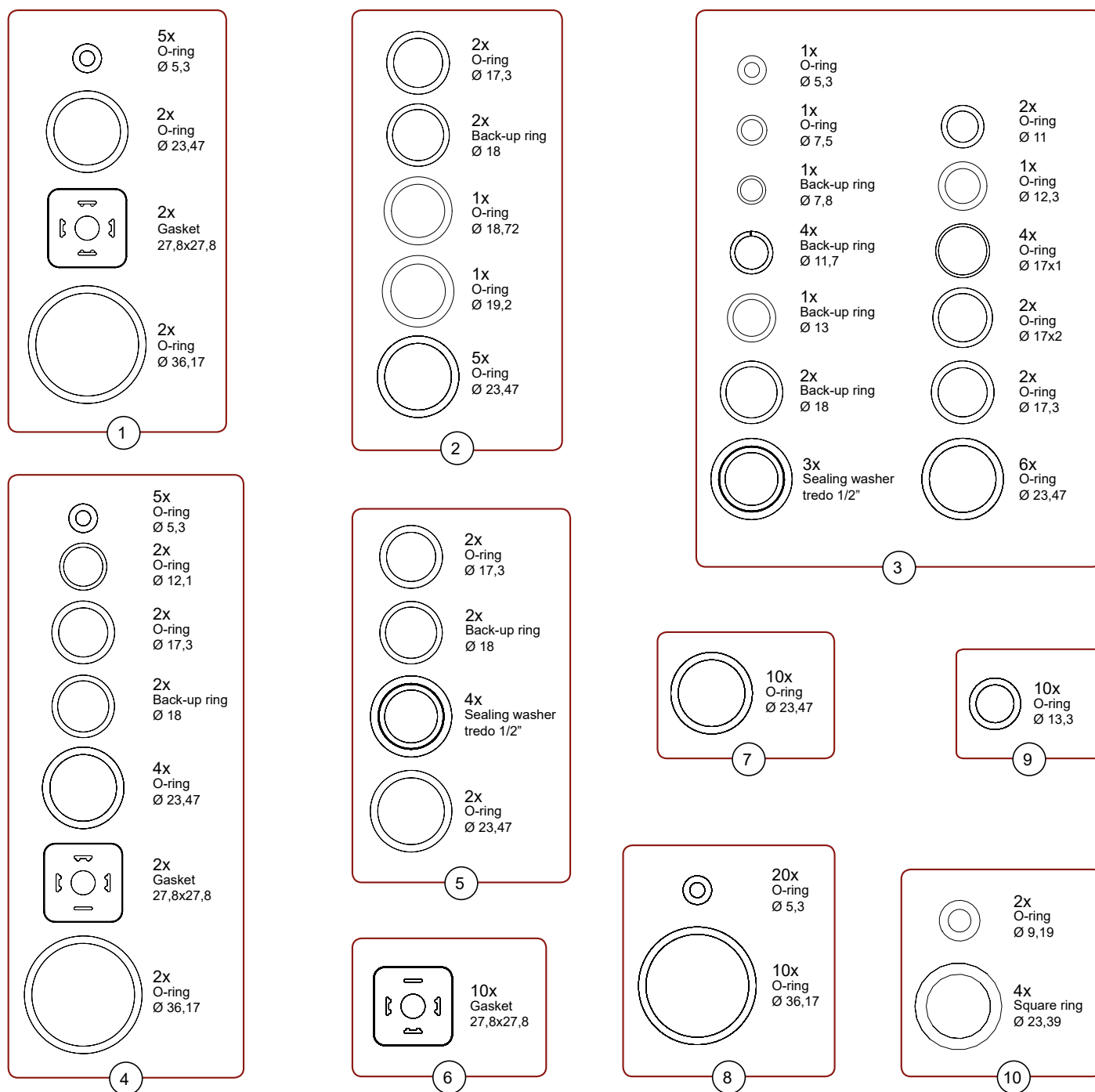
Spare parts



Pos	Part.no	Description	Notes
1	V2469	Valve protection cover Q300 V1, complete	
2	V2491	Valve protection cover support valve Q200 H	
3	V2479	Plastic cover Q300 V1, complete with mounted locks	
4	V2492	Plastic cover Q200 H, complete with mounted locks	

Sealing packages

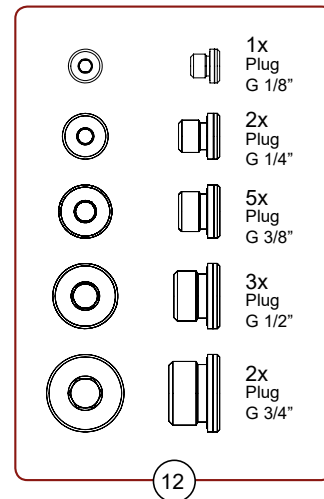
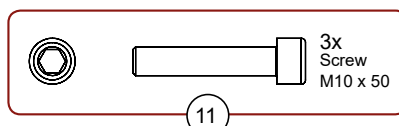
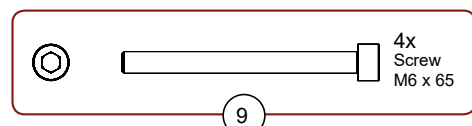
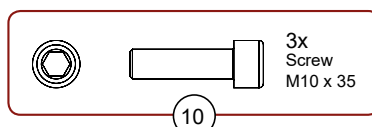
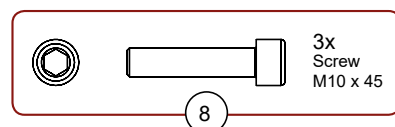
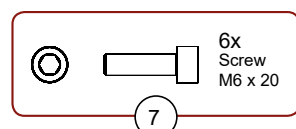
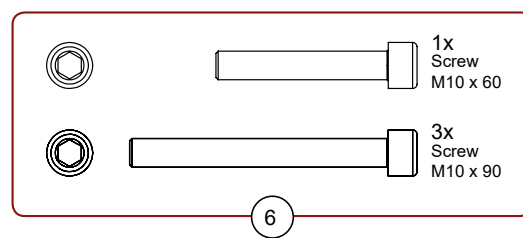
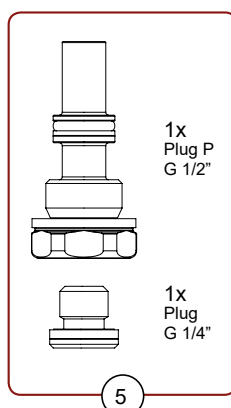
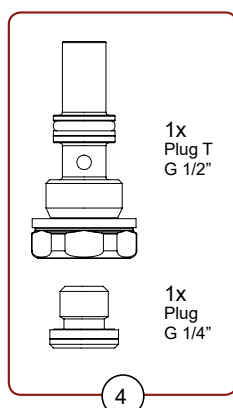
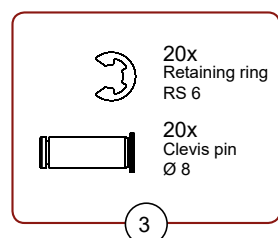
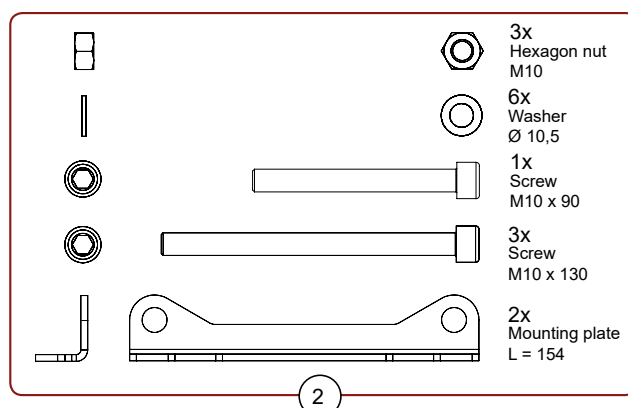
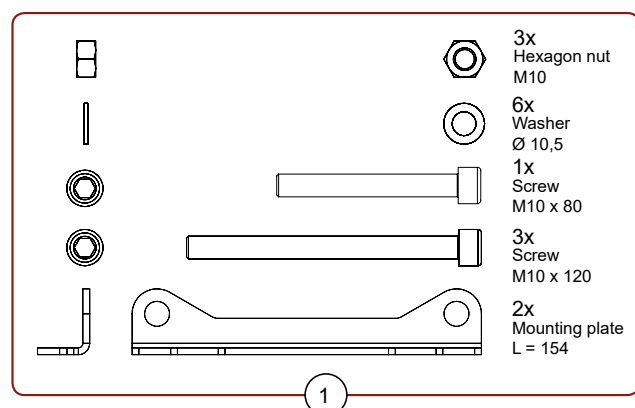
Spare part kits



Pos.	Part no.	Description	Consumption	Fits
1	V9001	Sealing package TV1	1 kit per valve section	Valve Q200, Pv98 and Pv91M
2	V9009	Sealing package DLHV	1 kit per valve	All DLHV load holding valves
3	V9018	Sealing package TG1	1 kit per inlet section	Inlet section VF and VFU
4	V9004	Sealing package TV2	1 kit per valve section	Valve Q300 and Pv90
5	V9014	Sealing package DLC	1 kit per valve	All DLC slewing valves
6	V9026	Sealing package TE3	1 kit per 10 positioners	Positioner P8 and P9
7	V9011	Sealing package TE1	1 pcs per component	Most components, including plugs, signal pressure limiter, relief valves, spring housings, adaptors
8	V9042	Sealing package TE3	1 kit per 10 positioners	Positioner P8, H8 and P9
9	V9022	Sealing package TE2	1 pcs per component	Pressure reducer filter PRF and inlet section V0290
10	V2454	Seal kit	1 kit per inlet- or outlet section	All Q-series inlet and outlet sections

Assembly and plug packages

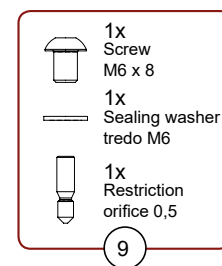
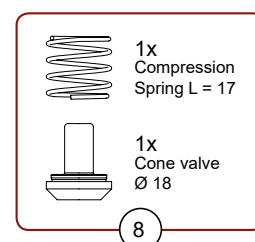
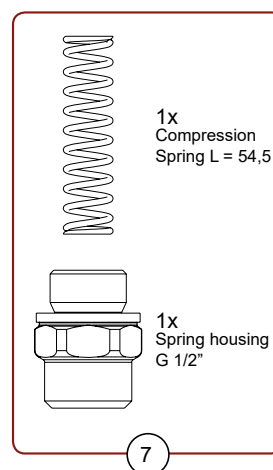
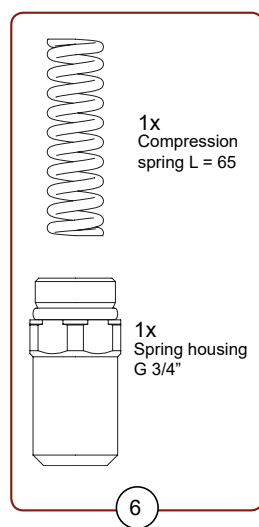
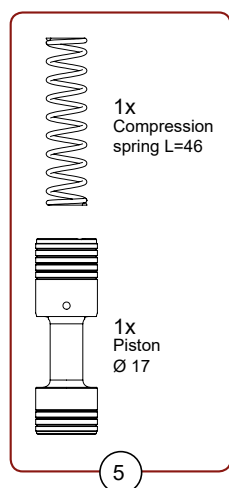
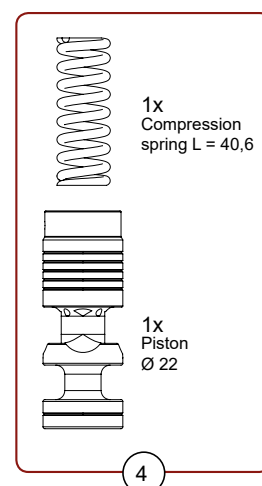
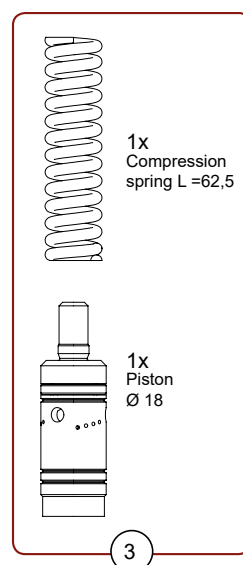
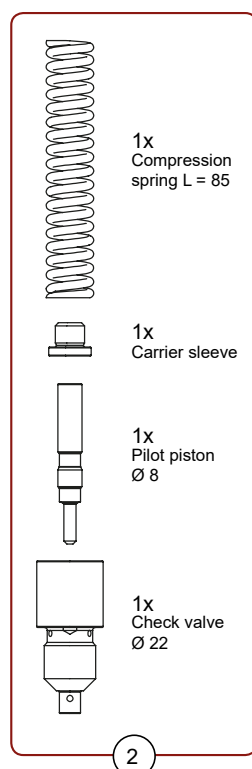
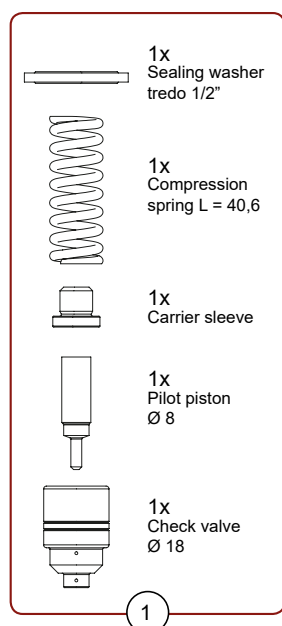
Spare part kits



Pos.	Part no.	Description	Consumption	Fits
1	V9036	Assembly kit FE1	1 kit per supply unit	Supply unit VFU,S
2	V9037	Assembly kit FE2	1 kit per supply unit	Supply unit VFU, RS
3	V9043	Locking kit lever PX	1 kit per 10 levers	Lever for P8 and P9
4	V9021	Plug kit tank PG1	1 kit per inlet section	Inlet section VF and VFU
5	V9059	Plug kit pump PG1	1 kit per inlet section	Inlet section VF and VFU
6	V9034	Screw package SG8	1 kit per inlet section	Inlet section VFU
7	V9007	Screw package Man	1 kit per valve section	All manual operated valves
8	V9033	Screw package SG7	1 kit per outlet section	Outlet section RF
9	V9006	Screw package P8/H8	1 kit per two positioner	Positioner P8/H8
10	V9017	Screw package SG1	1 kit per inlet- or outlet section	Inlet section J, V2051, Outlet section S, P, V2053
11	V9028	Screw package SG2	1 kit per inlet section	Inlet section VF
12	V9027	Plug kit PG2	1 kit per inlet- or outlet section	Inlet section J, VF, VFU, V2160, V2161, V0731, V0290, V2050, V2052, Outlet section RF, S, P, V0292, V2053, V2055, Pressure reducer filter PRF

Spring and piston packages

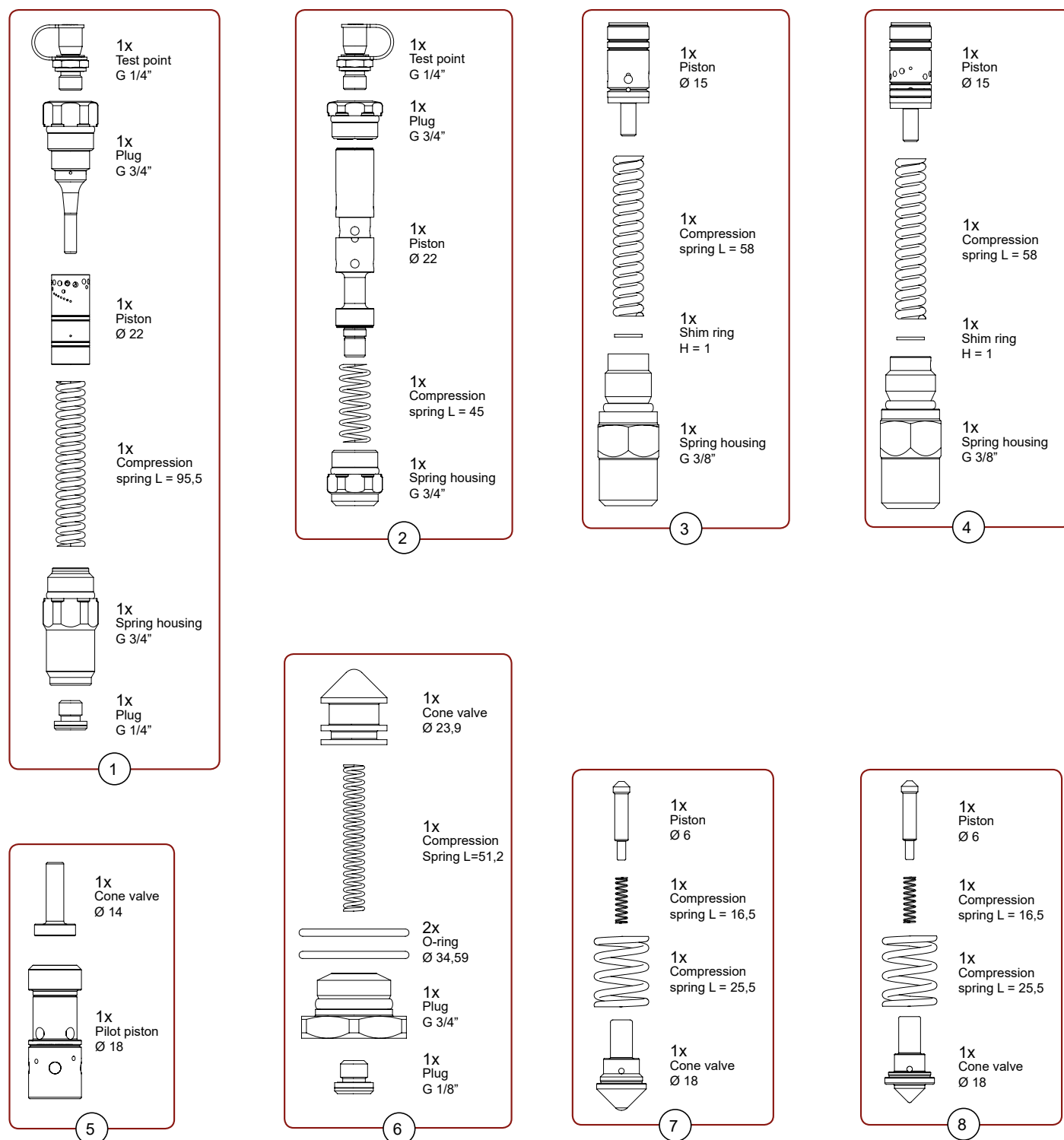
Spare part kits



Pos.	Part no.	Description	Consumption	Fits
1	V9015	Check valve kit DLC	2 kits per valve	All DLC slewing valves
2	V9013	Check valve kit DLHV	1 kit per valve	All DLHV load holding valves
3	V9012	Pressure reducing piston DLHV	1 kit per valve	All DLHV load holding valves
4	V9002	Pressure compensator Q	1 kit per valve section	Valve Q200, Q300 and inlet section VFU
5	V9019	Dump piston kit inlet VF/VFU	1 kit per inlet section	Inlet section VF and VFU
6	V9020	Spring package TRR	1 kit per outlet section	Outlet section RF
7	V9035	Spring package outlet piston VFU	1 kit per inlet section	Inlet section VFU
8	V9016	Anti-cavitation kit DLC	2 kits per valve	All DLC slewing valves
9	V9010	Restriction orifice Ø0.5 DLHV	1 kit per valve	All DLHV load holding valves

Spring and piston packages

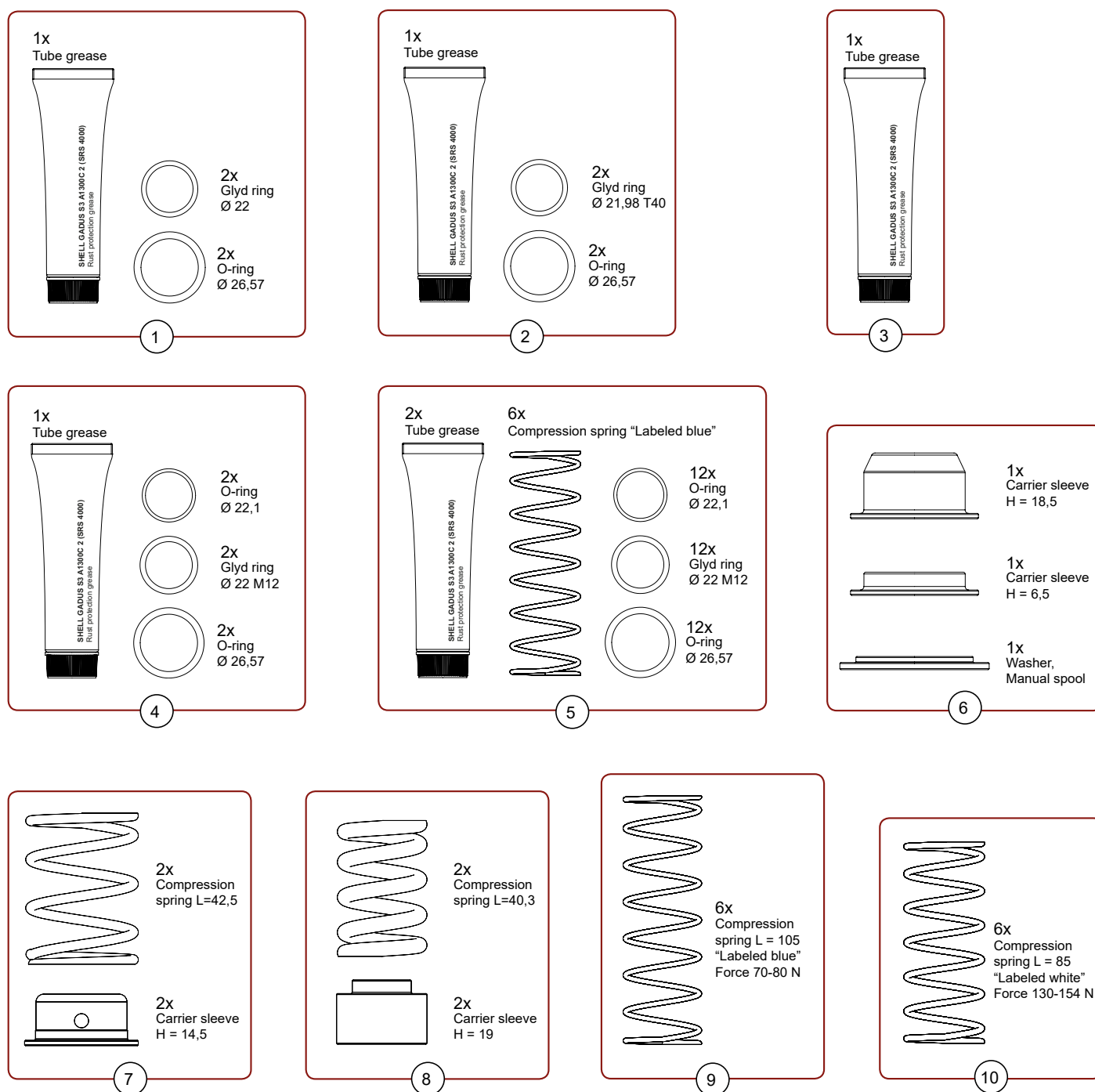
Spare part kits



Pos.	Part no.	Description	Consumption	Fits
1	V2429	Conversion kit, fixed pump	1 kit per inlet section	Inlet section VF and VFU
2	V2430	Conversion kit, variable pump	1 kit per inlet section	Inlet section VF and VFU
3	V9041	Piston kit PRF T1	1 kit per PRF unit	PRF with serial number up to 21871
4	V9040	Piston kit PRF T2	1 kit per PRF unit	PRF with serial number from 21871
5	V2542	Pilot piston and pusher DLC	2 kits per valve	All DLC slewing valves
6	V9058	Replacement kit R1	1 kit per check valve	Check valve R1
7	V9038	Anti-cavitation kit CV1	1 kit per shock valve	Shock valve model A, AK
8	V9039	Anti-cavitation kit CV2	1 kit per shock valve	Shock valve model AZ, AZK

