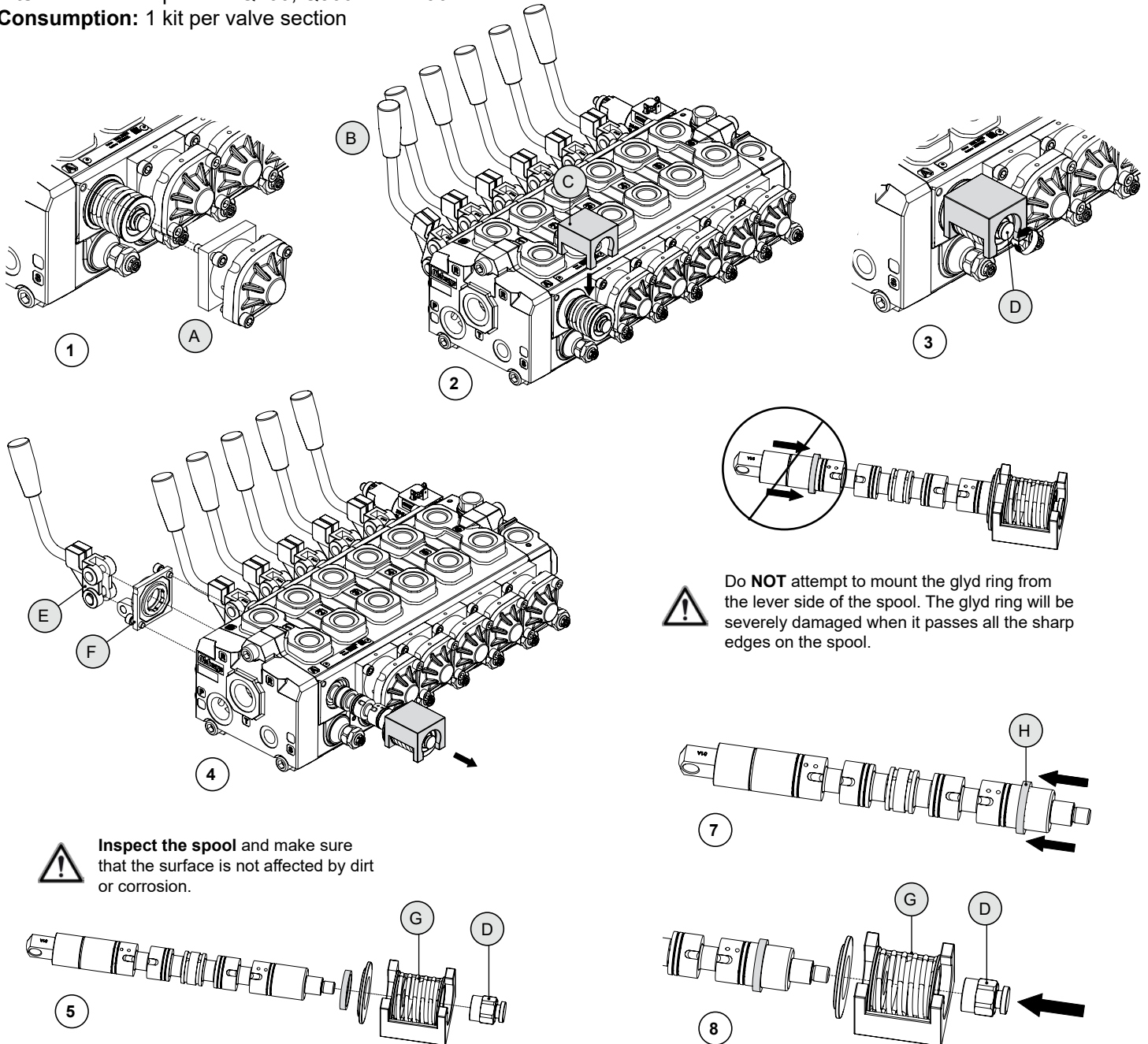


# Sealing kit spool

**Fits:** All manual operated Q200, Q300 and Pv90 valves

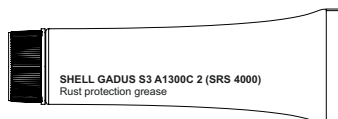
**Consumption:** 1 kit per valve section



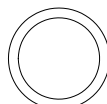
**Inspect the spool** and make sure that the surface is not affected by dirt or corrosion.

1. Dismount the cover (A) on the spring side of the spool using a 5mm hexagon wrench.
2. Press the lever (B) to push the spool into it's end position and mount the spring holder (C) (can be bought separately) over the centering spring.
3. Use a 17mm socket wrench to loosen the spring bolt (D).
4. Remove the lever link (E) and dismount the console (F), then carefully pull the spool out from the valve body.
5. Unscrew the spring bolt (D) and separate the spring package (G) from the spool.
6. Dispose the old glyd rings and o-rings (on both sides of the valve).
7. Mount the new glyd ring (H) on the spring side of the spool.
8. Remount the spring package (G) and tighten the spring bolt (D) by hand.