Spring and sealing packages for spools

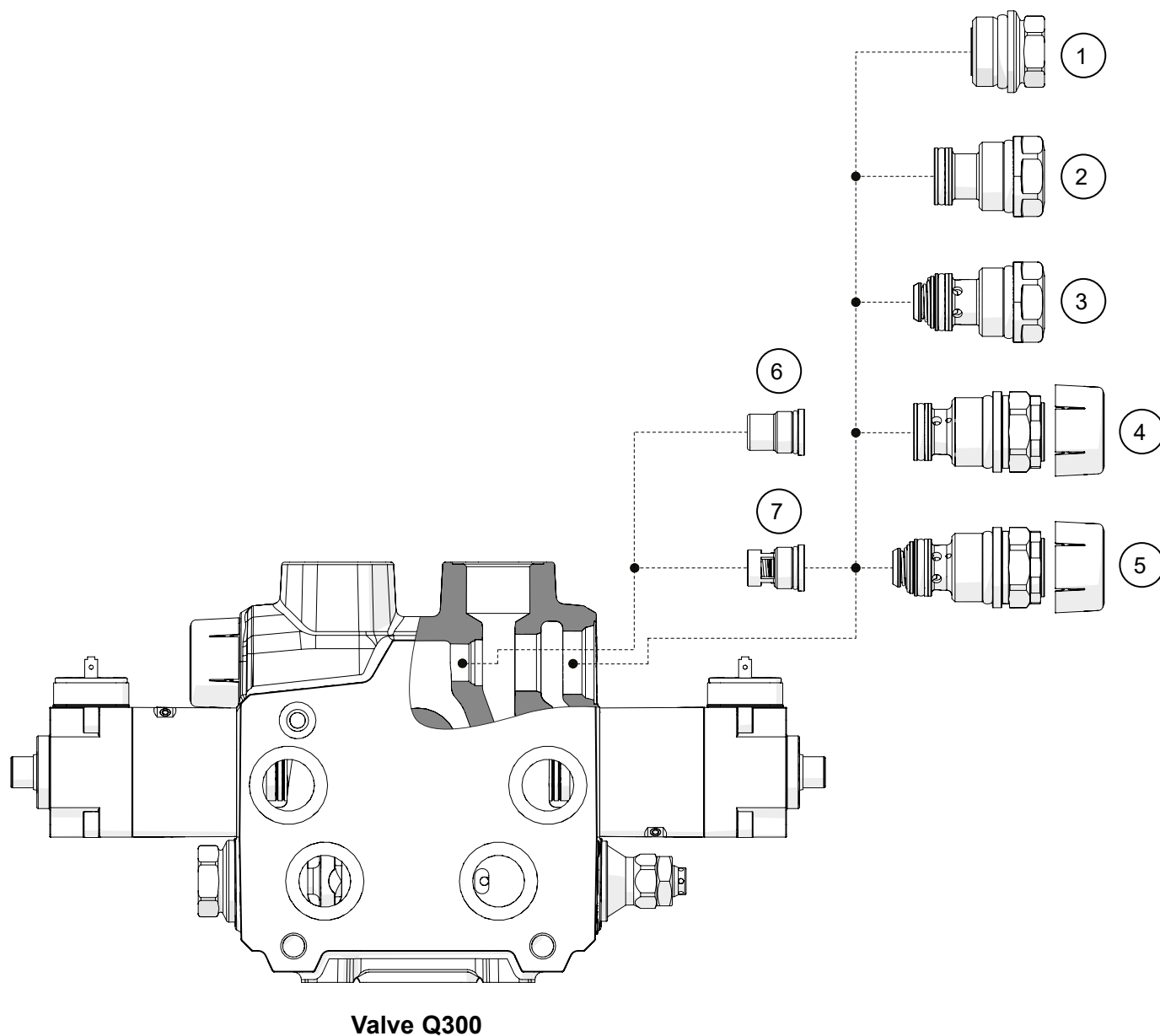
Spare part kits



Pos.	Part no.	Description	Consumption	Fits
1	S1102	Sealing kit spool	1 kit per valve section	Valve Q200 man, Q300 man, Pv98 man
2	V2541	Sealing kit spool	1 kit per valve section	Valve Q200 man, Q300 man
3	S2943	Grease 20 gram	not specified	For component assembly
4	V2468	Sealing kit spool	1 kit per valve section	Valve Q200 man, Q300 man
5	V2520	Low friction kit	1 kit per 6 valve sections	Valve Q200 man, Q300 man
6	V9008	Spring guide package spool	1 kit per valve section	All manual operated valves
7	V9000	Centering kit spool P8	1 kit per valve section	All valves with mounted P8
8	V9060	Centering kit spool H8	1 kit per valve section	All valves with mounted H8
9	V9046	Spring set x6 blue	1 kit per 6 valve sections	Valve Q200 man, Q300 man and Pv90 man
10	V9005	Spring set x6 white	1 kit per 6 valve sections	Valve Q200 man, Q300 man, Pv98 man and Pv90 man

Valve Q300 plugs and shock valve options

Overview



Pos.	Part no.	Description	Function
1	V0741	Plug TK	Cylinder port constantly connected to tank
2	V2456	Plug P	Cylinder port constantly isolated from tank
3	V2455	Plug E	Anti-cavitation function
4	V5xxxD	Shock valve D	Shock valve function
5	V5xxxC	Shock valve C	Shock valve and anti-cavitation function
6	V2438	Plug BV	Without regeneration function
7	V2436	Check valve Q300	Regeneration function

Instructions - Load holding valve DLHV

Adjusting the pressure reducer on the load holding valve (Page 1/3)

Olsbergs load holding valves are designed to have stable control characteristics and to have a minimum of pressure built up while using the lowering functions. The load holding valve is closed and tight in neutral position and gives protection against a broken hose. It has shock valves with anti-cavitation function for both piston and piston rod side of the cylinder.

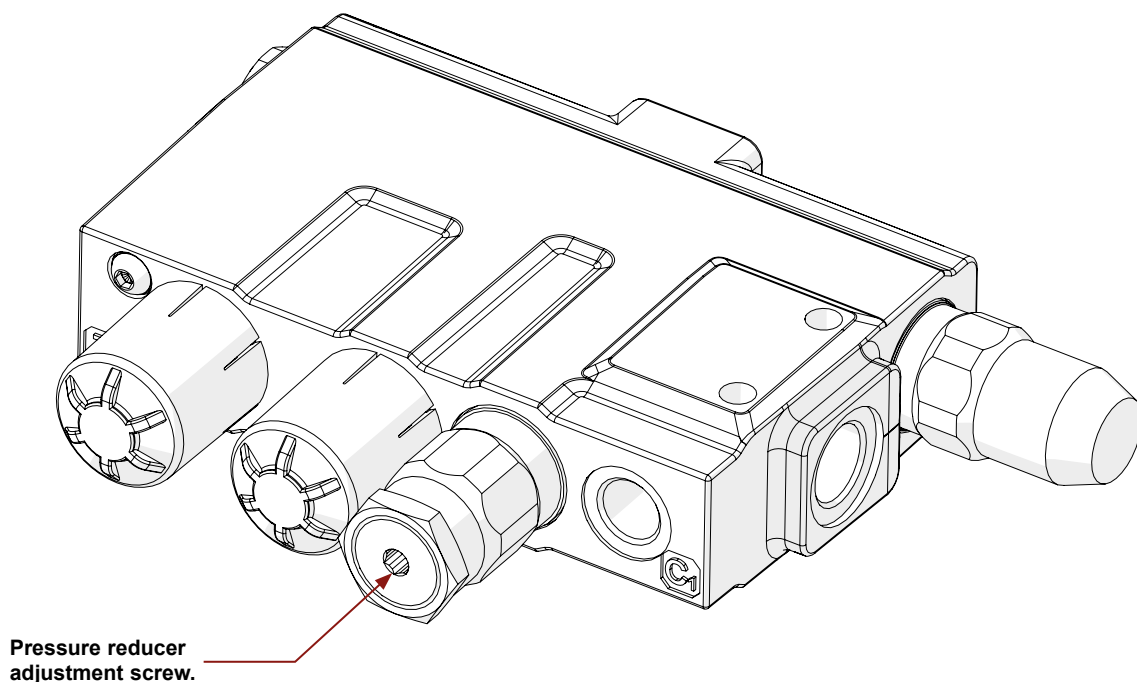
- The Q200 valve spools and flow orifices are designed to give the same speed for the lifting and lowering movements.

Example: The spool flow to the lifting cylinder's piston side is dimensioned to 60 l/min. Area ratio 2:1. The spool flow to the piston rod side is consequently designed to 30 l/min. The load holding valve has an adjustable pressure reducer function.

The reduced pressure in the hydraulic hose between the load holding valve and the Q200 valve can be adjusted between 10-25 bar. The pressure keeps itself constant independent of the cylinder's load. If the pressure reducer is adjusted too low, the flow out from the cylinder is too low compared to the flow in to the piston rod side of the cylinder. The result of this is that the pressure to the cylinder's piston rod side increases to maximum pressure and the excess oil flow will pass over the shock valve.

- A waste of energy!

The pressure reducer shall be adjusted so the oil flow out from the cylinder's piston side is somewhat higher than the flow in to the piston rod side. No unnecessary pressure will be built up while lowering the crane. The deficit on the piston rod side will be compensated by flow from tank by help of the anti-cavitation valve.



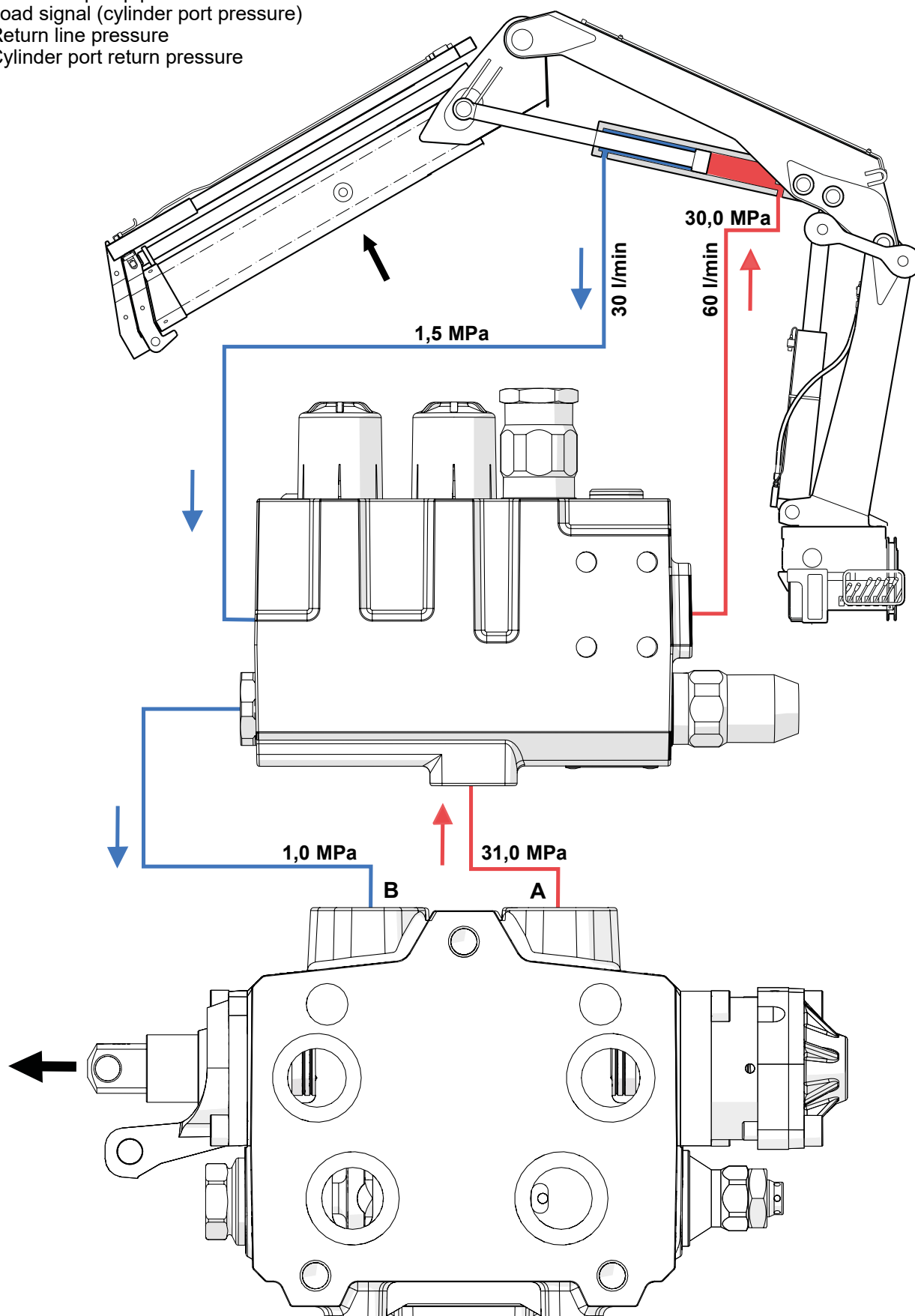
Instructions

1. Screw out the pressure reducer adjustment screw.
2. Lower the outer boom in the low pressure lowering area and make sure that the pressure to the piston rod side goes to maximum. For example 200 bar.
3. Screw the adjustment screw half a turn in.
4. Repeat the lowering movement and check if the pressure to the piston rod side has decreased to a low pressure.
5. If the pressure still reaches its maximum;- repeat step 3 to 4. until the pressure goes down to the low pressure.
6. When you reached the low pressure, screw an extra half turn (but not more) on the adjustment screw and then lock the screw in that position.
7. The flow out from the cylinder is now somewhat higher than the flow in to the cylinders piston rod side.

Instructions - Load holding valve DLHV

Adjusting the pressure reducer on the load holding valve (Page 2/3)

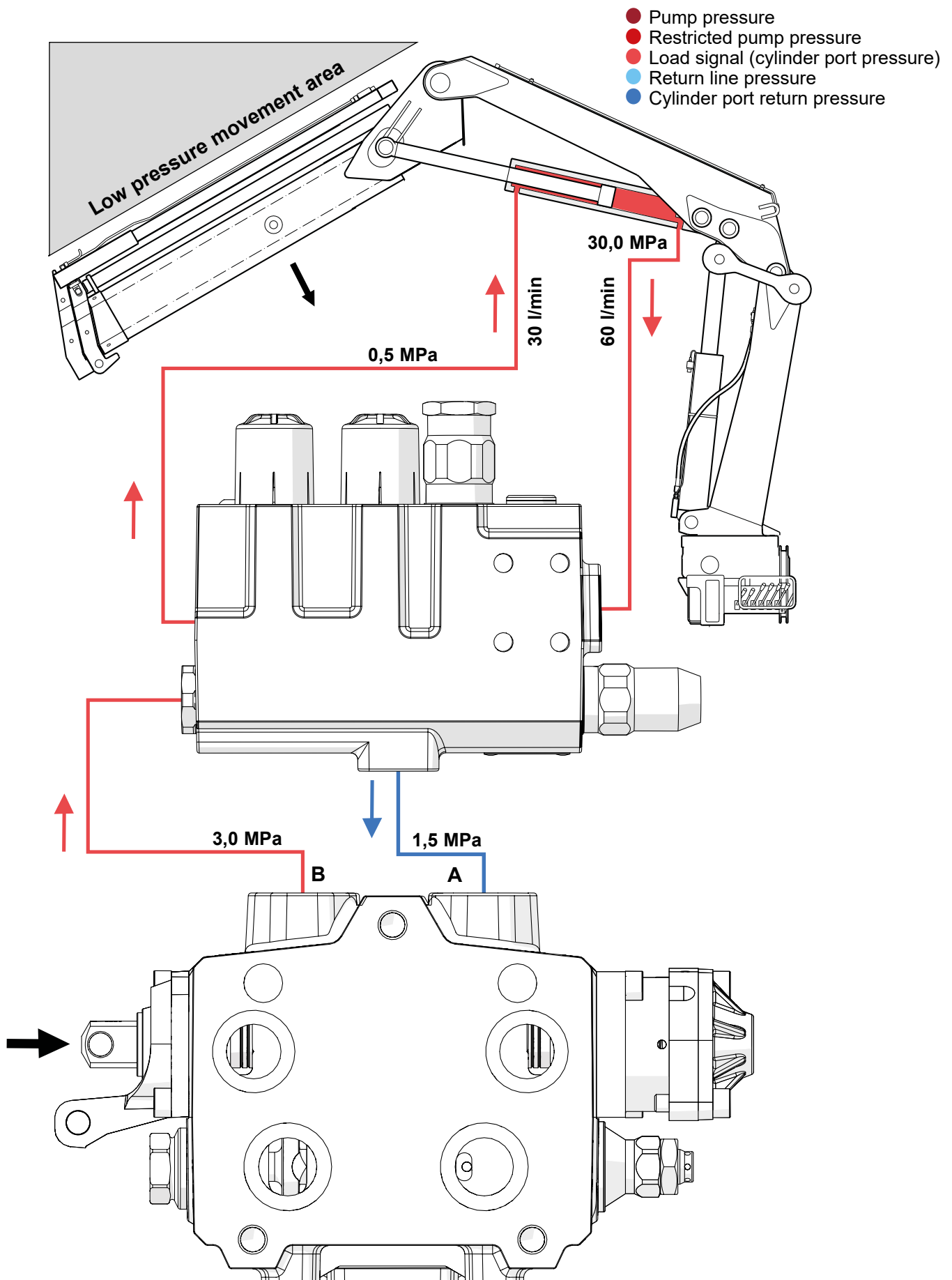
- Pump pressure
- Restricted pump pressure
- Load signal (cylinder port pressure)
- Return line pressure
- Cylinder port return pressure



Function: Lifting of outer boom.

Instructions - Load holding valve DLHV

Adjusting the pressure reducer on the load holding valve (Page 3/3)



Instructions - Pressure overview with signal relief valve

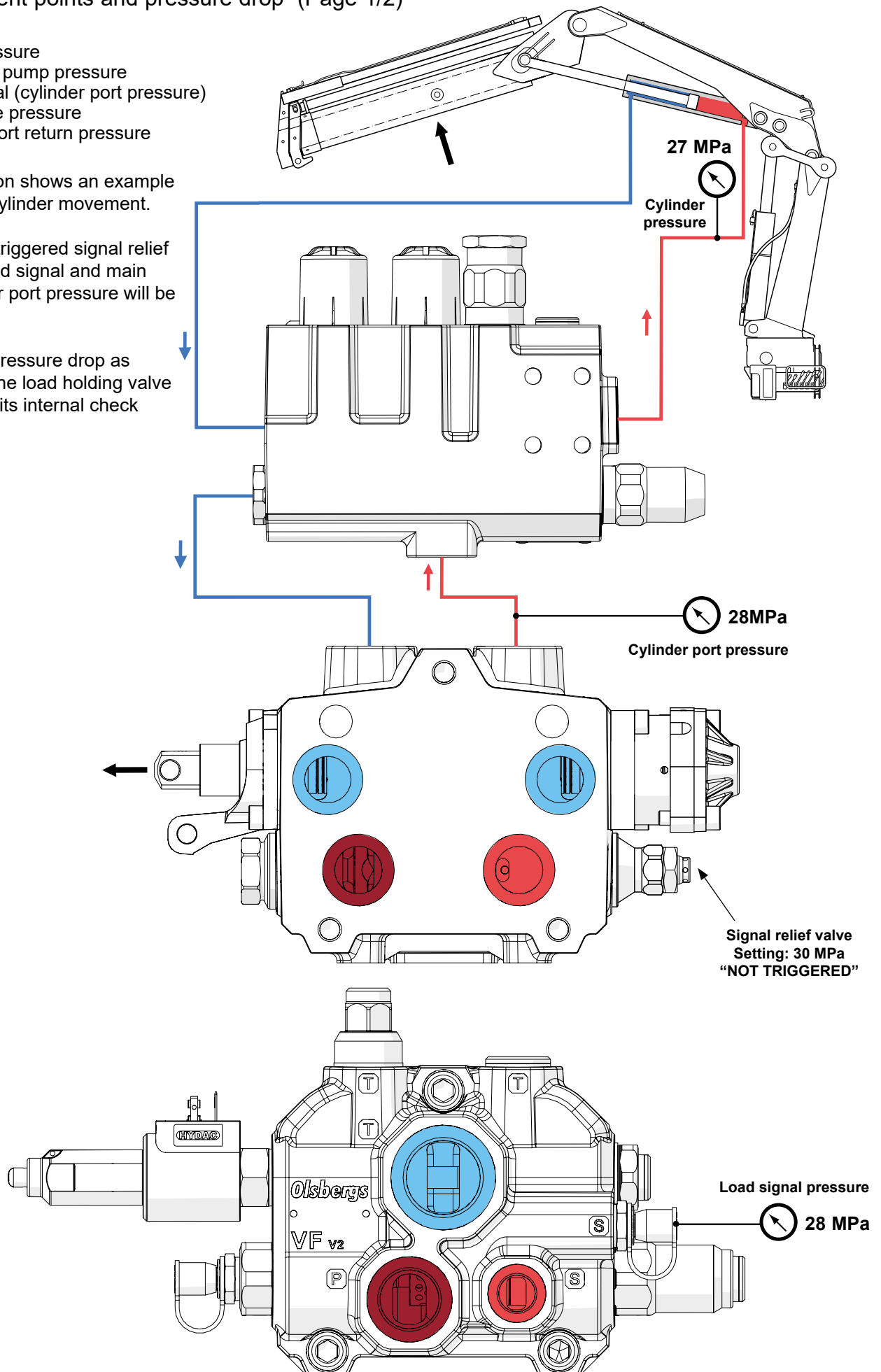
Measurement points and pressure drop (Page 1/2)

- Pump pressure
- Restricted pump pressure
- Load signal (cylinder port pressure)
- Return line pressure
- Cylinder port return pressure

This illustration shows an example of a normal cylinder movement.

With a none triggered signal relief valve, the load signal and main valve cylinder port pressure will be the same.

The normal pressure drop as shown over the load holding valve is caused by its internal check valve.



Instructions - Pressure overview with signal relief valve

Measurement points and pressure drop (Page 2/2)

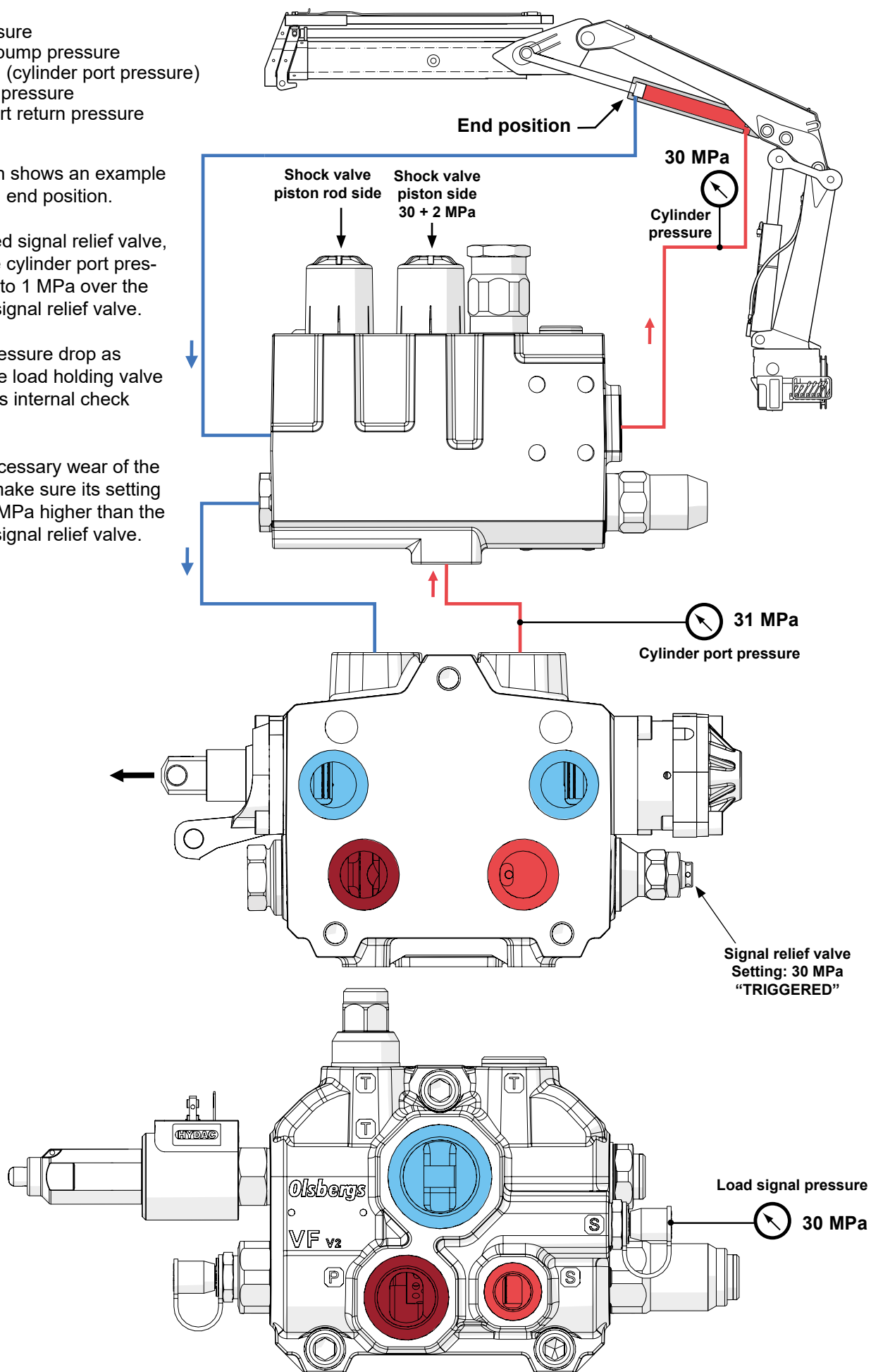
- Pump pressure
- Restricted pump pressure
- Load signal (cylinder port pressure)
- Return line pressure
- Cylinder port return pressure

This illustration shows an example of a cylinder in end position.

With a triggered signal relief valve, the main valve cylinder port pressure is limited to 1 MPa over the setting of the signal relief valve.

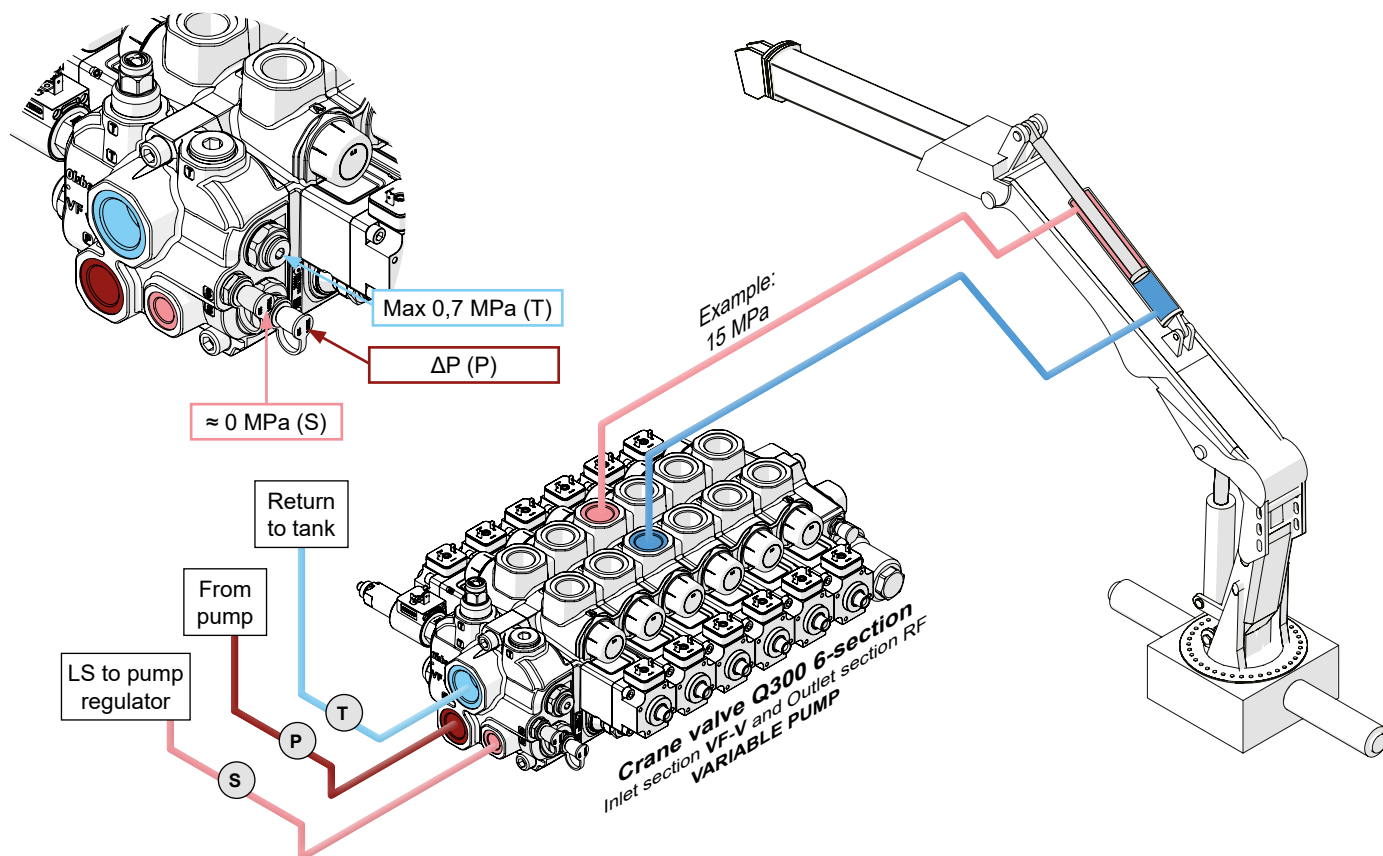
The normal pressure drop as shown over the load holding valve is caused by its internal check valve.

To avoid unnecessary wear of the shock valve, make sure its setting is minimum 2 MPa higher than the setting of the signal relief valve.



Instructions - Measuring instruction for crane valve Q300

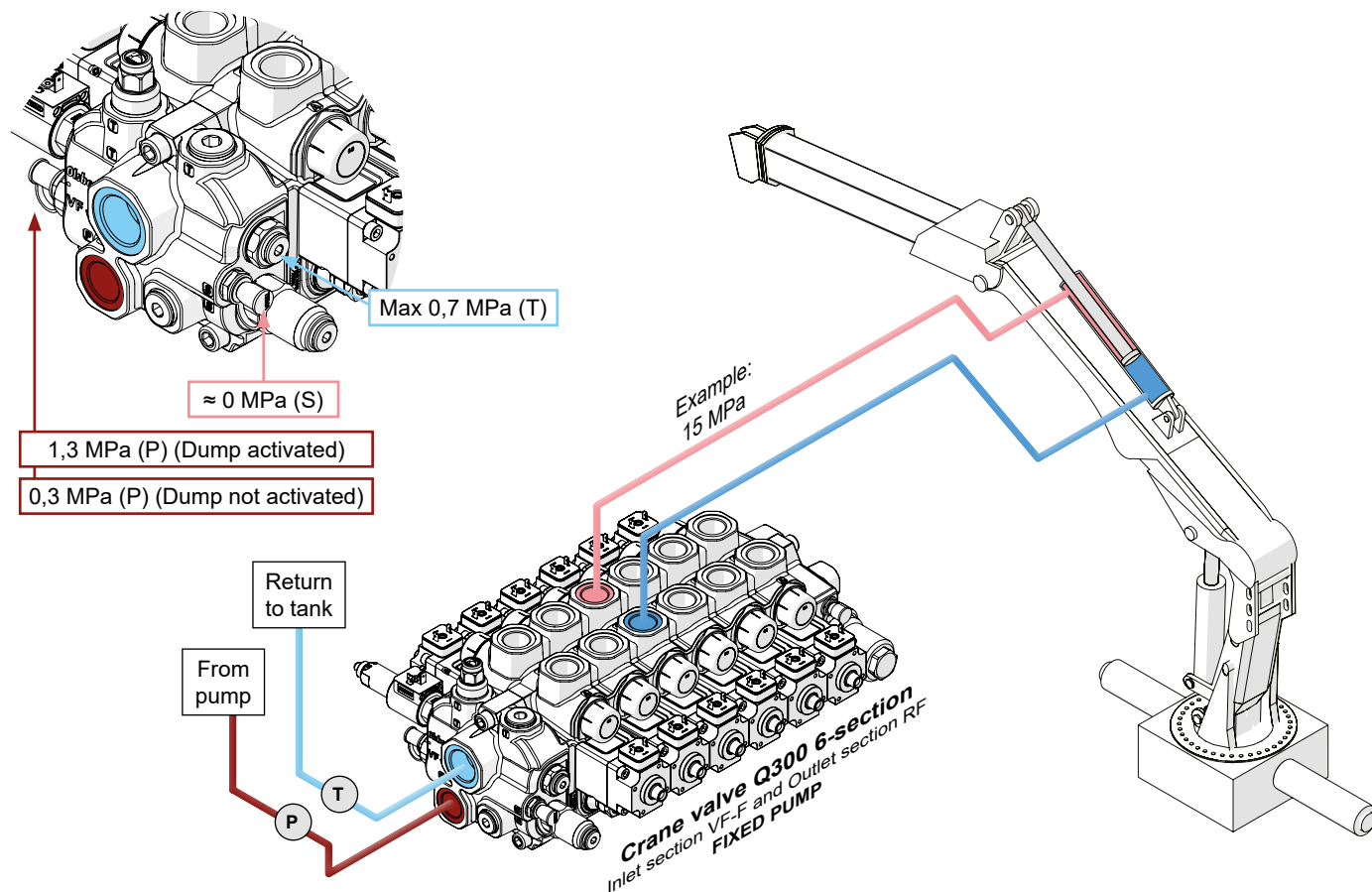
Variable pump, cylinder in standby (spool not activated)



Note!

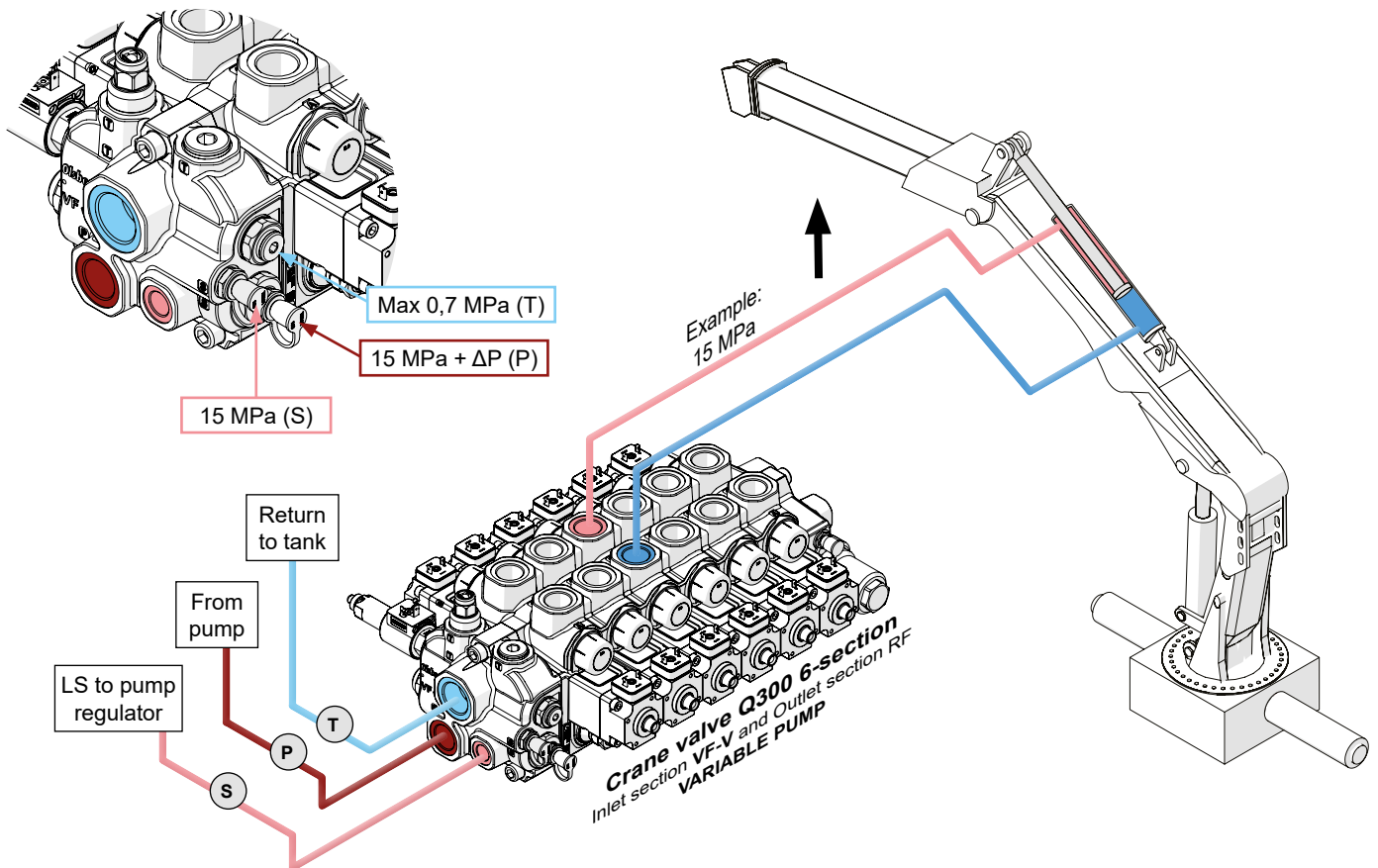
Setting of standby pressure depends on pump type, dimension and length of signal line and the required response time.

Fixed pump, cylinder in standby (spool not activated)



Instructions - Measuring instruction for crane valve Q300

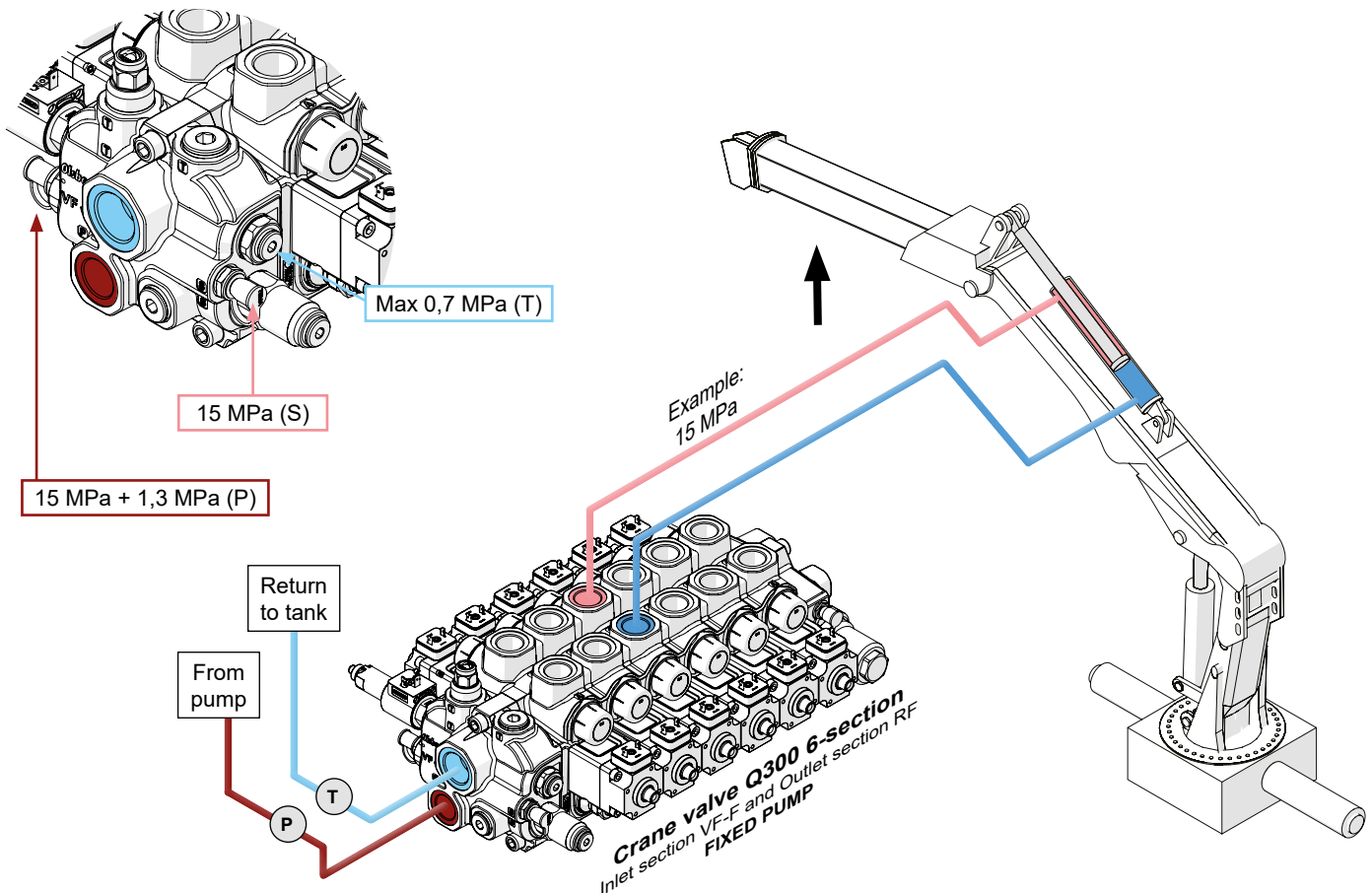
Variable pump, cylinder in movement (spool activated)



Note!