## Contains



1 x Tube grease 20g



2 x O-ring Ø 26,57



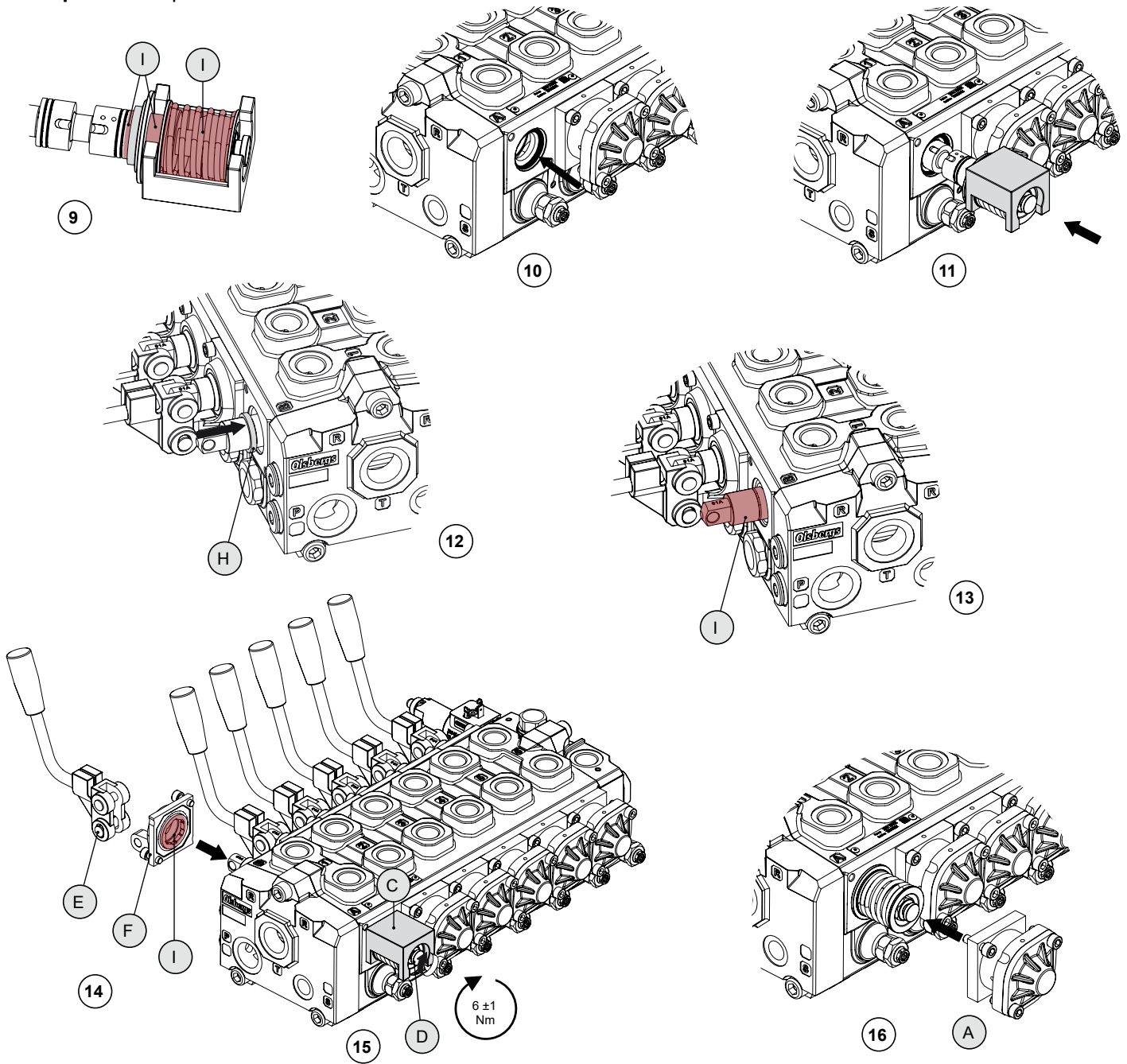
2 x Glyd ring Ø 21,98 T40

## Sealing kit spool

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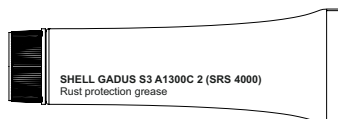
**Fits:** All manual operated Q200, Q300 and Pv90 valves

**Consumption:** 1 kit per valve section

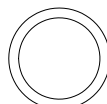


9. Place the supplied grease (I) on the spring package and around the spool on both sides of the seal.
10. Place the supplied supplied o-ring in the cavity on both sides of the valve.
11. Gently push the spool back into the valve.
12. Push the new glyd ring (H) onto the spool end.
13. Place the supplied grease (I) around the spool on both sides of the seal and on the console.
14. Remount the console (F) and the lever link (E).
15. Tighten the spring bolt (D) with torque  $6 \pm 1$  Nm, before taking away the spring holder (C).
16. Remount the spring cover (A).

### Contains



1 x Tube grease 20g



2 x O-ring  $\varnothing$  26,57



2 x Glyd ring  $\varnothing$  21,98 T40

## Sealing kit spool