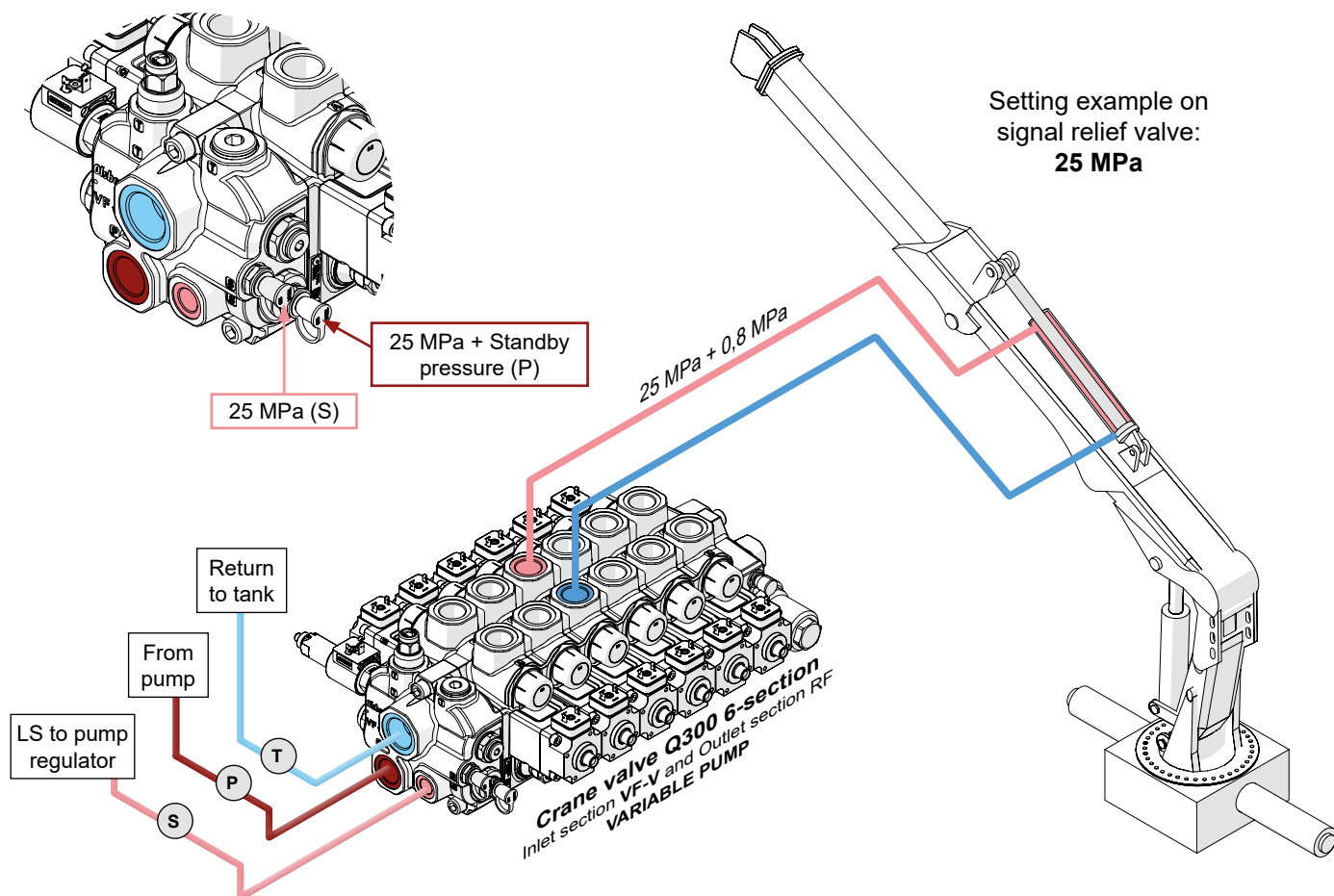
Delta P (ΔP) = P-S, Delta P must always be minimum 1,3 MPa

Fixed pump, cylinder in movement (spool activated)

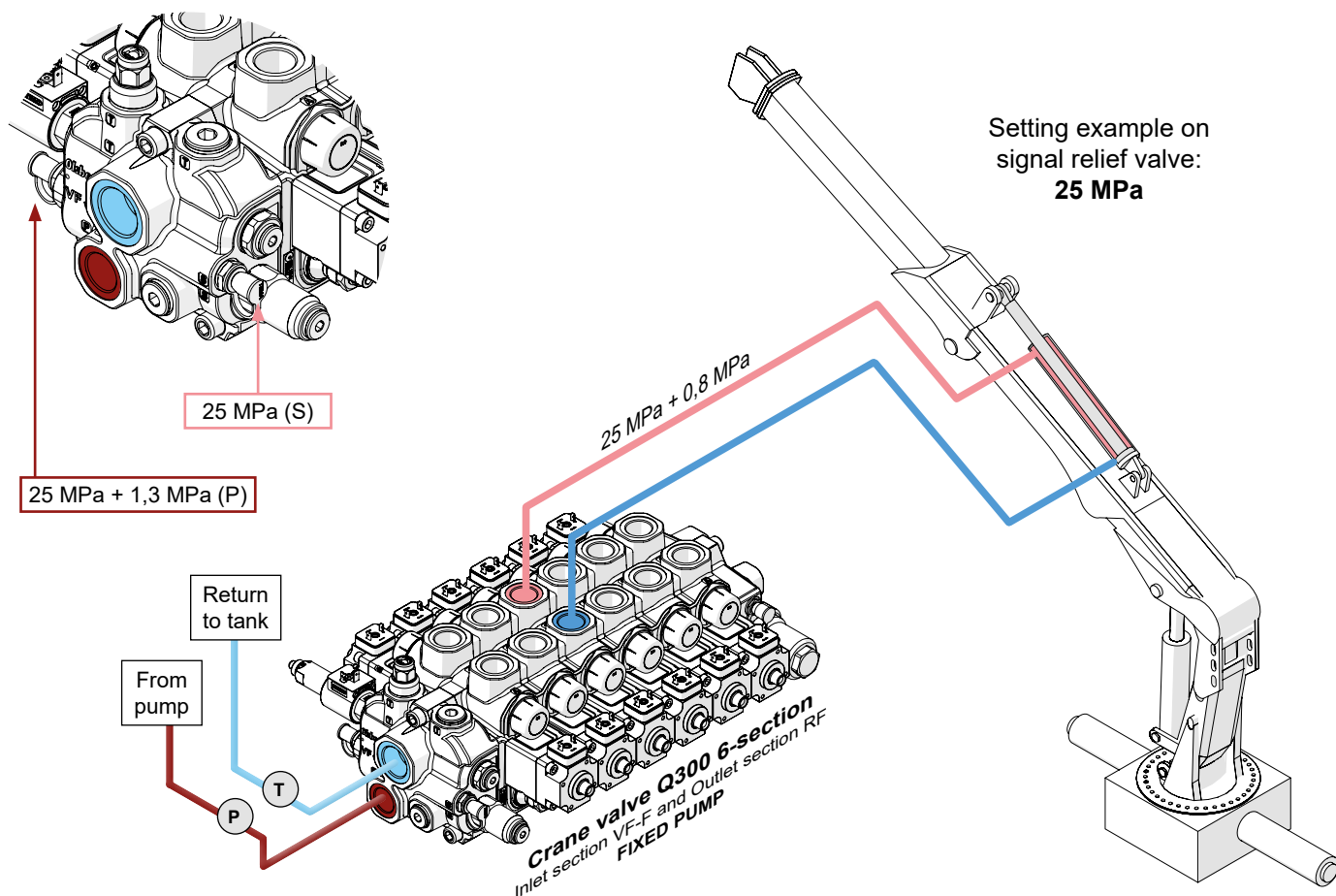


Instructions - Measuring instruction for crane valve Q300

Variable pump, cylinder in end position (signal relief valve activated)



Fixed pump, cylinder in end position (signal relief valve activated)

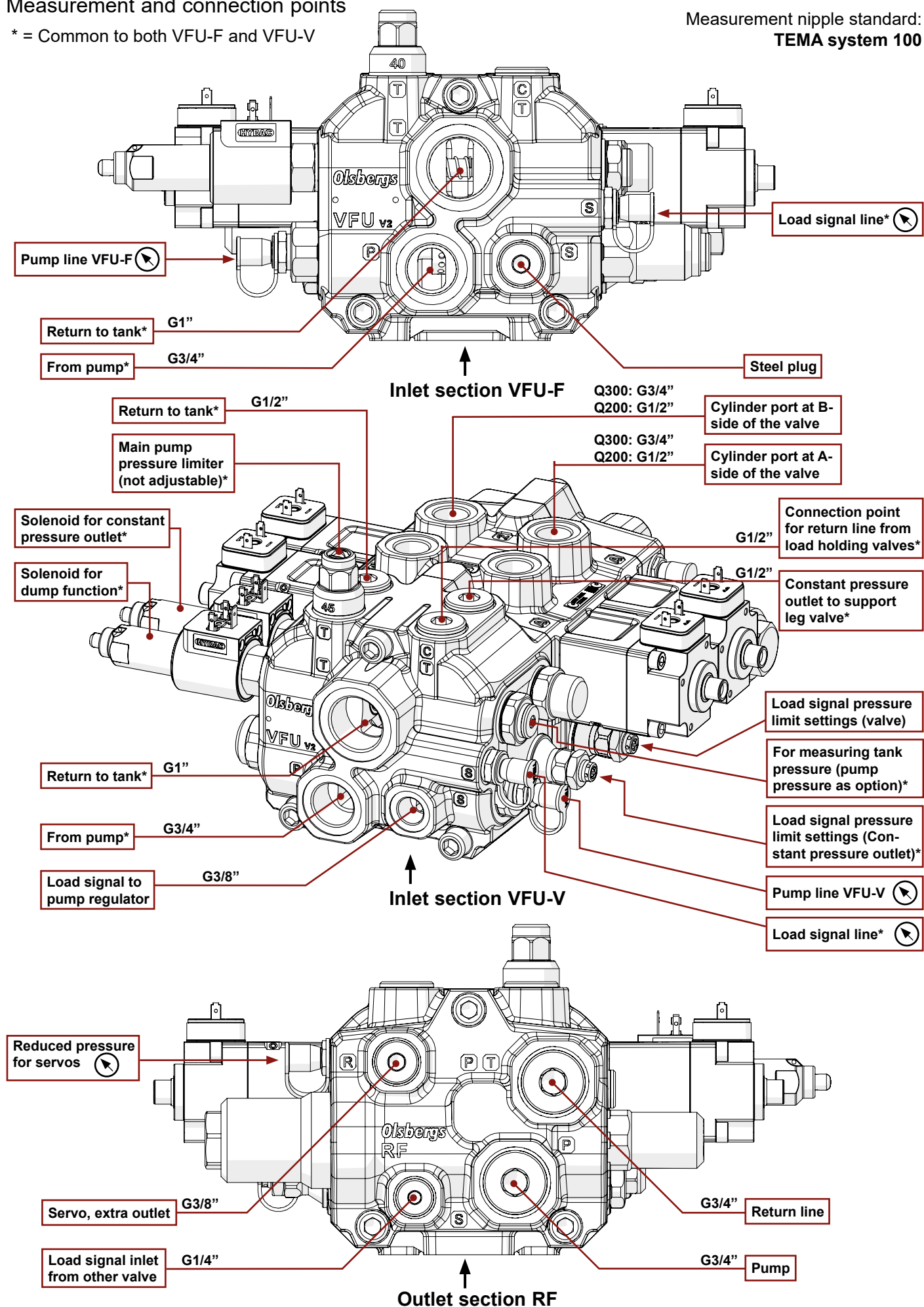


Instructions - Inlet section VFU and outlet section RF

Measurement and connection points

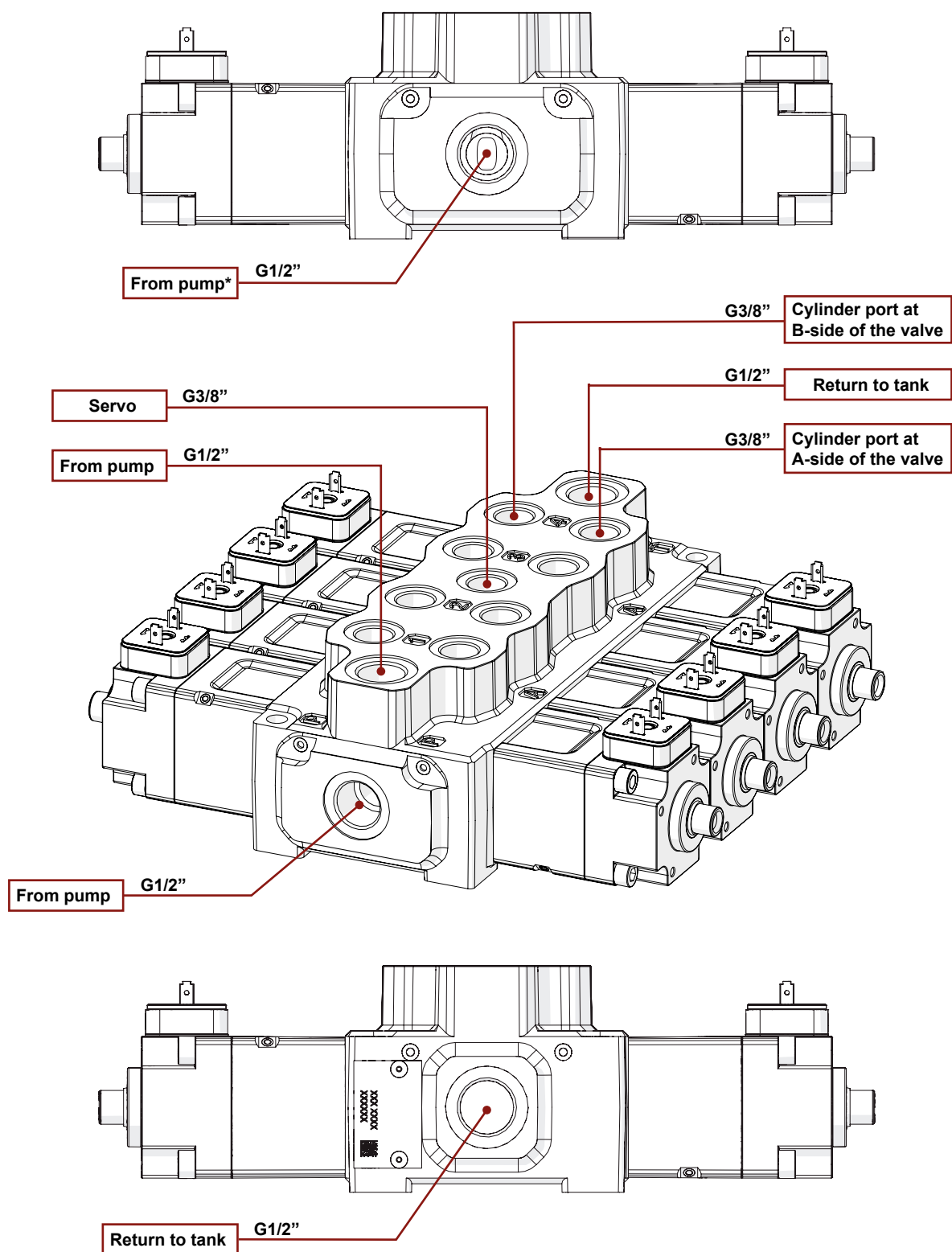
* = Common to both VFU-F and VFU-V

Measurement nipple standard:
TEMA system 100



Instruction - Valve Pv98 EI-P8

Technical data and connection points



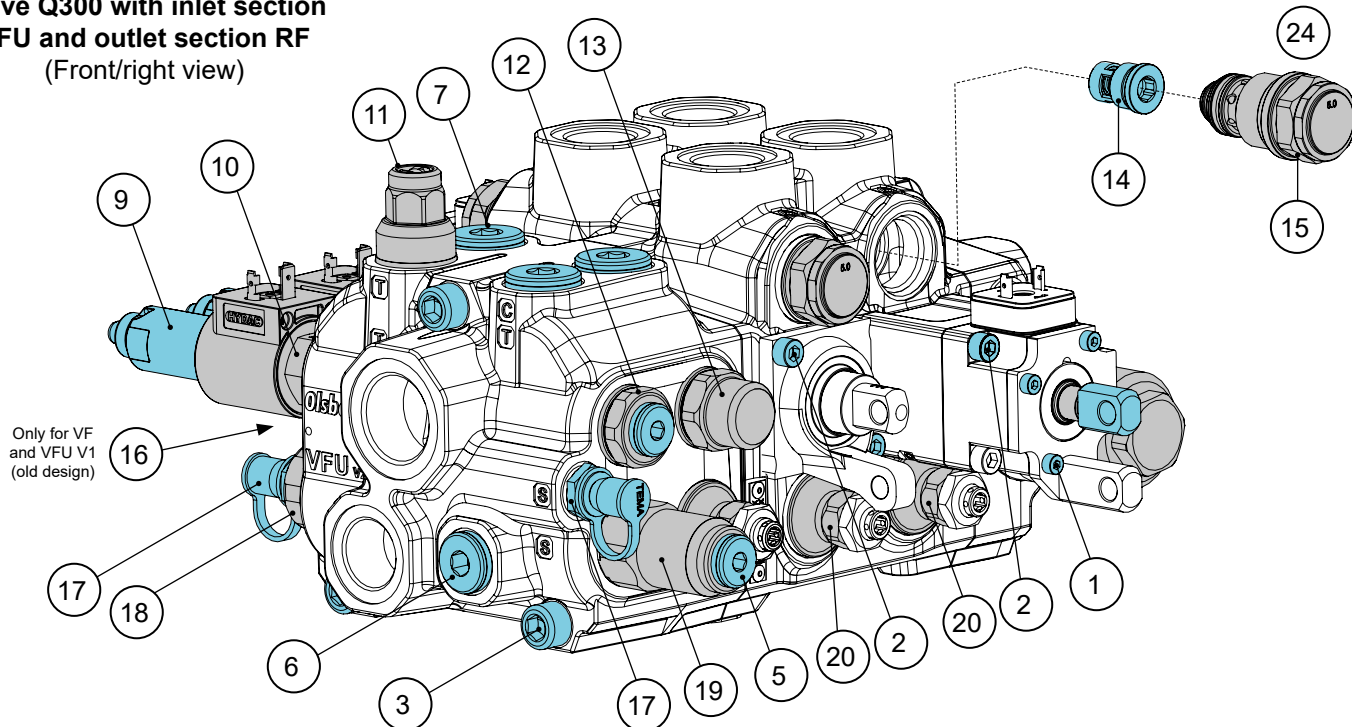
Technical data

Valve function	Constant pressure valve
Type	"Closed center"
Design	Monoblock valve, 2- or 4-section
Flow (from Pump)	Max 100 l/min
Flow (to cylinder port)	Max 50 l/min
Servo pressure	3,0 MPa

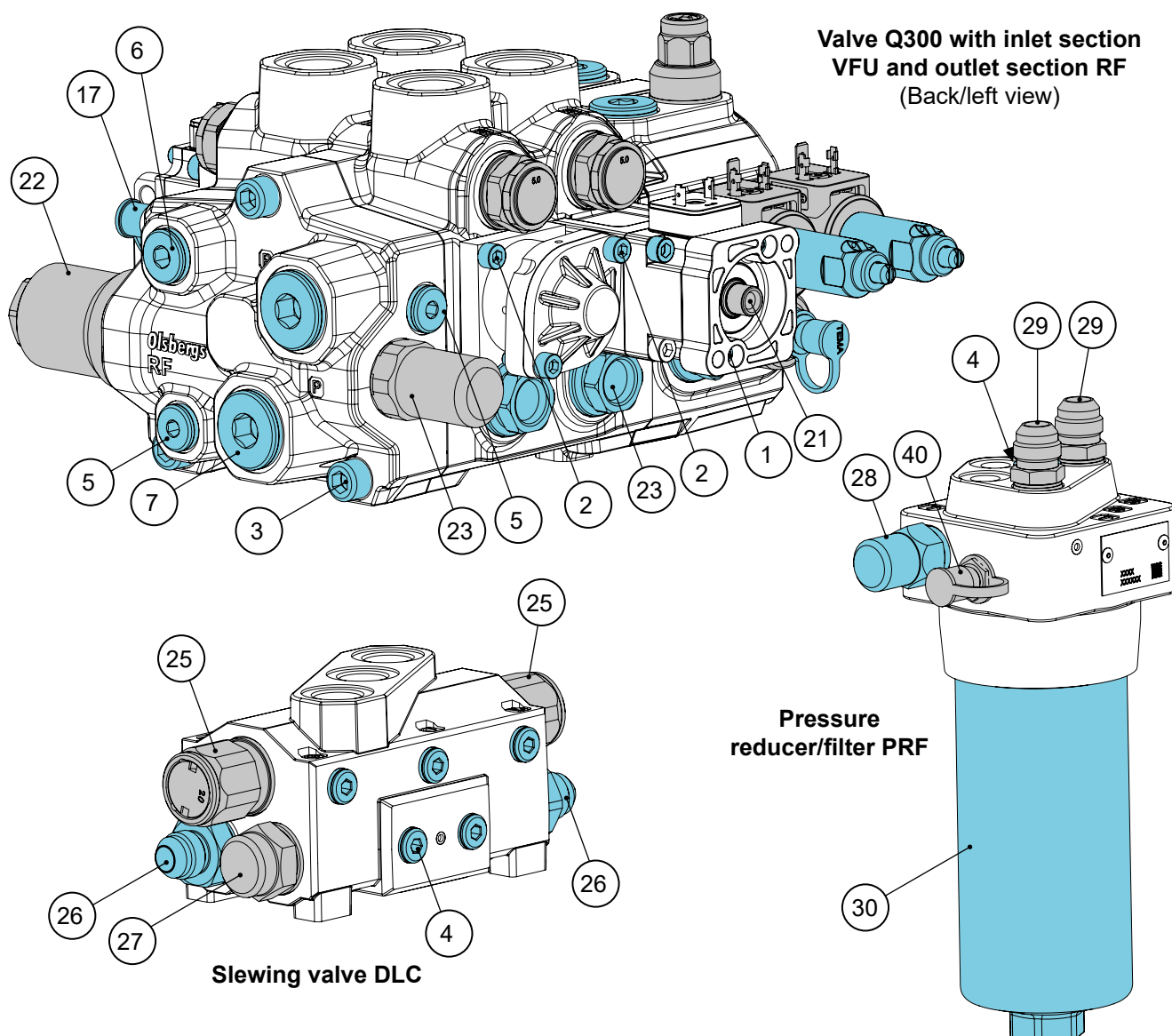
Instruction - Q-series spare parts

Torque specification (Page 1/2)

**Valve Q300 with inlet section
VFU and outlet section RF**
(Front/right view)

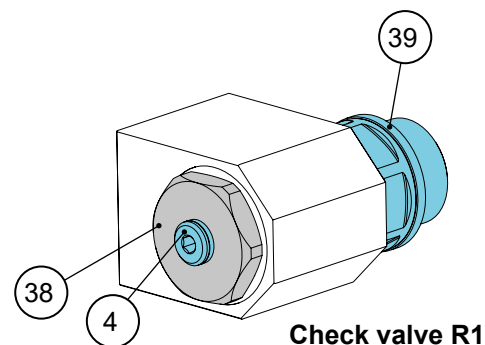
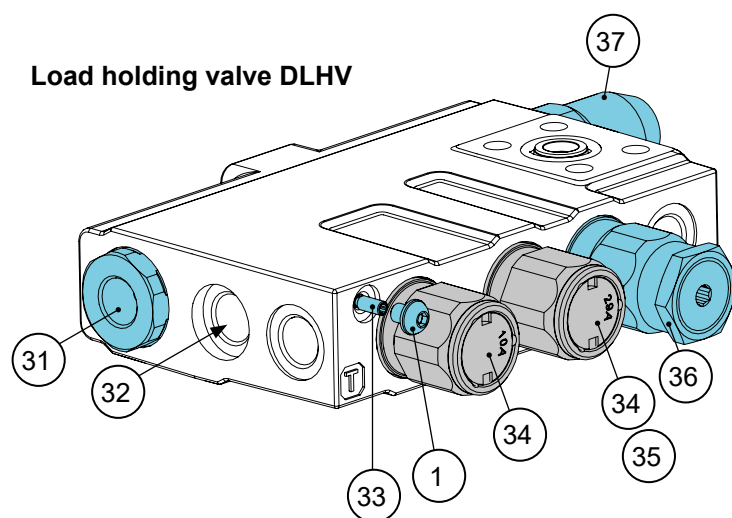


**Valve Q300 with inlet section
VFU and outlet section RF**
(Back/left view)



Instruction - Q-series spare parts

Torque specification (Page 2/2)



General tightening torques:

Pos.	Type	Description	Torque
1	Screw	M4	3 ±0,3 Nm
2	Screw	M6	8 ±1 Nm
3	Screw	M10 (in or outlet section)	55 ±5 Nm
4	Plug	Steel plug (oil plug), G 1/8"	15 ±2 Nm

Pos.	Type	Description	Torque
5	Plug	Steel plug (oil plug), G 1/4"	5 ±2 Nm
6	Plug	Steel plug (oil plug), G 3/8"	55 ±5 Nm
7	Plug	Steel plug (oil plug), G 1/2"	85 ±5 Nm
8	Plug	Steel plug (oil plug), G 3/4"	115 ±5 Nm

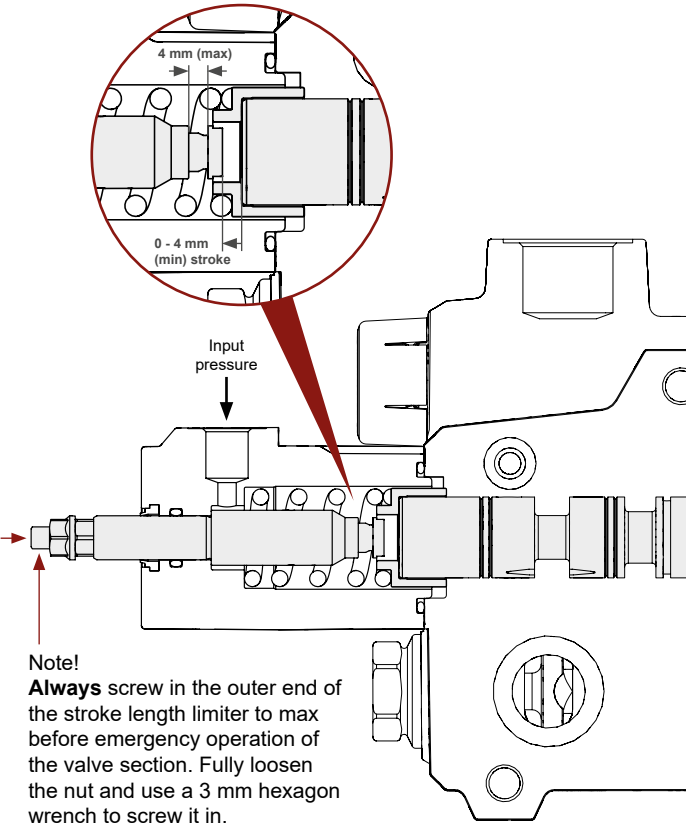
Tightening torque for each part number:

Pos.	Part no.	Description	Torque
9	V2149-1	Sealing nut solenoid	6 +1 Nm
10	V2418	Solenoid V 28V (Cartridge)	25 +5 Nm
11	V4xxx	Pressure restr. MP	85 ±5 Nm
12	V2324	Plug G 1/2" P VFU/VF	
	V2459	Plug G 1/2" T VFU/VF	85 ±5 Nm
13	V2323	Spring housing outlet VFU	85 ±5 Nm
14	V2436	Check valve Q300	
	V2438	Plug BV	55 ±5 Nm
15	V2456	Plug P	
	V2455	Plug E	
	V5xxxC	Shock valve model C	
	V5xxxD	Shock valve model D	55 ±5 Nm
16	V2326	Reduction VFU-15	85 ±5 Nm
17	S1546	Measuring point G 1/4"	25 ±2 Nm
18	V2325	Plug shunt FP (VFU-F)	
	V2321	Spring housing VP (VFU-V)	115 ±5 Nm
19	V2322	Spring housing shunt 13	85 ±5 Nm
20	V0750	Signal relief v. with shuttl.	
	V0751	Signal relief v. without shut.	85 ±5 Nm
21	P0236	Piston P8	6 ±1 Nm
22	V2327	Filter housing RF	85 ±5 Nm

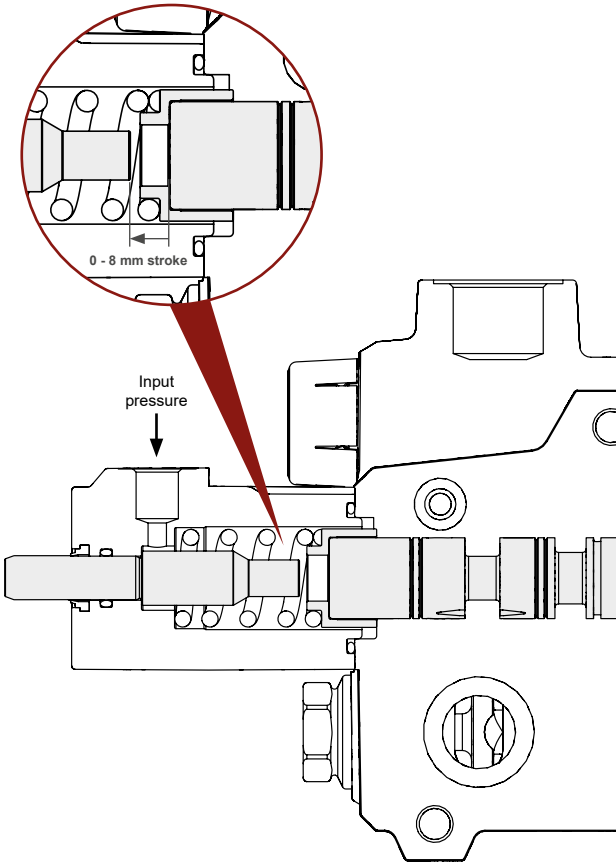
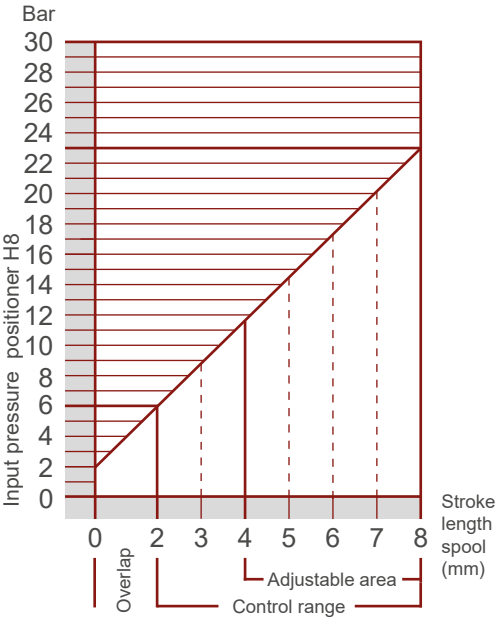
Pos.	Part no.	Description	Torque
23	V2328	Spring housing RF	85 ±5 Nm
24	V0741	Plug TK G 3/4"	115 ±5 Nm
25	V1xxx	Shock valve xx MPa	85 ±5 Nm
26	V2279	Adapter straight DLC	85 ±5 Nm
27	V2084	Spring housing	85 ±5 Nm
28	V2289	Spring housing PRF	25 ±2 Nm
29	S1828	Nipple G 1/4" Jic 3/4"	25 ±2 Nm
30	P0204	Filter housing PRF	25 ±2 Nm
31	V2291	Adapter R 3/4" - R 3/8"	
	V2343	Ad. R 3/4"- R 3/8" type S	85 ±5 Nm
32	V2267	Adapter R 3/8" - UNF 7/8"	
	V2282	Adapter R 3/8" - UNF 3/4"	
	V2299	Adapter R 3/8" - R 3/8"	85 ±5 Nm
33	V0956	Restriction orifice	2,2 ±0,2 Nm
34	V1xxxA	Shock valve Type A	85 ±5 Nm
35	V1xxxZ	Shock valve A Type NLZ	85 ±5 Nm
36	V0951	Adj. screw pressure red.	85 ±5 Nm
37	V2078	Spring housing	85 ±5 Nm
38	V2423	Cover, check valve R1	85 ±5 Nm
39	V2424	Banjo bolt, check valve R1	85 ±5 Nm
40	S2250	Measuring point G 1/8"	25 ±2 Nm

Positioner H8

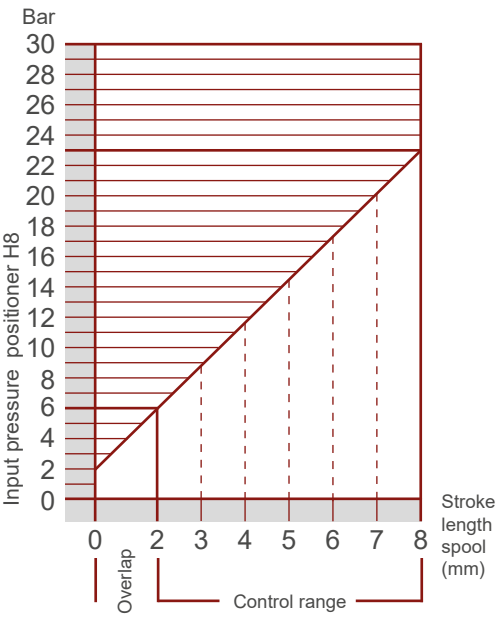
Information



With adjustable stroke length limiter
(Part no. P0290)



With stroke length limiter
(Part no. P0291)

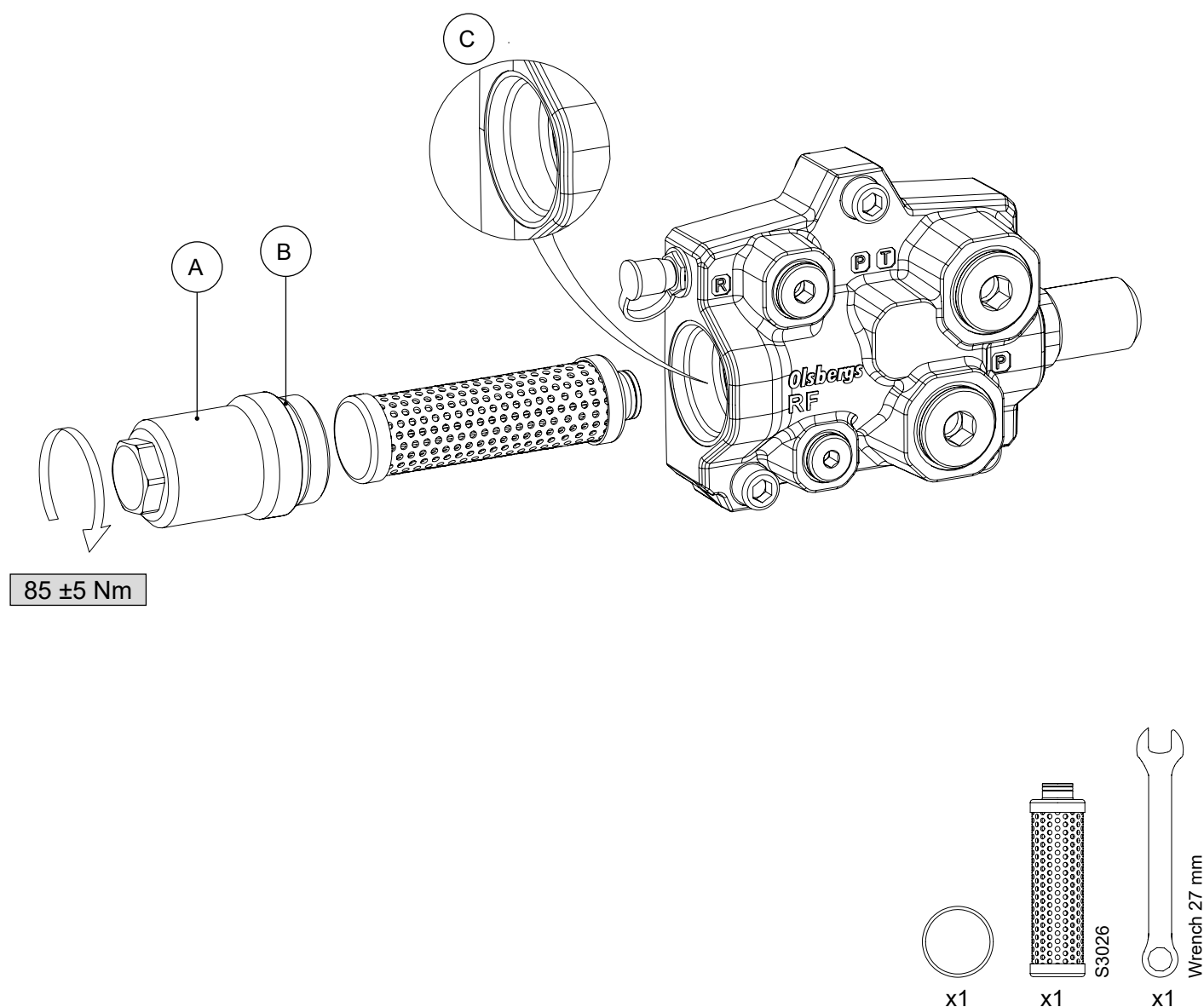


Instructions - Outlet section RF

Replacement of filter cartridge, article no. S3026

To prevent dirt from entering the unit.

Do not unpack the filter cartridge until you are ready to mount it.



Instructions

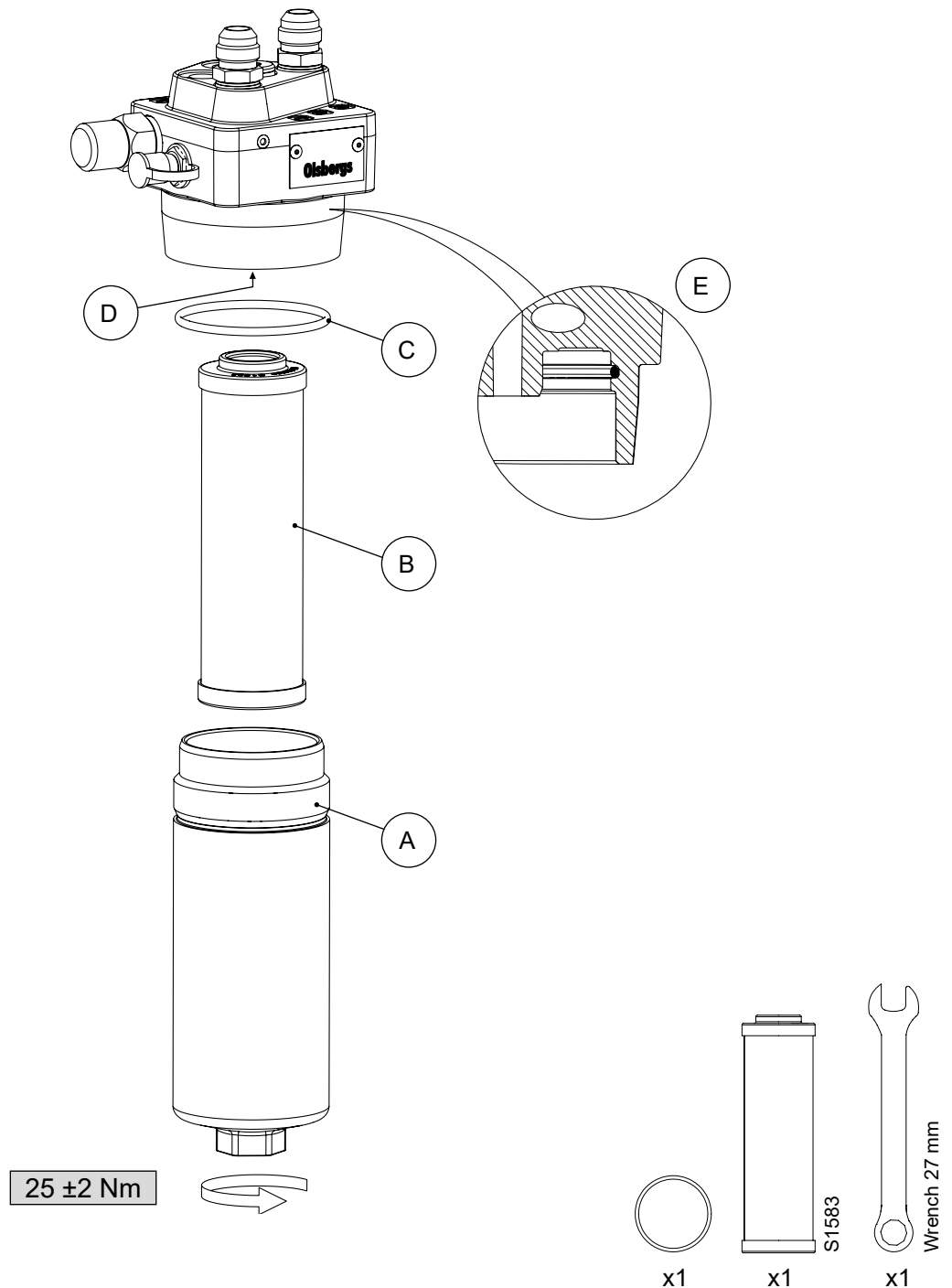
1. Carefully clean the filter cover (A) and the area (C) on the housing.
2. Remove the filter cover (A) using a 27 mm wrench.
3. Remove the old O-ring (B) and replace it with the supplied one (oil it before assembly).
3. Remove the old filter cartridge.
4. Unpack the new filter cartridge (art.S3026), make sure it's clean and mount it.
5. Remount the filter cover and tighten it, torque 85 ± 5 Nm.

Instructions - Pressure reducer / filter PRF

Replacement of filter cartridge, article no. S1583

To prevent dirt from entering the unit.

Do not unpack the filter cartridge until you are ready to mount it.

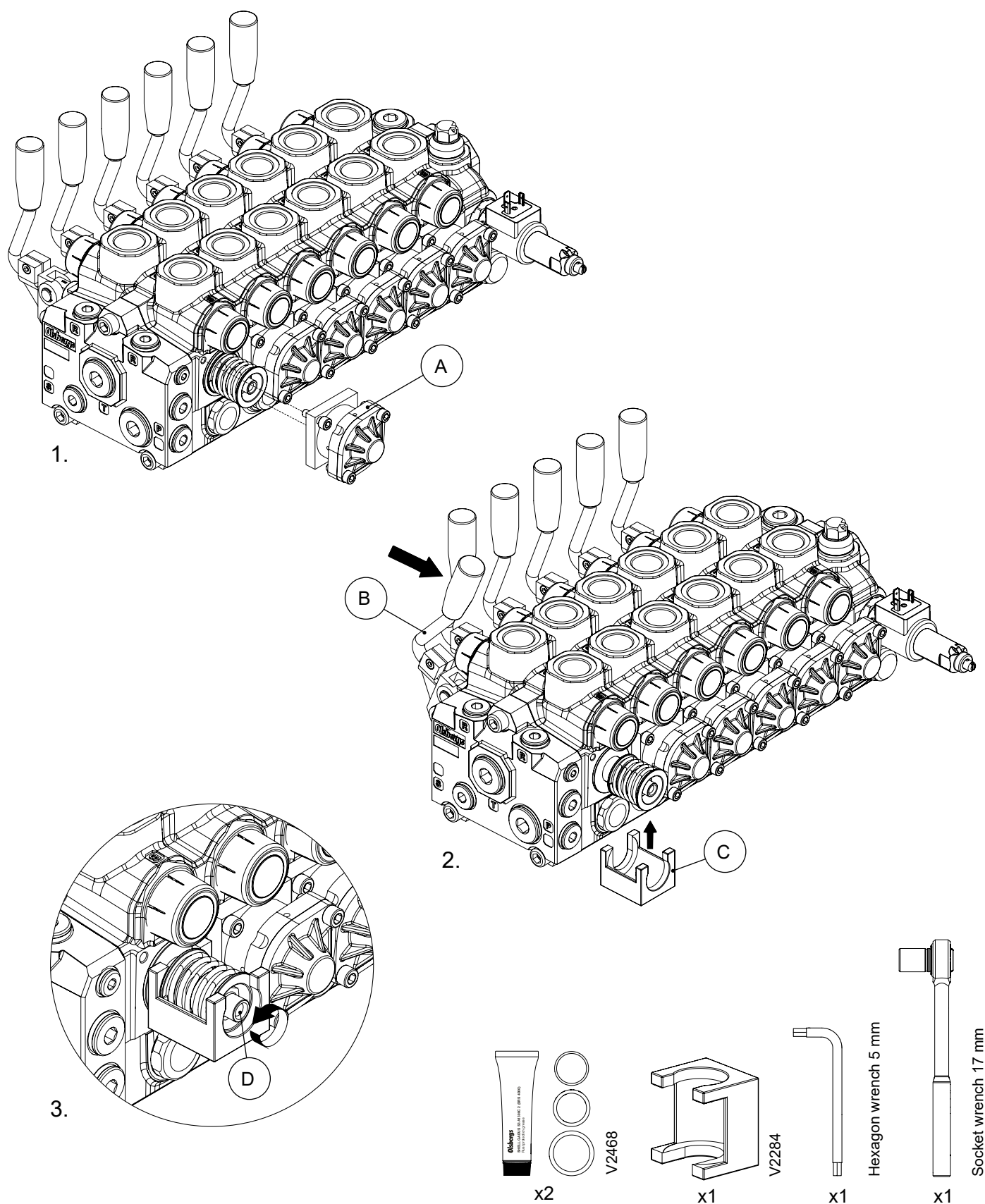


Instructions

1. Carefully clean the filter cover (A) and the area (D) on the housing.
2. Remove the filter cover (A) using a 27 mm wrench.
3. Remove the old filter cartridge.
4. Remove the old O-ring (C)(E) and replace it with the supplied one (oil it before assembly).
5. Add new grease to the threads of the filter cover. (A)
6. Unpack the new filter cartridge (art.S1583), make sure it's clean and mount it.
7. Remount the filter cover and tighten it, torque $25 \pm 2 \text{ Nm}$.

Instructions - Spool seals

Changing of spool seals, kit article no. **V2468** (Page 1/4)

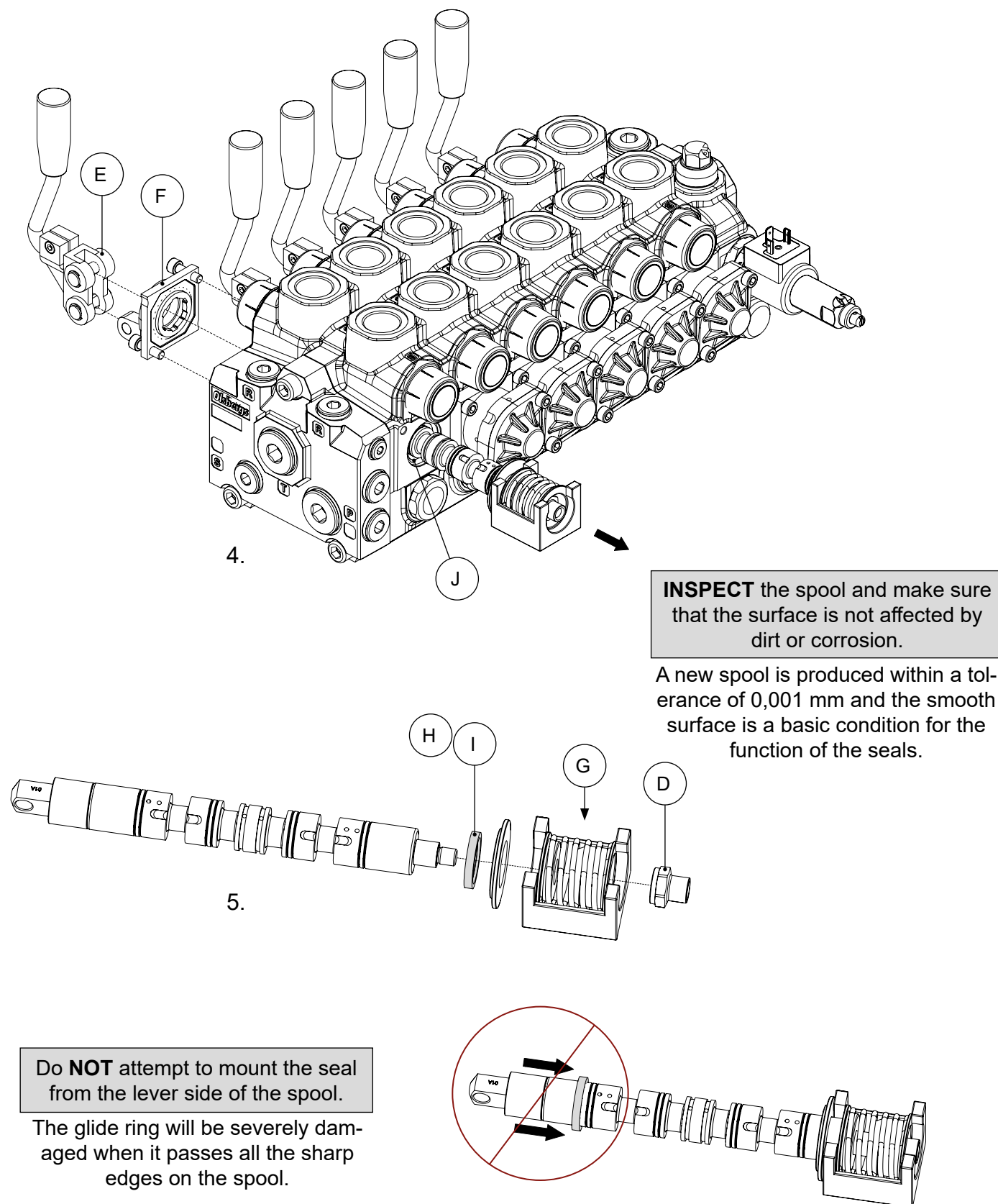


Instructions

1. Dismount the cover (A) on the spring side of the spool using the 5 mm hexagon wrench.
2. Press the lever (B) to push the spool into its end position and mount the spring holder (C) (V2284) over the centering spring.
3. Use the 17 mm socket wrench to loosen the spring bolt (D).

Instructions - Spool seals

Changing of spool seals, kit article no. **V2468** (Page 2/4)

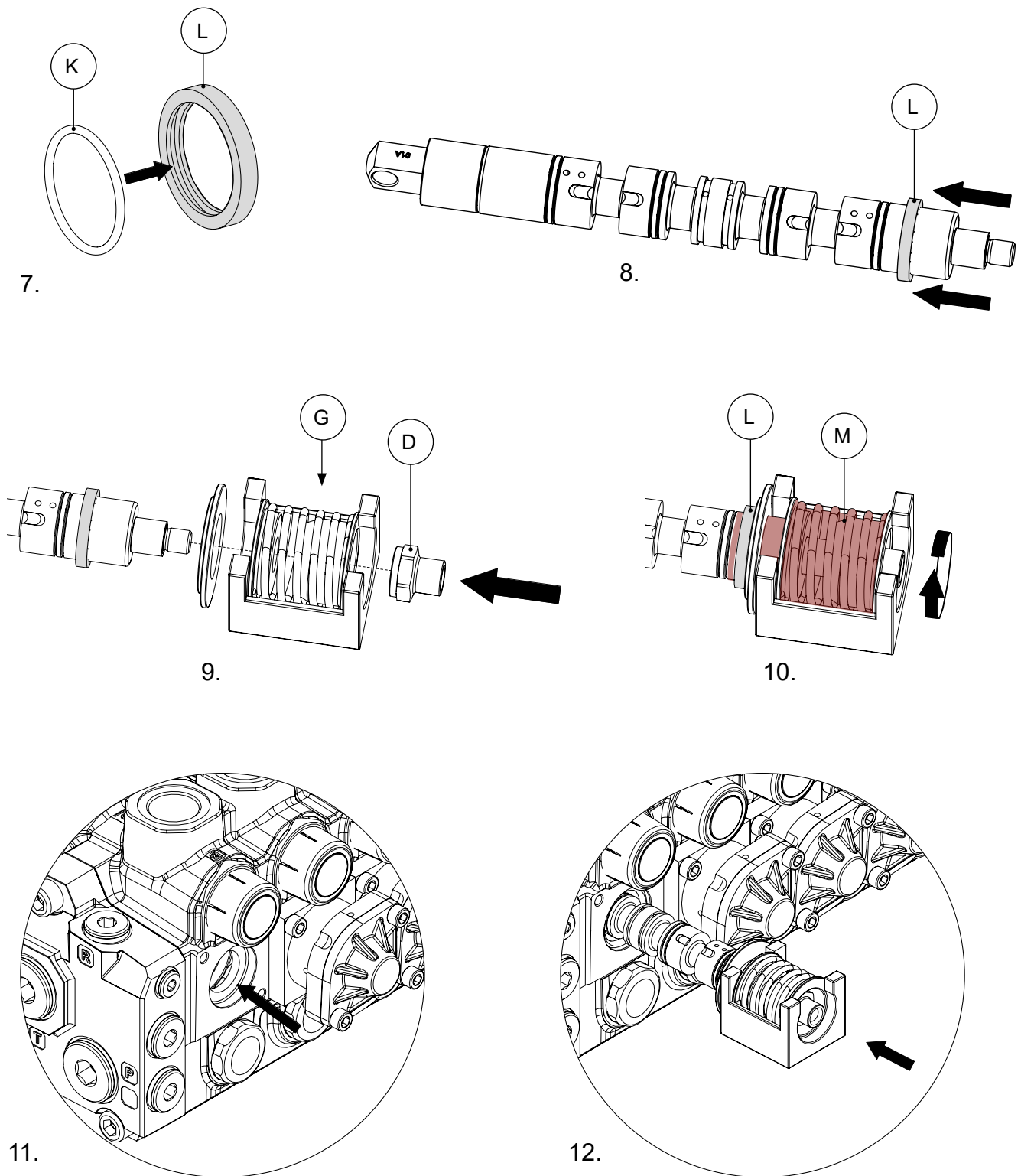


Instructions

4. Remove the lever link (E) and dismount the console (F), then carefully pull the spool out from the valve body.
5. Unscrew the spring bolt (D) and separate the spring package (G) from the spool.
6. Dispose the old seals and O-rings (on both sides of the valve). (H) (I) (J)

Instructions - Spool seals

Changing of spool seals, kit article no. **V2468** (Page 3/4)

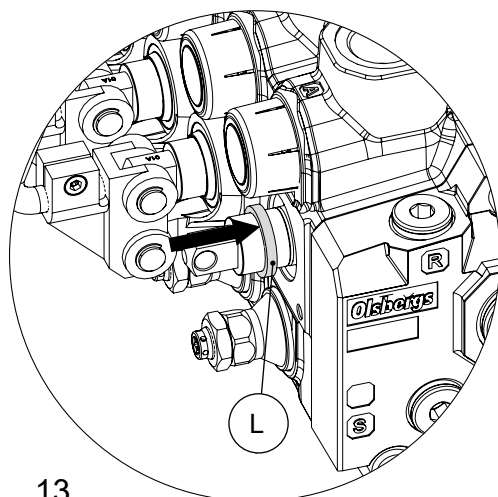


Instructions

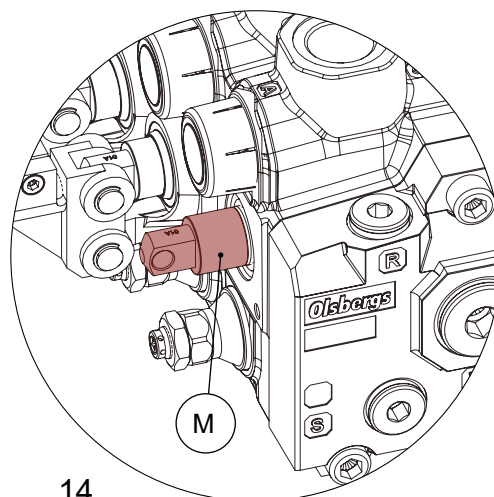
7. Mount the small supplied O-ring (K) inside the new seal. (L)
8. Mount the new seal (L) on the spring side of the spool.
9. Remount the spring package (G) and tighten the spring bolt (D) by hand.
10. Place the supplied grease (SHELL GADUS S3 A1300C 2 (SRS 4000)) (M) on the spring package and around the spool on both sides of the seal.
11. Place the supplied large O-ring in the cavity on both sides of the valve.
12. Gently push the spool back into the valve.

Instructions - Spool seals

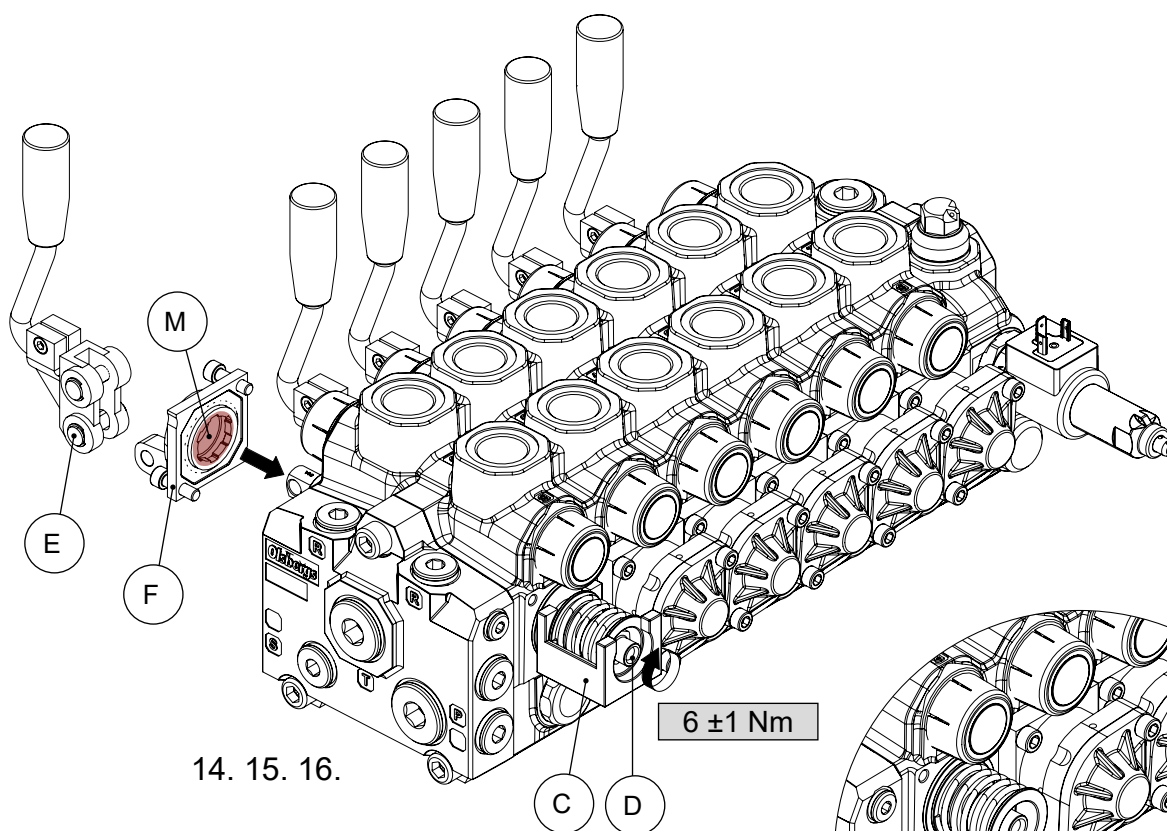
Changing of spool seals, kit article no. **V2468** (Page 4/4)



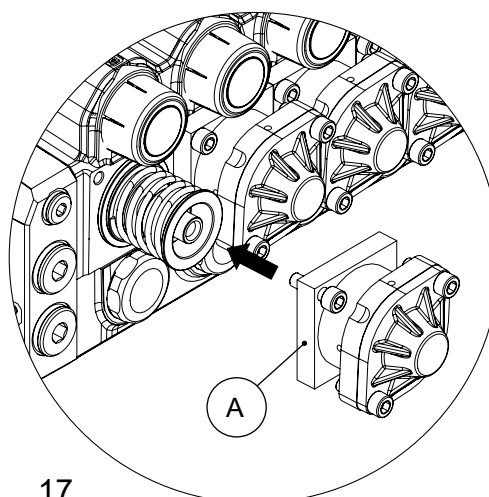
13.



14.



14. 15. 16.



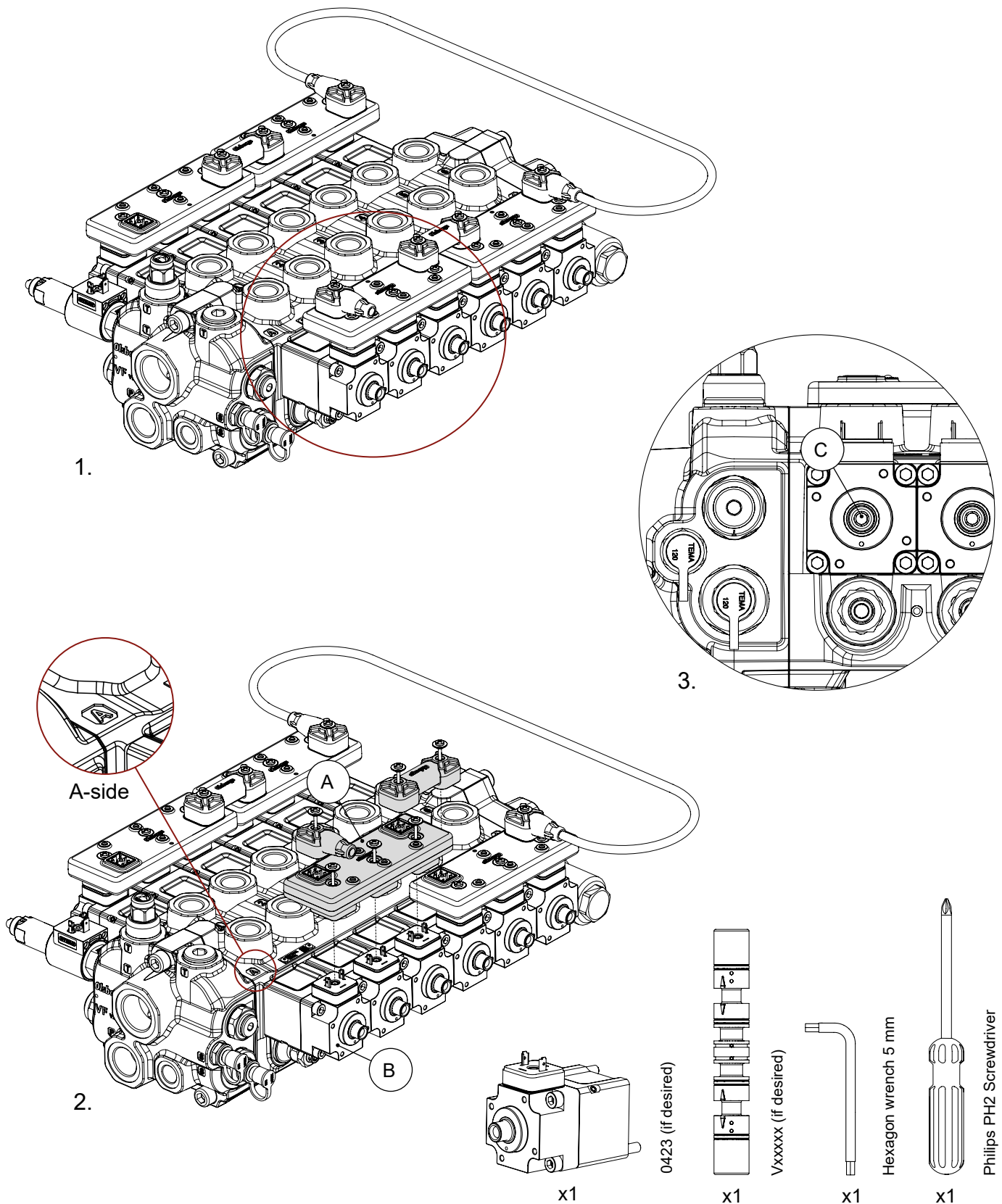
17.

Instructions

13. Repeat step 7 and push the new seal (L) onto the spool end.
14. Place the supplied grease (SHELL GADUS S3 A1300C 2 (SRS 4000)) (M) around the spool on both sides of the seal and on the console.
15. Remount the console (F) and the lever link. (E)
16. Tighten the spring bolt (D) with torque 6 ± 1 Nm, before taking away the spring holder. (C)
17. Remount the spring cover. (A)

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 1/7)

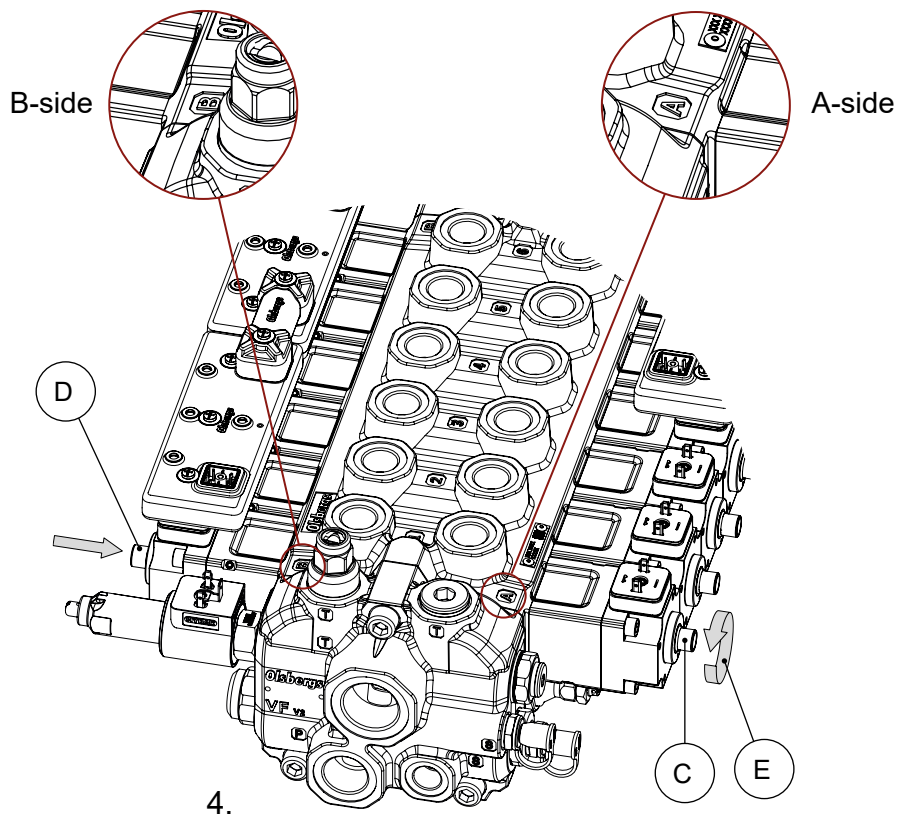


Instructions

1. Clean around the area you will be working to avoid dirt in sensitive components.
2. Dismount the DA-module (A) that is located on the positioner (B) you need to access using a Philips PH2 screwdriver or equivalent.
3. Insert the 5 mm hexagon wrench in the piston rod (C) on the positioner. Do the same on the positioner on the opposite side of the valve (in this case the B-side).

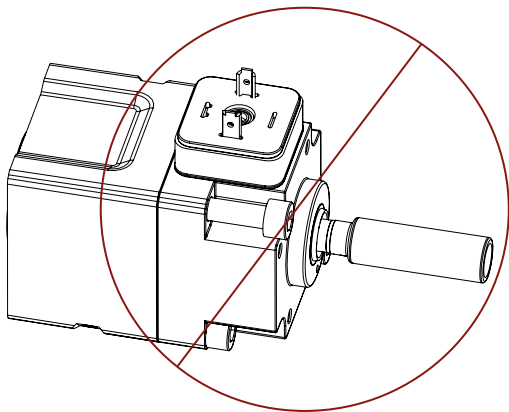
Instruction - Positioner and spool

Changing of positioner and/or spool (Page 2/7)

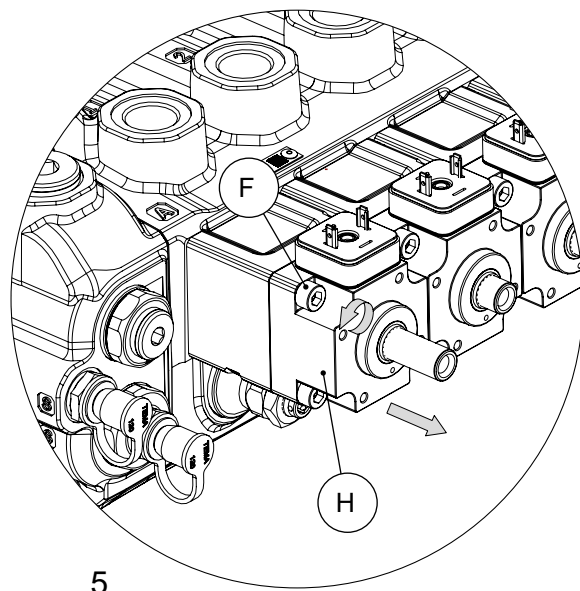


Always **prevent** the spool from turning in the valve house due to the risk of damage on the spool.

Remember that both piston rods are threaded in the same direction and if the piston rod on the B-side would loosen, **skip to step 9.**



Do not pull the piston rod too far out from the positioner because of the risk of dirt entering the positioner house.



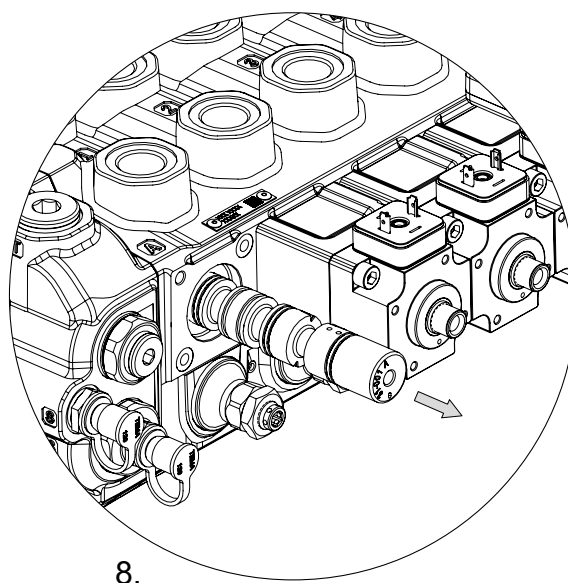
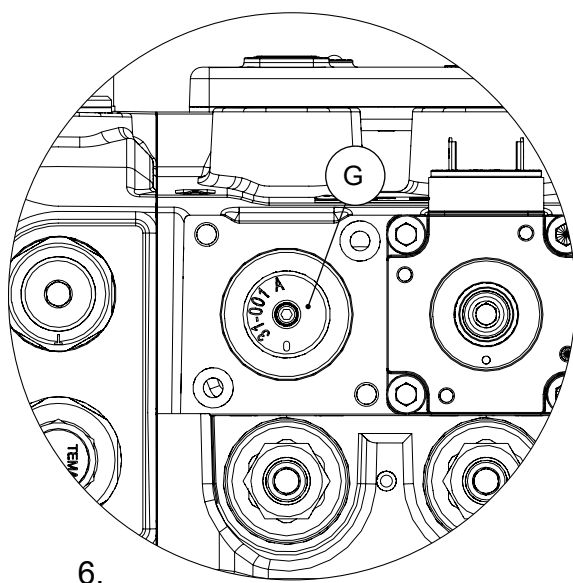
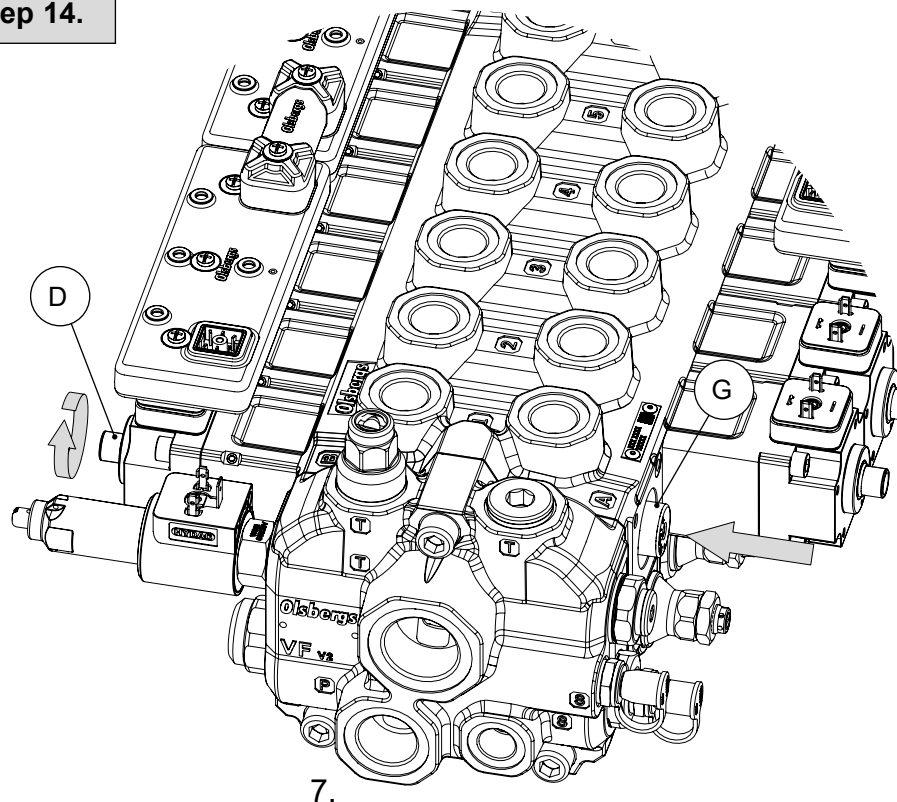
Instructions

4. In this case, we want to loosen the piston rod (C) on the A-side of the valve. So hold the piston rod (D) on the B-side steady and try with a rapid jerking motion in the direction of the arrow (E) to loosen the piston rod (C) on the A-side.
5. Unscrew the two M6 bolts (F) mounted diagonally opposite each other using the 5 mm hexagon wrench. Pull out the positioner (H) with the piston rod left inside the positioner.

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 3/7)

To just change
the positioner
skip to step 14.



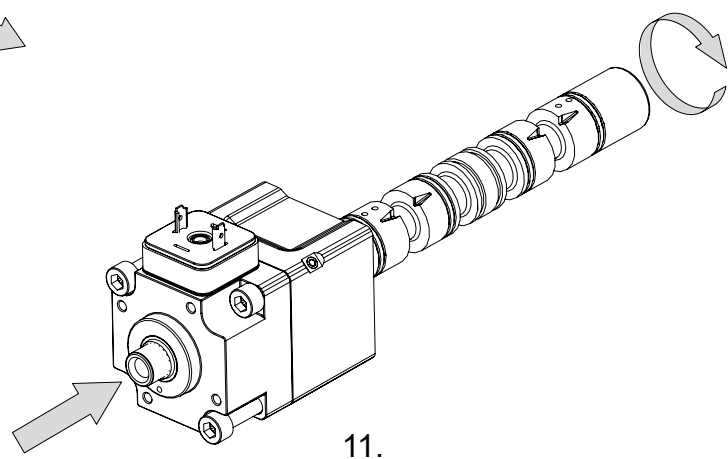
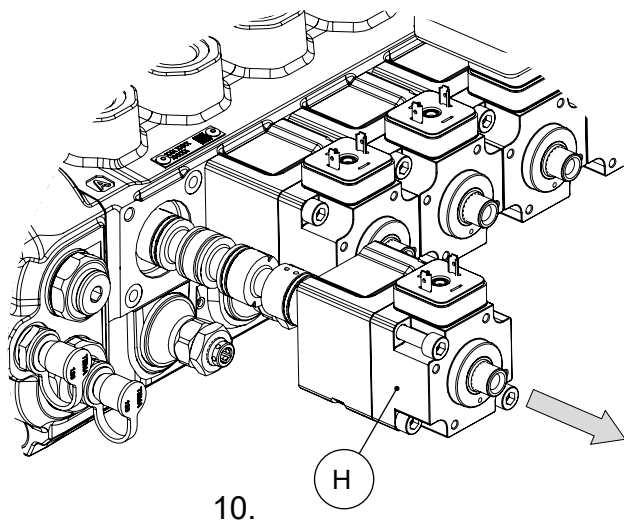
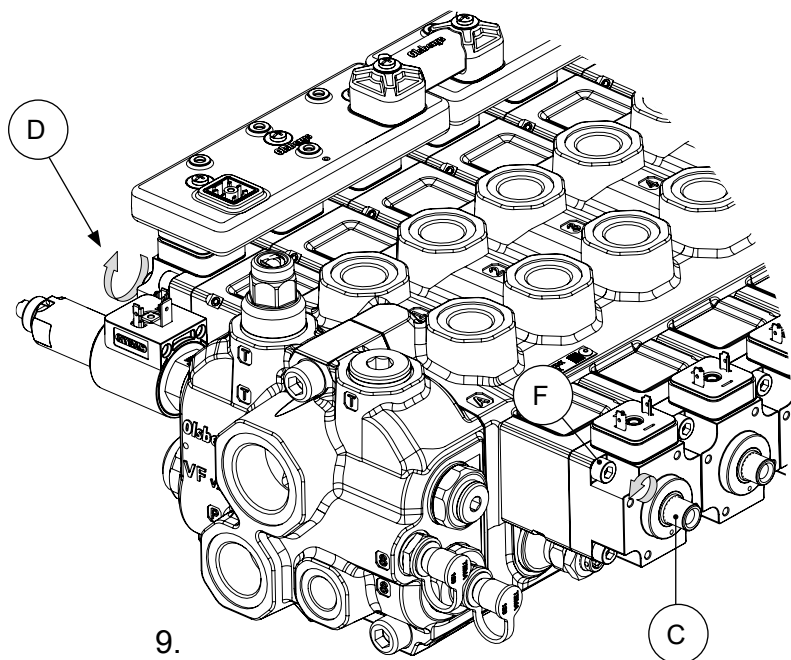
Instructions

6. Insert a 5 mm hexagon wrench in the spool end (G) on the A-side and one in the piston rod (D) on the B-side.
7. Hold the spool (G) steady (prevent it from turning) and loosen the piston rod. (D)
8. Carefully pull out the spool from the valve.

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 4/7)

Always **prevent** the spool from turning in the valve house due to the risk of damage on the spool.

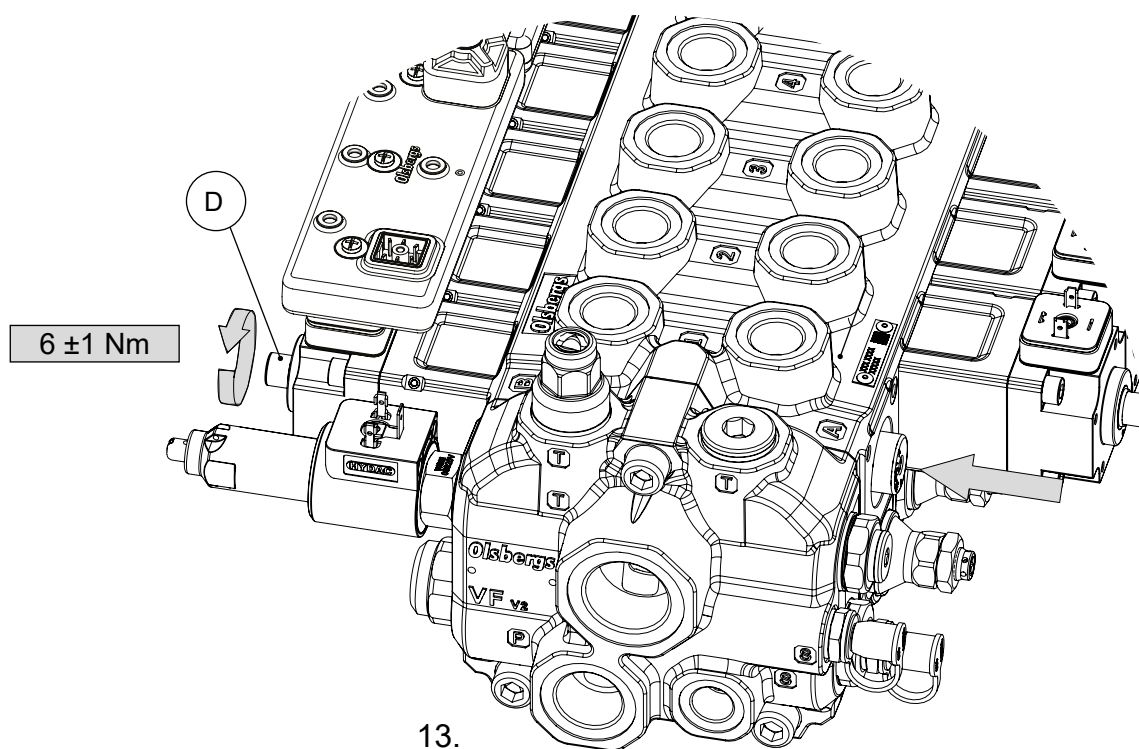
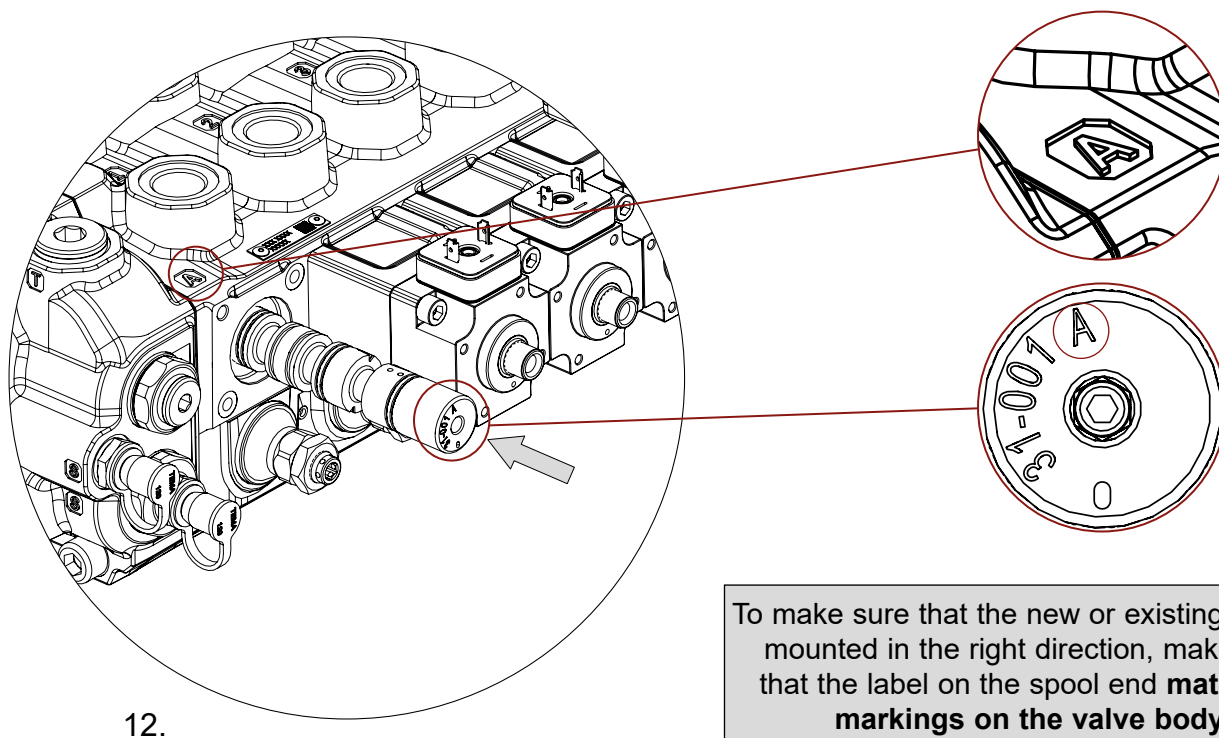


Instructions

9. In that case the wrong piston rod (D) has come loose from the spool, first loosen that piston rod (D) completely by clutching the piston rod (C) on the opposite side. Then unscrew the two M6 bolts (F) mounted diagonally opposite each other using the 5 mm hexagon wrench.
10. Pull out the whole positioner (H) with the spool attached to it.
11. Loosen the spool using two 5 mm hexagon wrenches.

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 5/7)

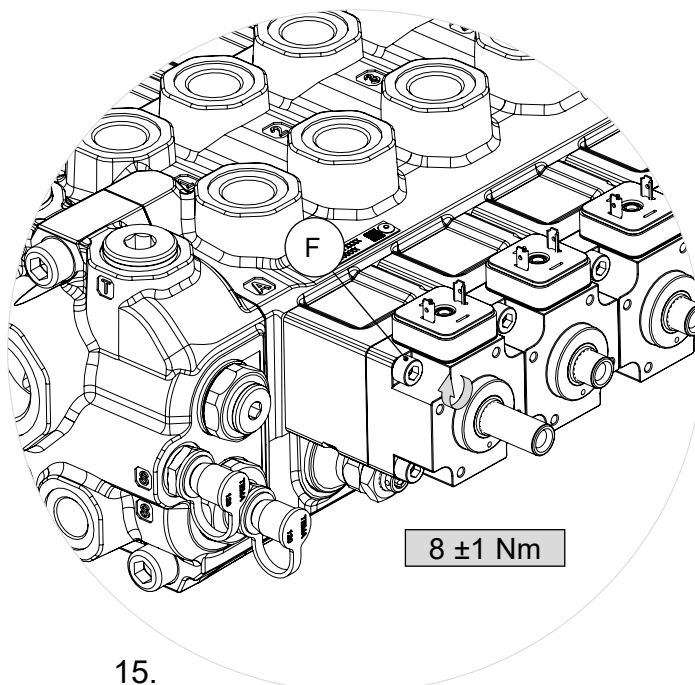
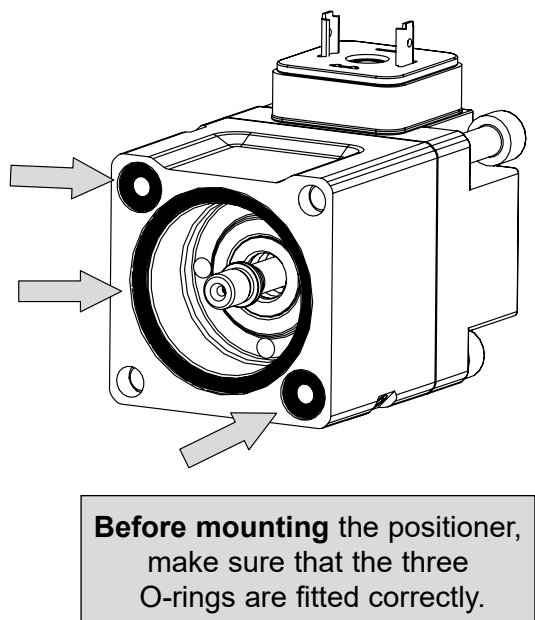
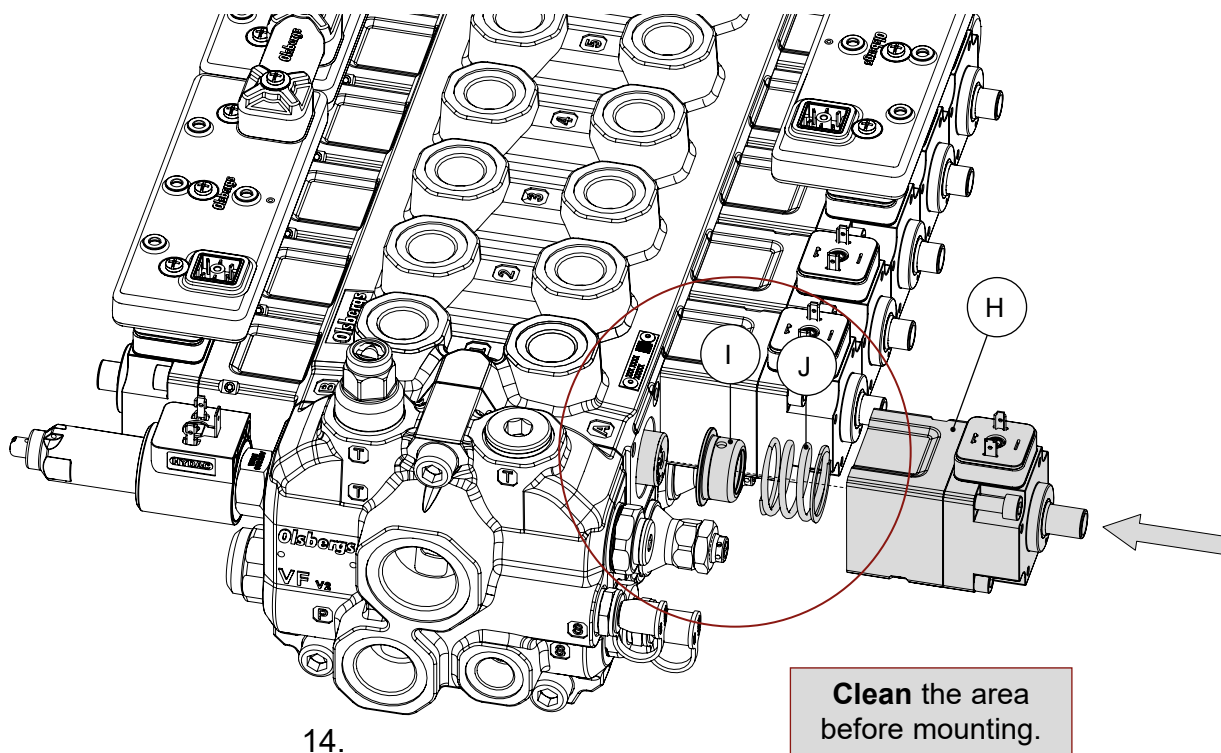


Instructions

12. Push the new or existing spool back into the valve and make sure that the label on the spool end matches the label on the valve when it's in position.
13. Use the 5 mm hexagon wrench to hold the spool **G** steady (prevent it from turning) and tighten the piston rod **D** with torque 6 ± 1 Nm using the other 5 mm hexagon wrench .

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 6/7)

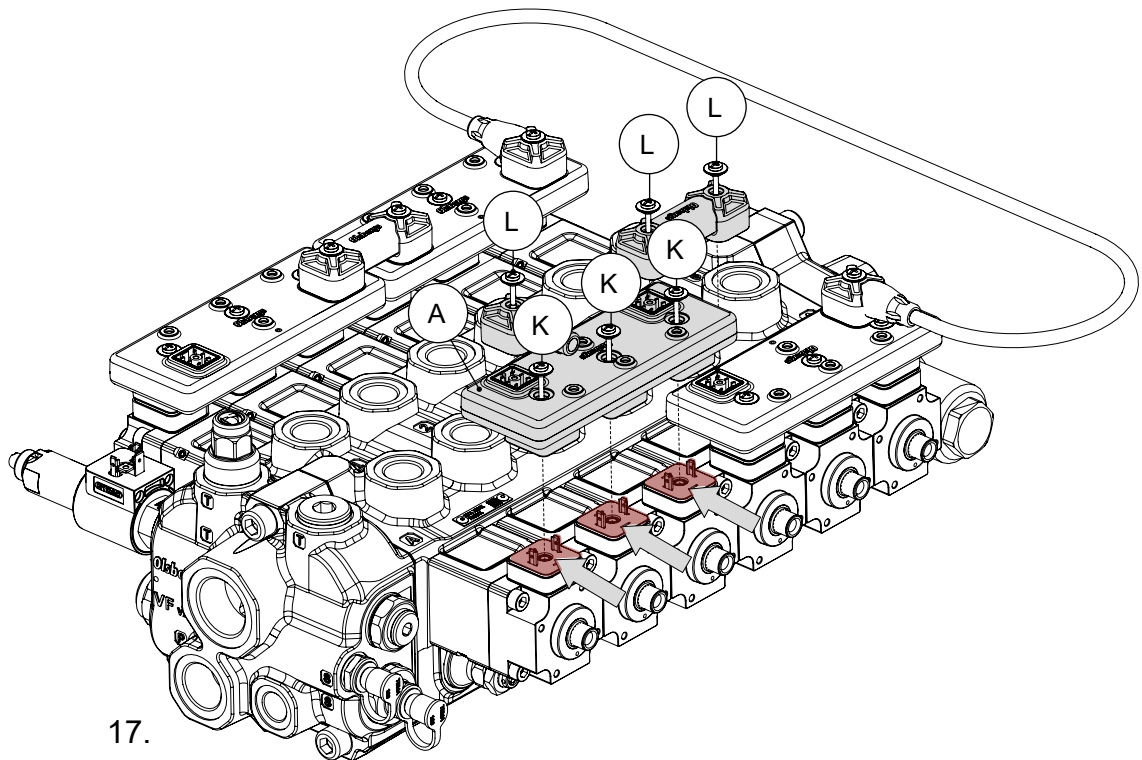
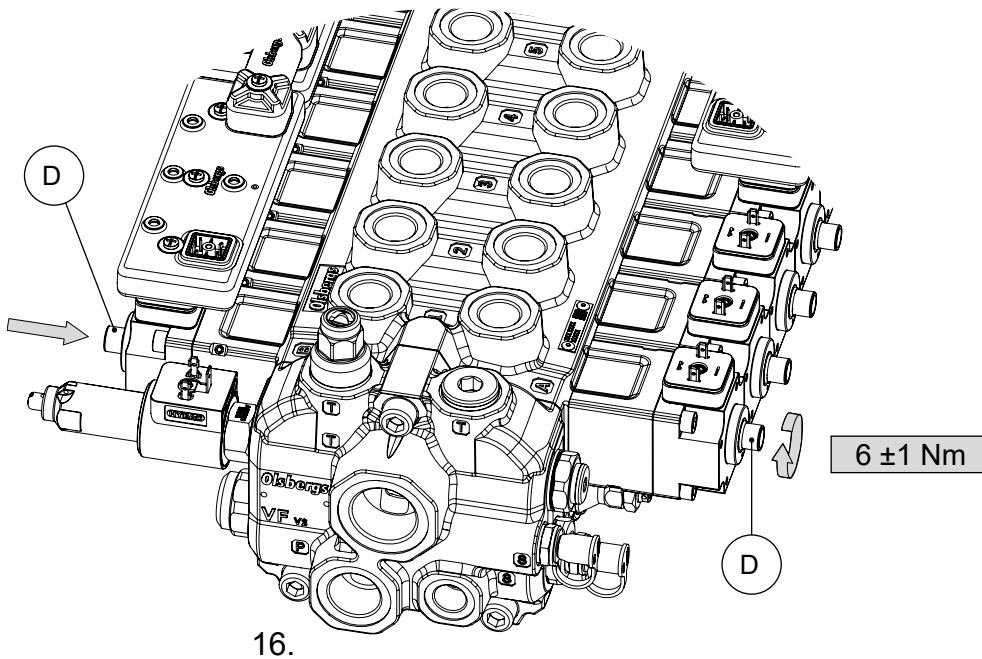


Instructions

14. Mount the new or existing positioner (H), make sure that the spring holder (I) and the spring (J) inside the positioner are mounted correctly against the spool. (G)
15. Tighten the two M6 bolts (F) mounted diagonally opposite each other on the positioner with torque 8 ± 1 Nm using the 5 mm hexagon wrench.

Instruction - Positioner and spool

Changing of positioner and/or spool (Page 7/7)

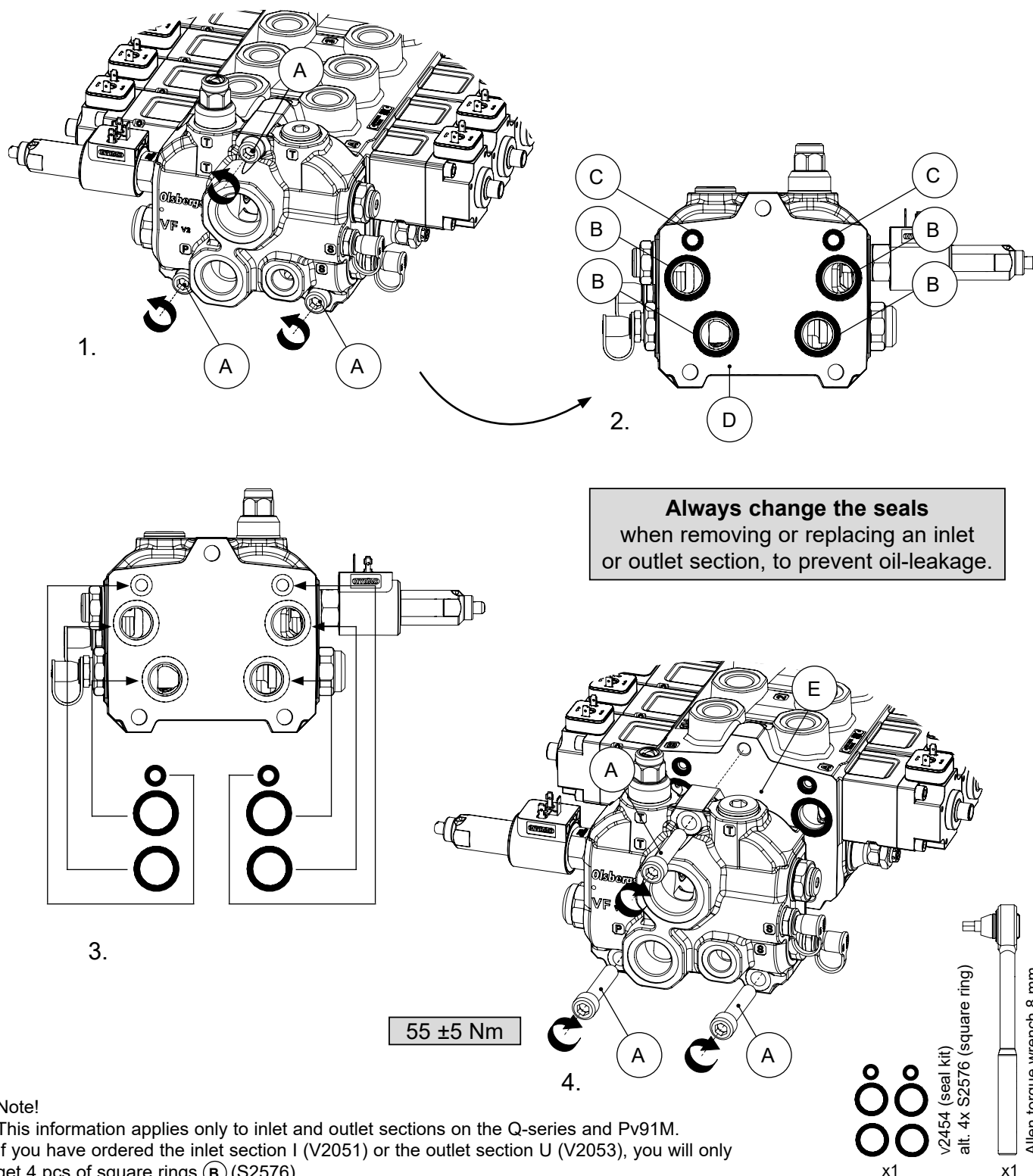


Instructions

16. Hold the piston rod (D) steady by using a 5 mm hexagon wrench to prevent the spool from turning inside the valve. Push in the piston rod (C) and tighten it with torque $6 \pm 1 \text{ Nm}$ using the 5 mm hexagon wrench.
17. Before remounting DA-module (A), check the contact pins on the positioners and grease the contacts. Remount the DA-module and tighten the M3 bolts (K) very gently, using a manual screwdriver (**Do not use power tool**). Stop tightening when the resistance increases and the DA-module are tight together against the gasket on the positioner.
Grease the cable contacts / termination plugs and connector bridges before remounting. Remount the cables / termination plugs and connector bridges and tighten the M3 bolts (L) very gently, using a manual screwdriver (**Do not use power tool**). Stop tightening when the resistance increases and the cable contact / termination plug or connector bridge are tight together against the DA-module.

Instruction - Inlet and outlet sections

Replacing the inlet or outlet section incl. seal kit **V2454**



Instructions

1. Clean up around the area you will be working in to avoid dirt in the components. Unscrew the three M10 bolts (A) using a 8 mm hexagon wrench or equivalent.
2. Remove the old seals (B) (C) and clean the contact area (D), **make sure that there is no dirt or burrs left before reassembling.**
3. Insert the new seals that comes with the seal kit V2454 alt. the 4 pcs of square rings.
4. Clean the contact area on the valve (E) **make sure that there is no dirt or burrs left.** Mount a new or existing inlet- or outlet section and tighten all three M10 bolts (A) easily before tightening them with 55 ± 5 Nm using the 8 mm Allen torque wrench.

Notes

Olsbergs Hydraulics AB, Eksjö

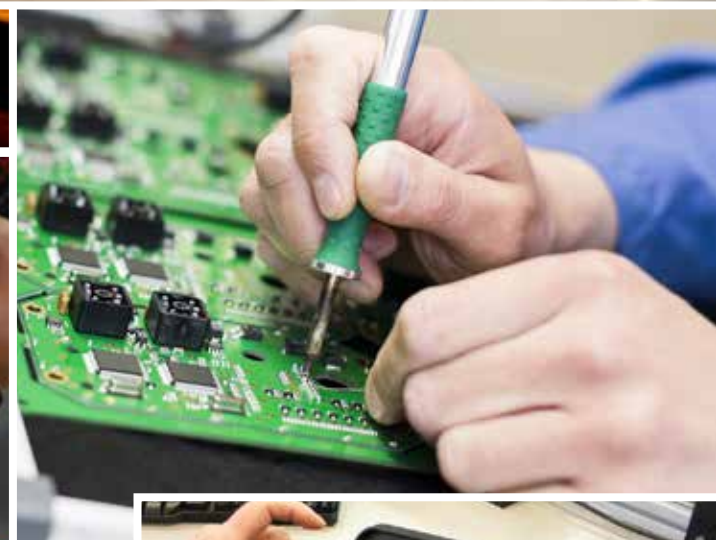
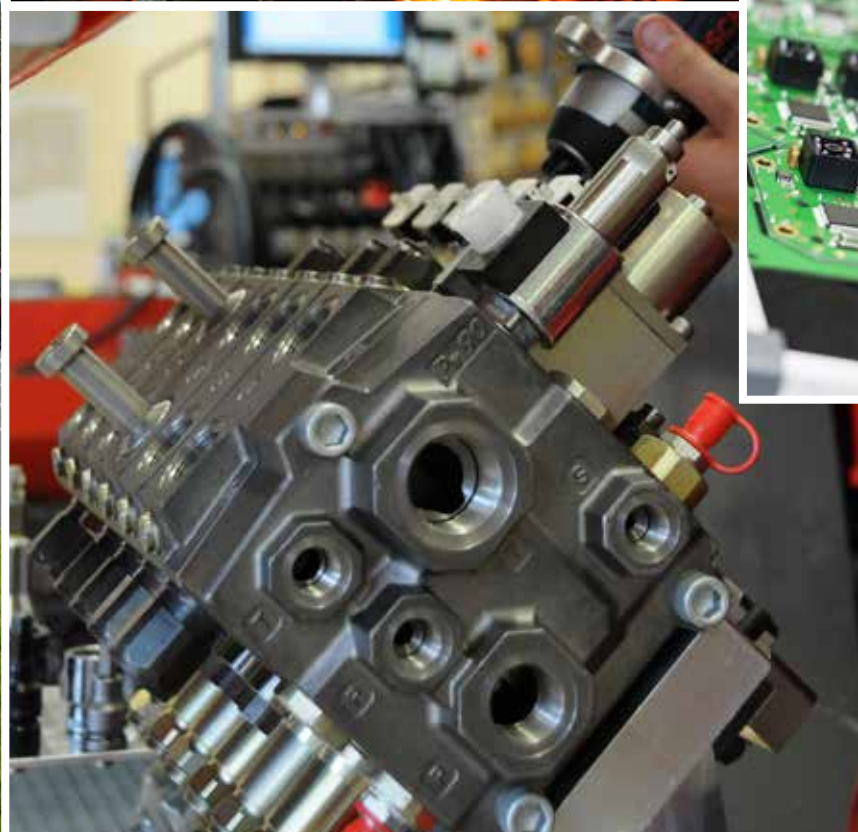


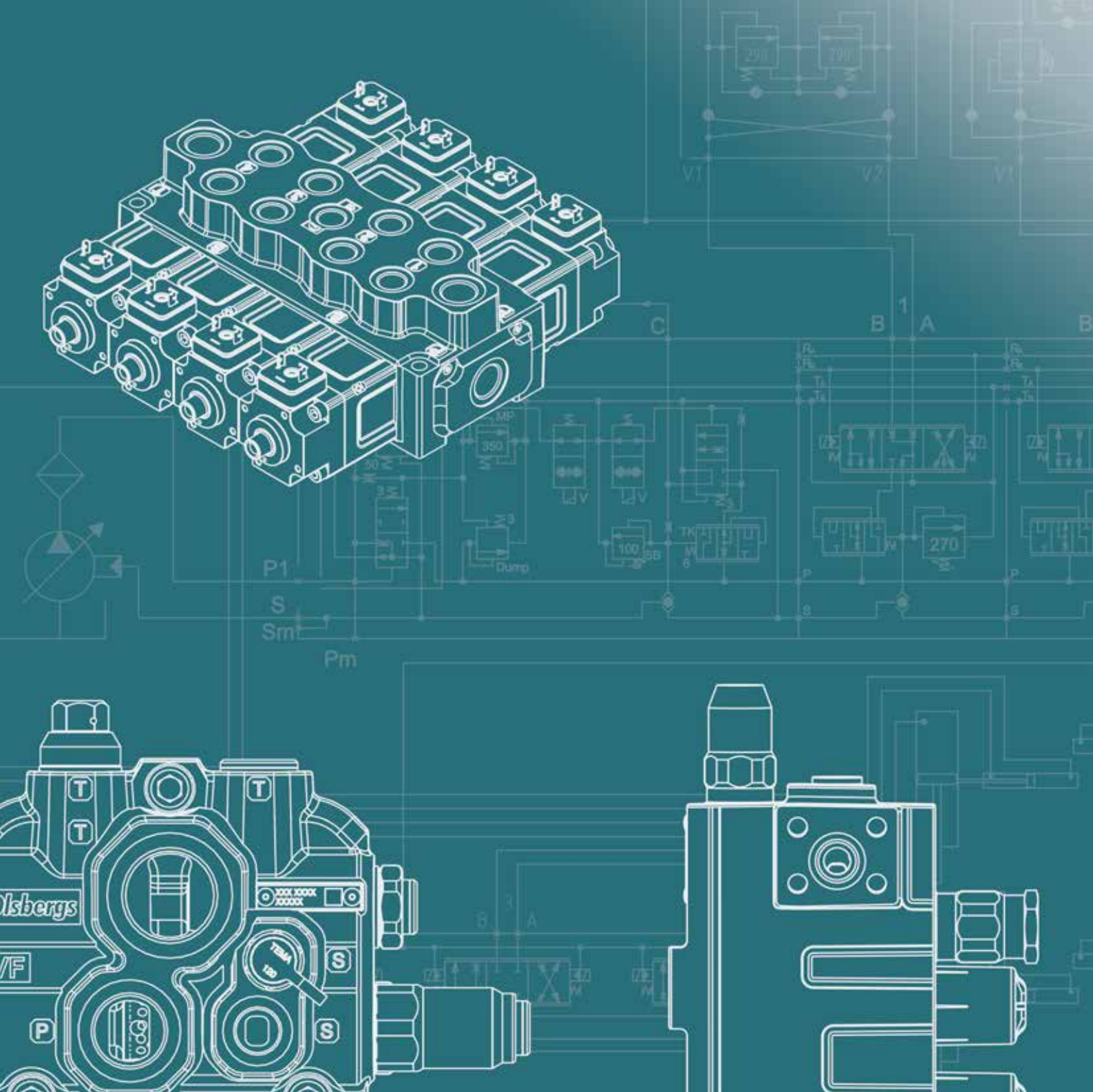
Olsbergs Electronics AB, Vallentuna



Olsbergs
Group

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